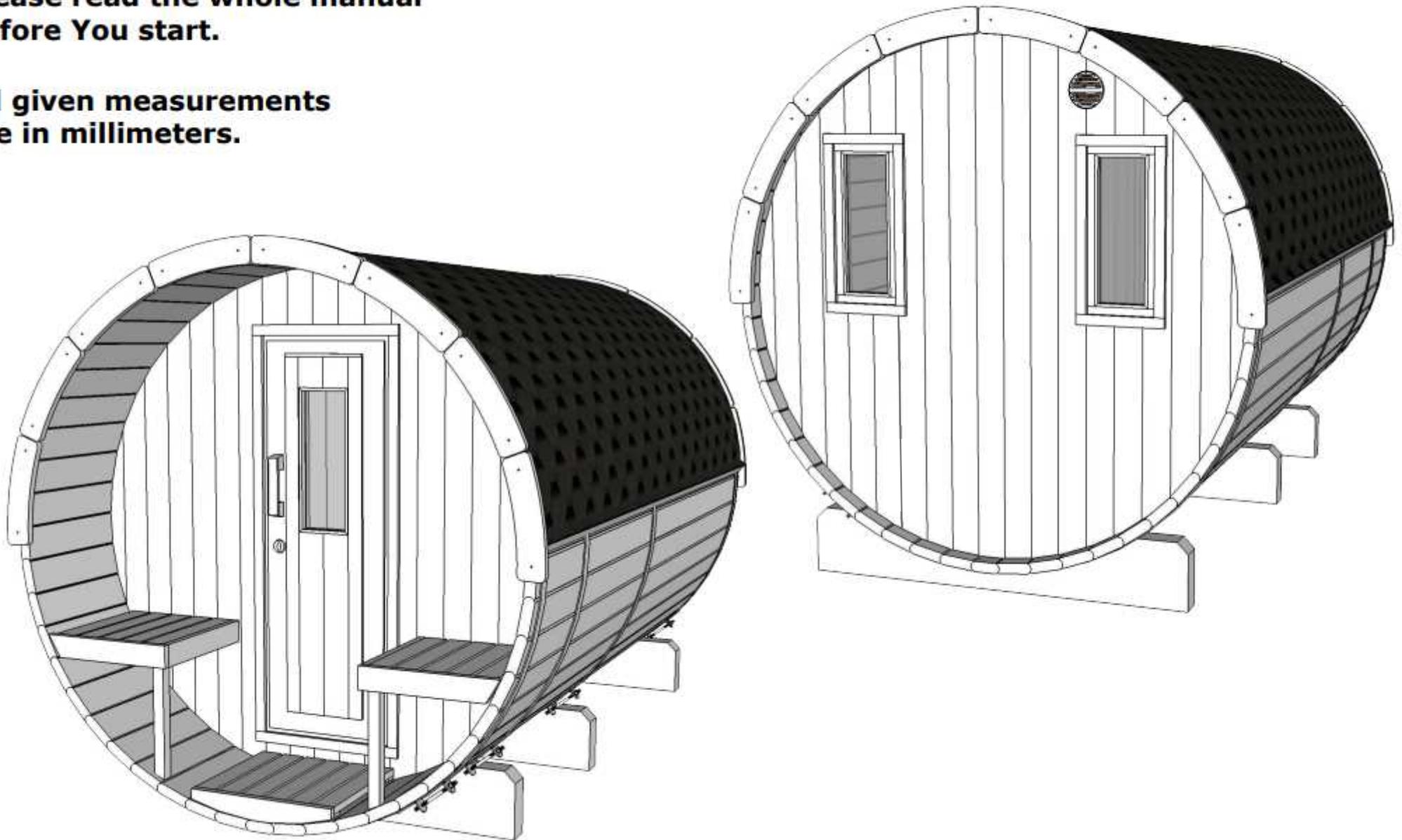


# Sauna 350, D205

**Please read the whole manual  
before You start.**

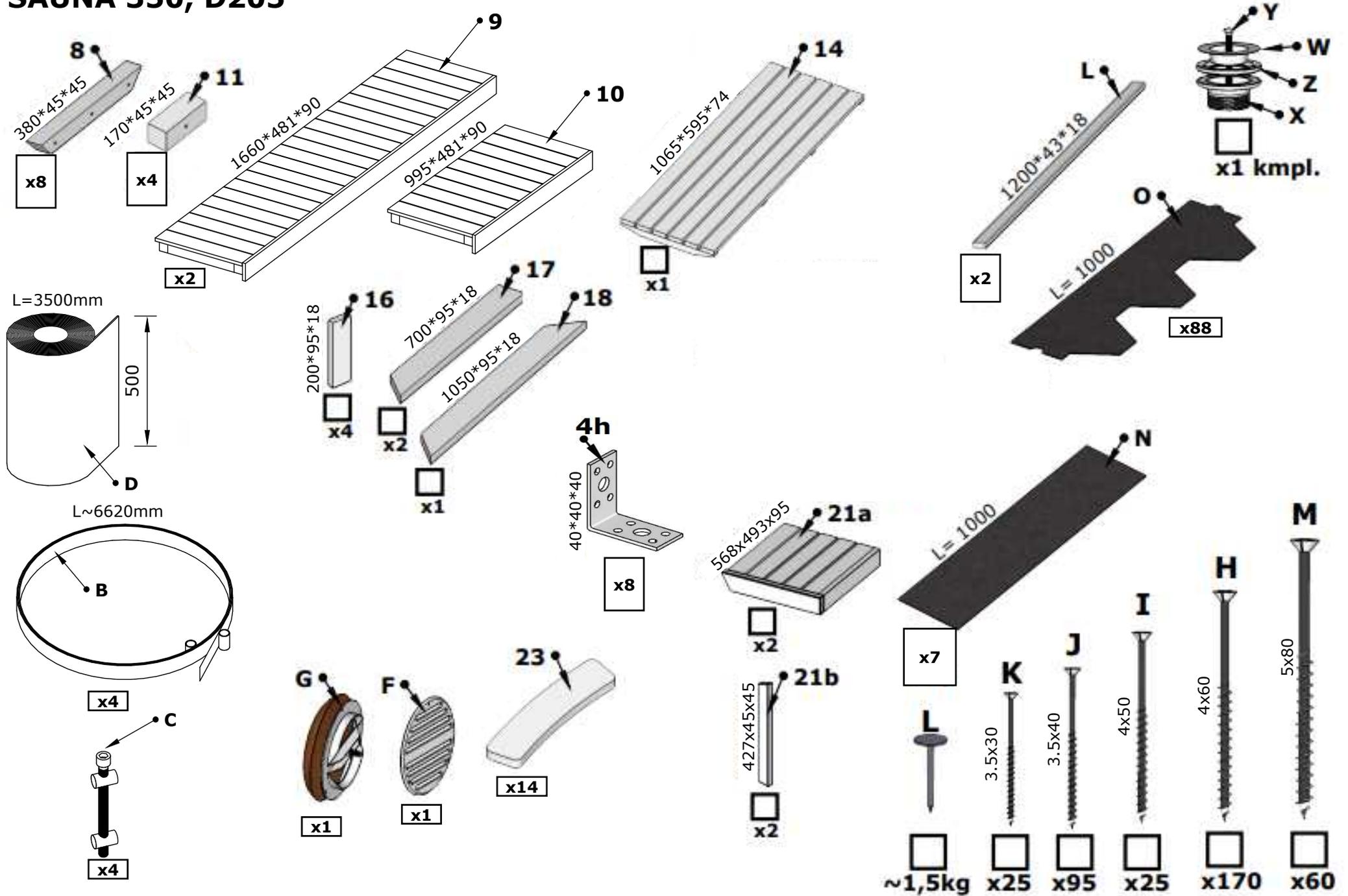
**All given measurements  
are in millimeters.**



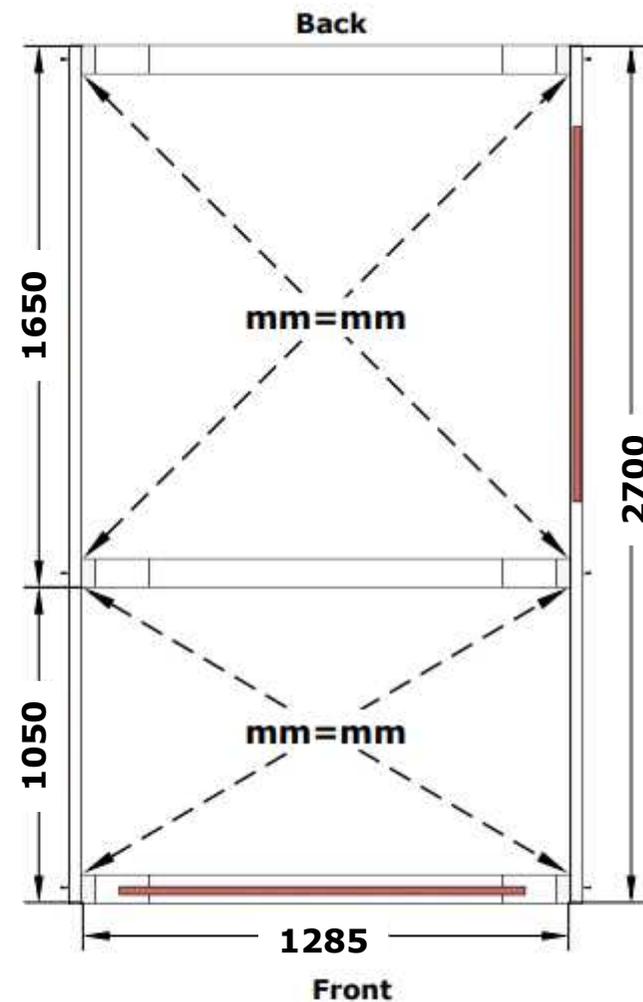
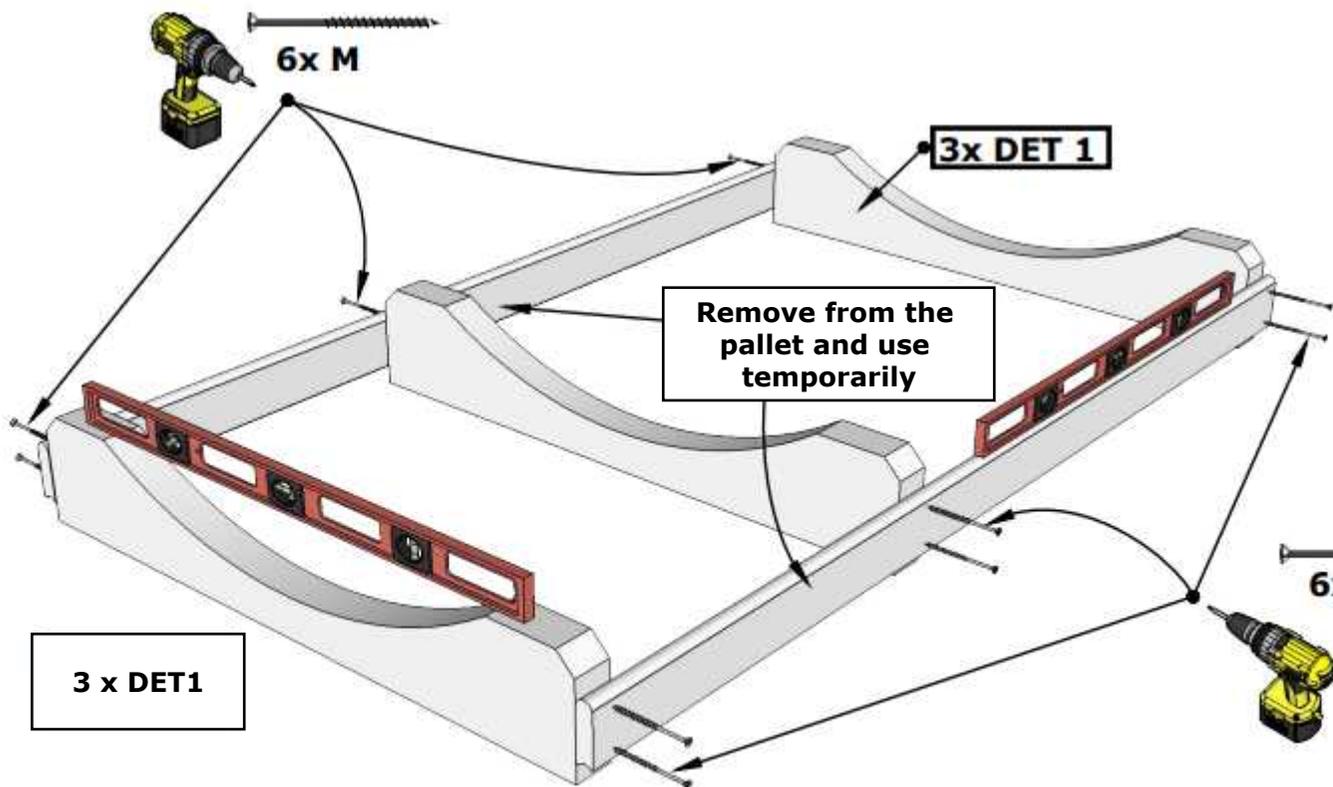


# Details list Nr. 2

## SAUNA 350, D205



# Sauna 350, D205



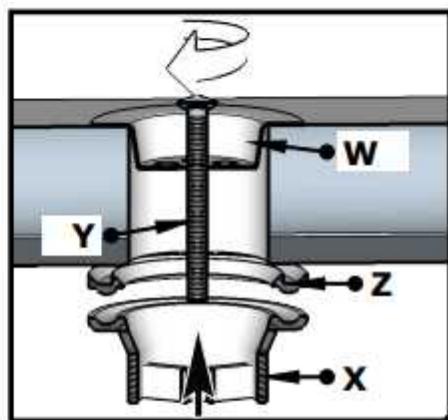
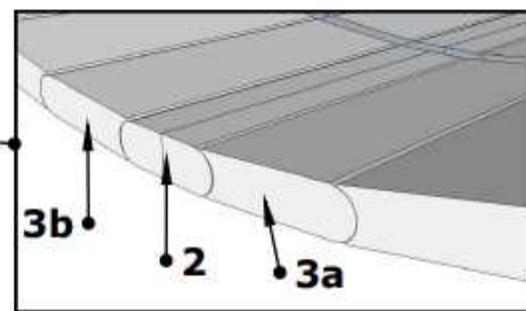
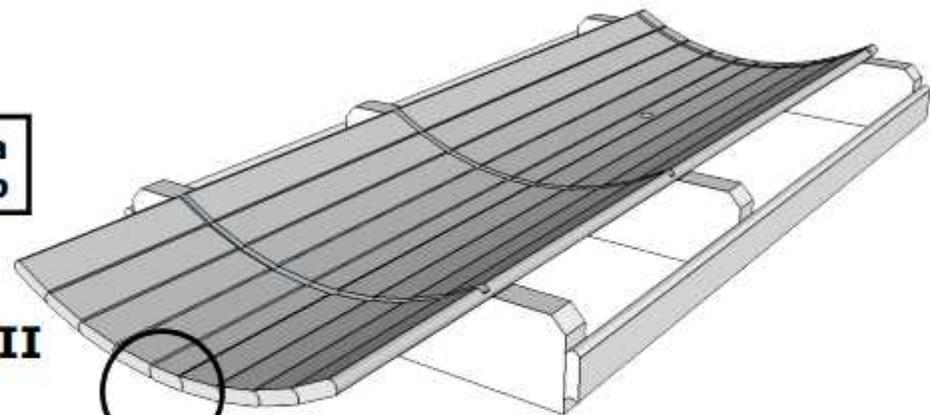
1.

