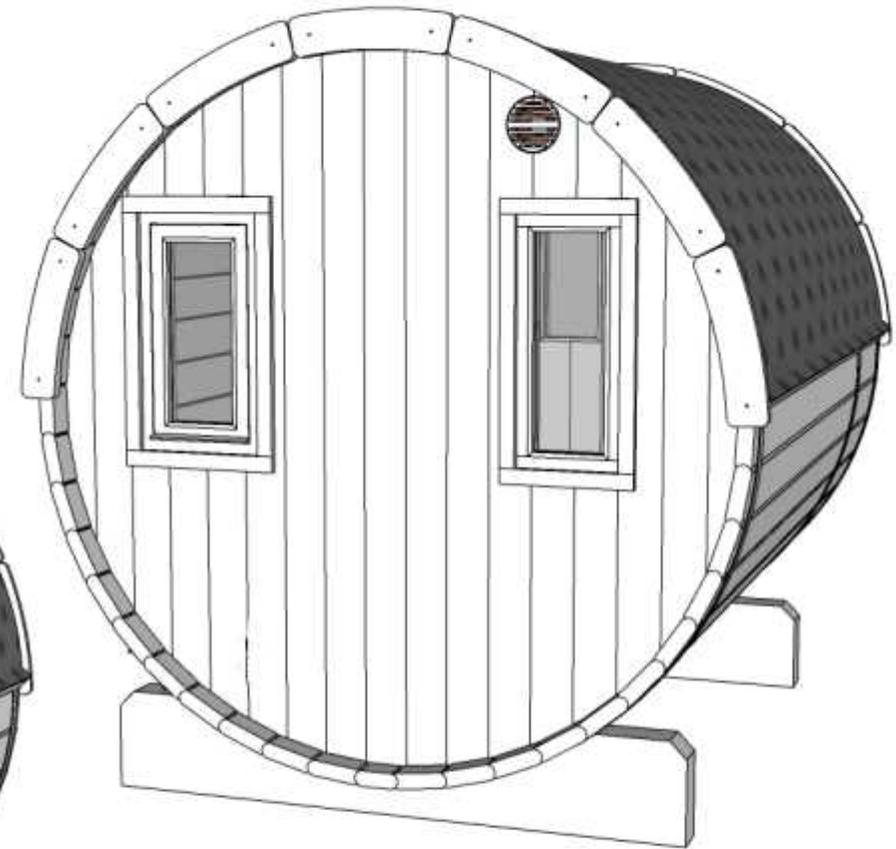


Sauna 250, D205

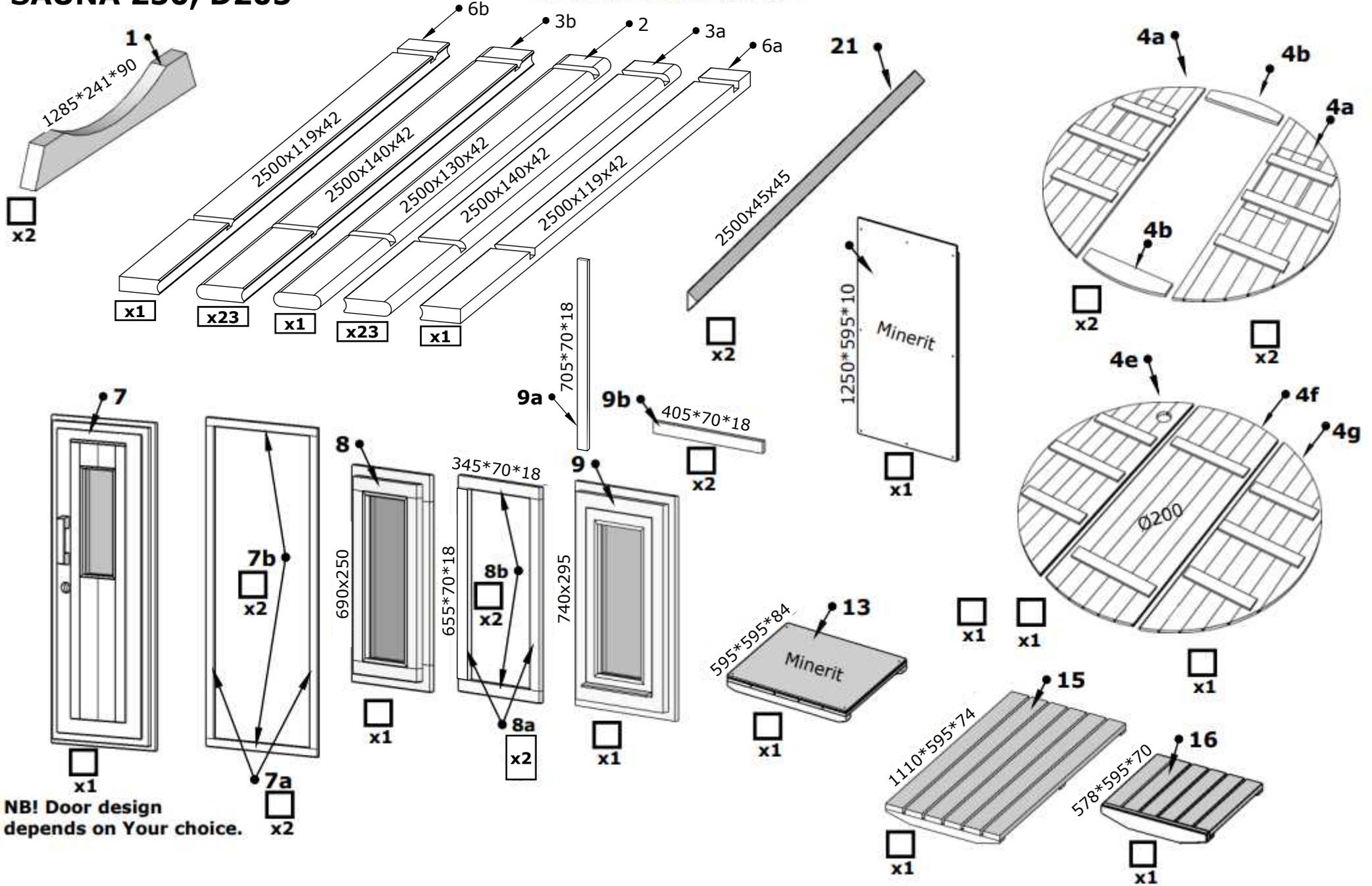
**Please read the whole manual
before You start.**

**All given measurements
are in millimeters.**



SAUNA 250, D205

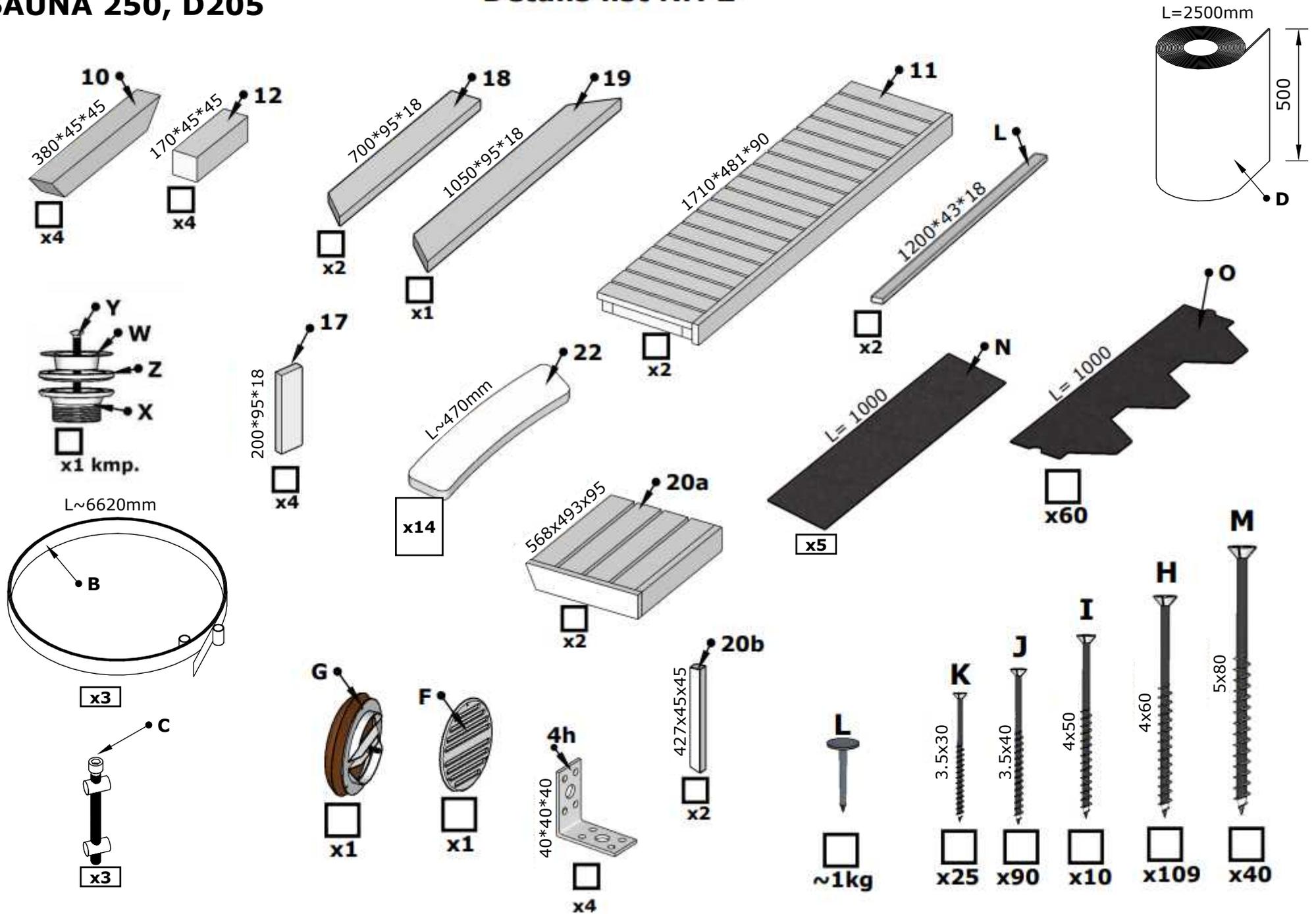
Details list Nr. 1



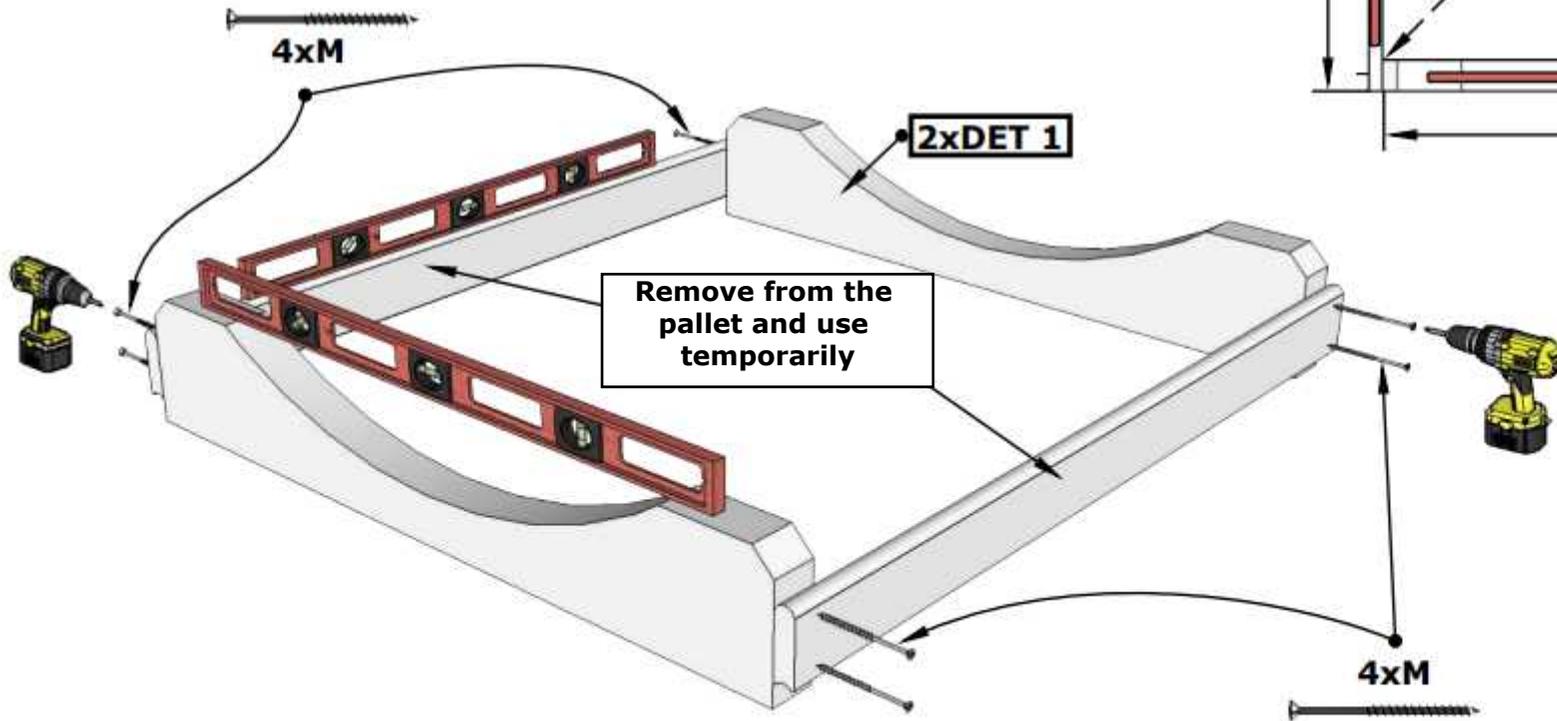
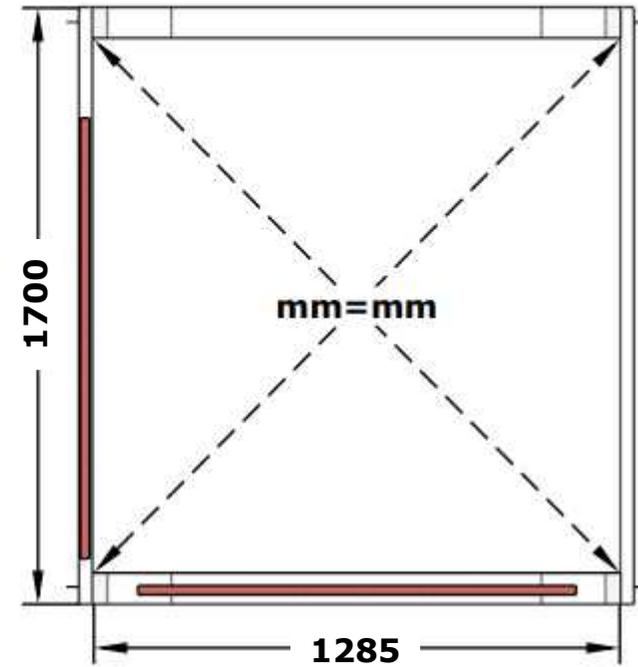
NB! Door design depends on Your choice.

