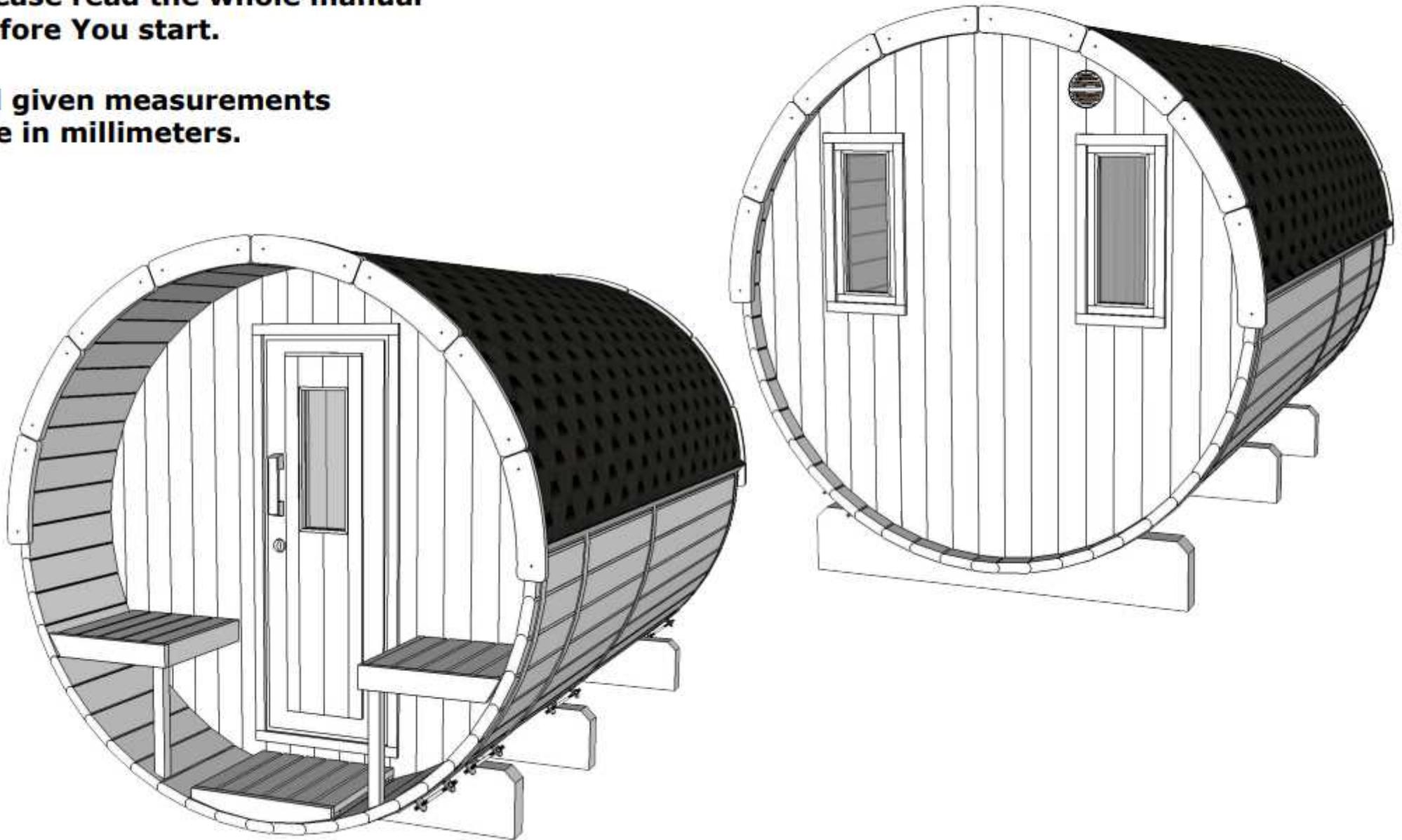


# Sauna 400, D205 (spruce)

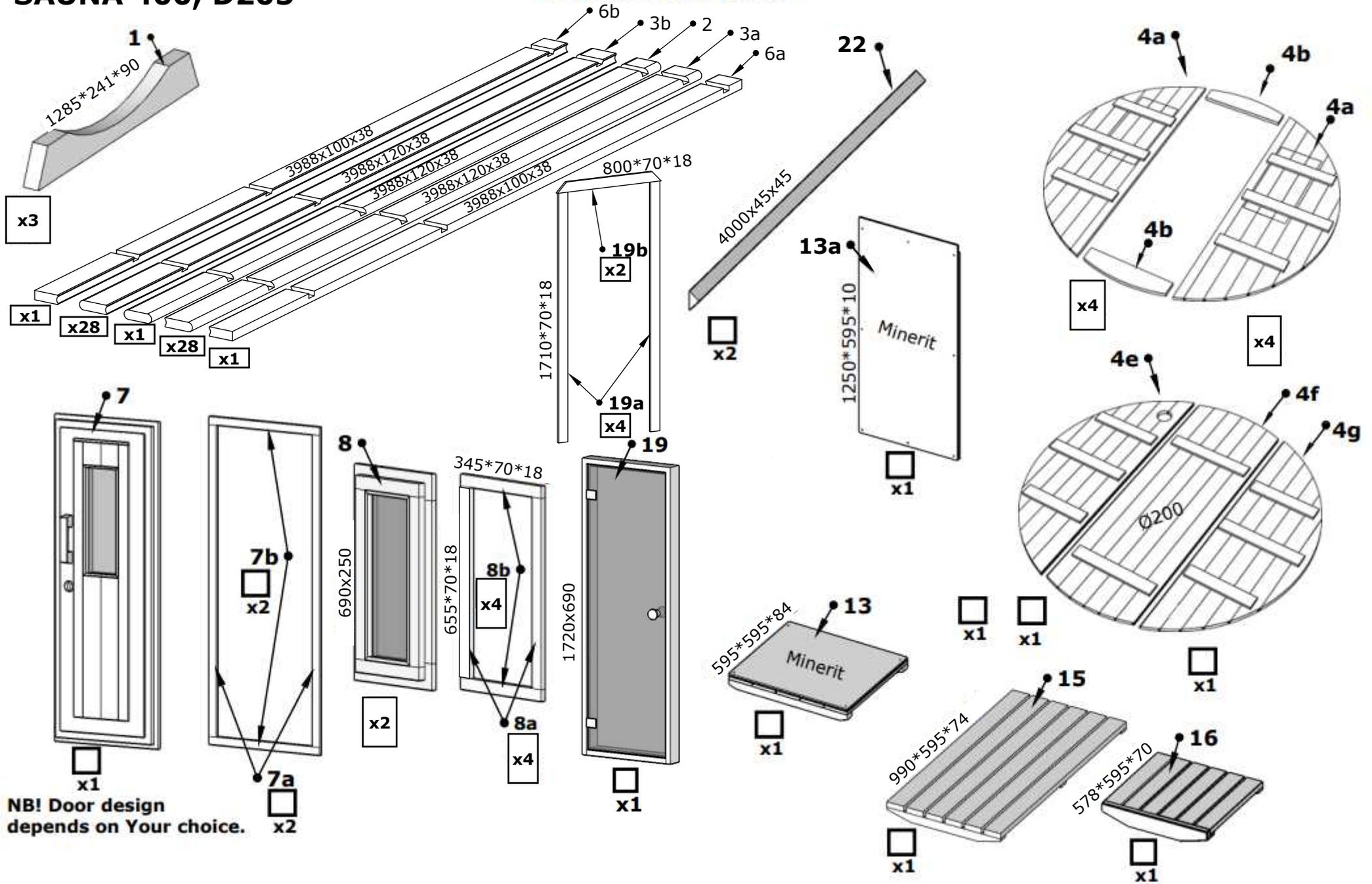
**Please read the whole manual  
before You start.**