# Sauna 350, D205



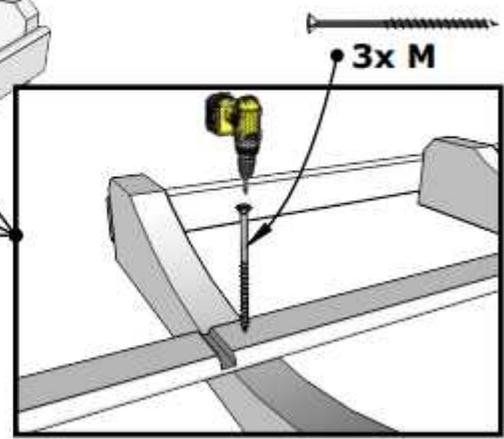
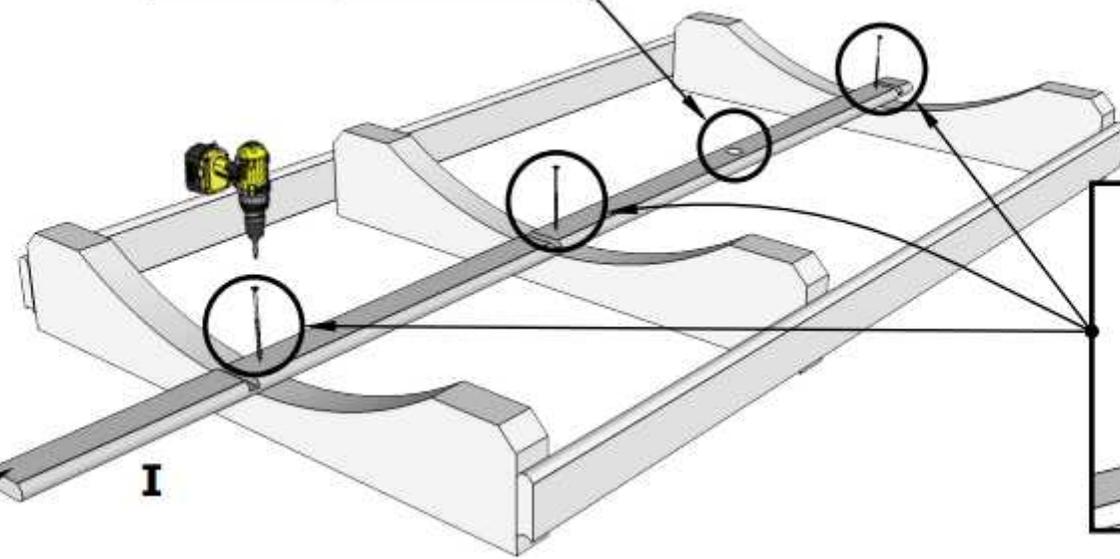
4 x DET 3a  
4 x DET 3b

II



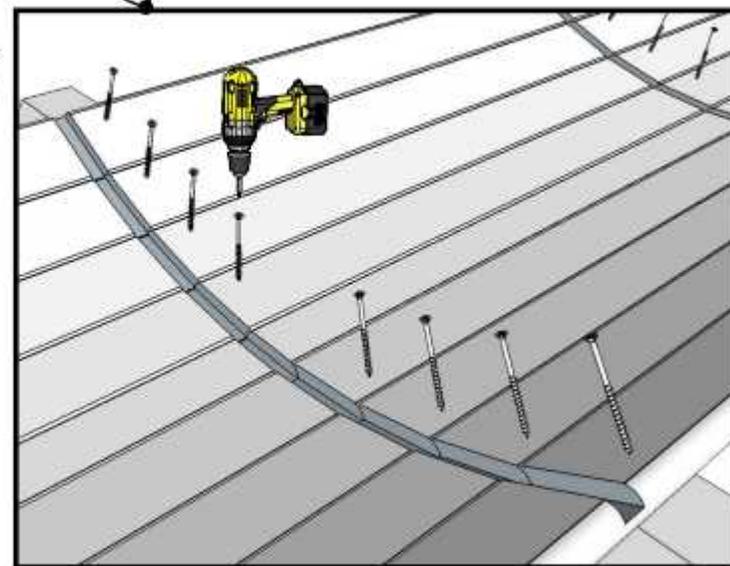
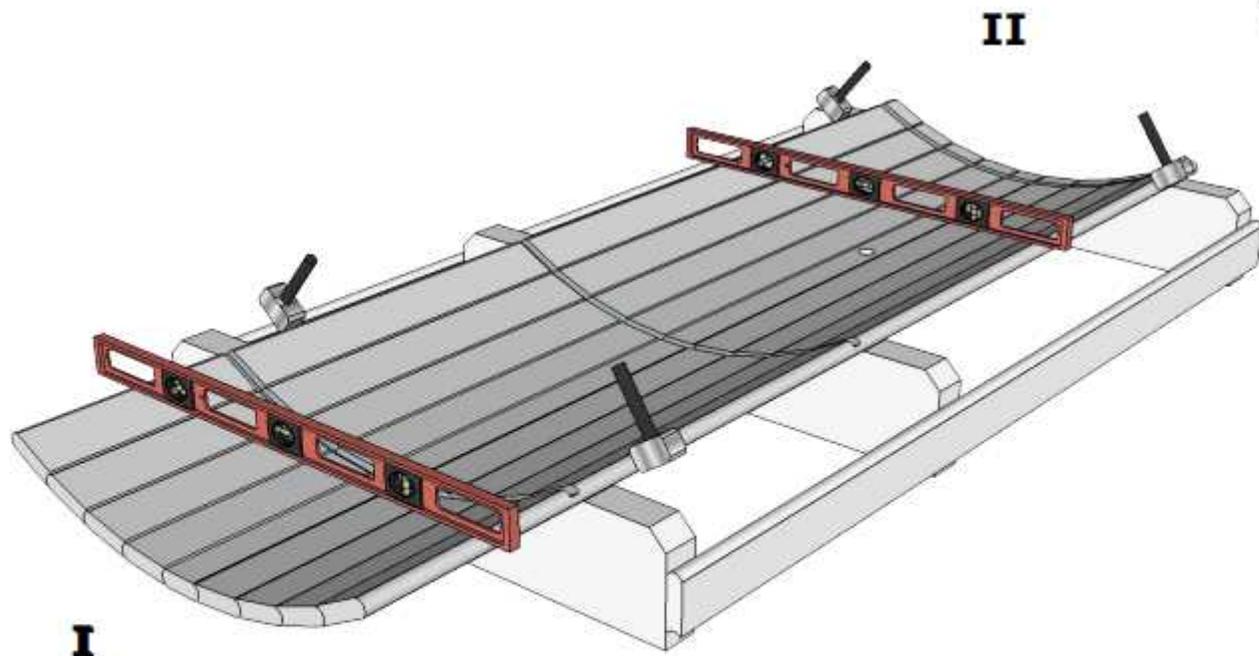
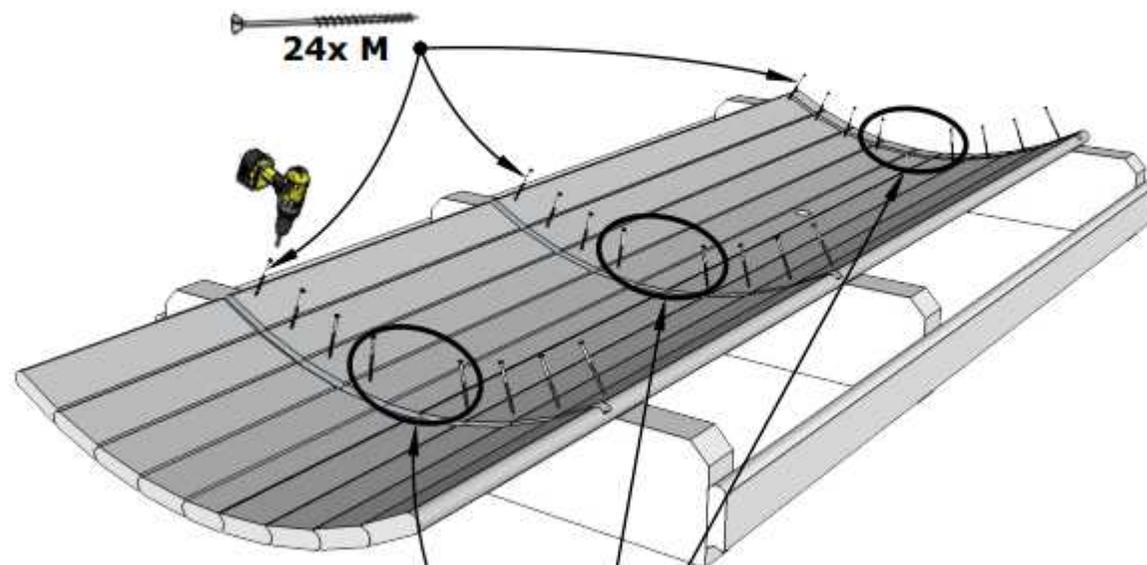
1x DET 2

I



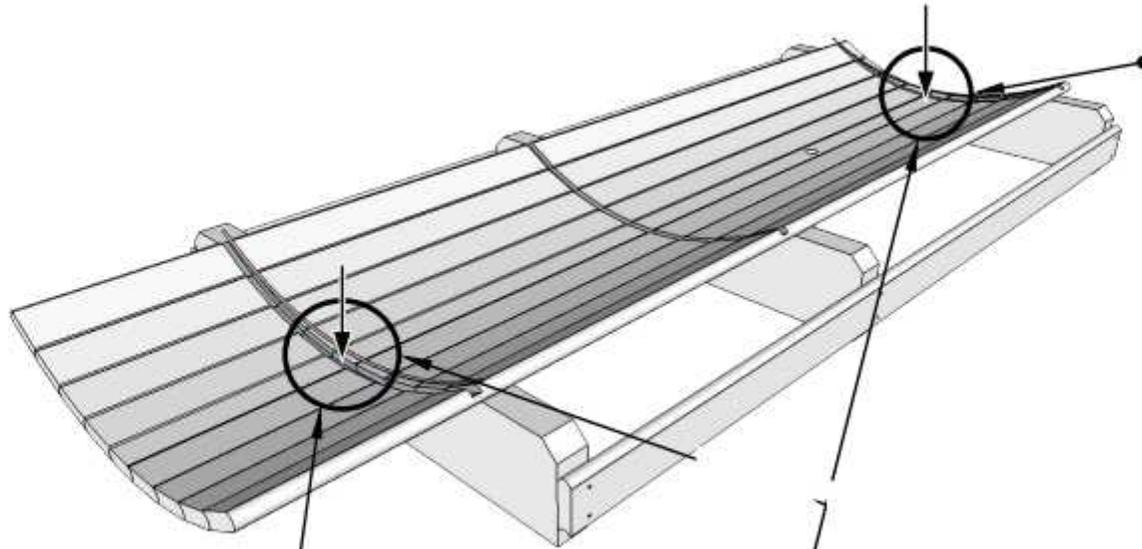
2.

# Sauna 350, D205

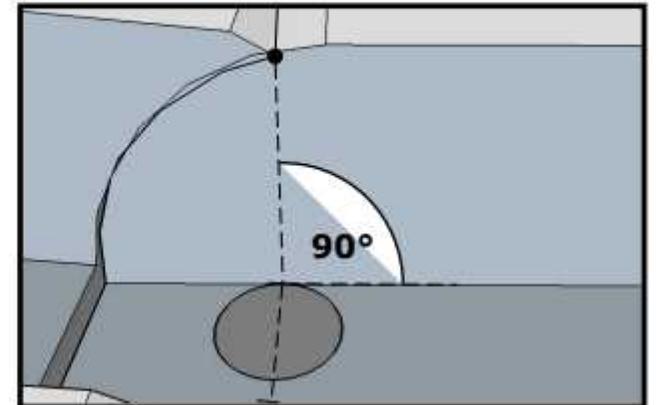
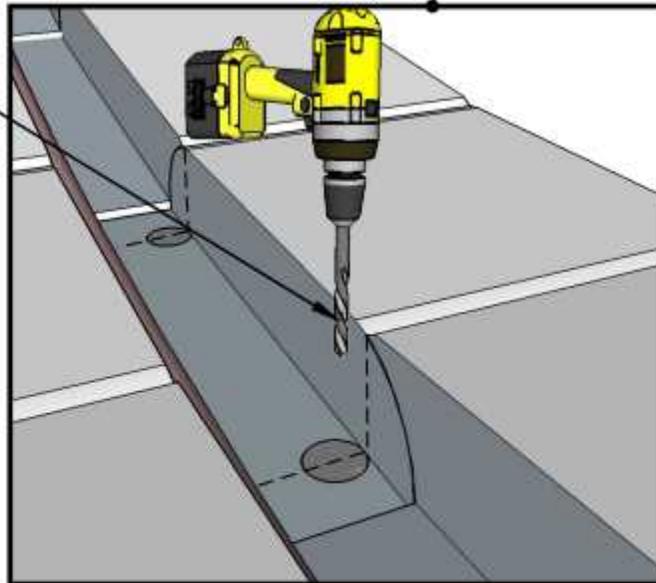
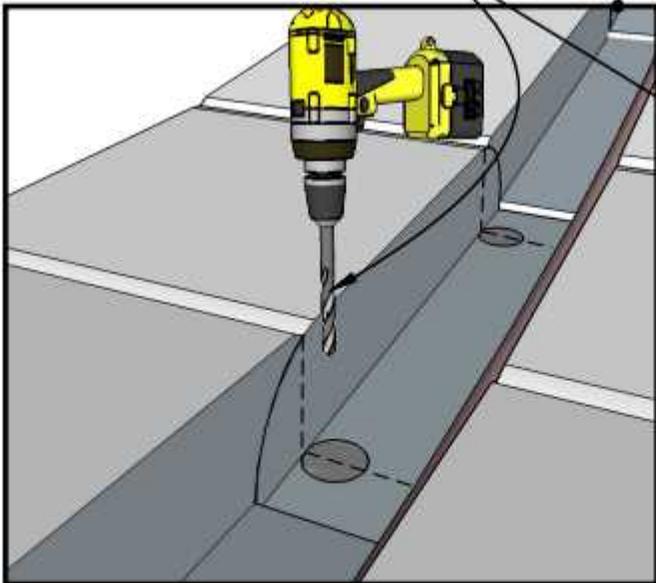


3.