SAUNA 250, D205

Details list Nr. 2

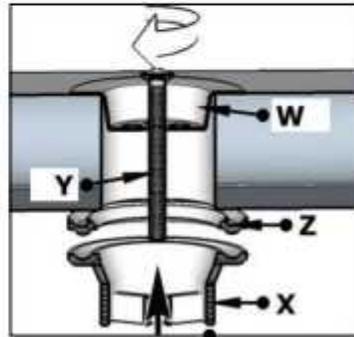
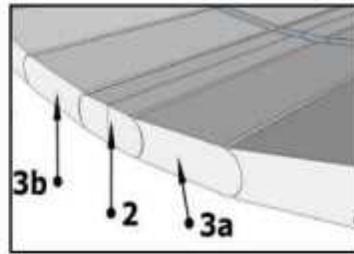
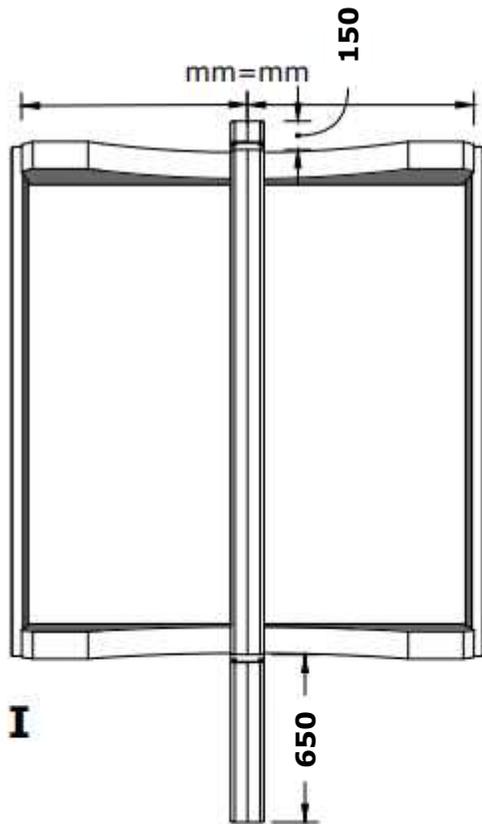


SAUNA 250, D205

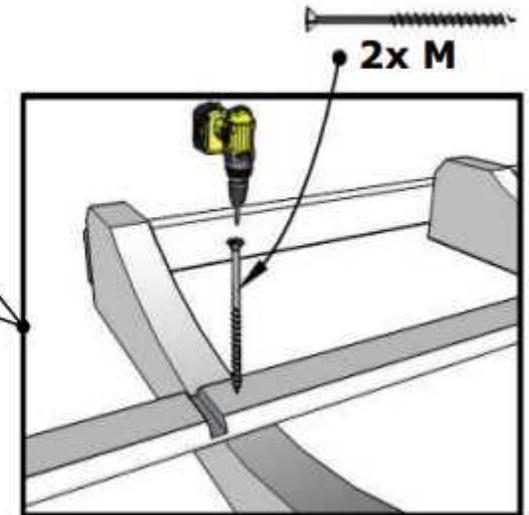
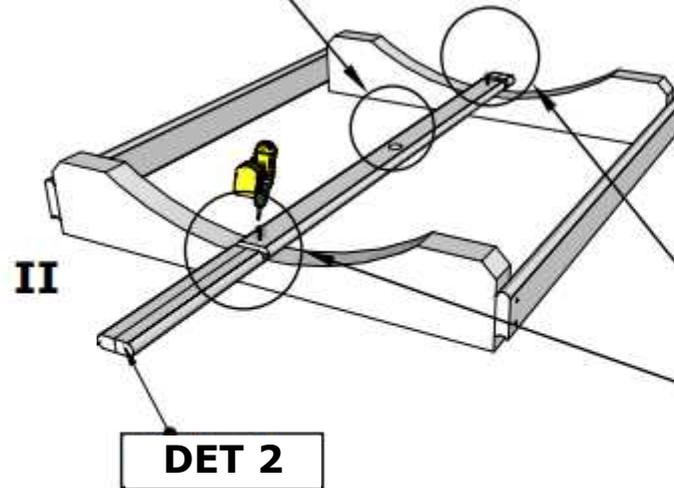


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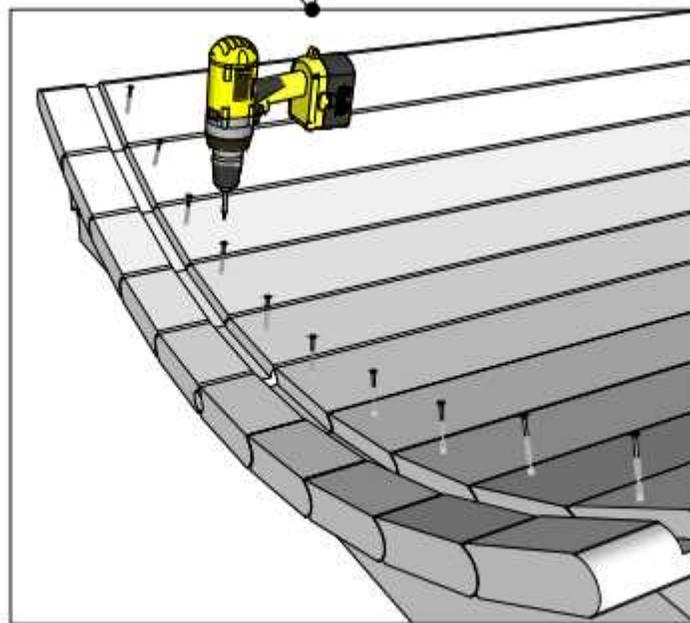
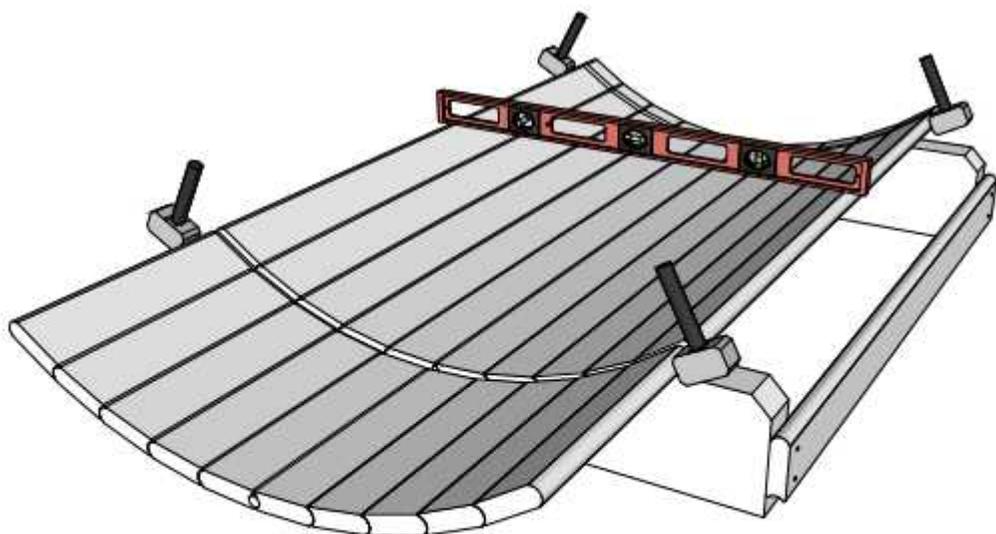
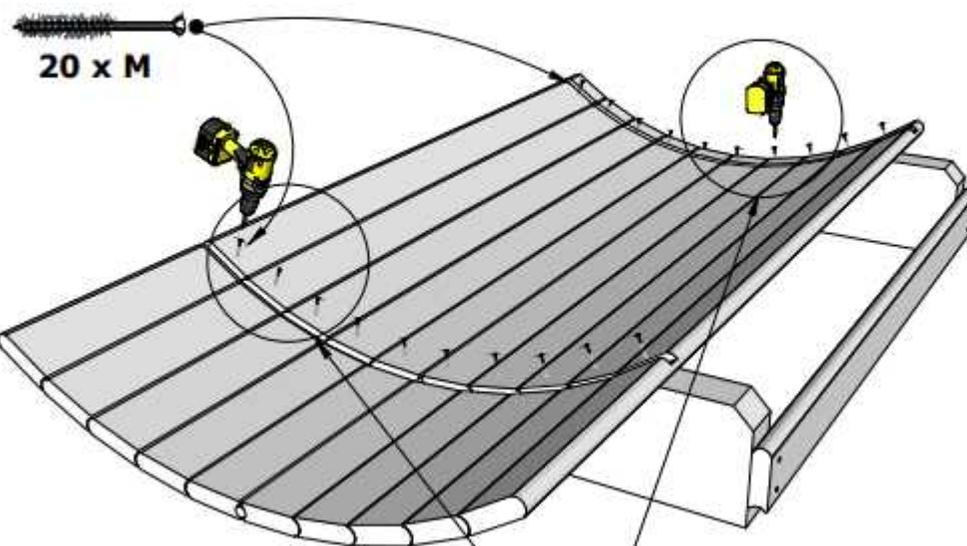
SAUNA 250, D205