**All given measurements  
are in millimeters.**



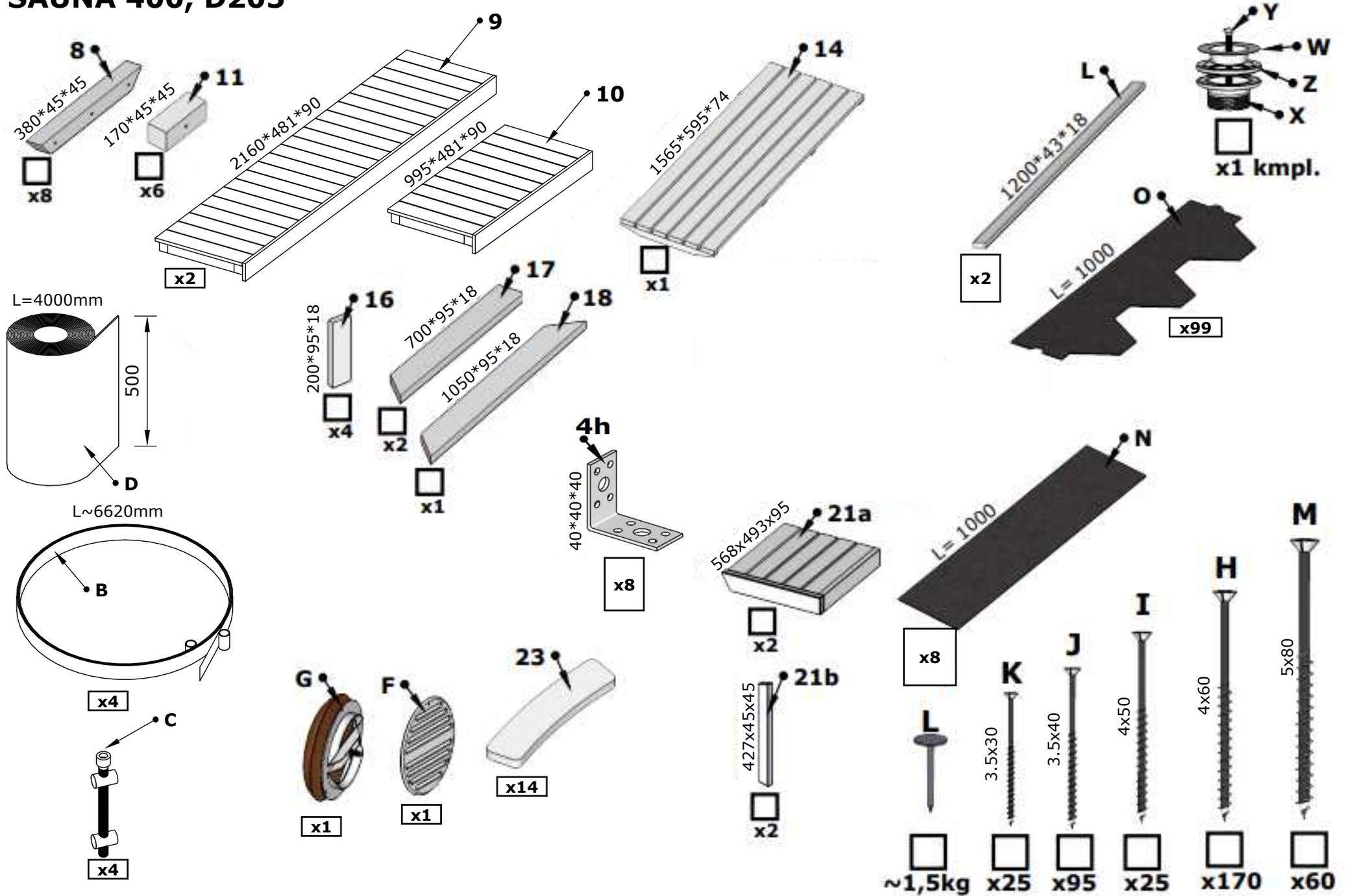
# SAUNA 400, D205