# Sauna 350, D205

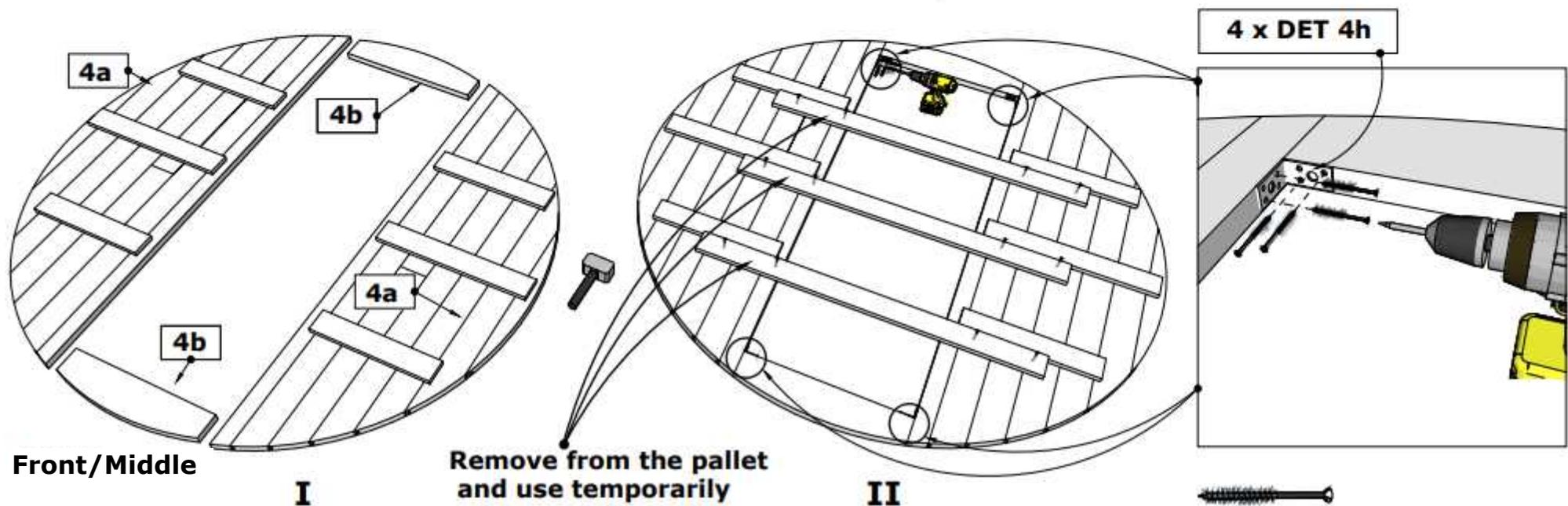
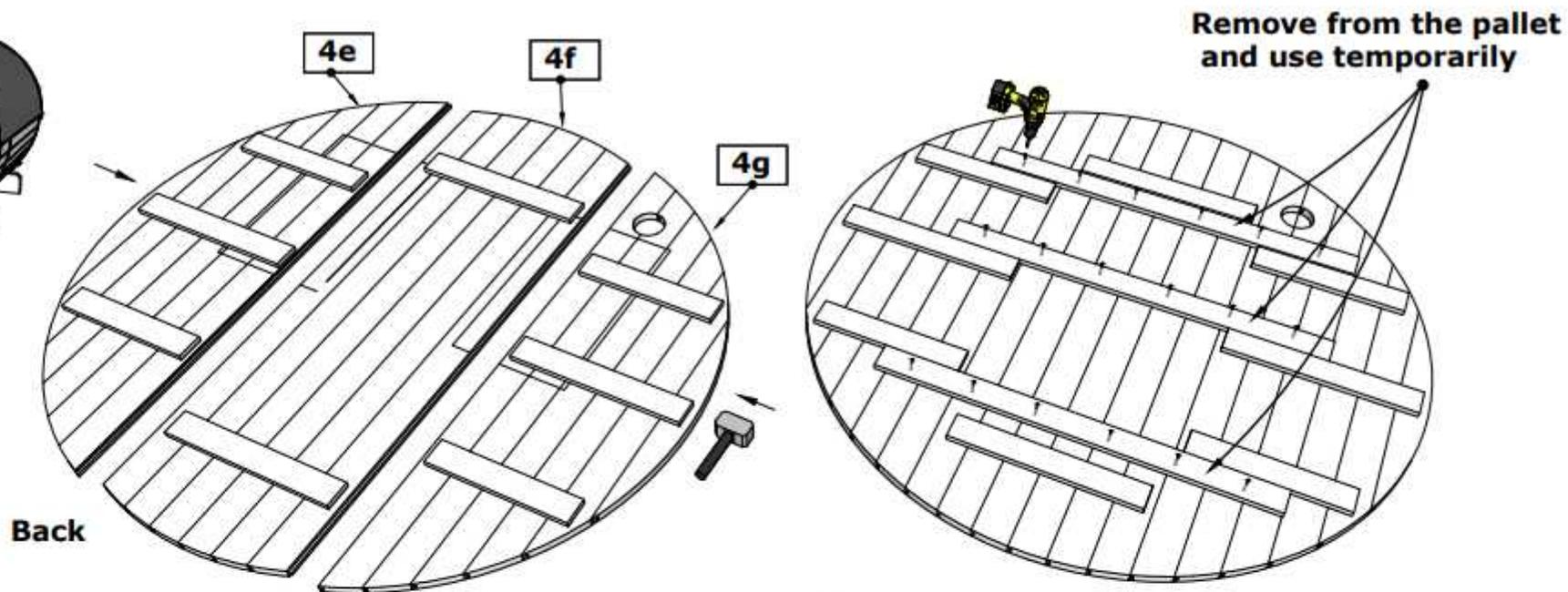


Drill 4 holes Ø10mm  
in DET 2, outside



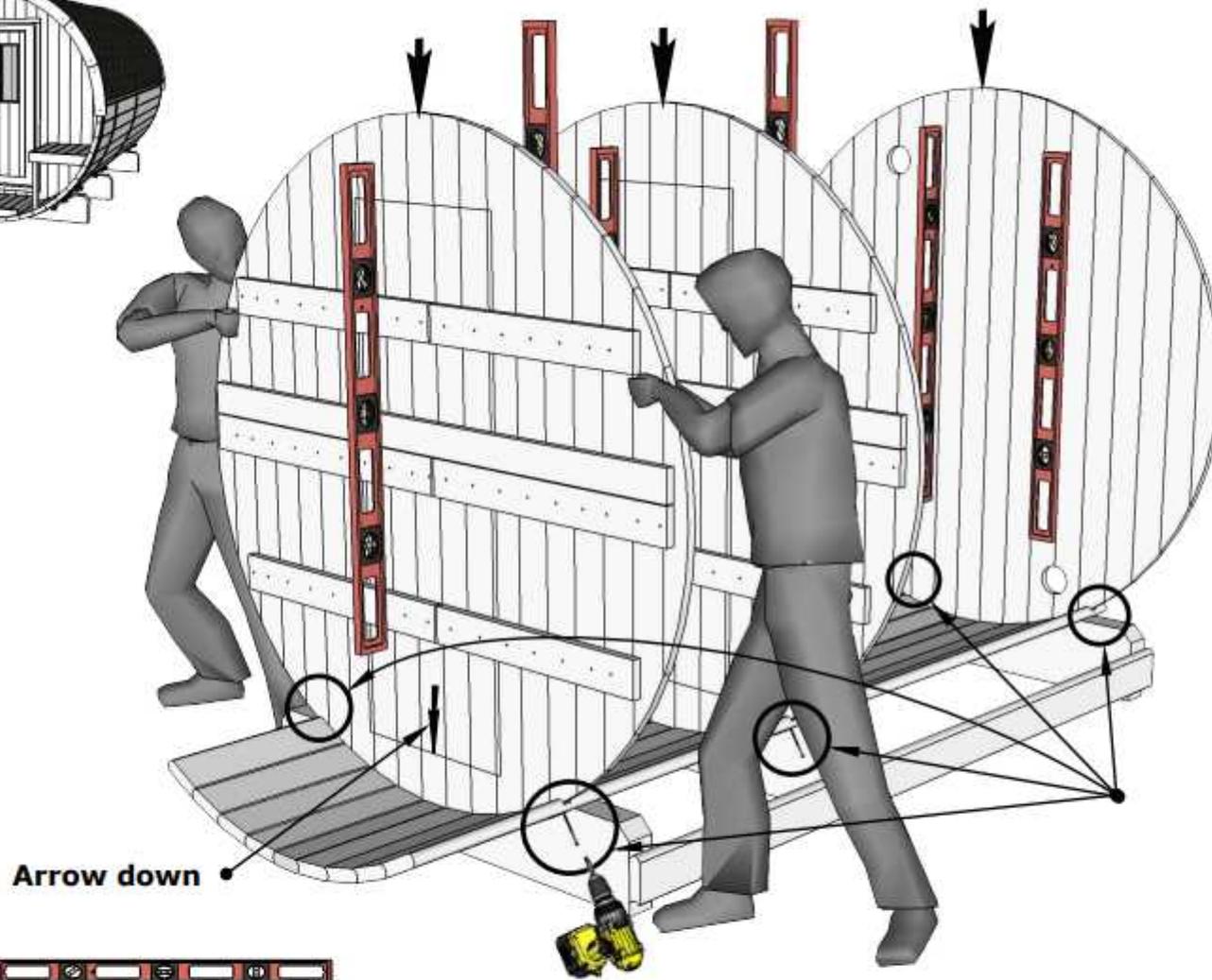
## 3A.

# Sauna 350, D205



4.