III

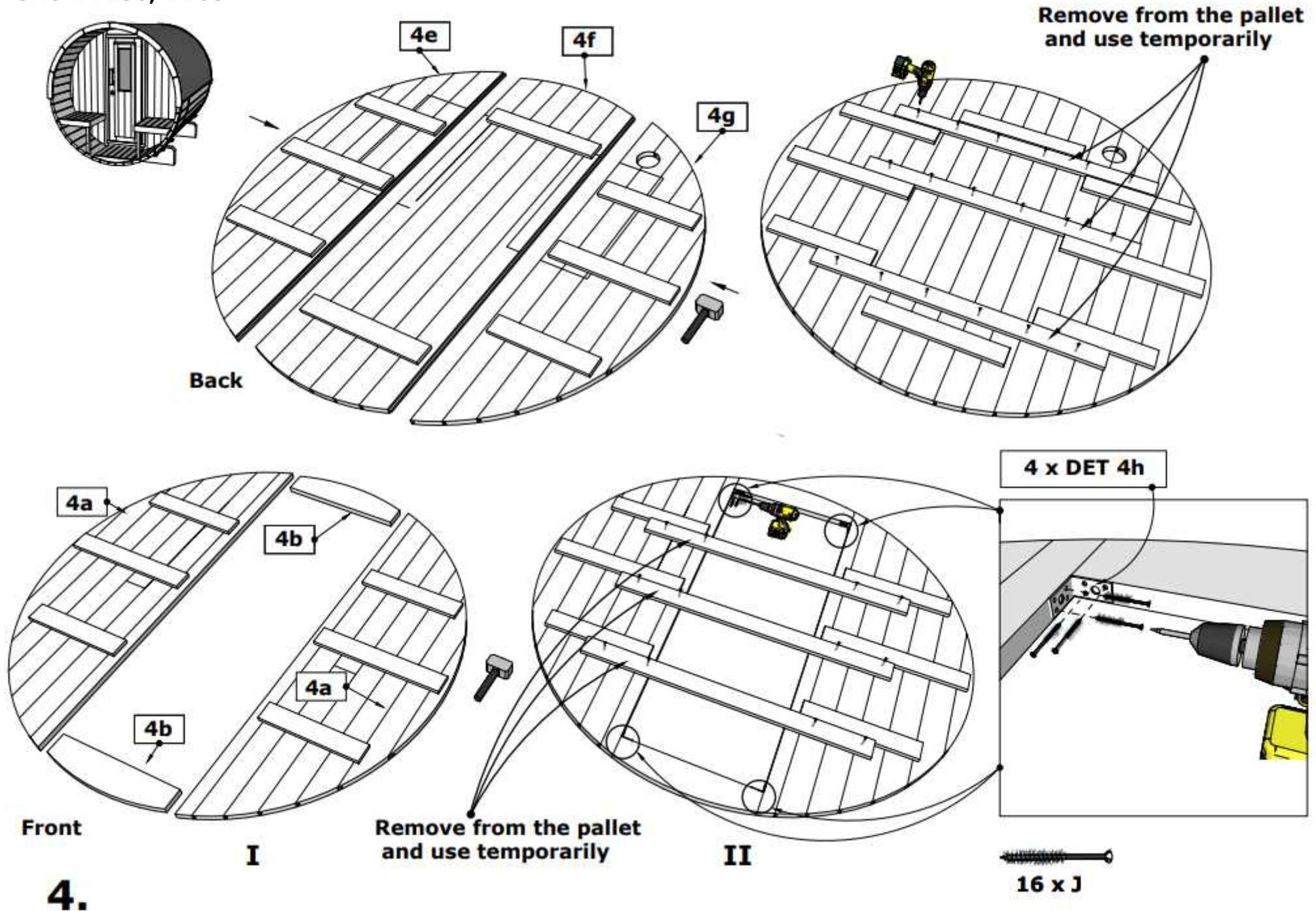


SAUNA 250, D205

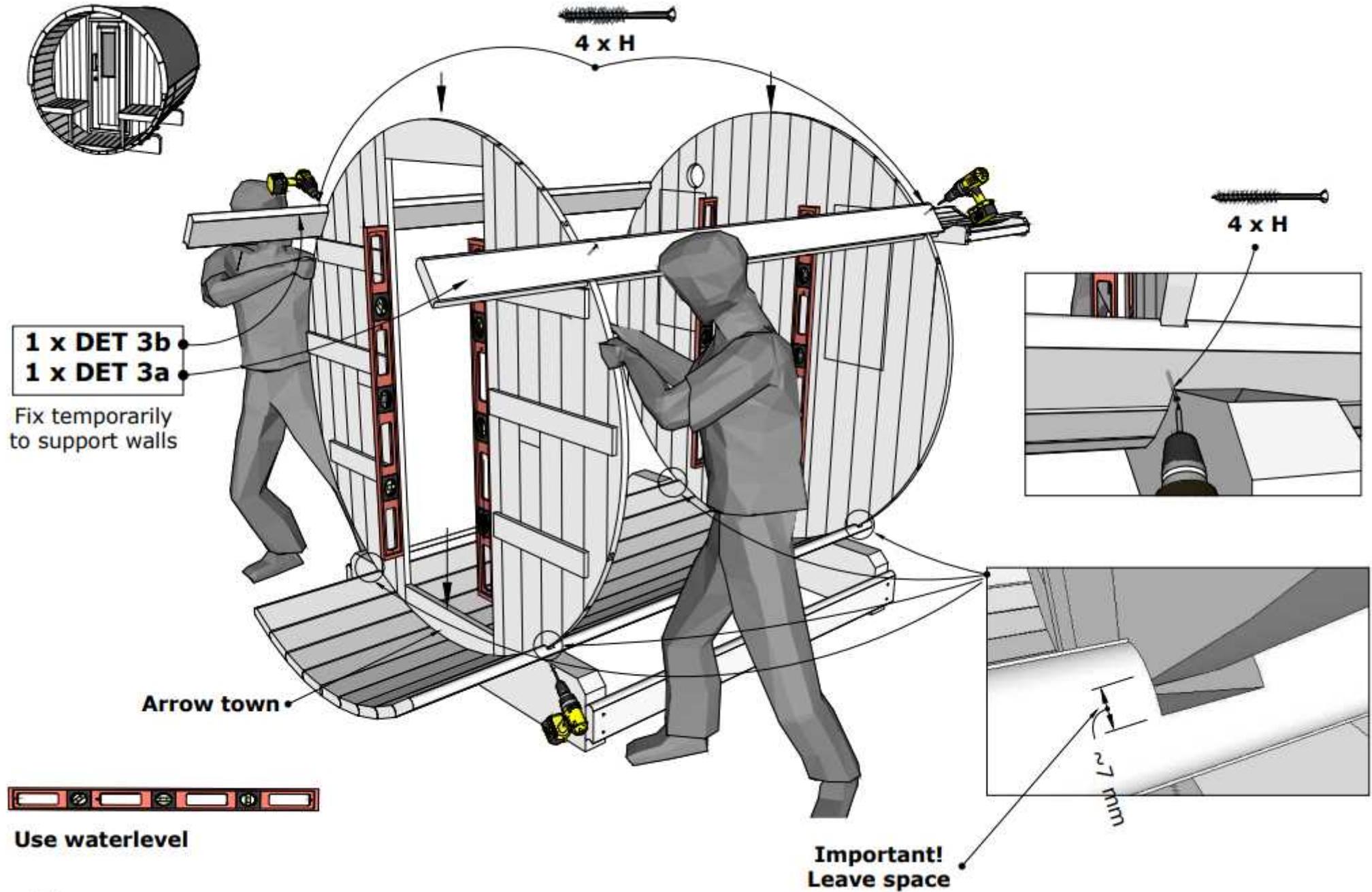


3.

SAUNA 250, D205



SAUNA 250, D205



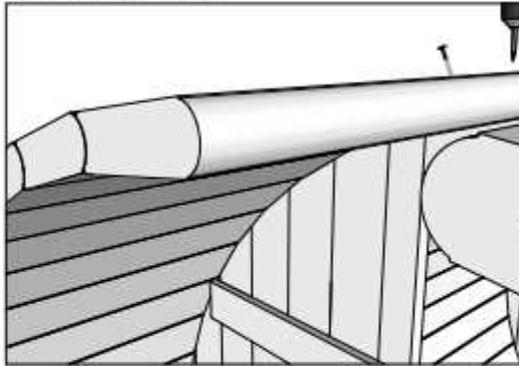
5.

SAUNA 250, D205



Remove

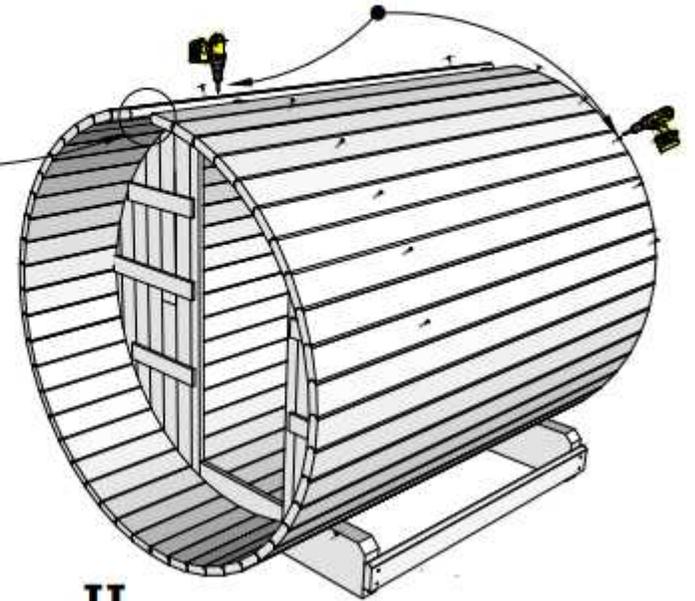
See page 6A



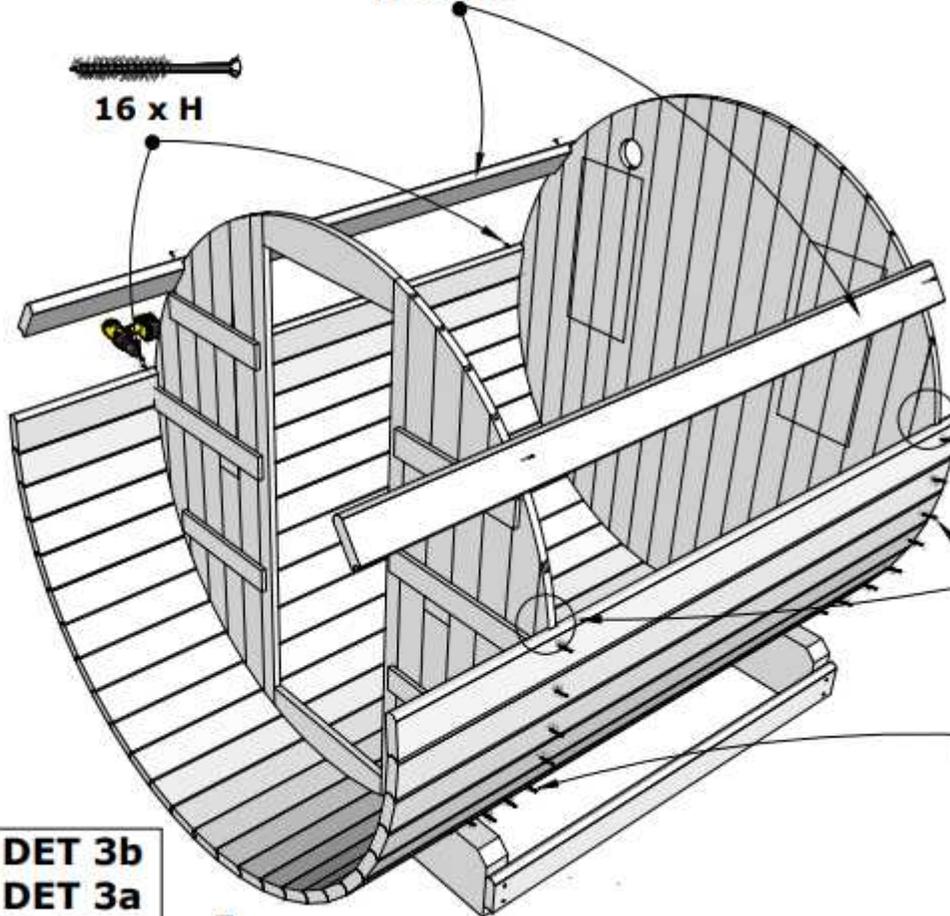
10 x DET 3b
9 x DET 3a



16 x H



II

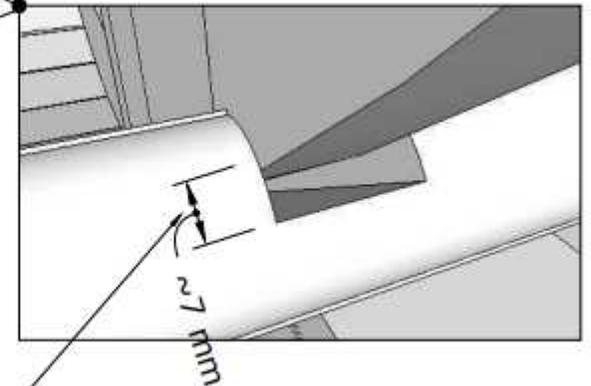


16 x H

16 x H

8 x DET 3b
8 x DET 3a

I

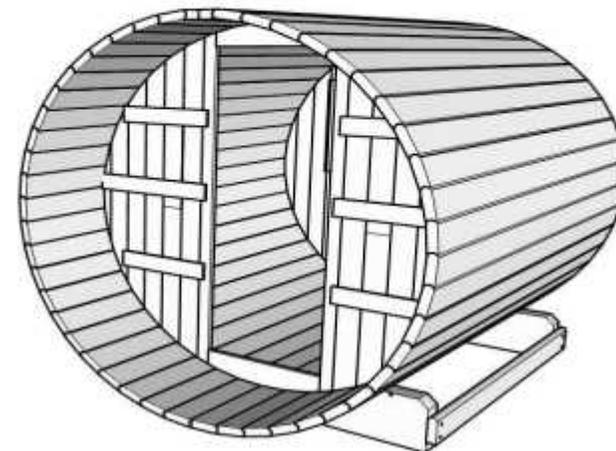
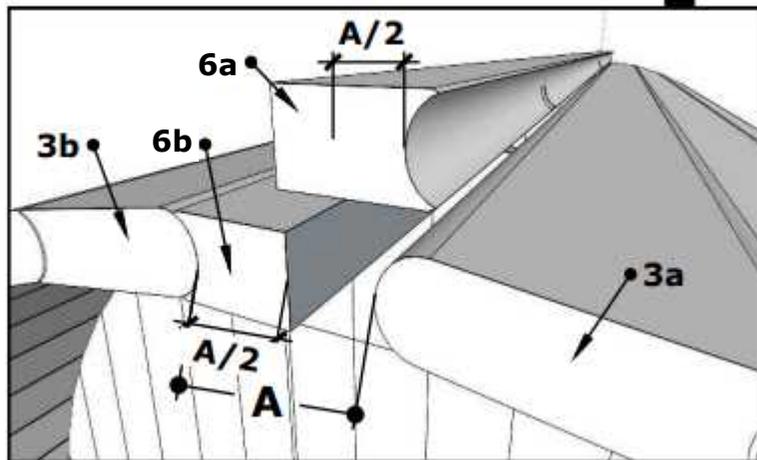
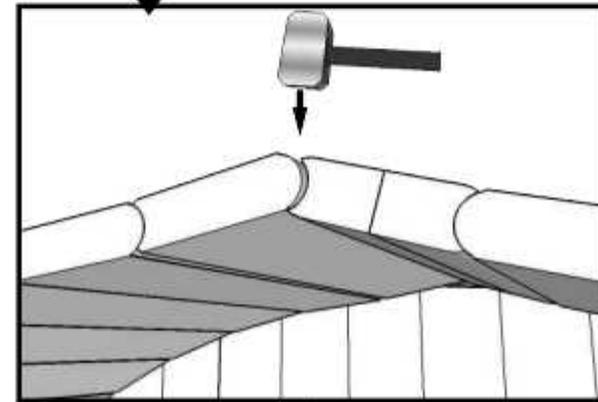
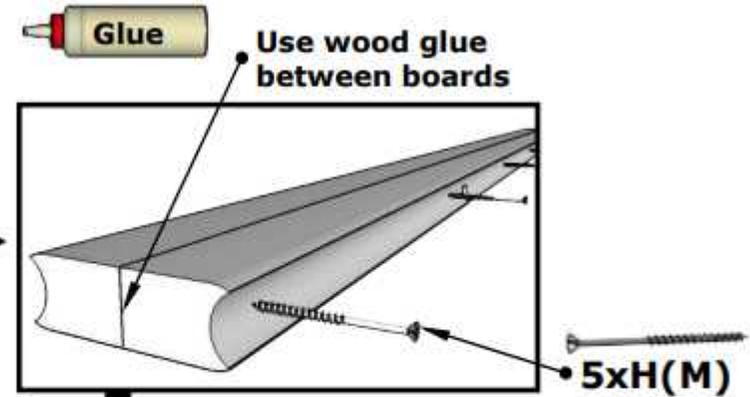
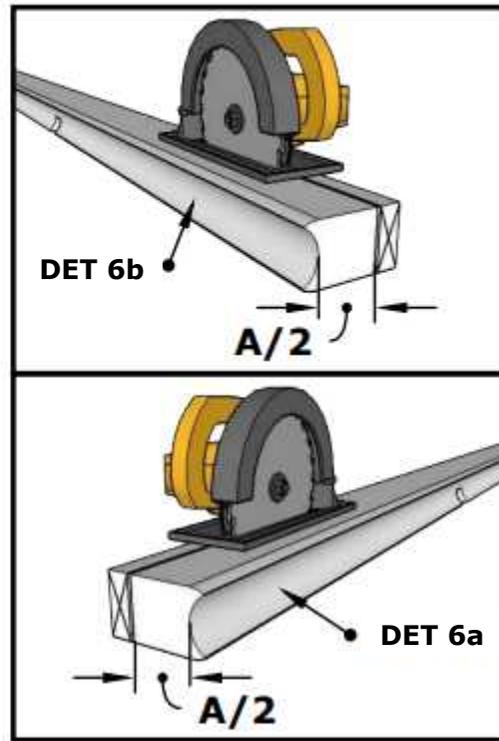