## Details list Nr. 1

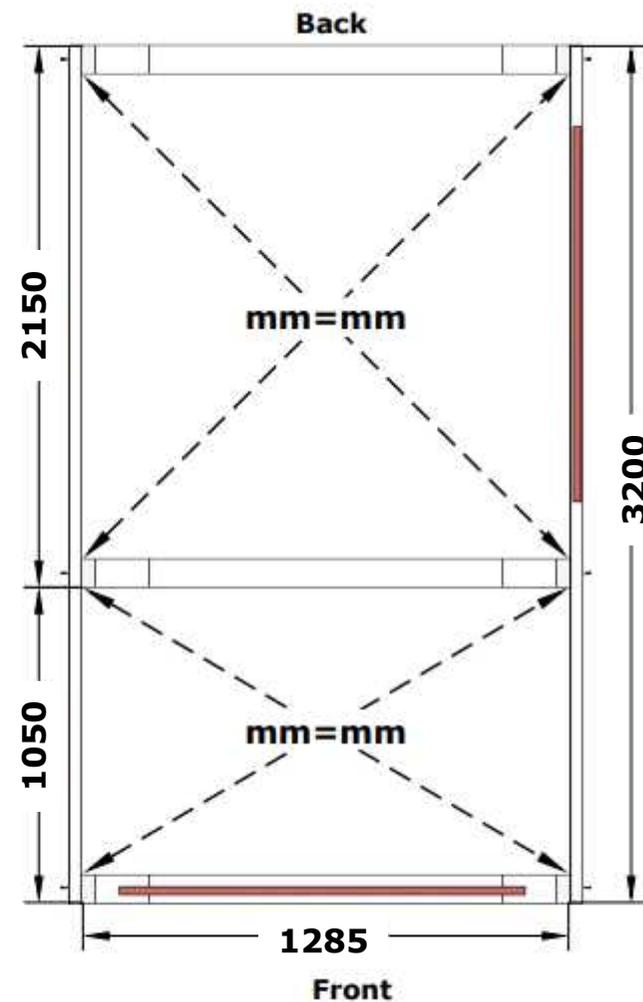
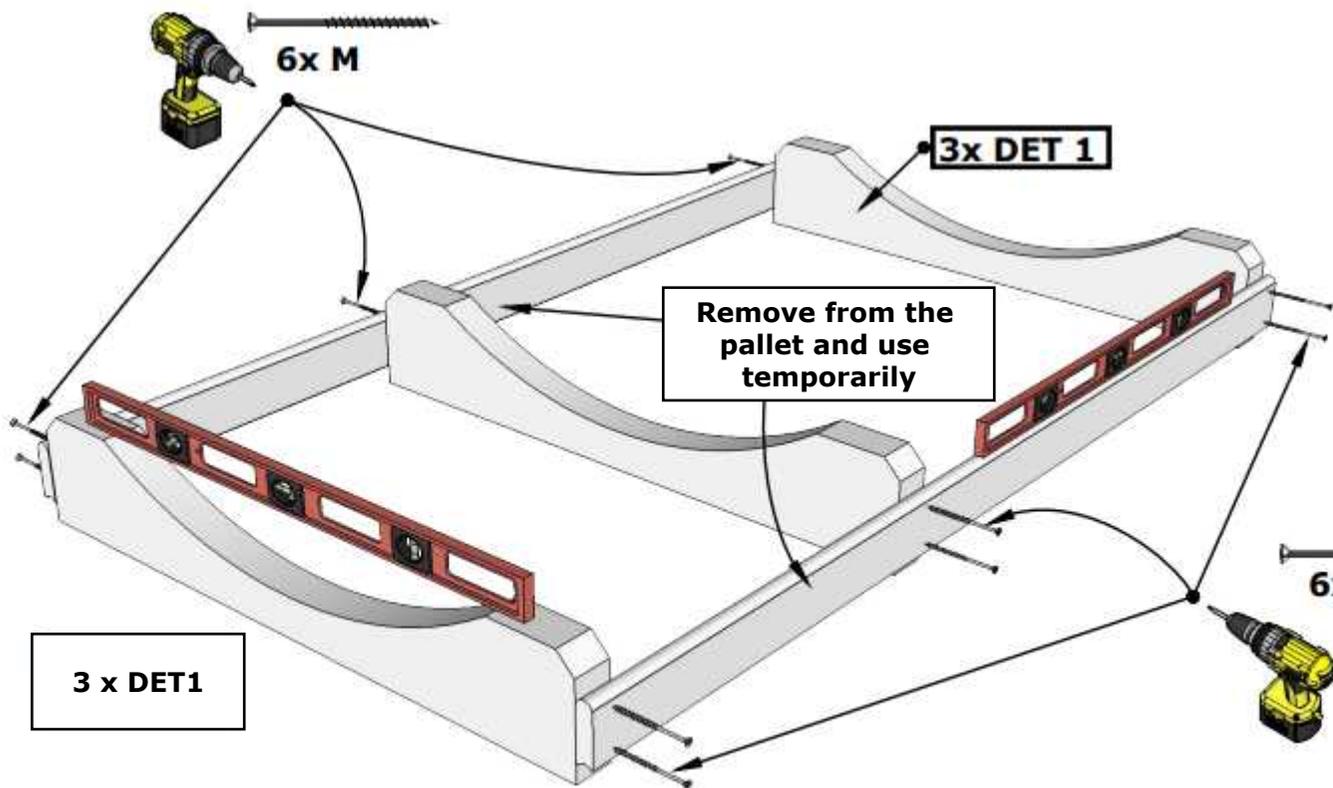