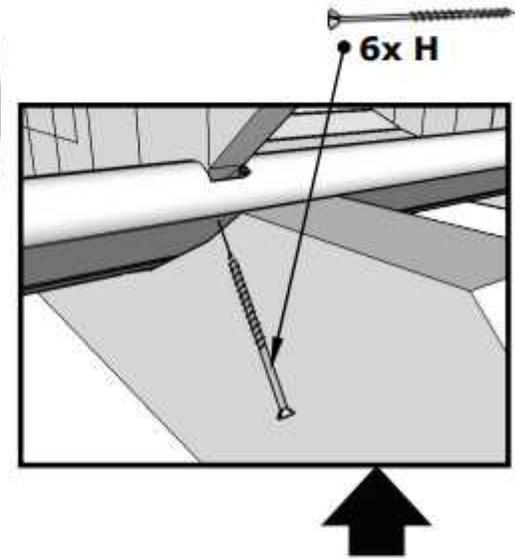
# Sauna 350, D205



Arrow down



Use waterlevel

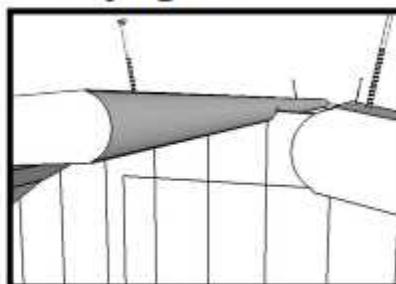


6x H

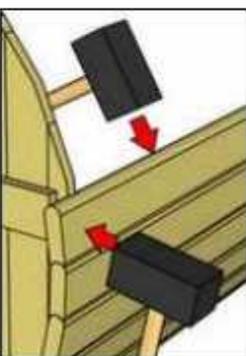
# Sauna 350, D205



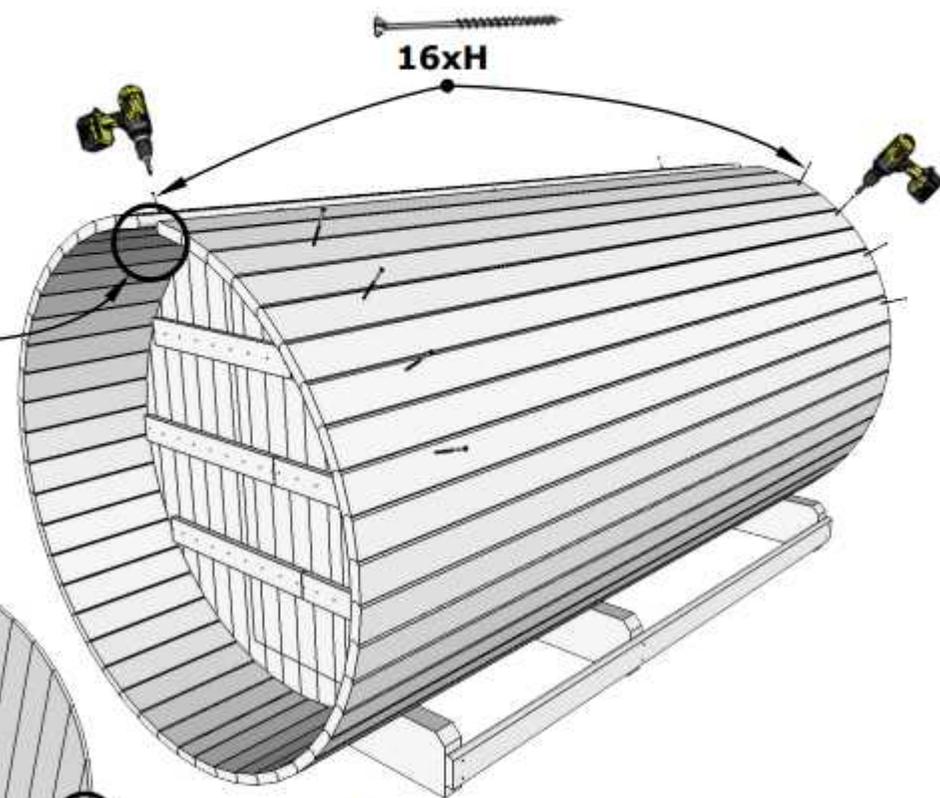
See page 6A



12x DET 3b  
11x DET 3a

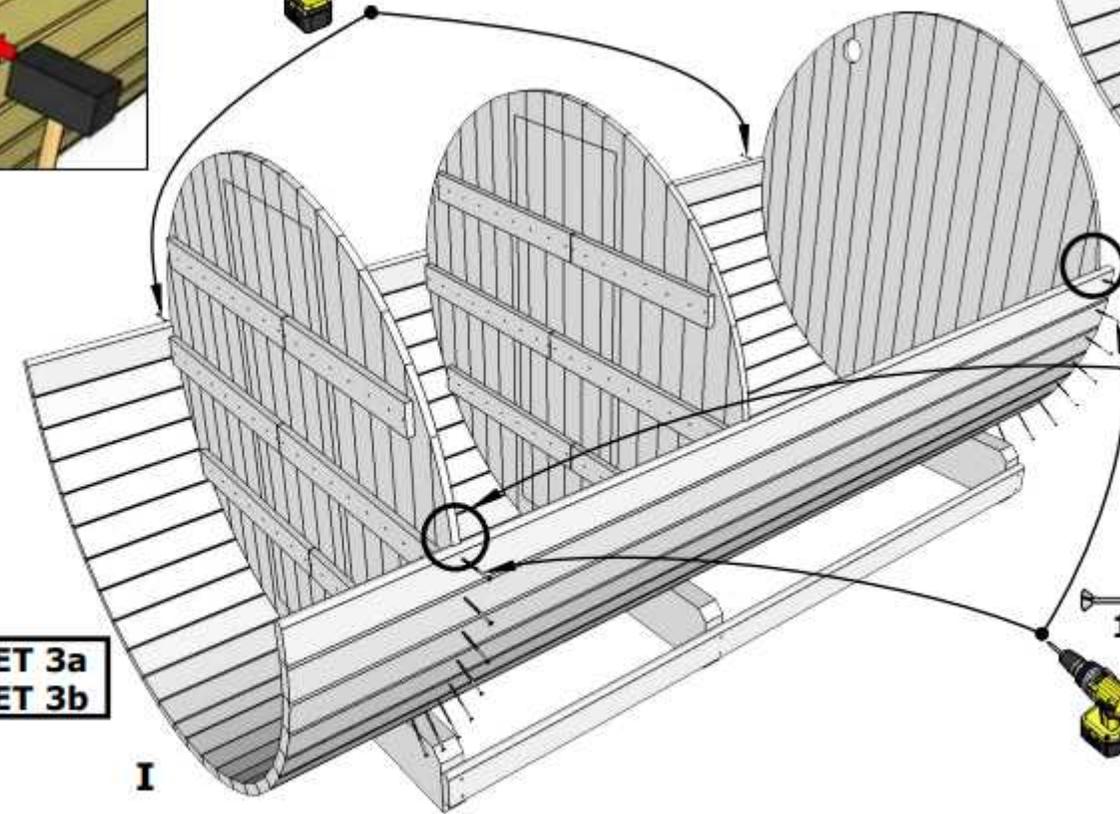


18xH



16xH

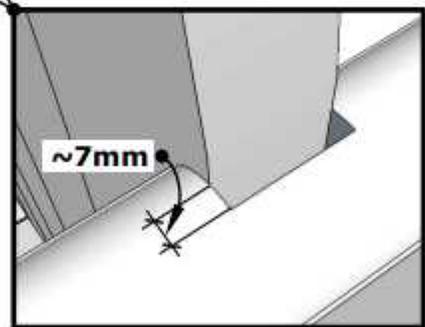
II



9x DET 3a  
9x DET 3b



18xH

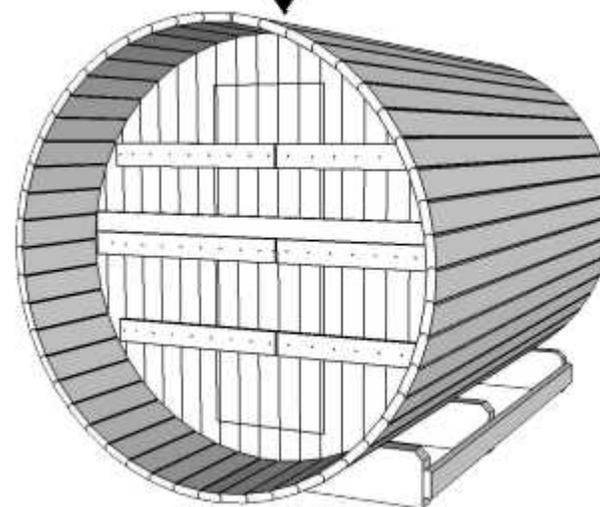
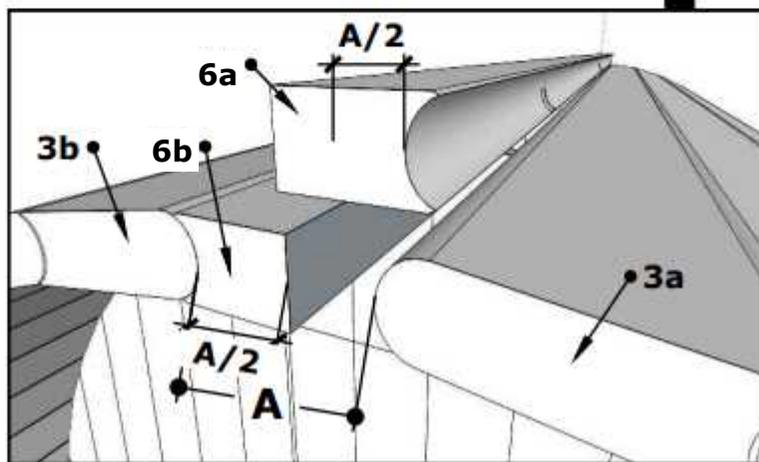
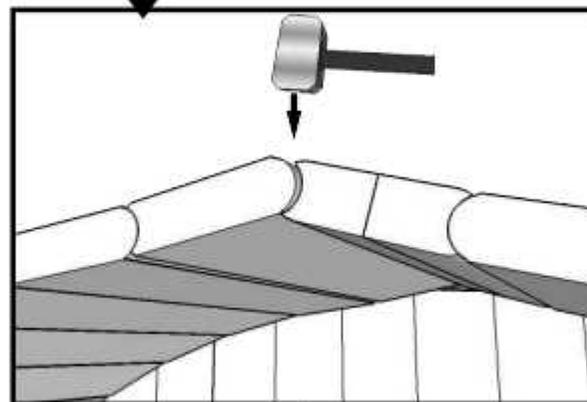
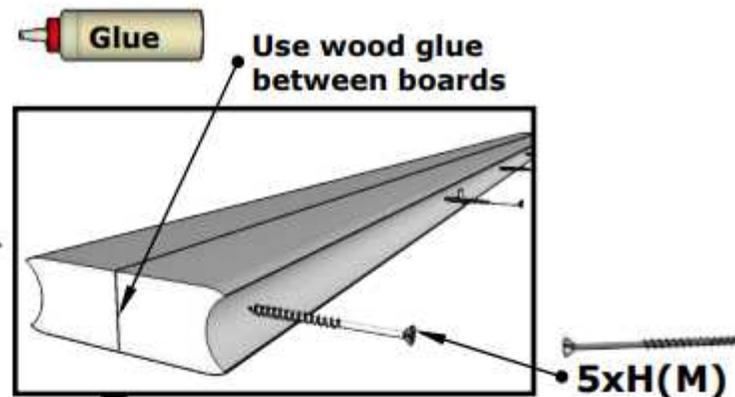
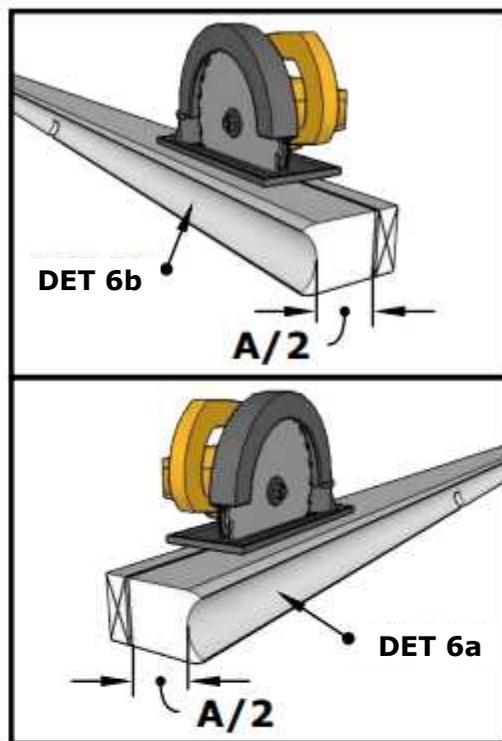


~7mm

6.

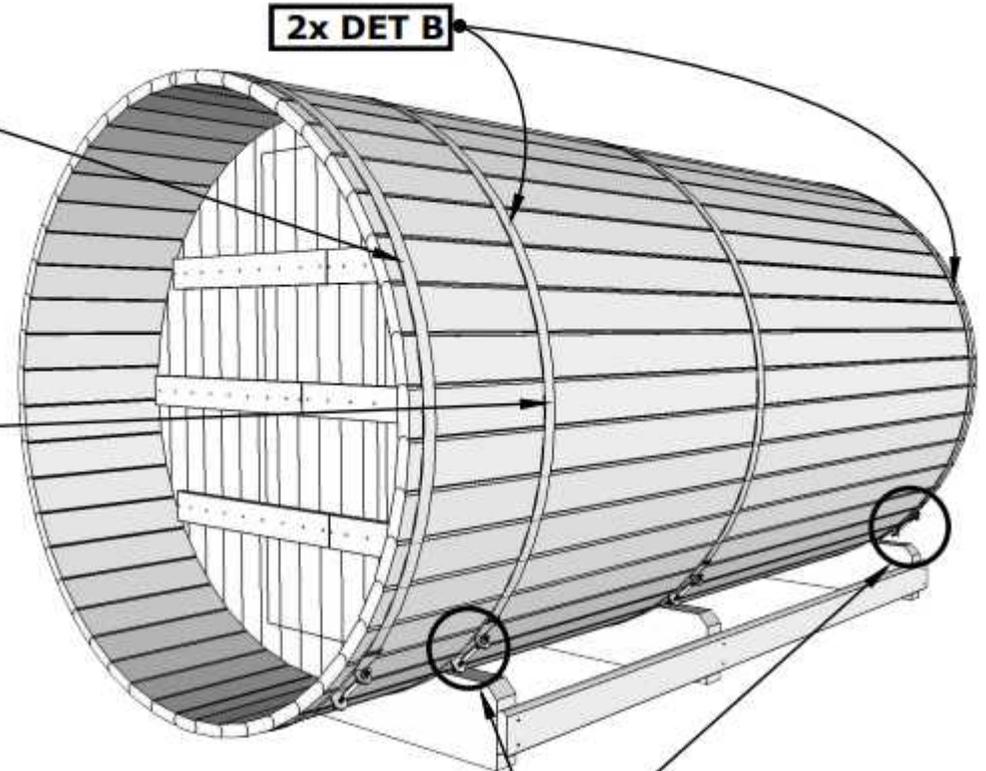
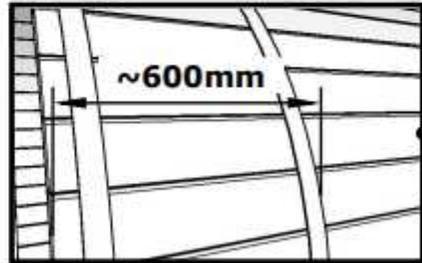
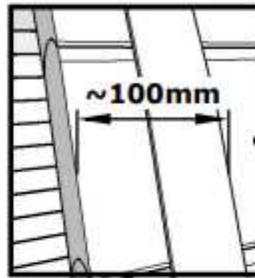
I