~7 mm

Important!
Leave space

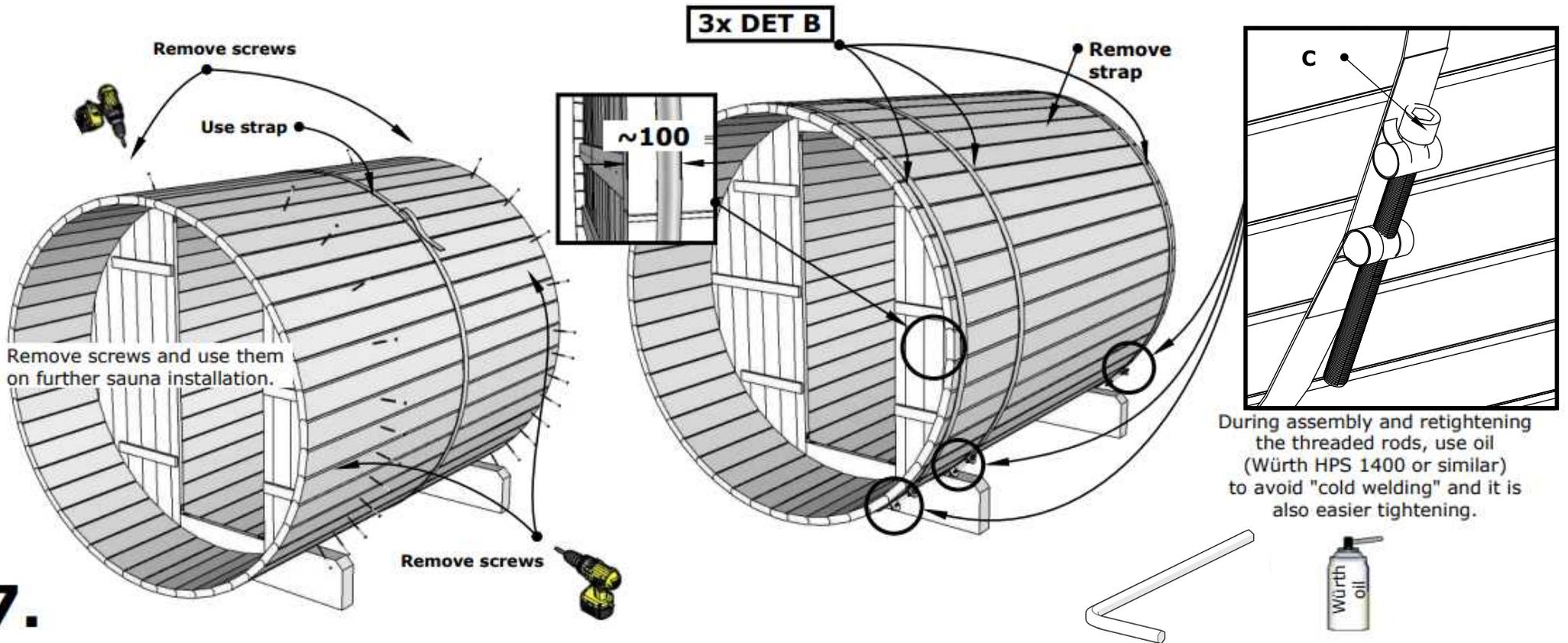
6.

SAUNA 250, D205



6A.

SAUNA 250, D205



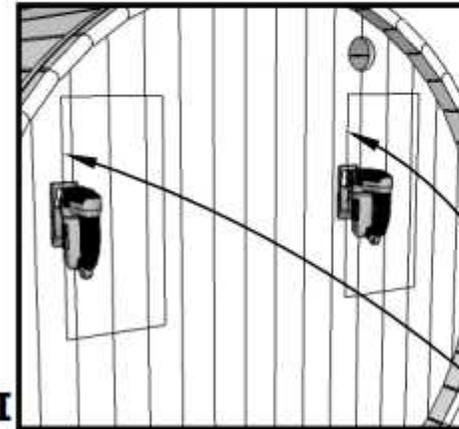
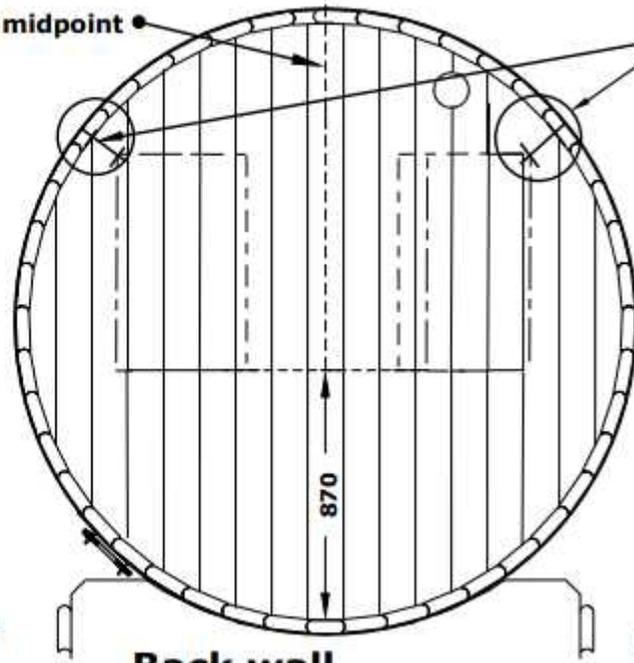
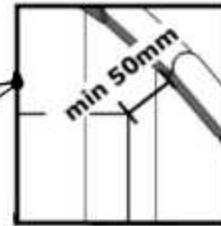
7.

SAUNA 250, D205



Mark windows openings.

Wall midpoint



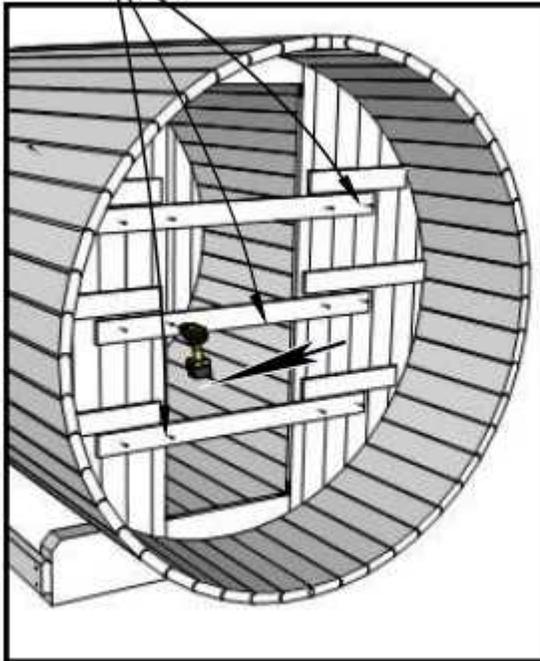
Before cutting, check windows opening and measure the windows! Add 10 mm to each side of the window and cut.

II

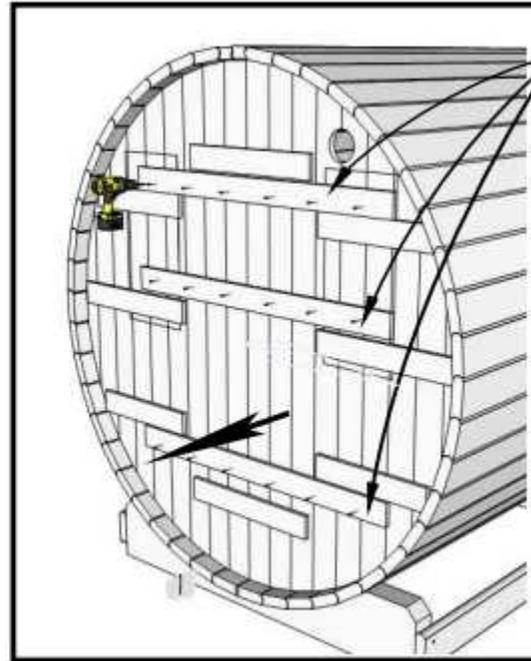
Back wall

III

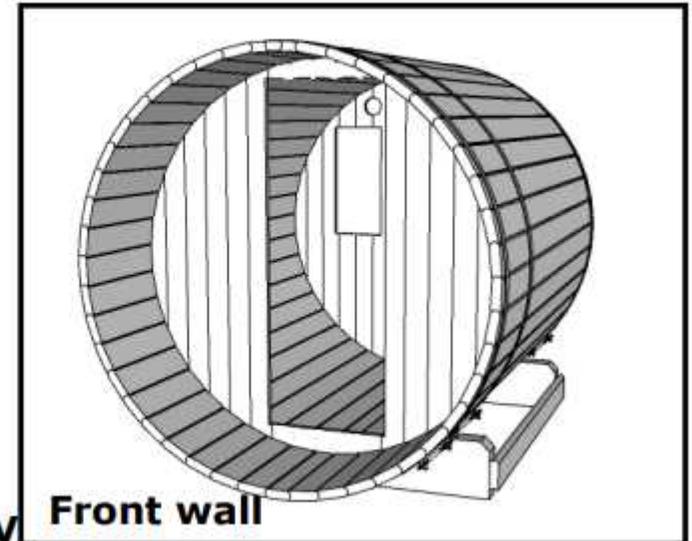
Remove all brackets



Remove all brackets



Cut out, follow the guidelines.



Front wall

8. I

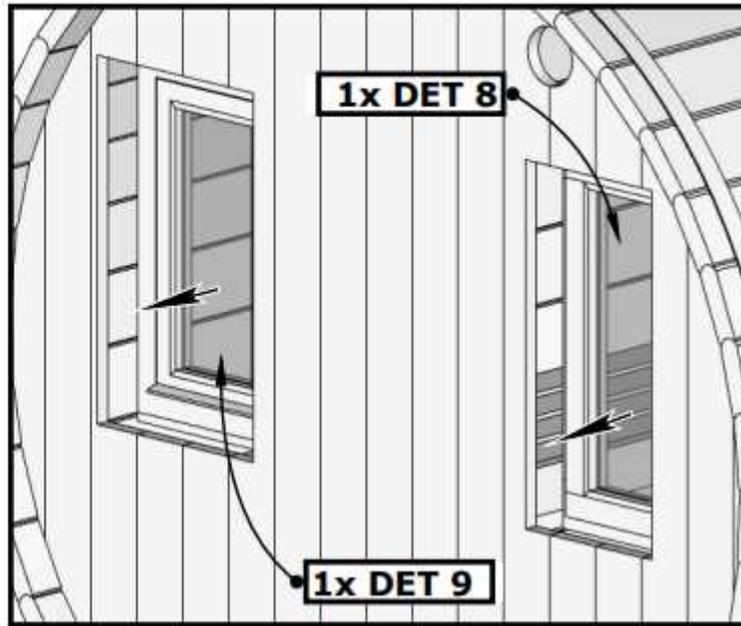
SAUNA 250, D205



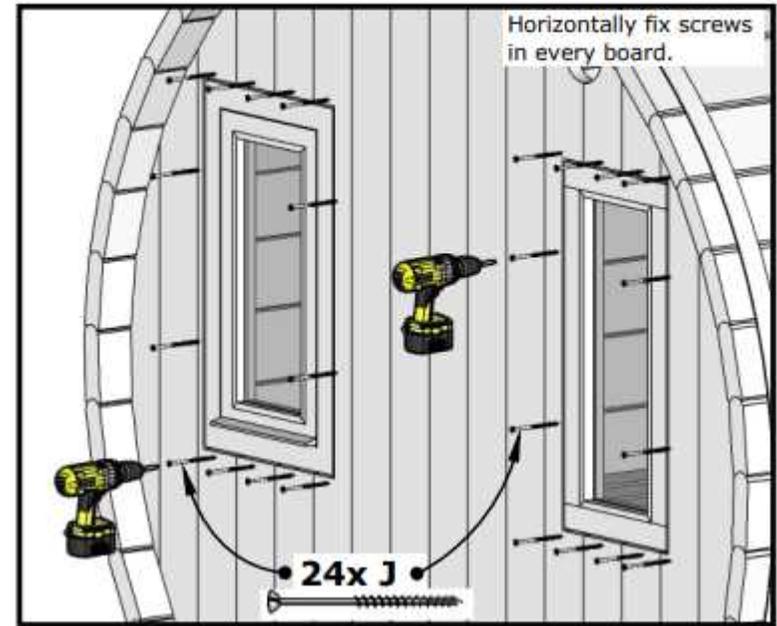
Use waterlevel for windows installation

NB! Place windows from inside.