# Details list Nr. 2

## SAUNA 400, D205



# Sauna 400, D205



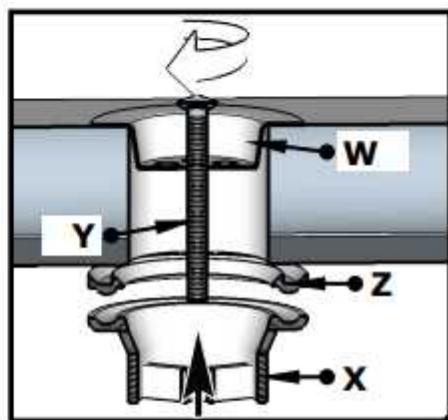
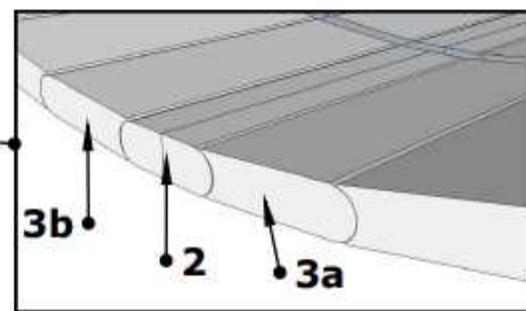
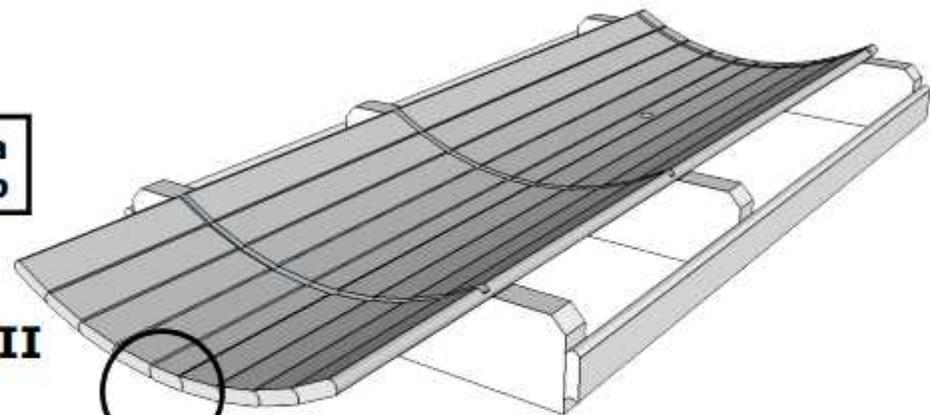
**1.**

# Sauna 400, D205



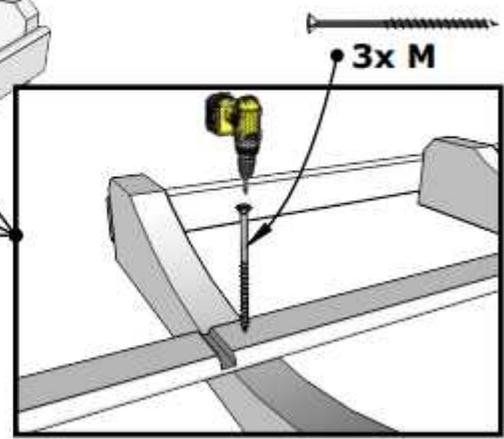
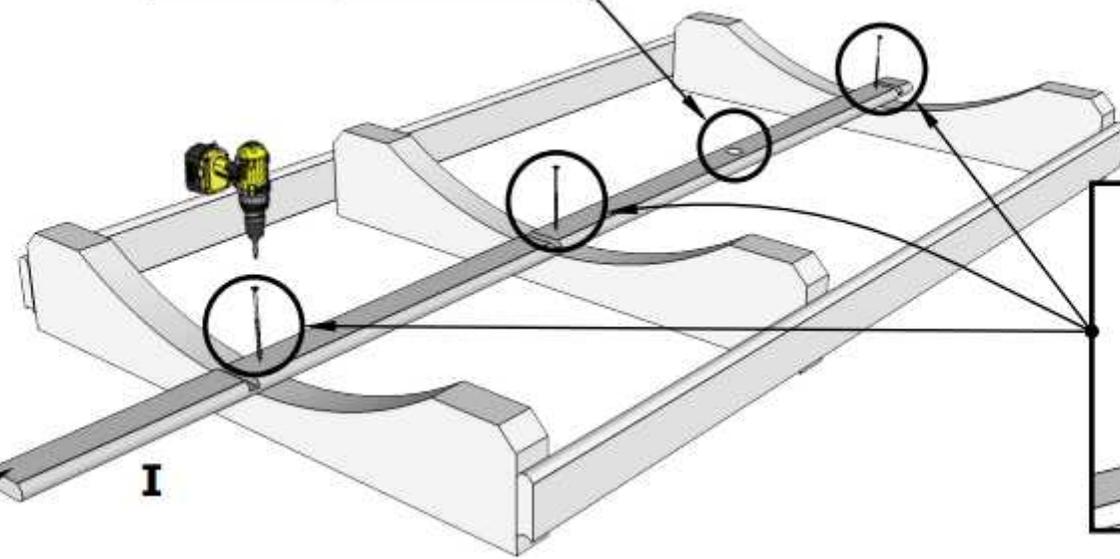
4 x DET 3a  
4 x DET 3b