# Sauna 350, D205

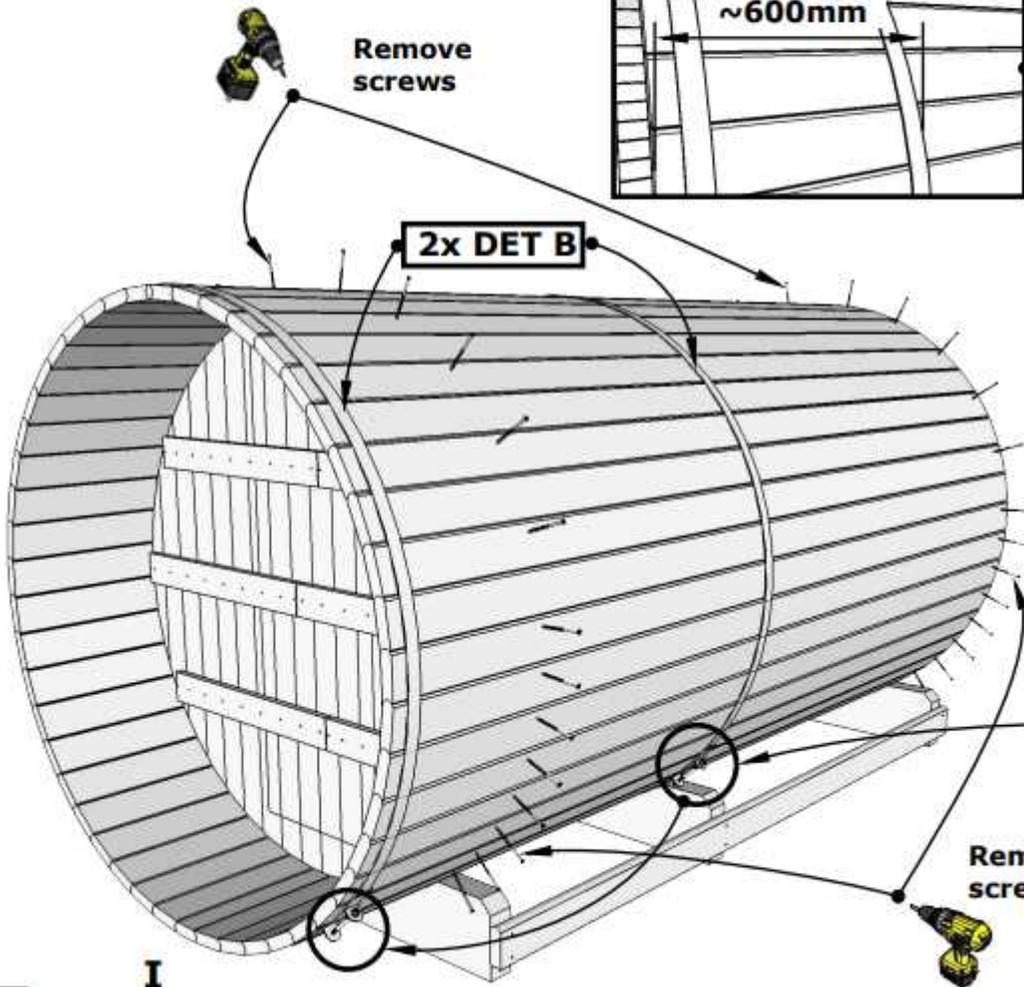


**6A.**

# Sauna 350, D205



II

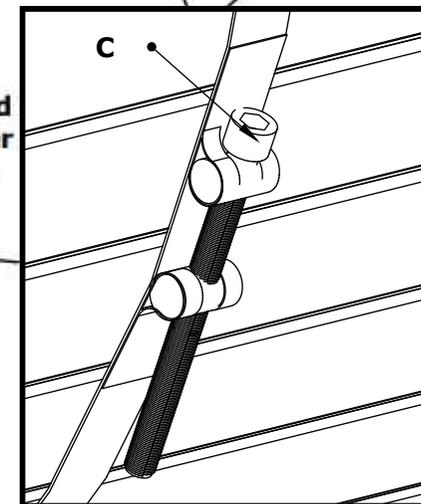


I

Remove screws

Remove screws

Remove screws and use them on further sauna installation.



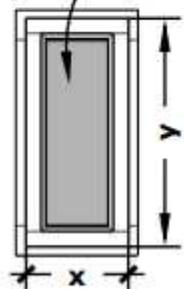
During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

7.

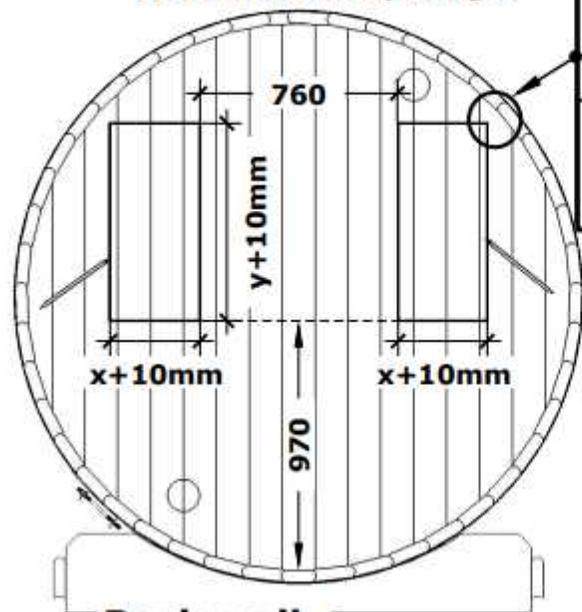
# Sauna 350, D205



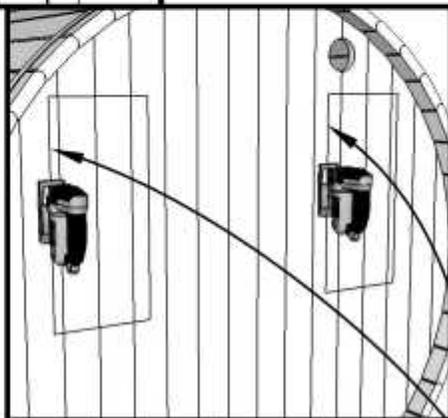
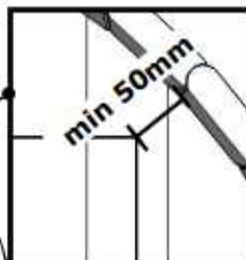
**DET 8**



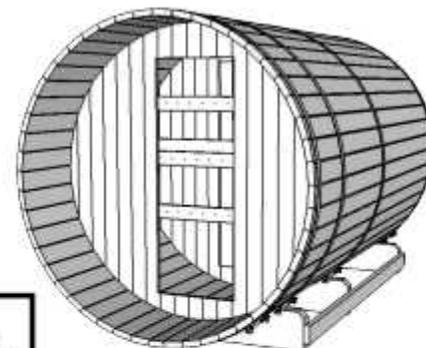
Mark windows openings.



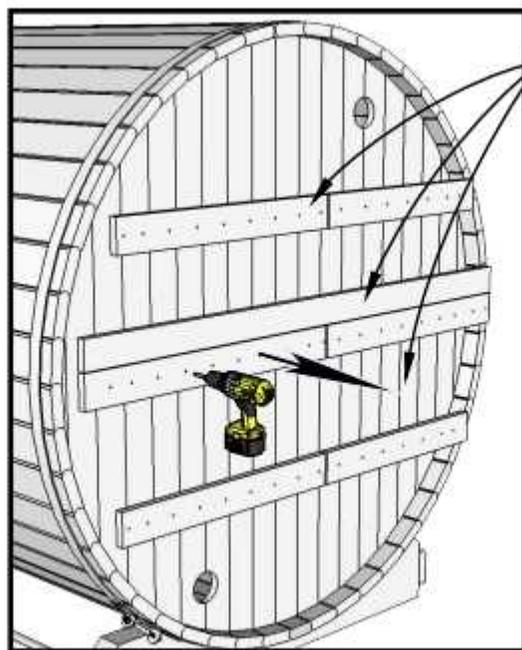
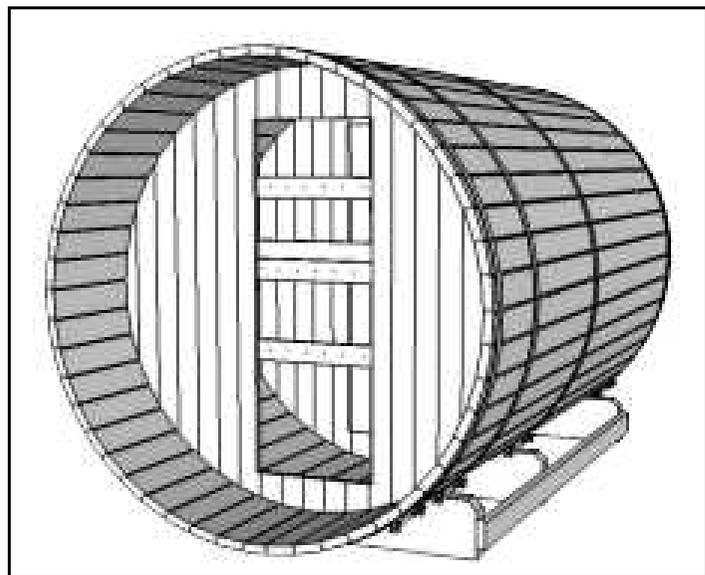
**III** Back wall



**IV**



**V**



Remove all brackets

Cut out, follow the guidelines

**8.<sup>I</sup>**

# Sauna 350, D205

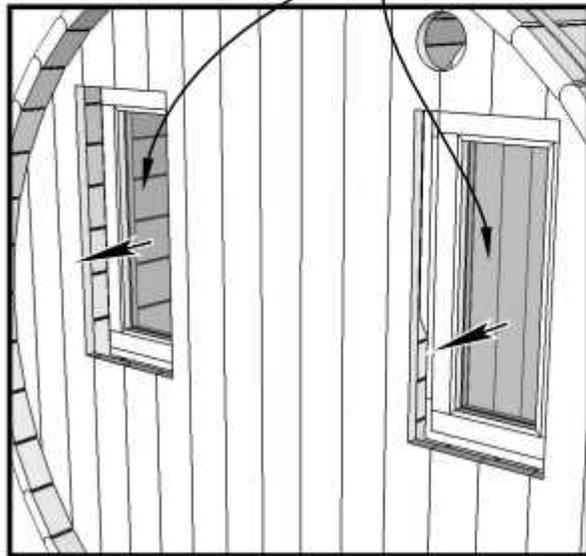


Use waterlevel for windows installation

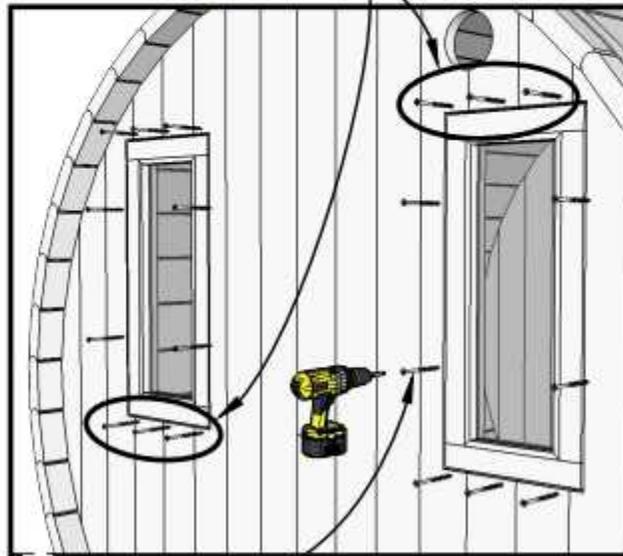
NB! Place windows from inside.

I

2x DET 8

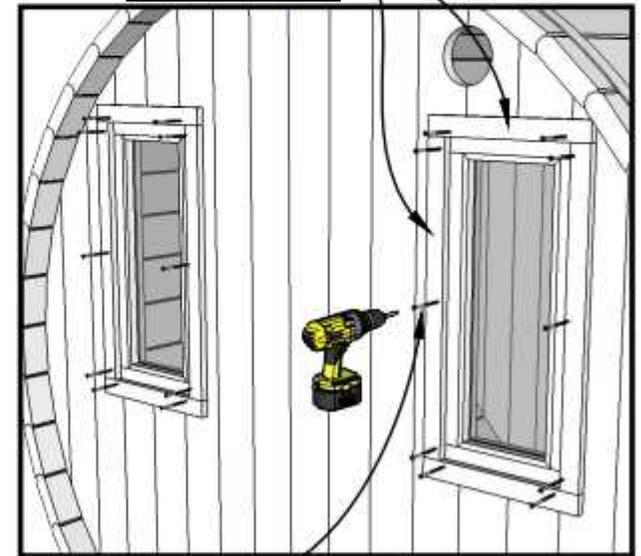


Horizontally fix screws in every board.