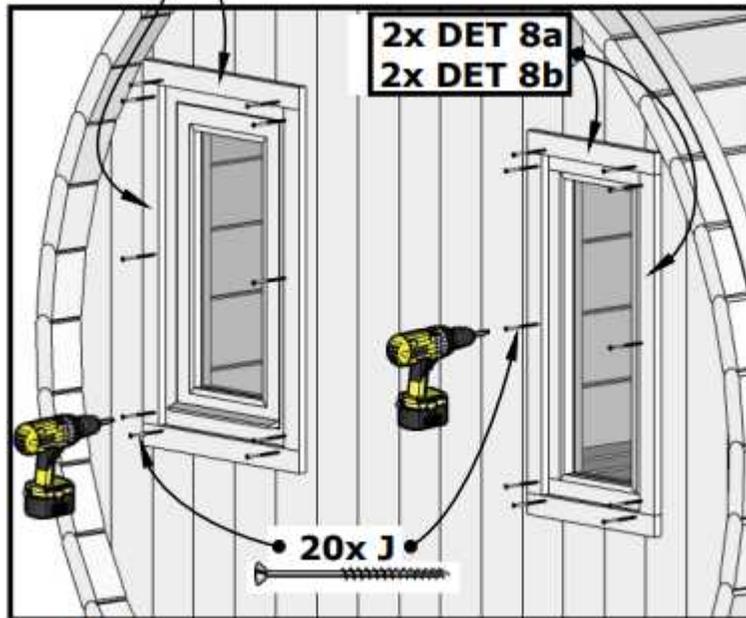
2x DET 9a
2x DET 9b



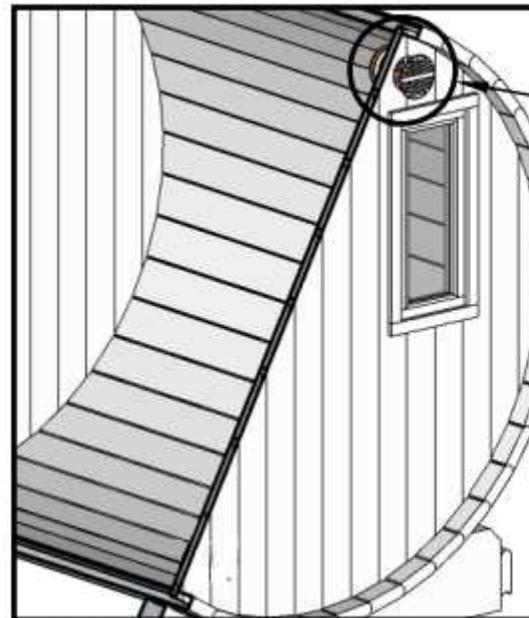
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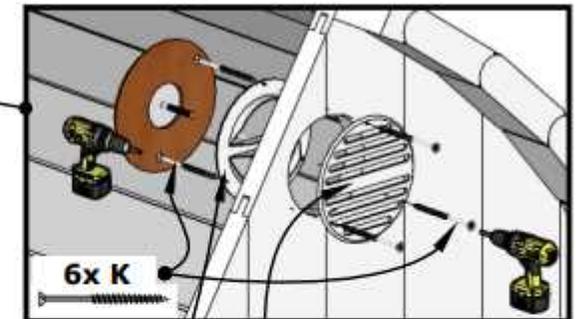
II



III



IV

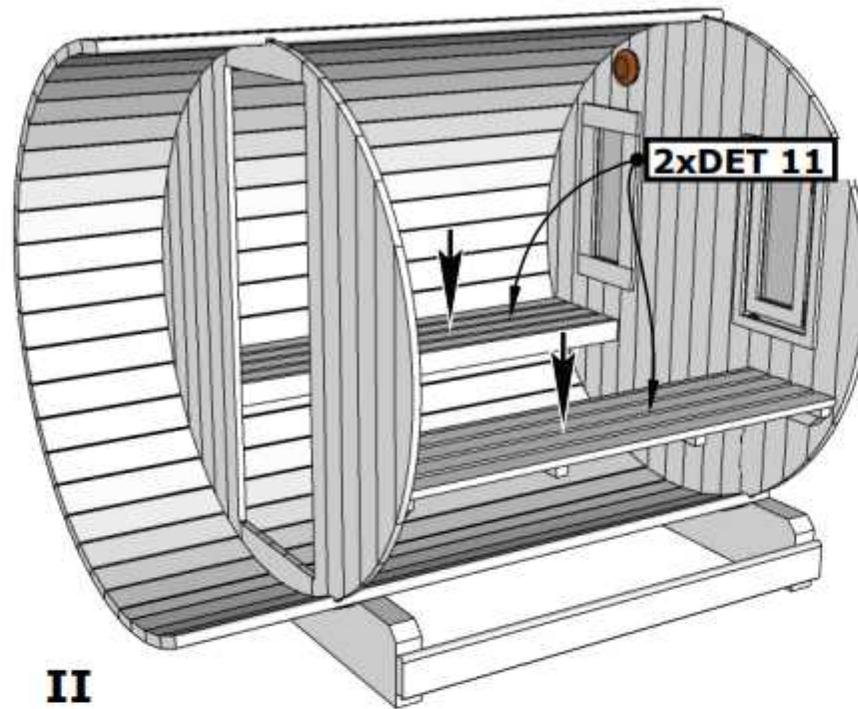


1x DET G

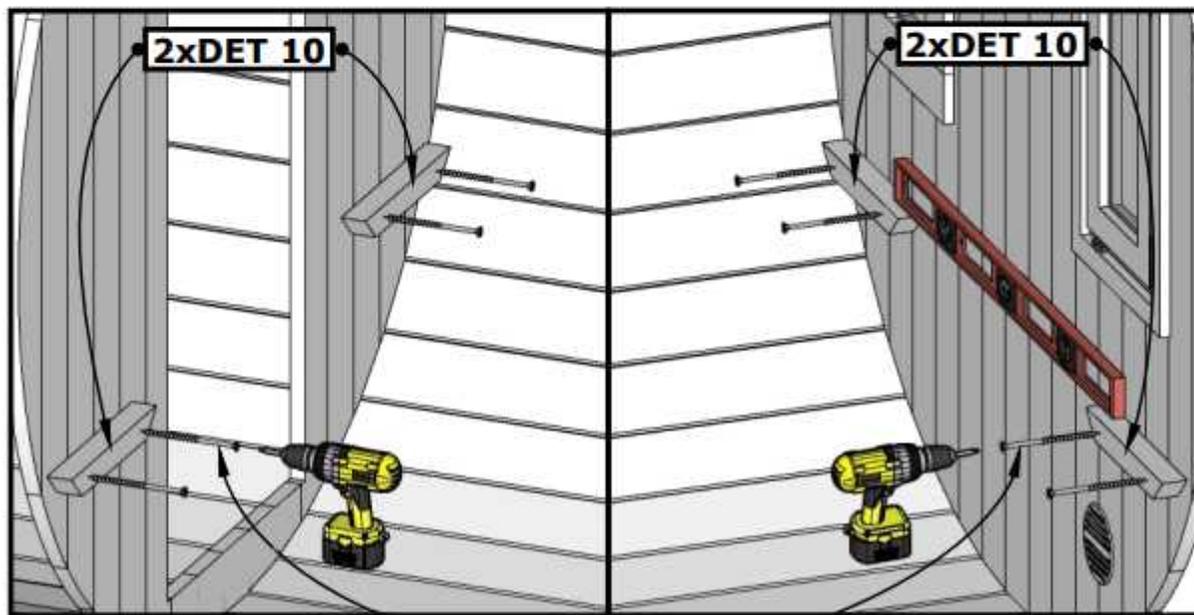
1x DET F

9.

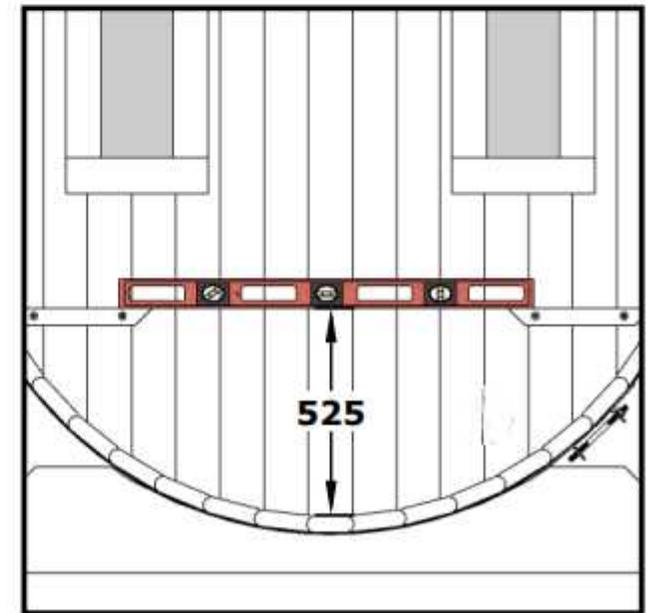
SAUNA 250, D205



II

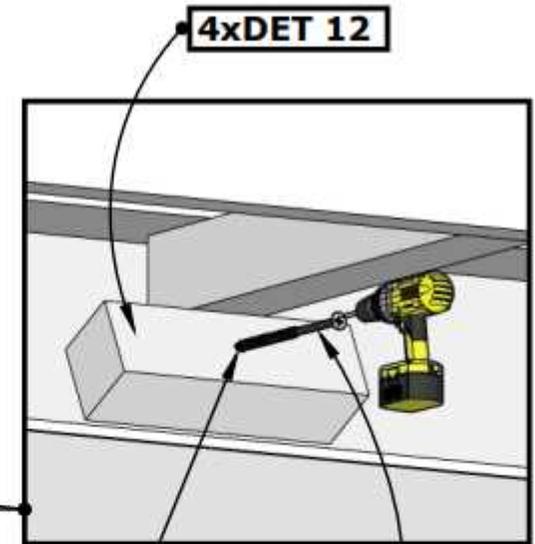
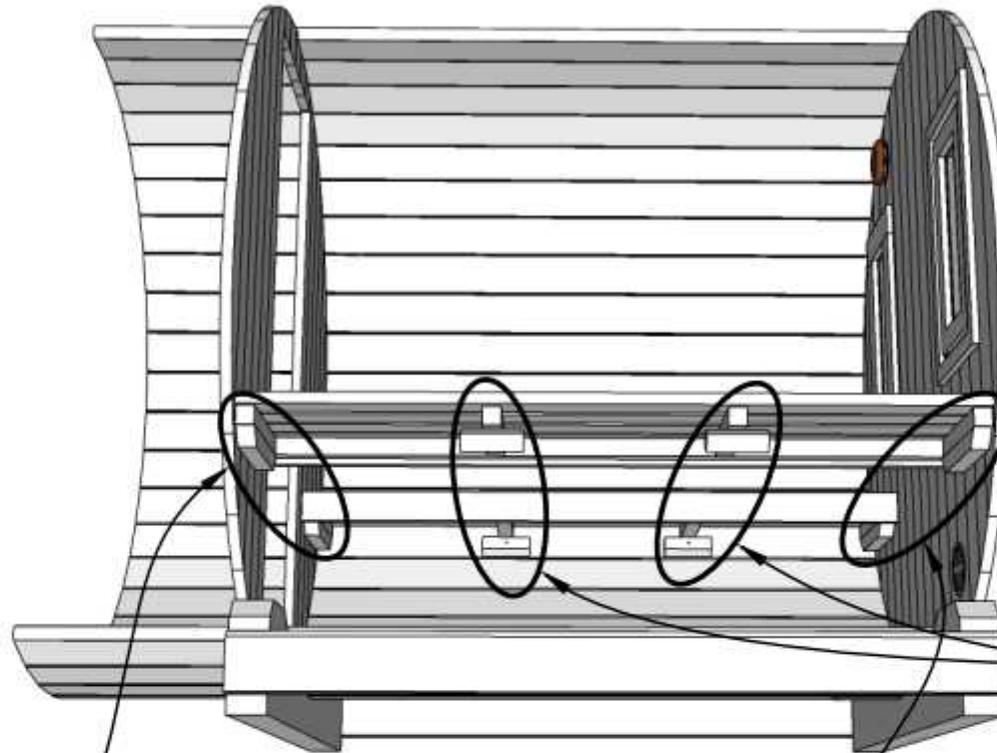