II



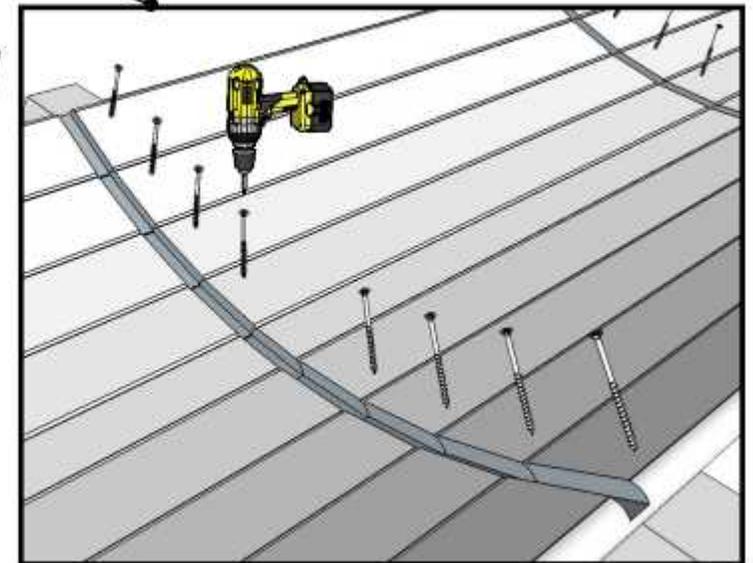
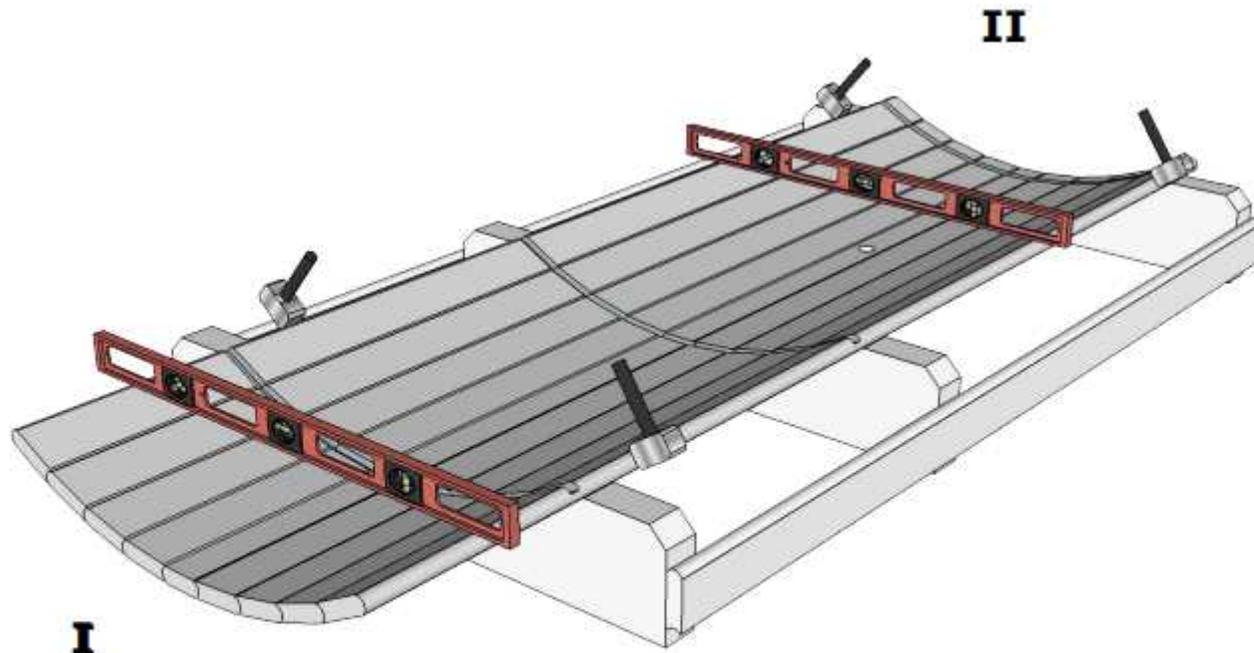
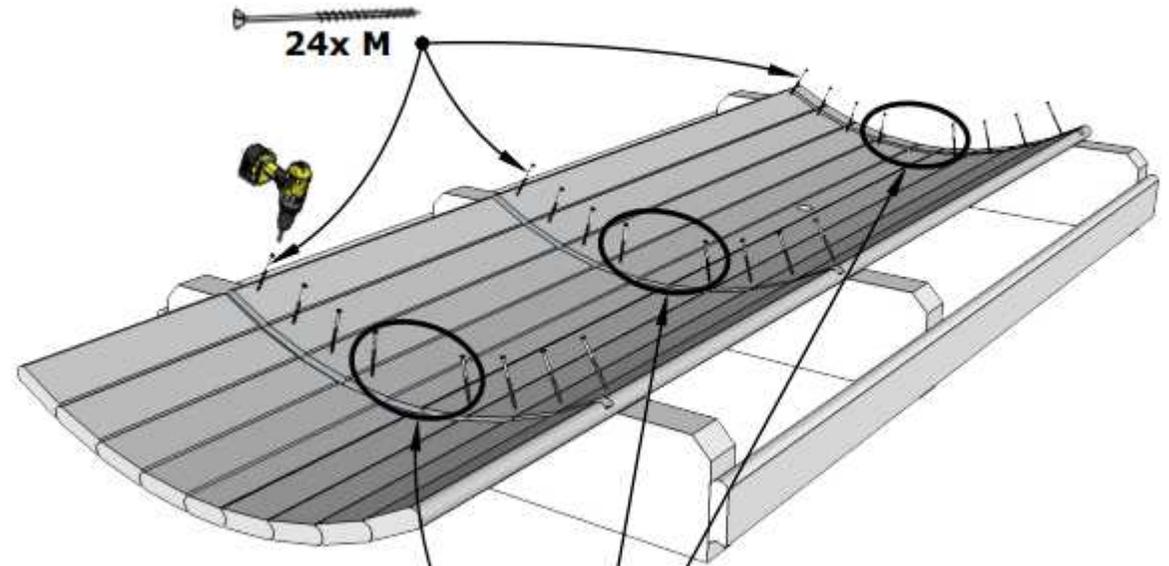
1x DET 2

I



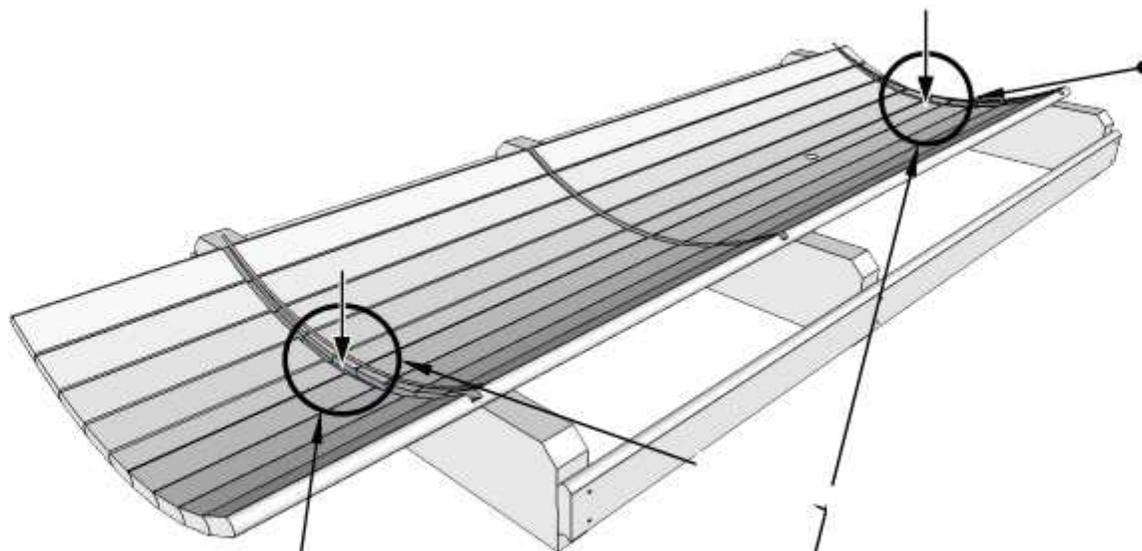
2.