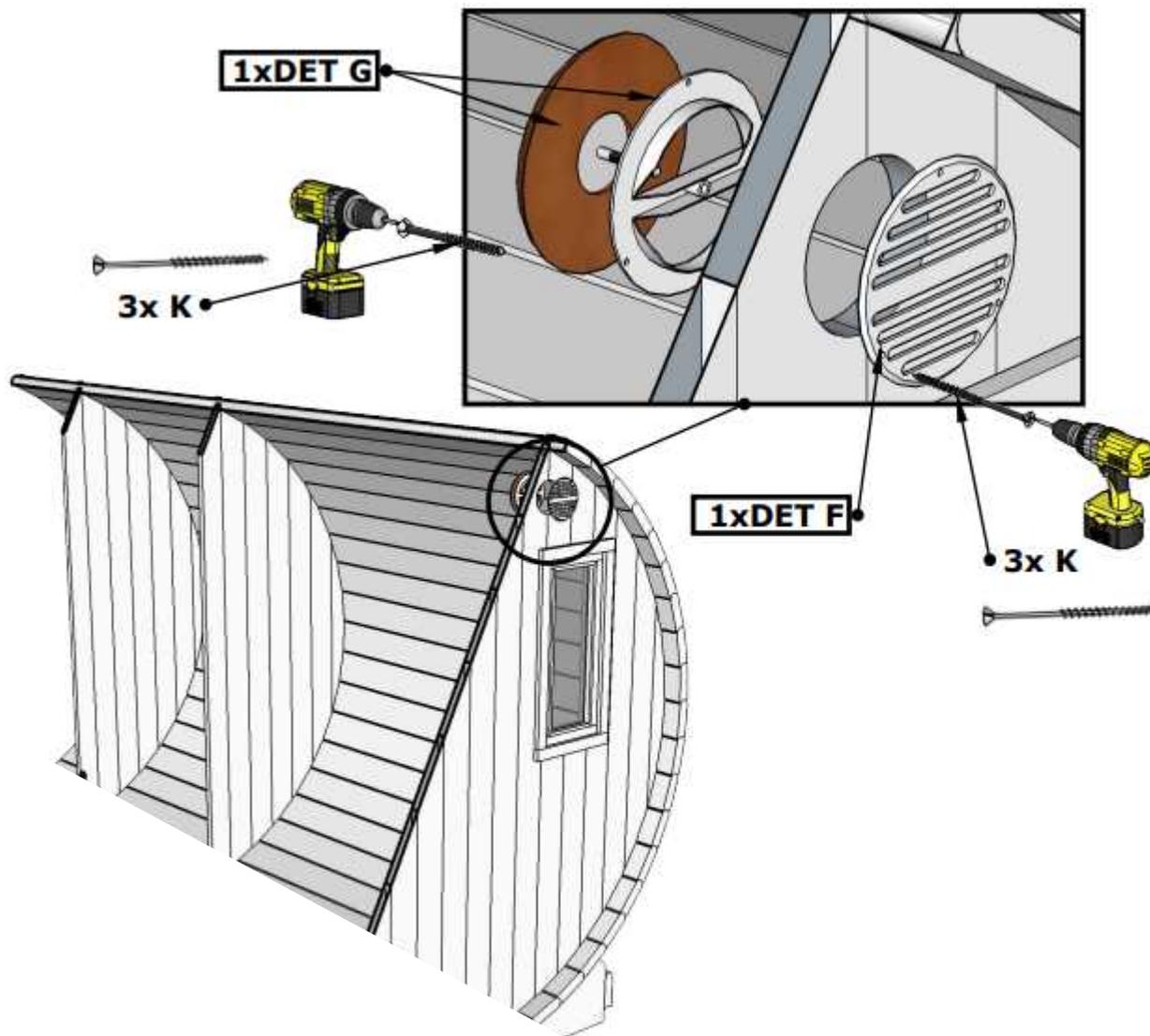
20x J

4x DET 8a  
4x DET 8b

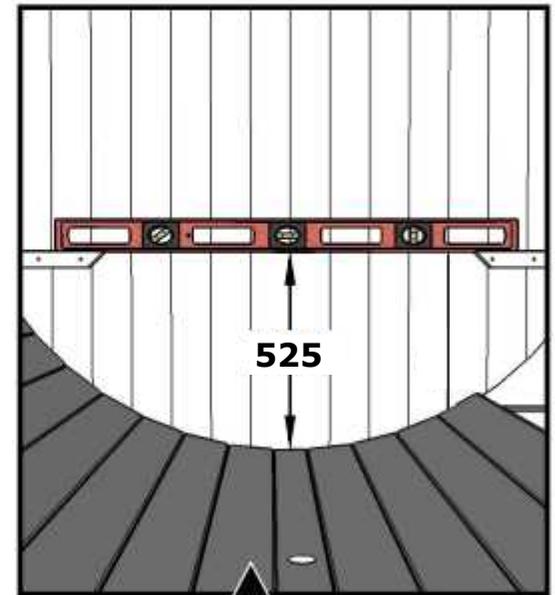
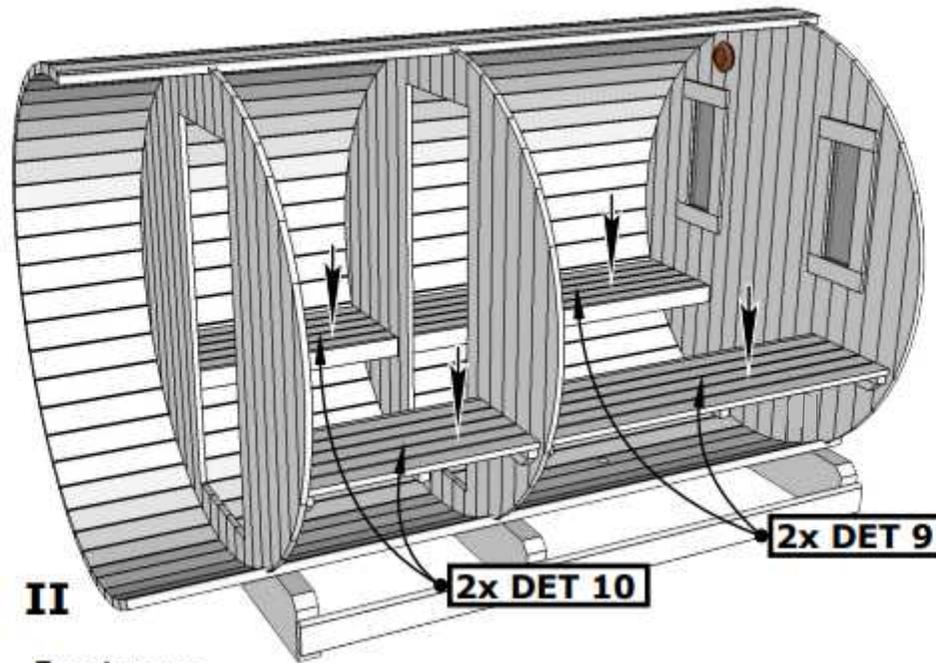


20x J

Sauna 350, D205



# Sauna 350, D205



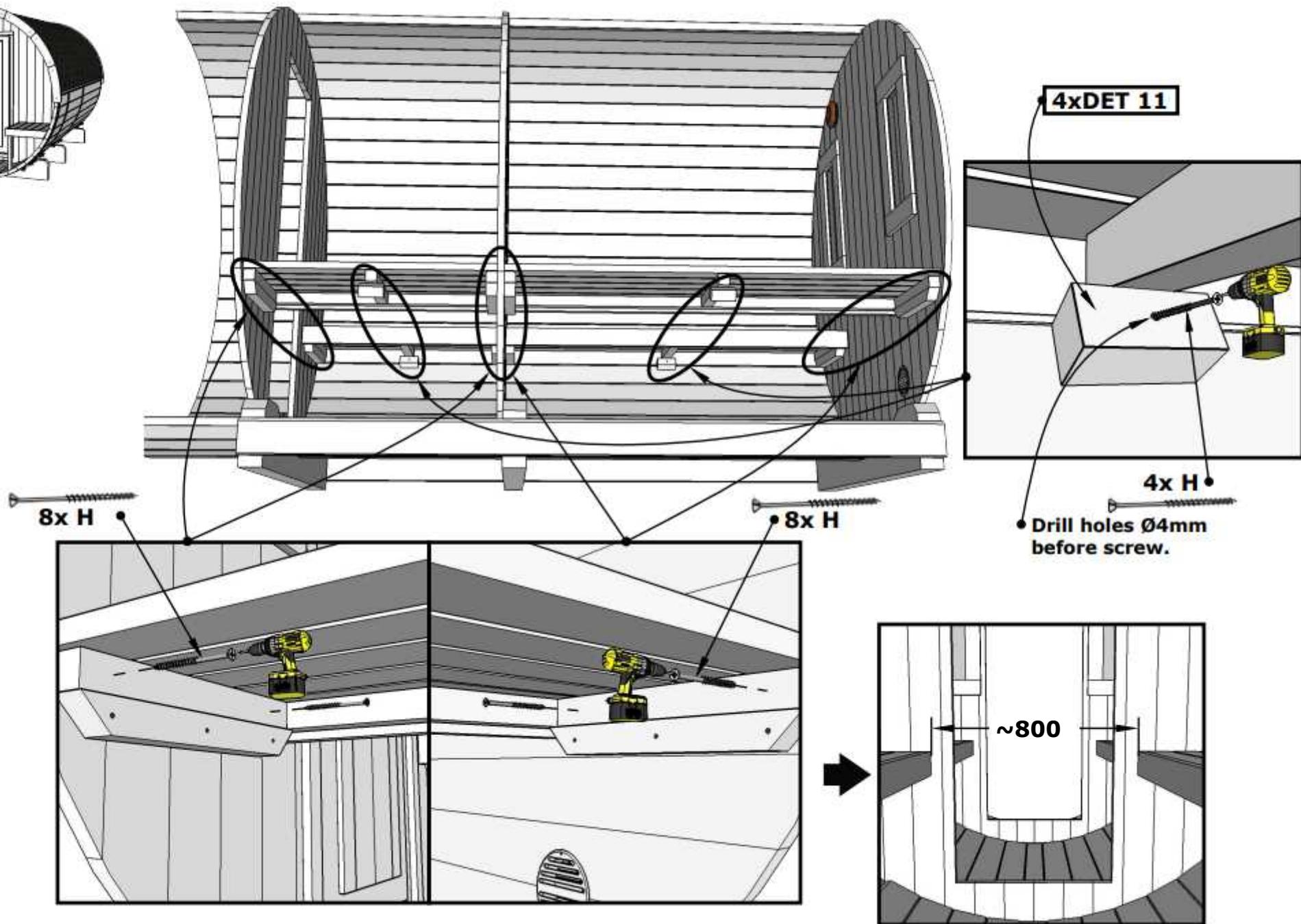
Front room

Saunaroom

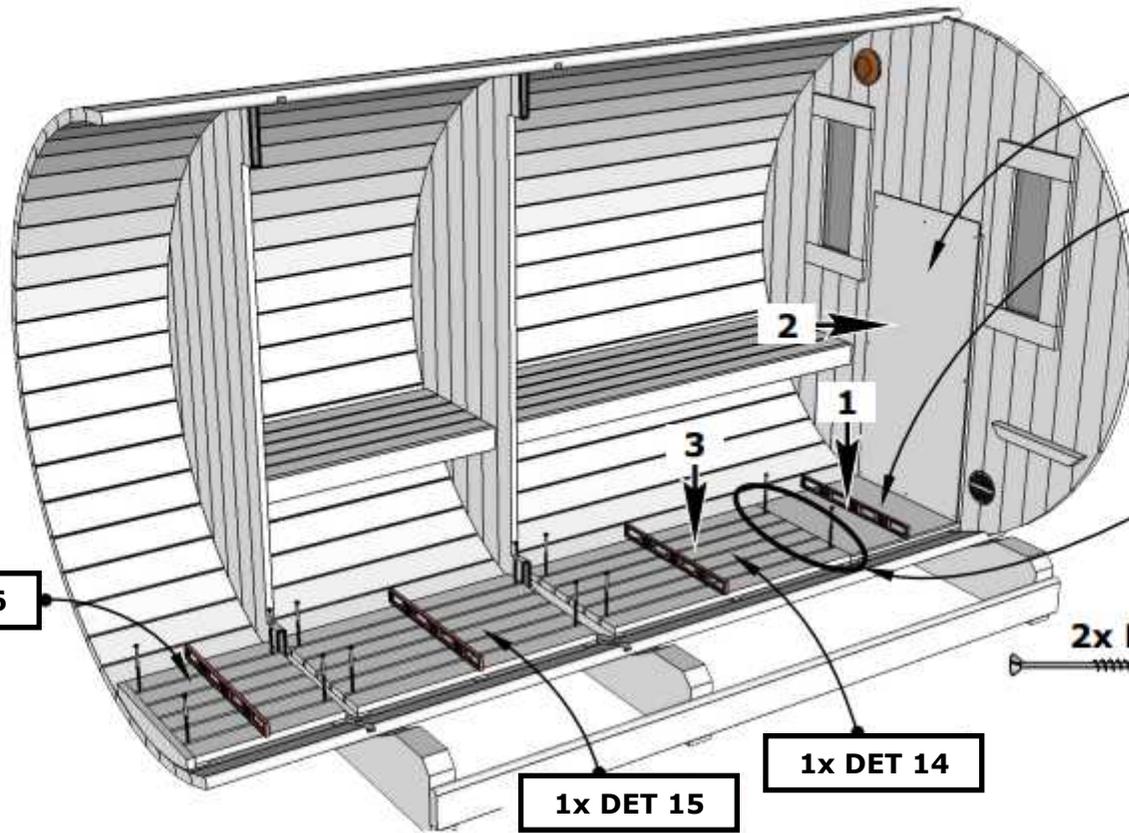


# 11. I

# Sauna 350, D205

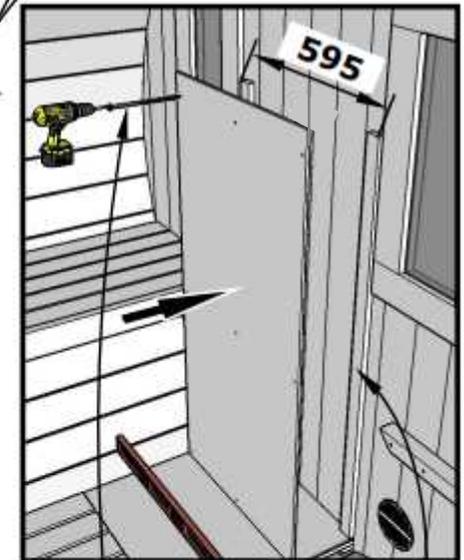
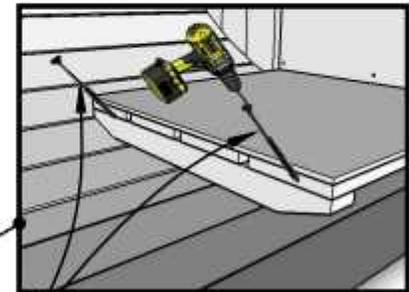


Sauna 350, D205



1x DET 13a  
(Minerit LW)

1x DET 13  
(Minerit LW)



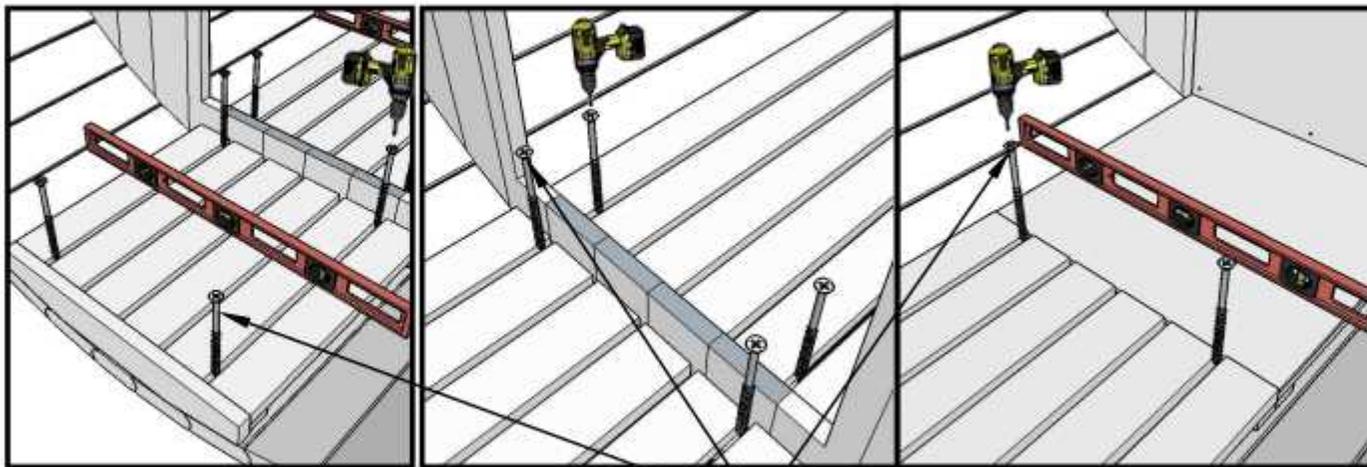
2x H

595

9x I(K)

2x DET L

NB! If Your Sauna equipped with electrical heater, then fix DET 13 directly to the wall without DET L. Then use screws K.