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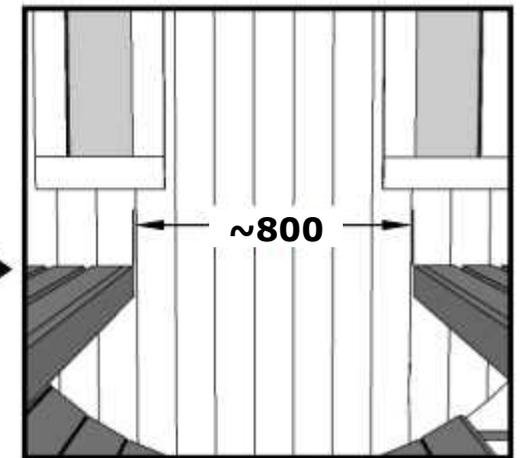
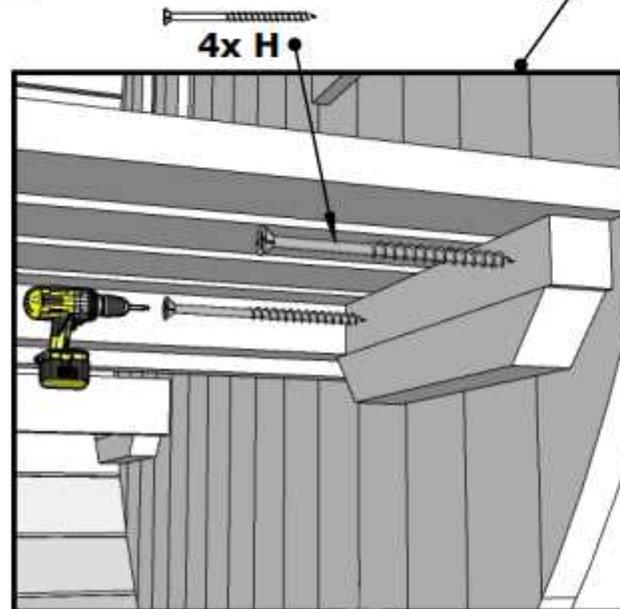
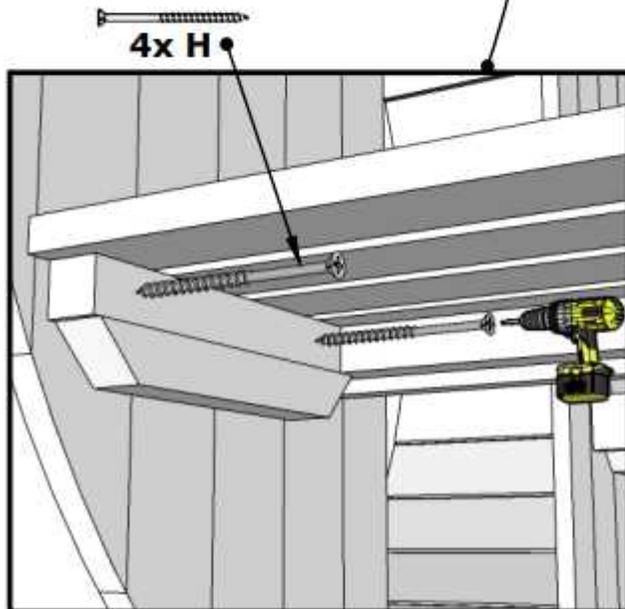


10.

SAUNA 250, D205

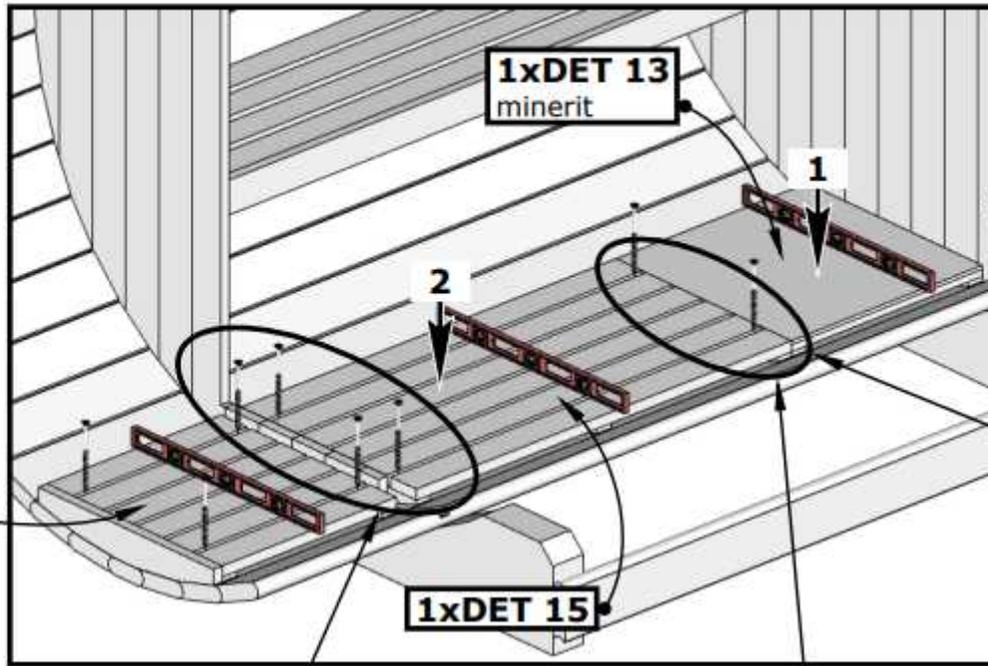


Drill holes $\varnothing 4\text{mm}$ before screws **4x H**

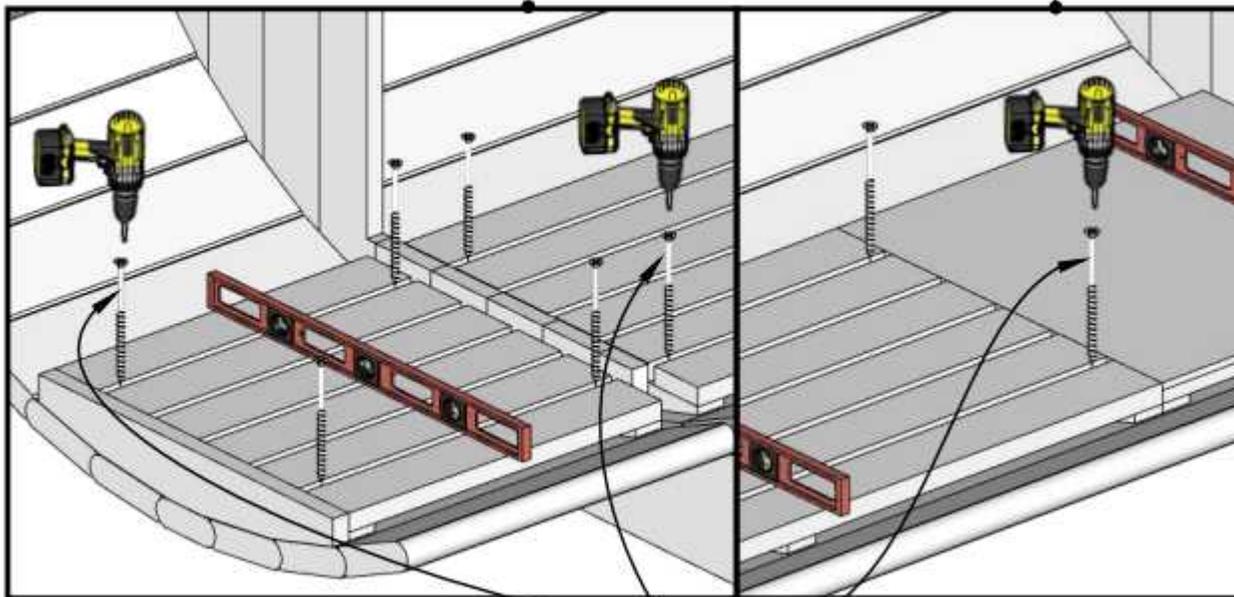
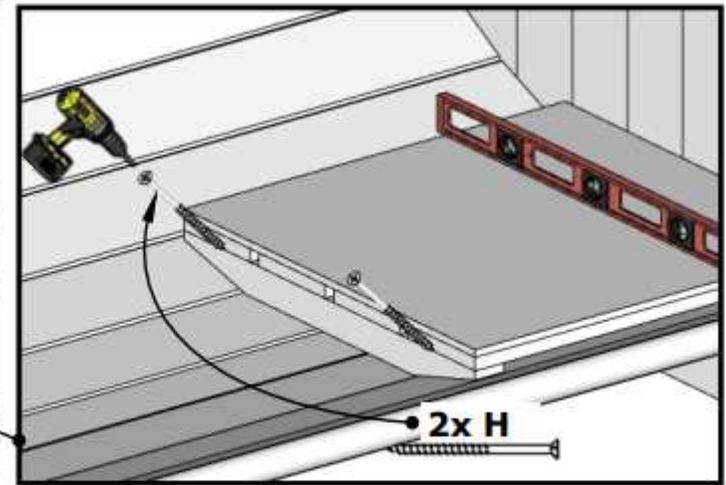


11.

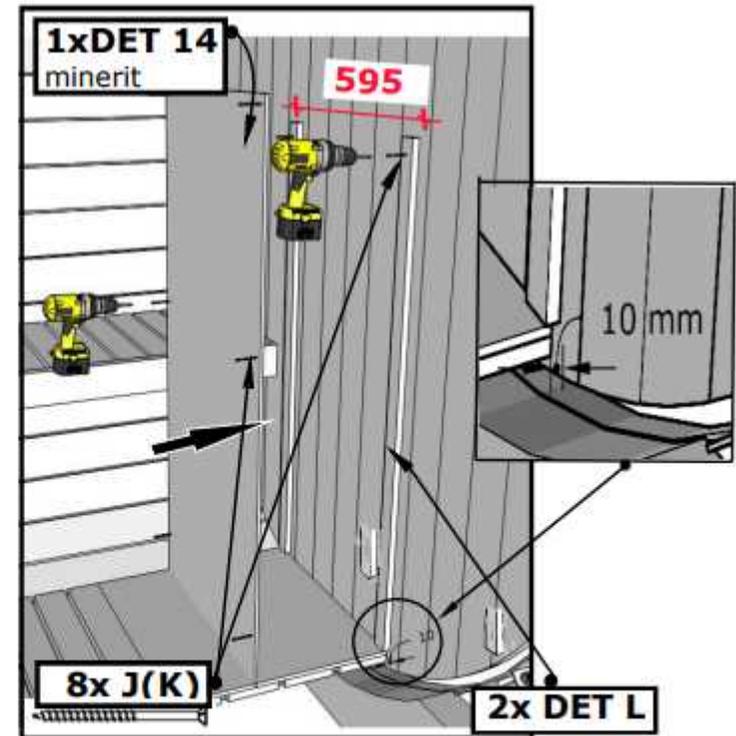
SAUNA 250, D205



I



II

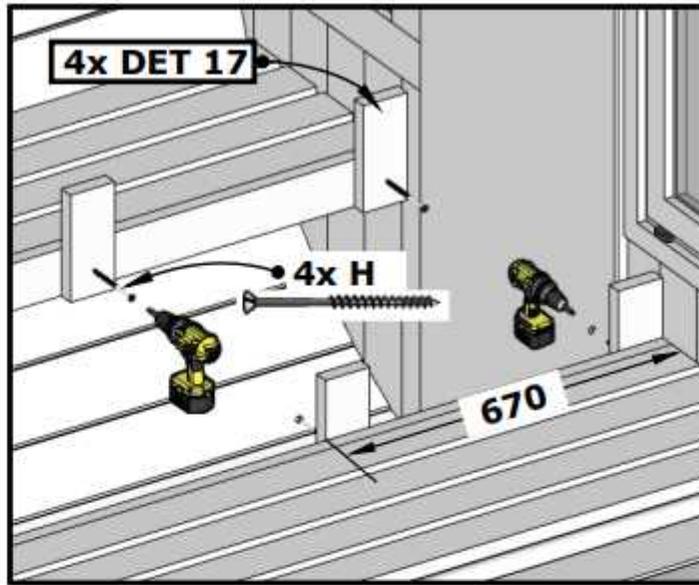


NB! If Your Sauna equipped with electrical heater, then fix DET 14 directly to the wall without DET L. Then use screws K.

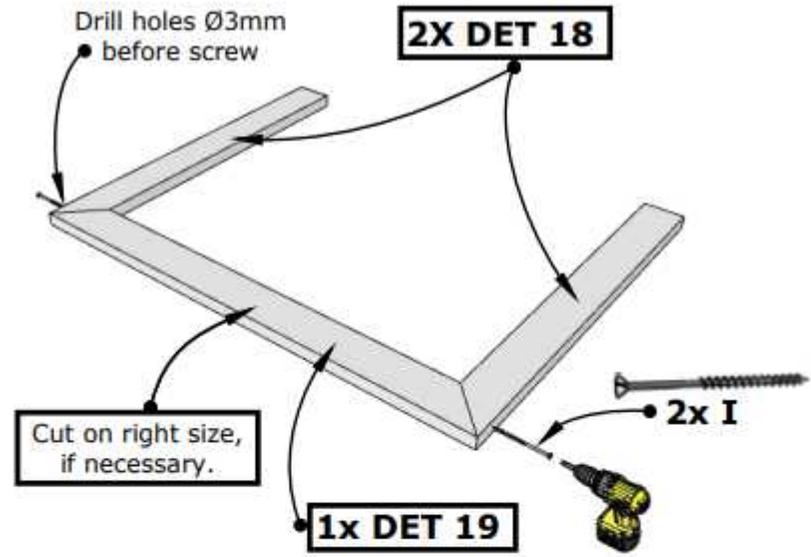
III

12.