# Sauna 400, D205

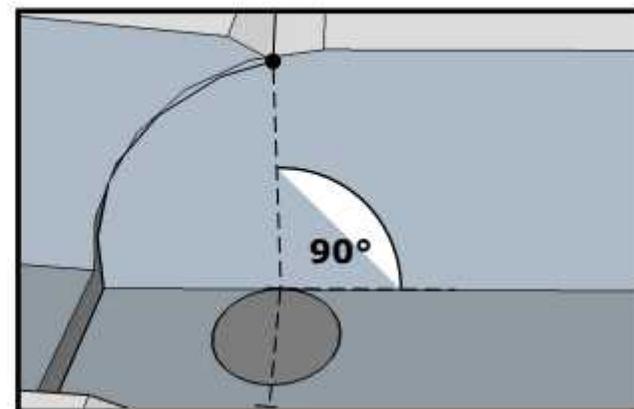
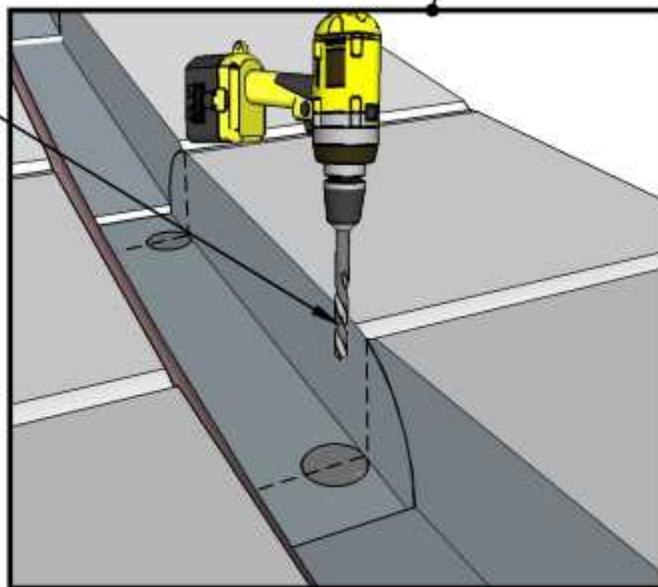
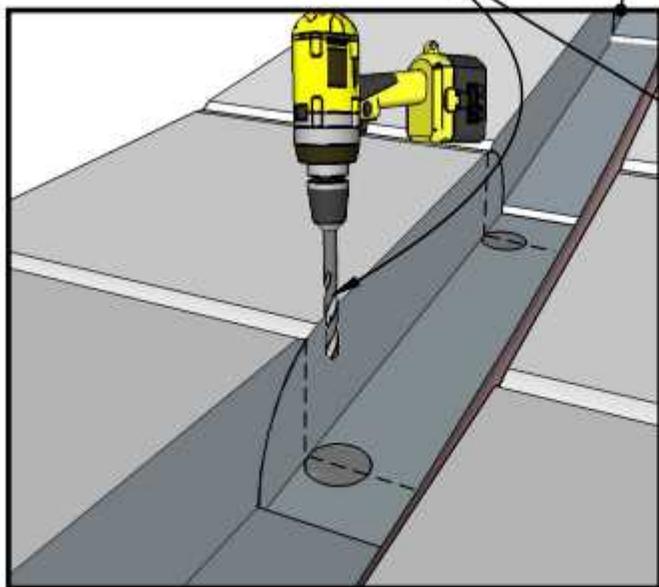


3.