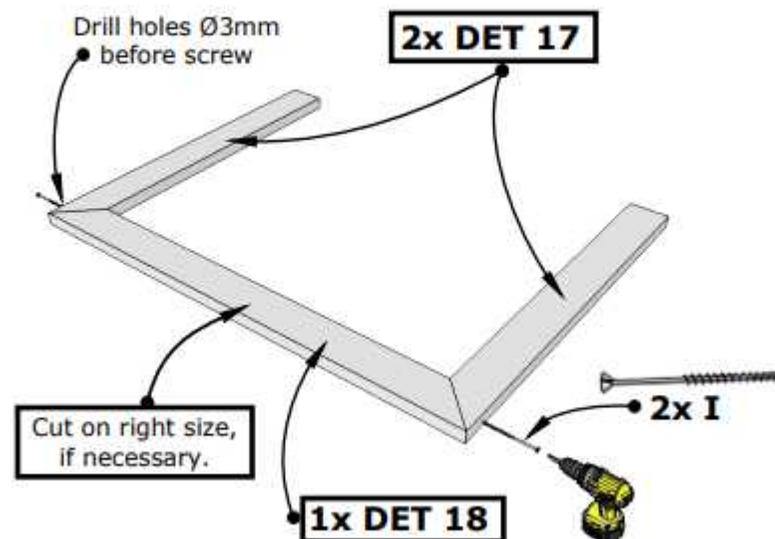


12x H

# Sauna 350, D205



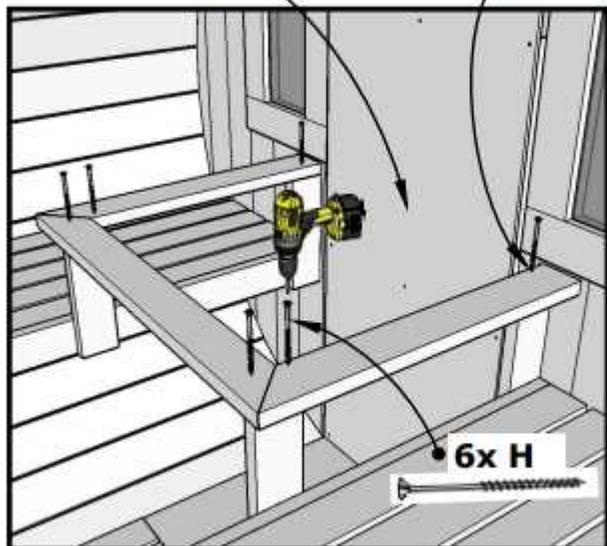
I



II

NB: Place sauna heater first

Drill holes Ø4mm before screws

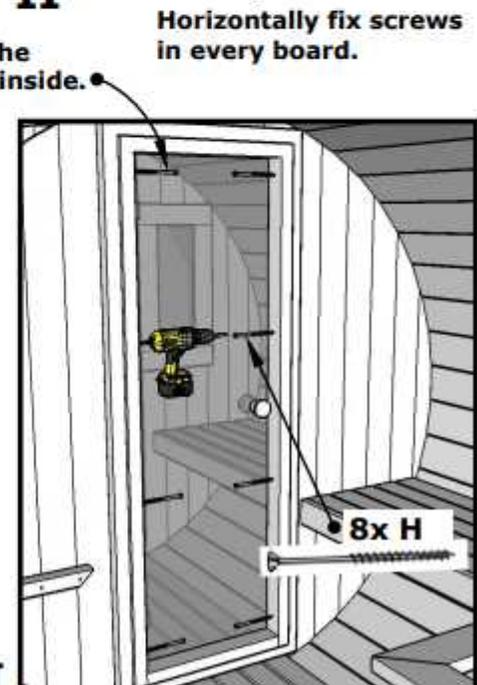
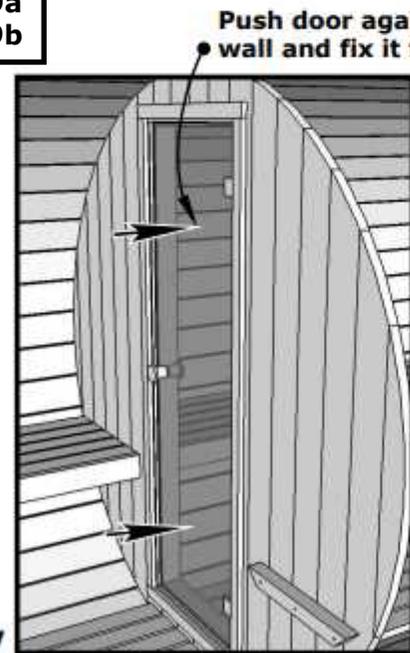
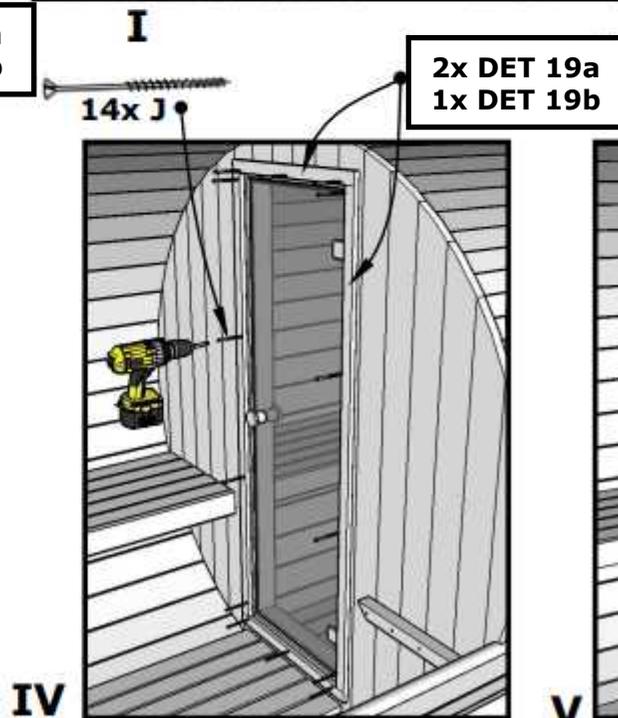
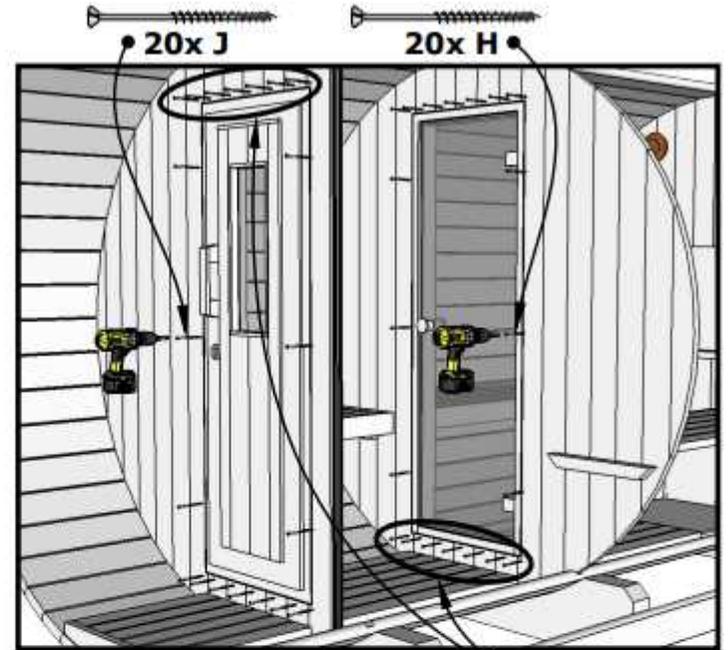
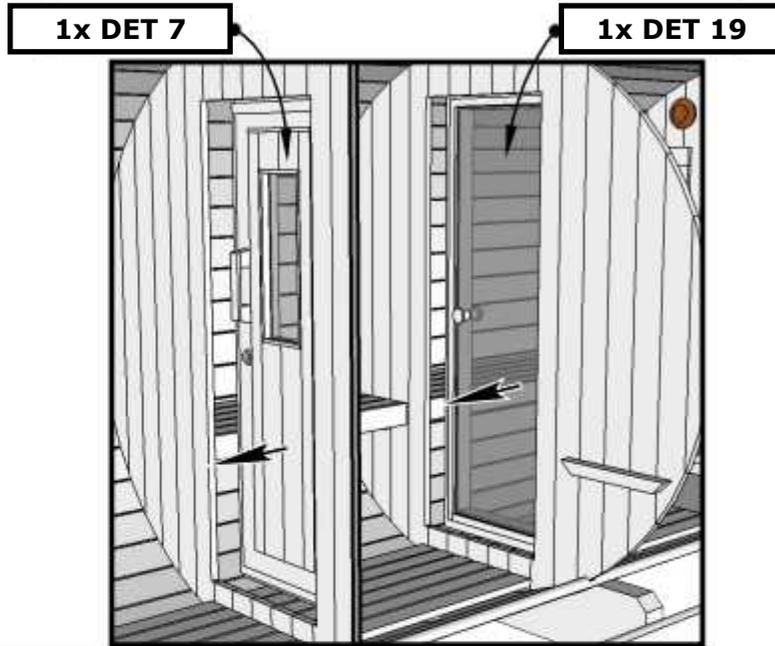


14. III

# Sauna 350, D205



Use waterlevel!  
NB! Place doors  
from inside!



15. III

IV

V

VI

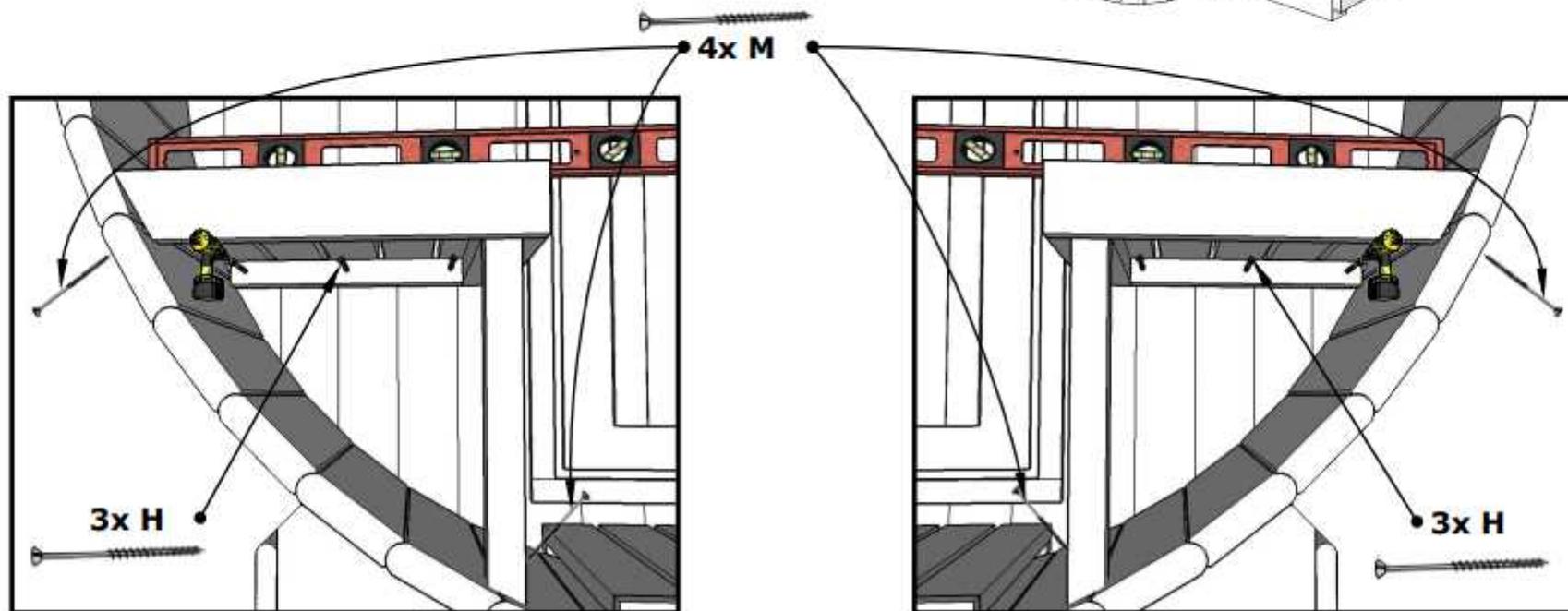
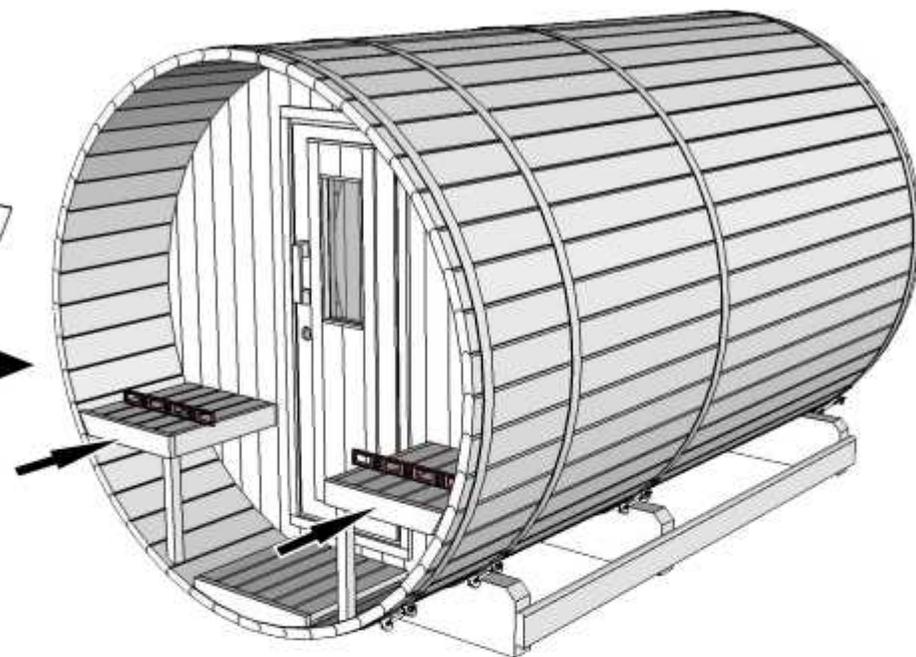
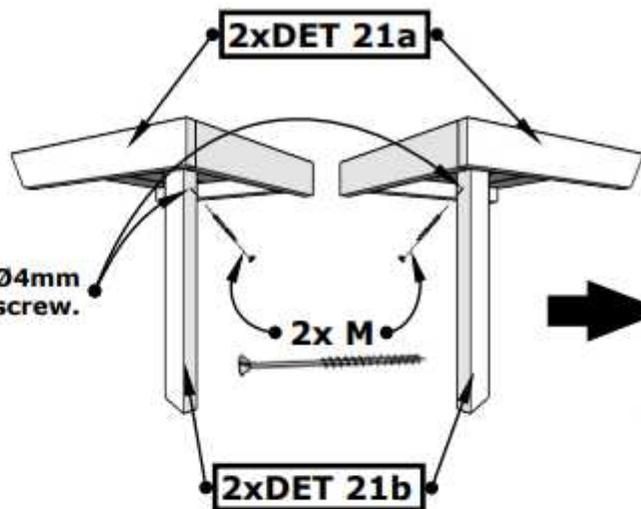
Push door against the wall and fix it from inside.