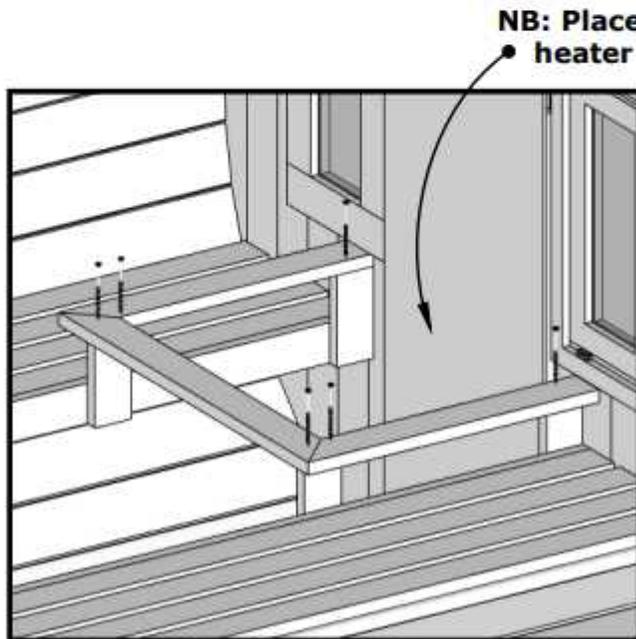
SAUNA 250, D205



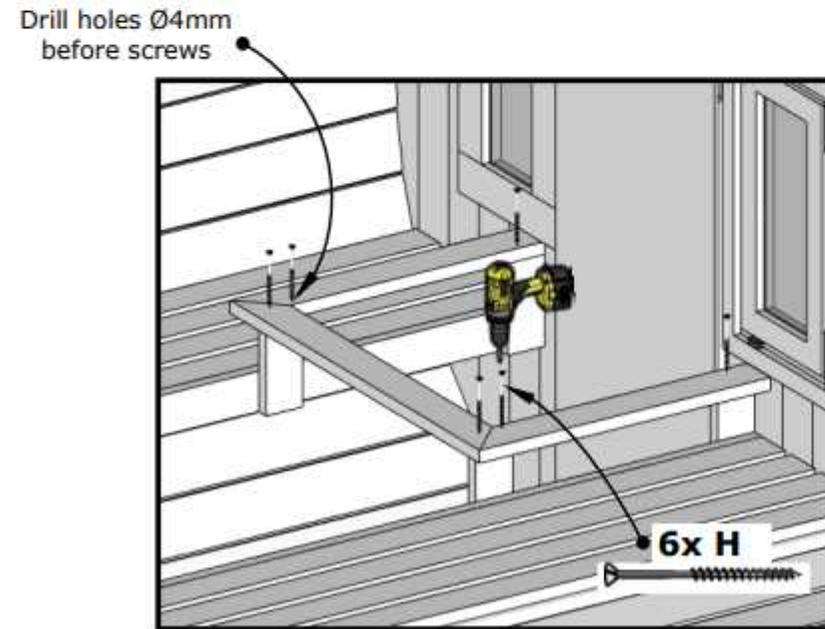
I



II

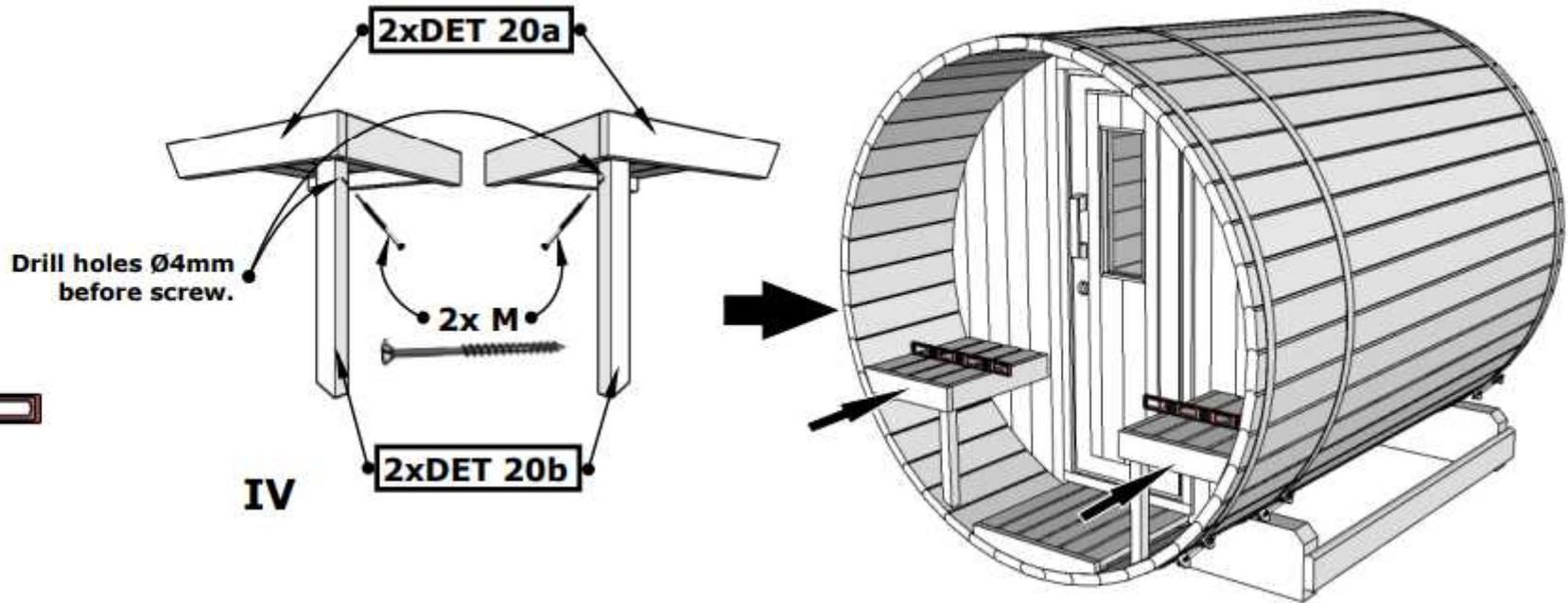


III



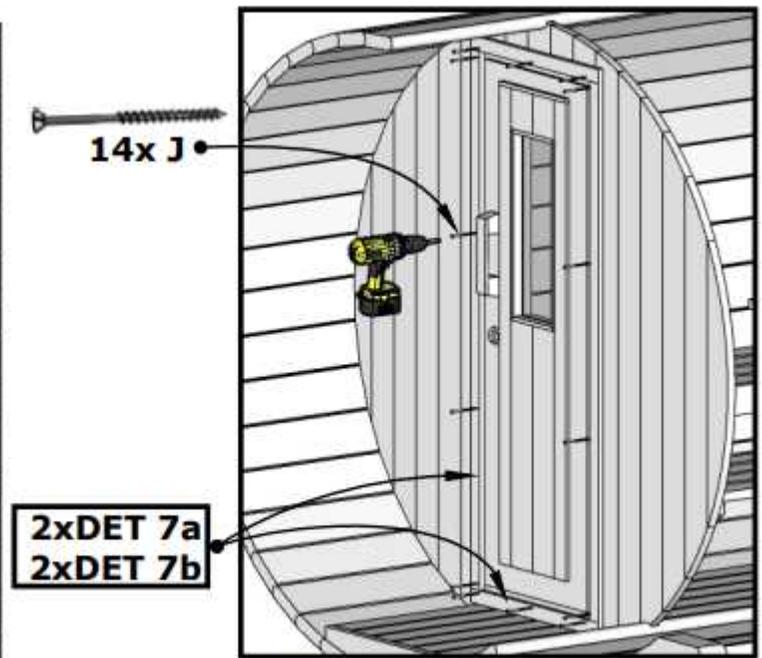
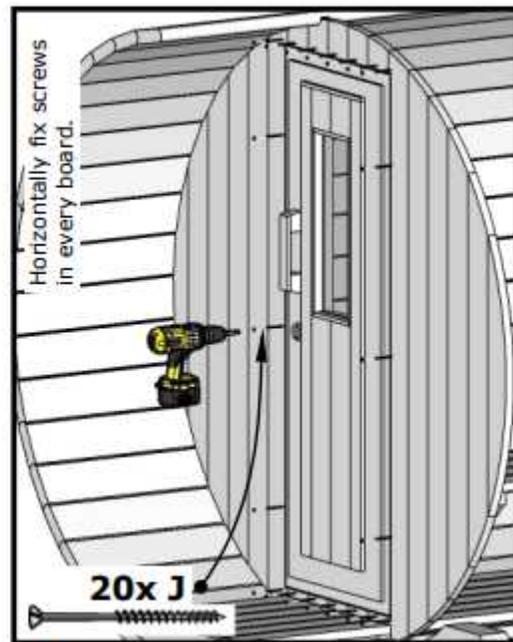
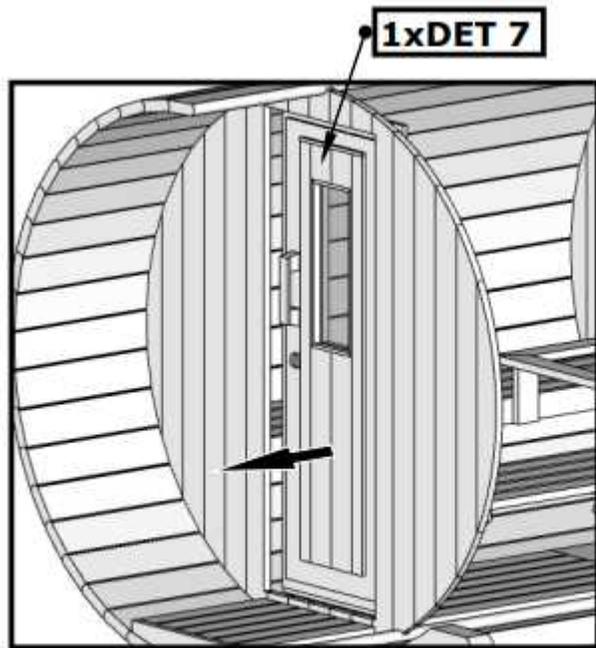
IV

SAUNA 250, D205

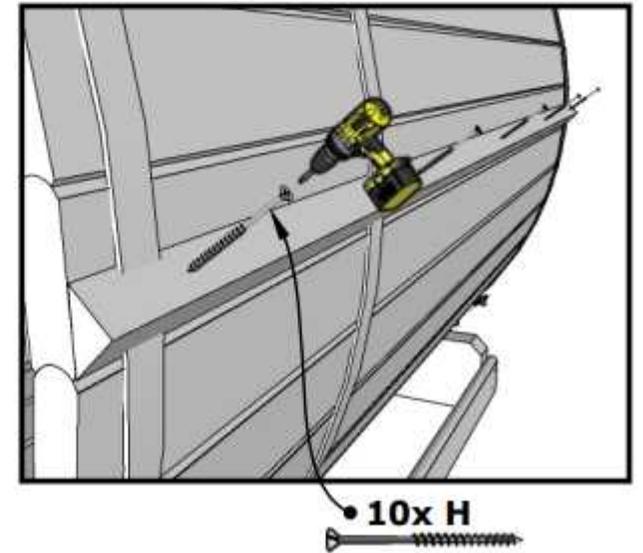
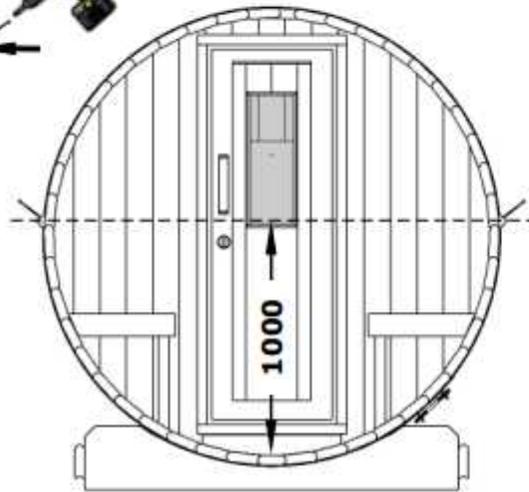
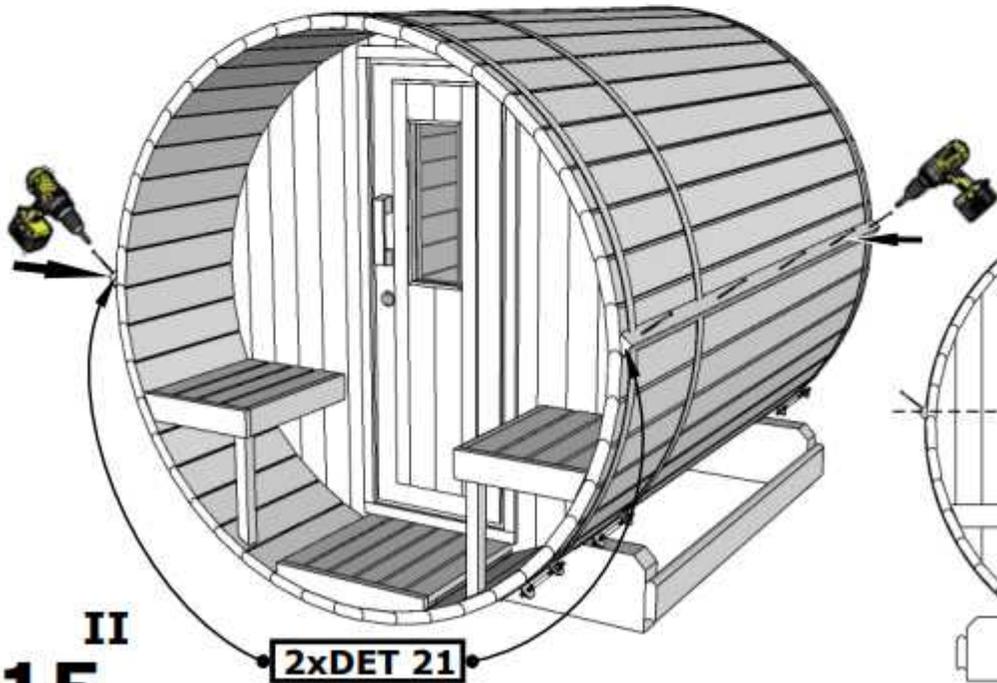
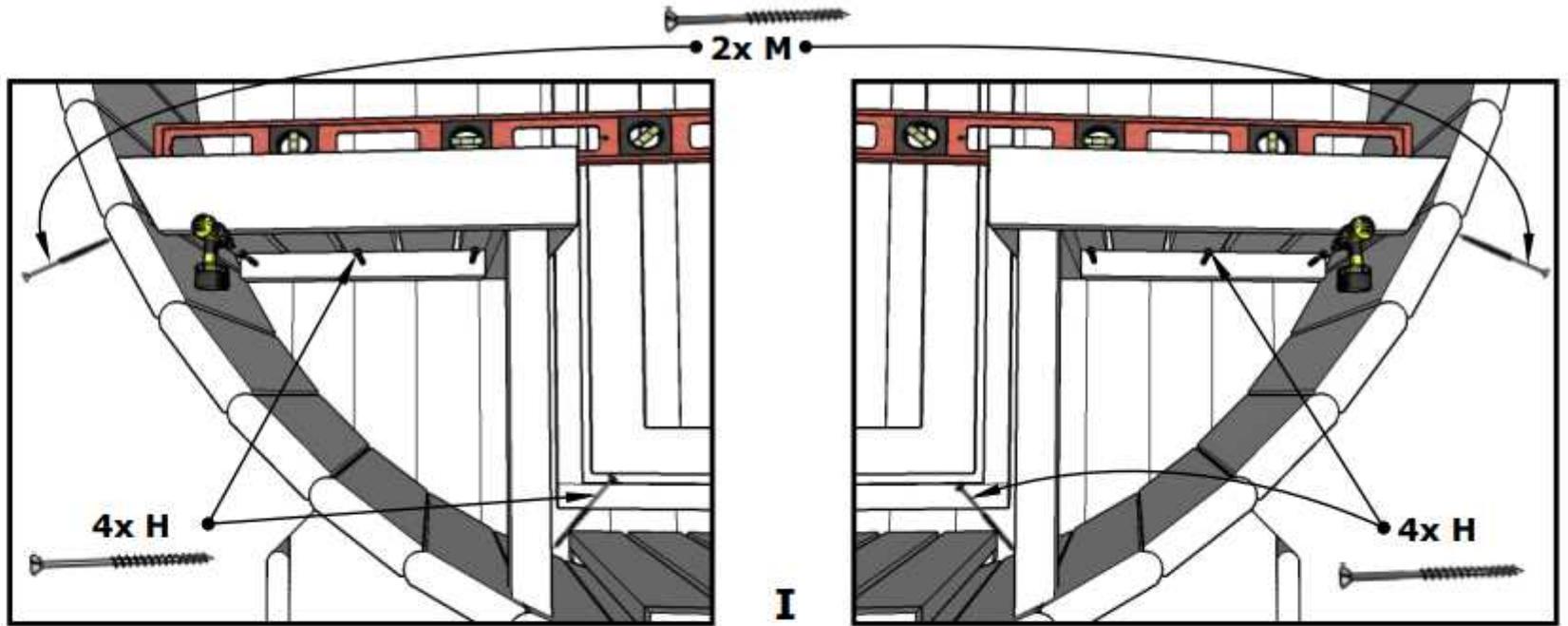