# Sauna 400, D205

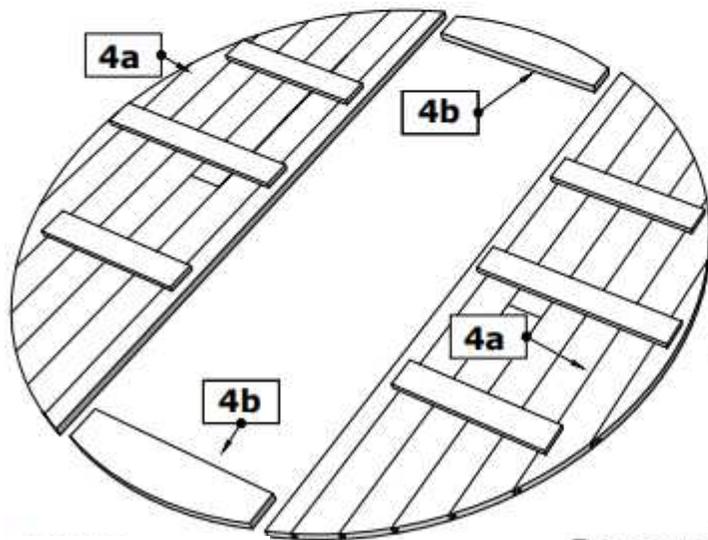
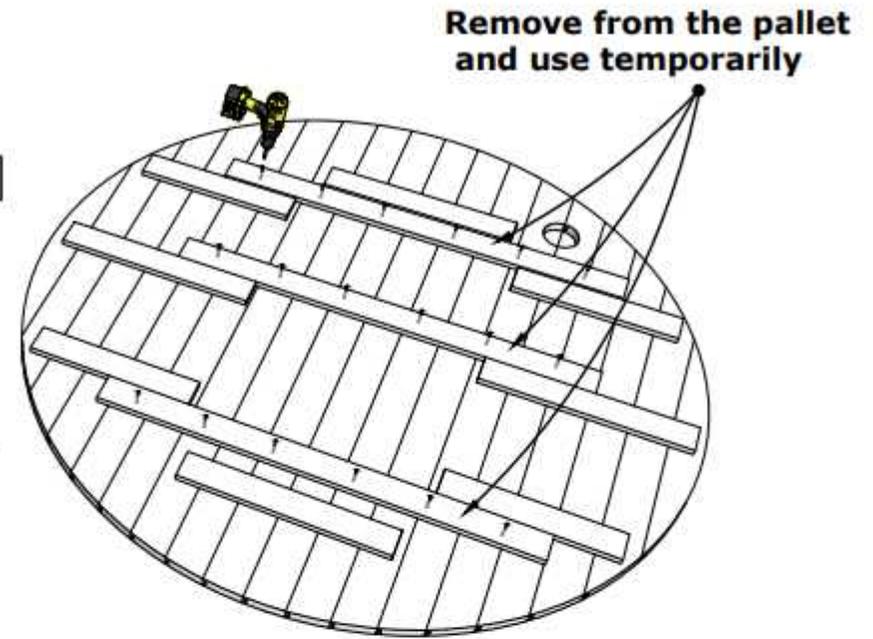
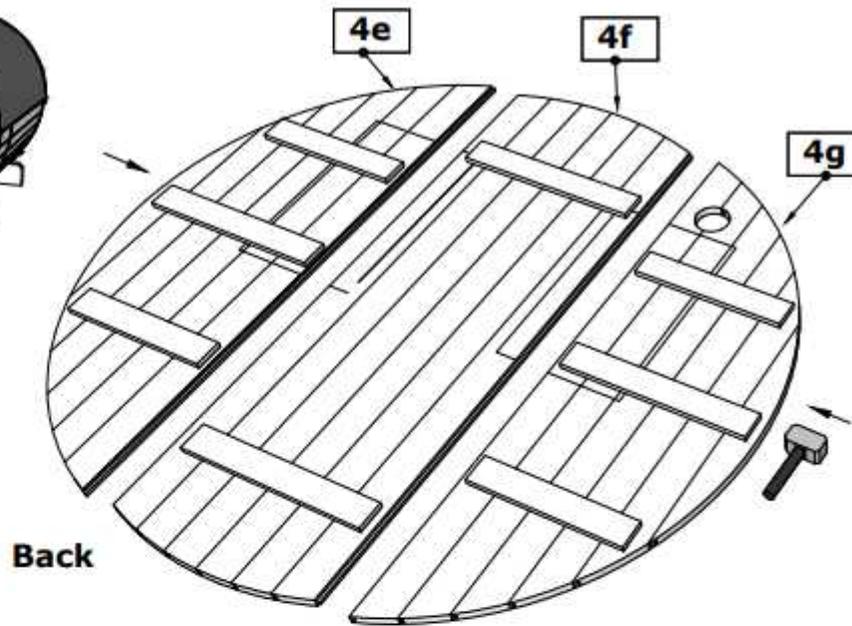