Horizontally fix screws in every board.

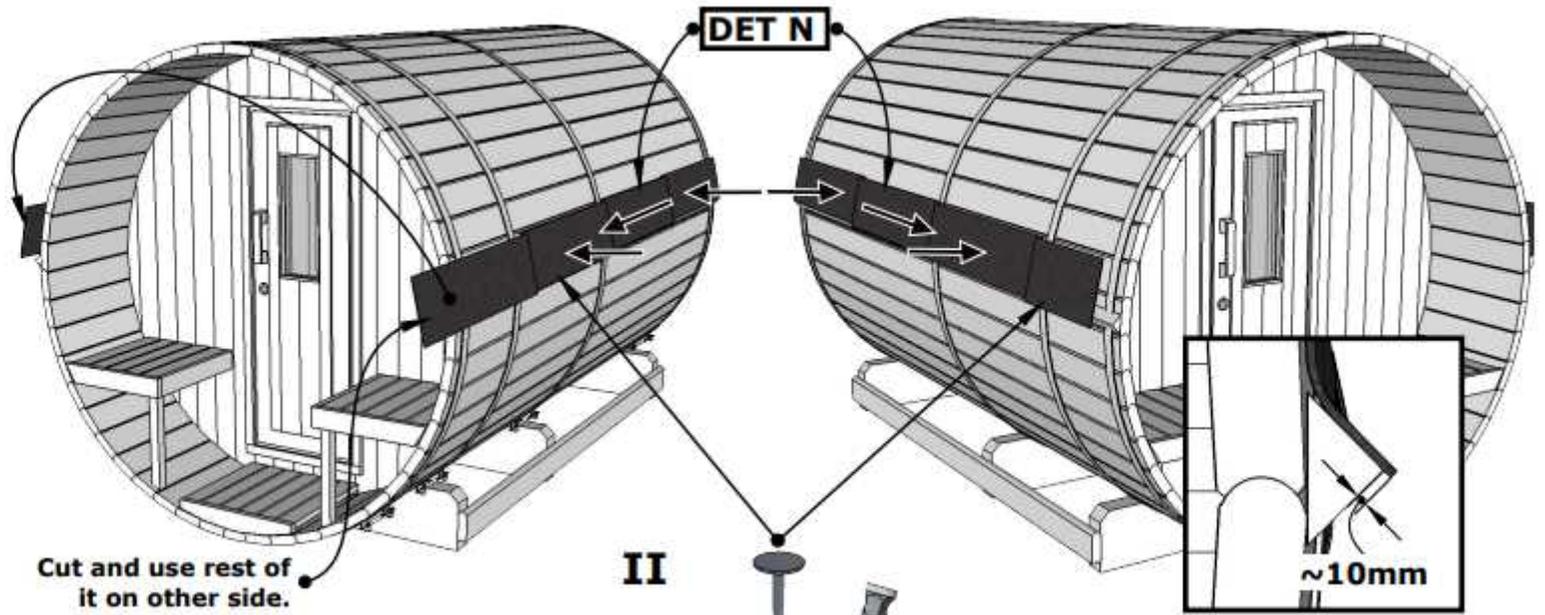
# Sauna 350, D205



Drill holes Ø4mm before screw.



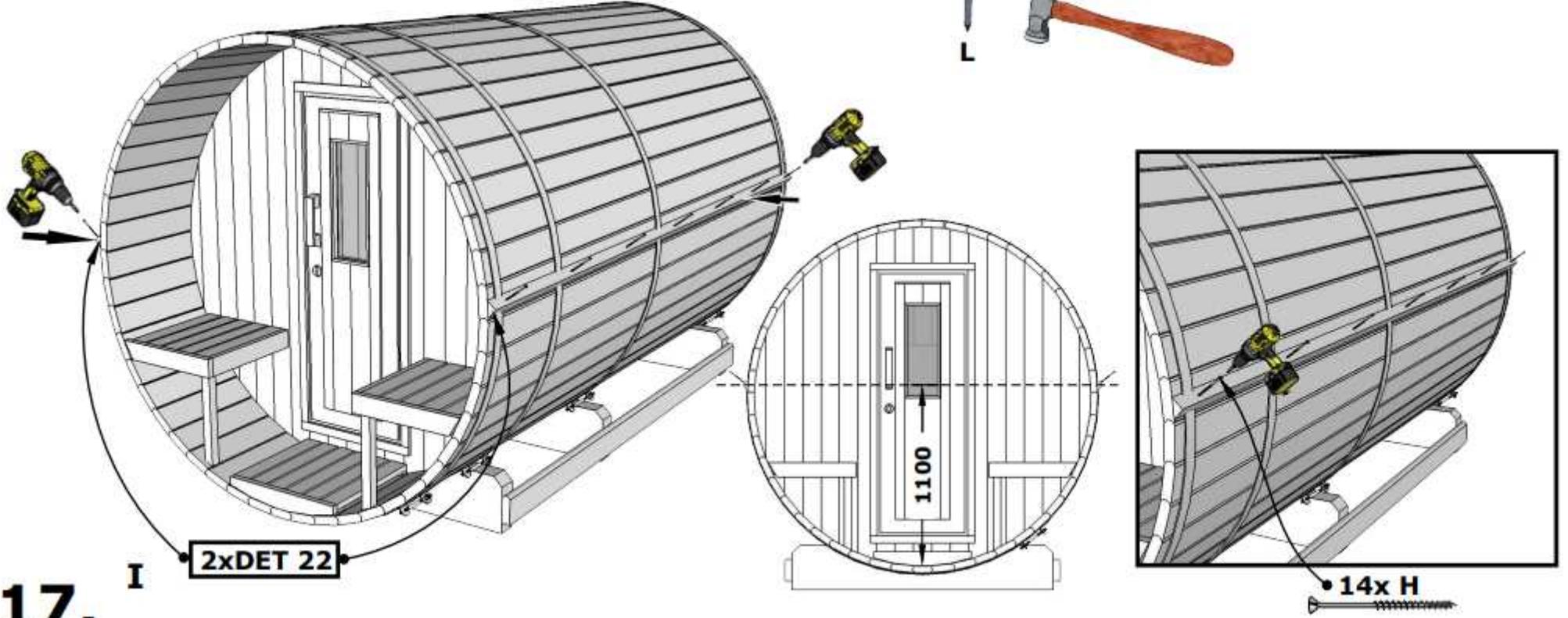
# Sauna 350, D205



**NB! See also shingles installation manual inside shingles package.**

Cut and use rest of it on other side.

**II**



**17.**

**I**

**2xDET 22**

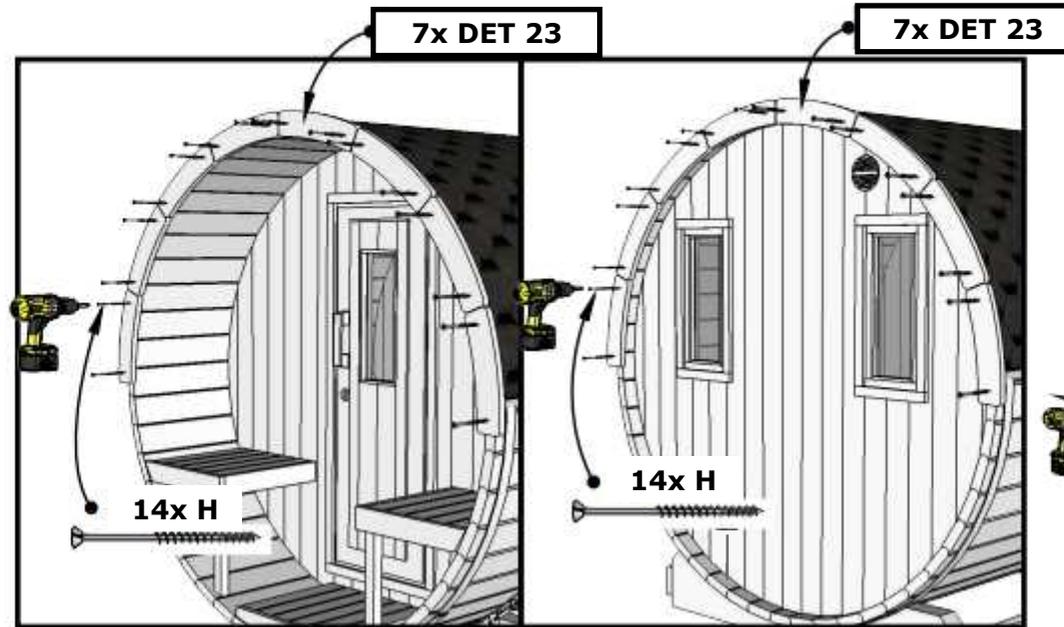
**1100**

**14x H**

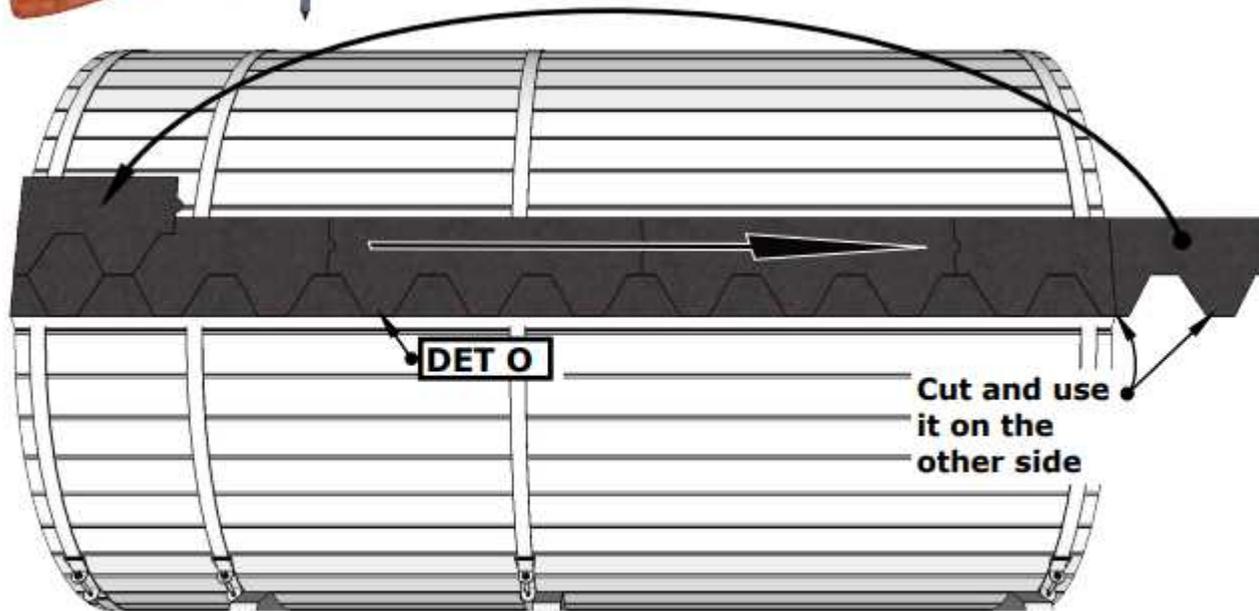
# Sauna 350, D205



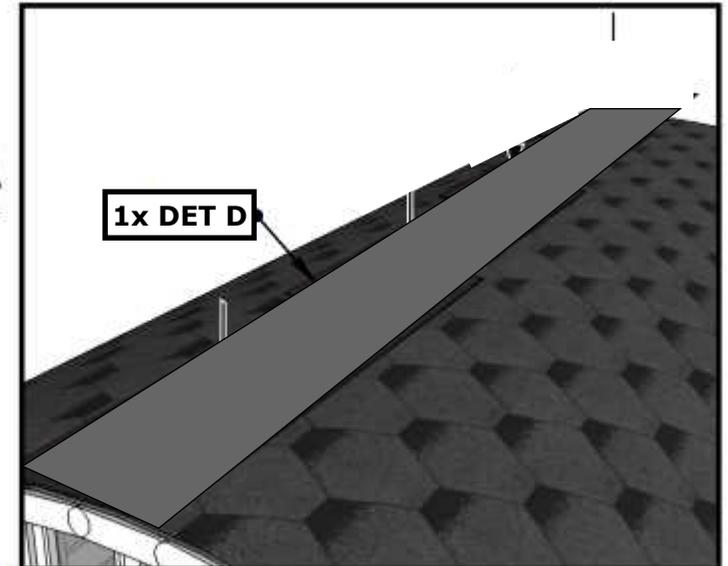
NB! See also shingles installation manual inside shingles package.



III



18. I



II