Use waterlevel for door installation.

NB! Place door from inside.

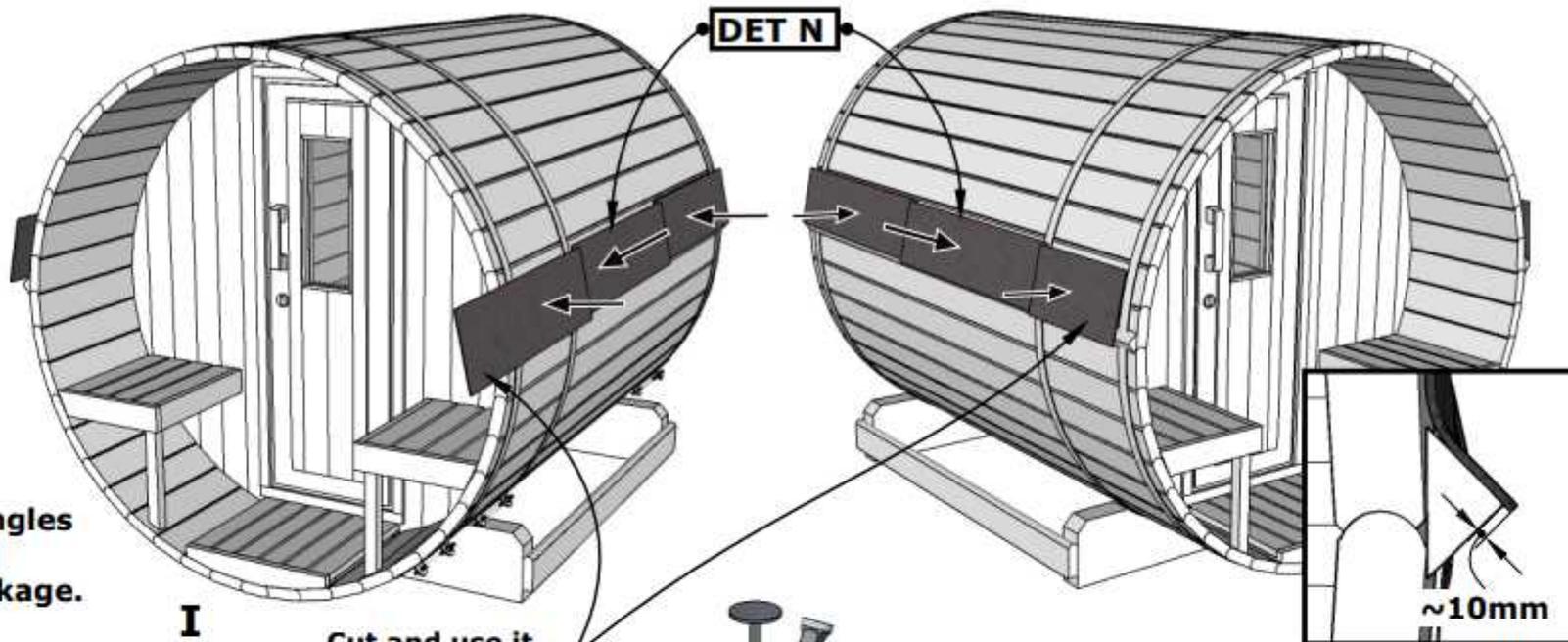


SAUNA 250, D205



II
15.

SAUNA 250, D205



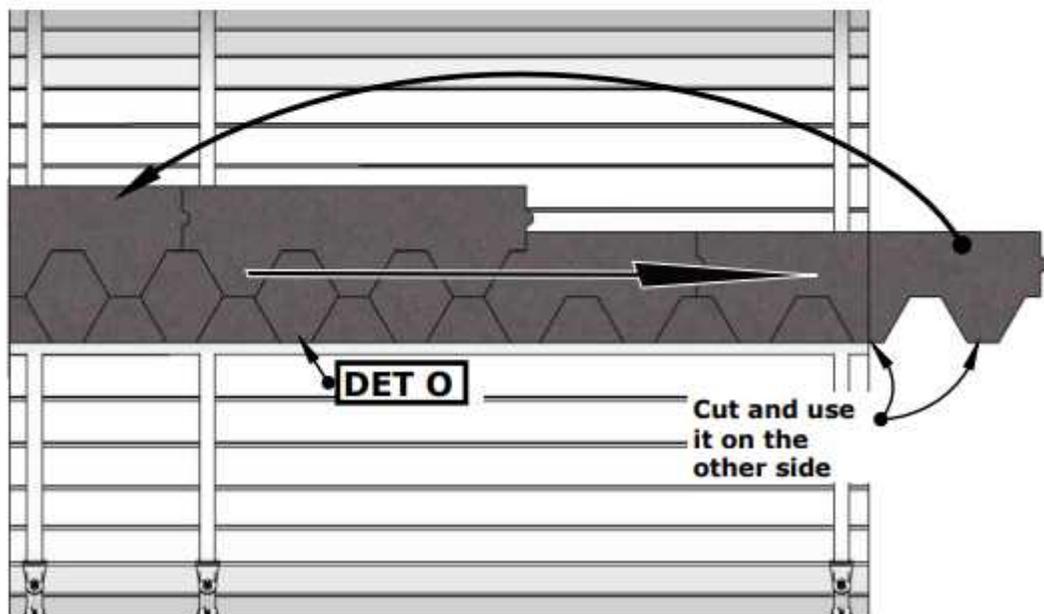
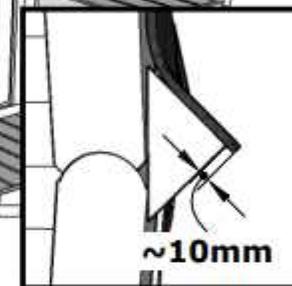
NB! Check also shingles installation manual inside shingles package.

I

Cut and use it on ohter side

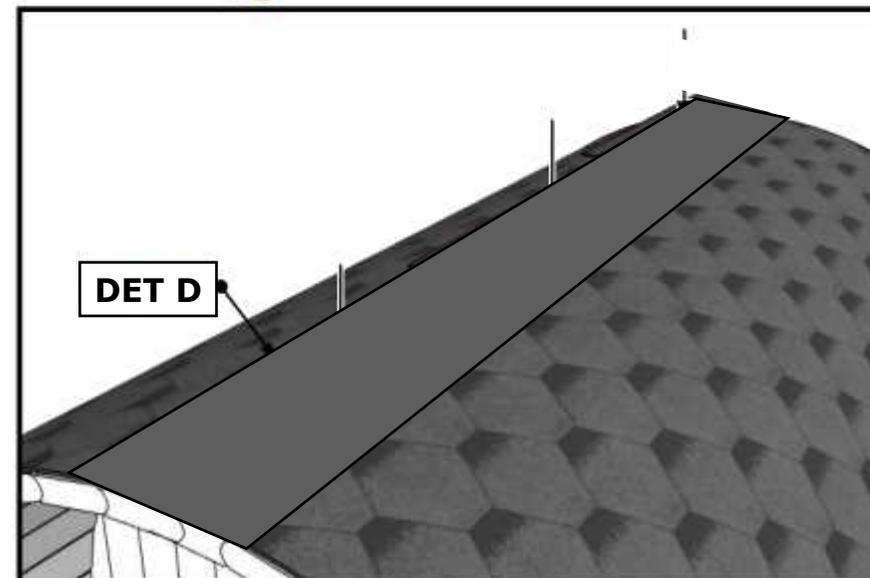


L



DET O

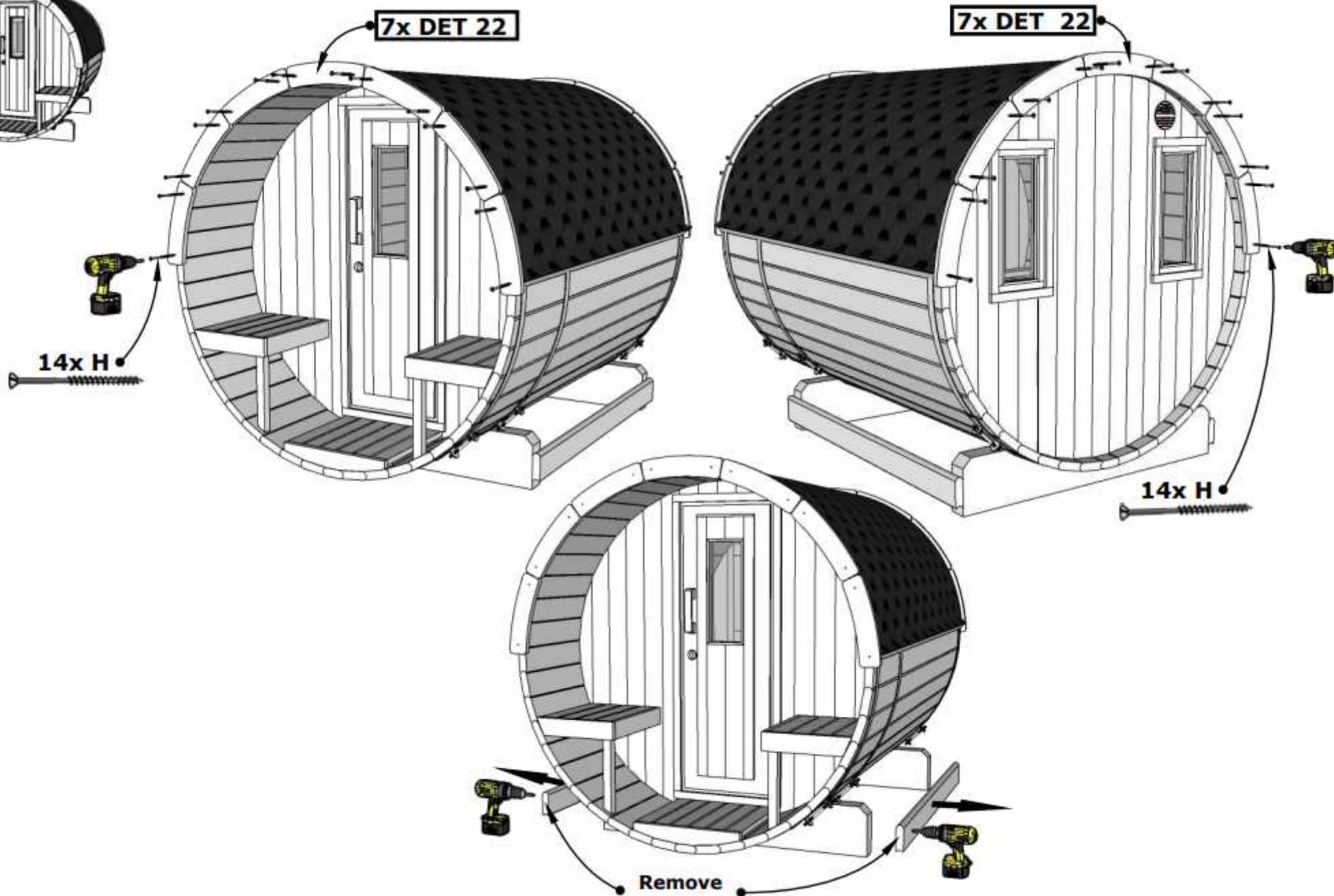
Cut and use it on the other side



DET D

16. II

SAUNA 250, D205



17.