Drill 4 holes  $\text{\O}10\text{mm}$  in DET 2, outside



## 3A.

# Sauna 400, D205

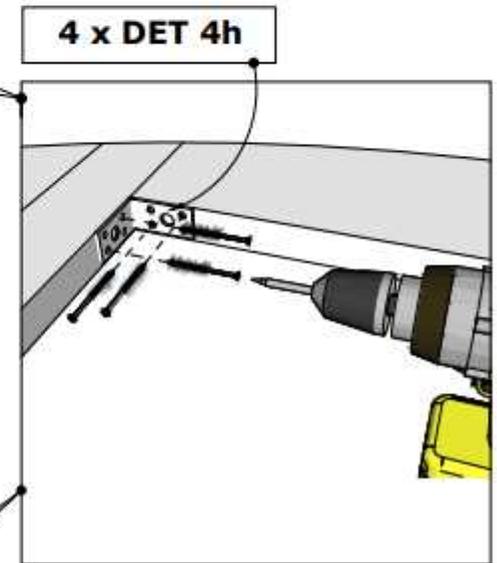


Front/Middle

I

Remove from the pallet and use temporarily

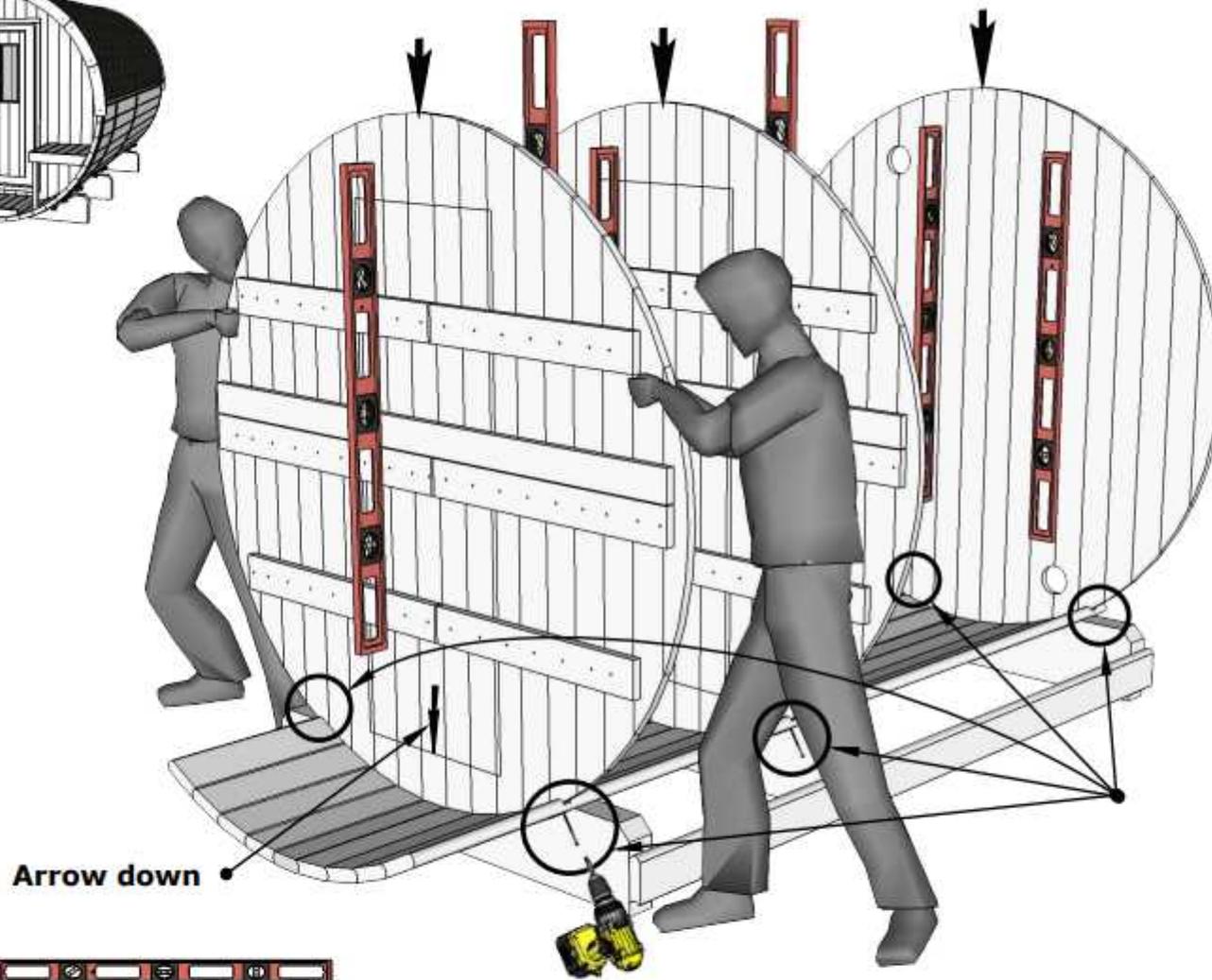
II



16 x J

4.

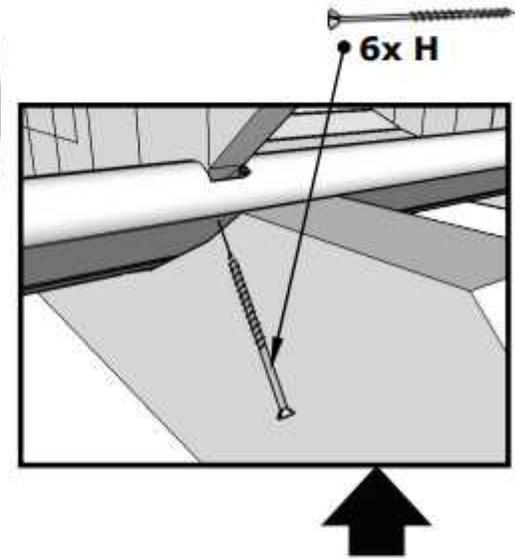
# Sauna 400, D205



Arrow down



Use waterlevel

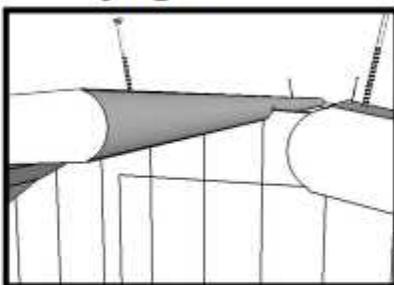


6x H

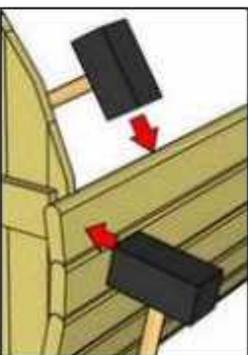
# Sauna 400, D205



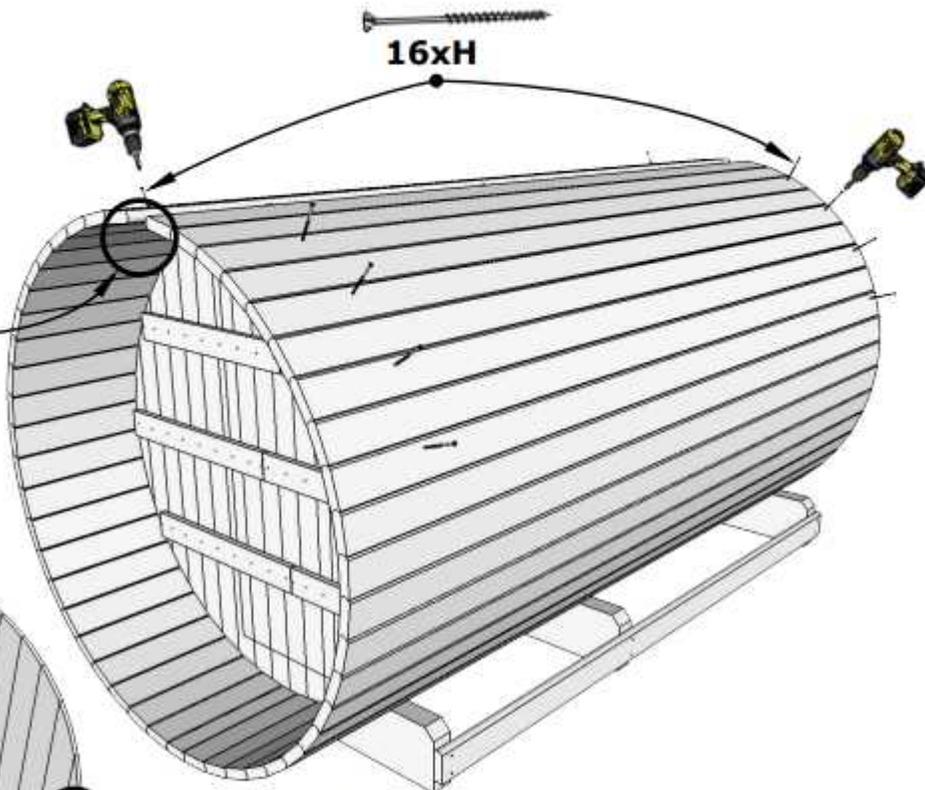
See page 6A



12x DET 3b  
11x DET 3a

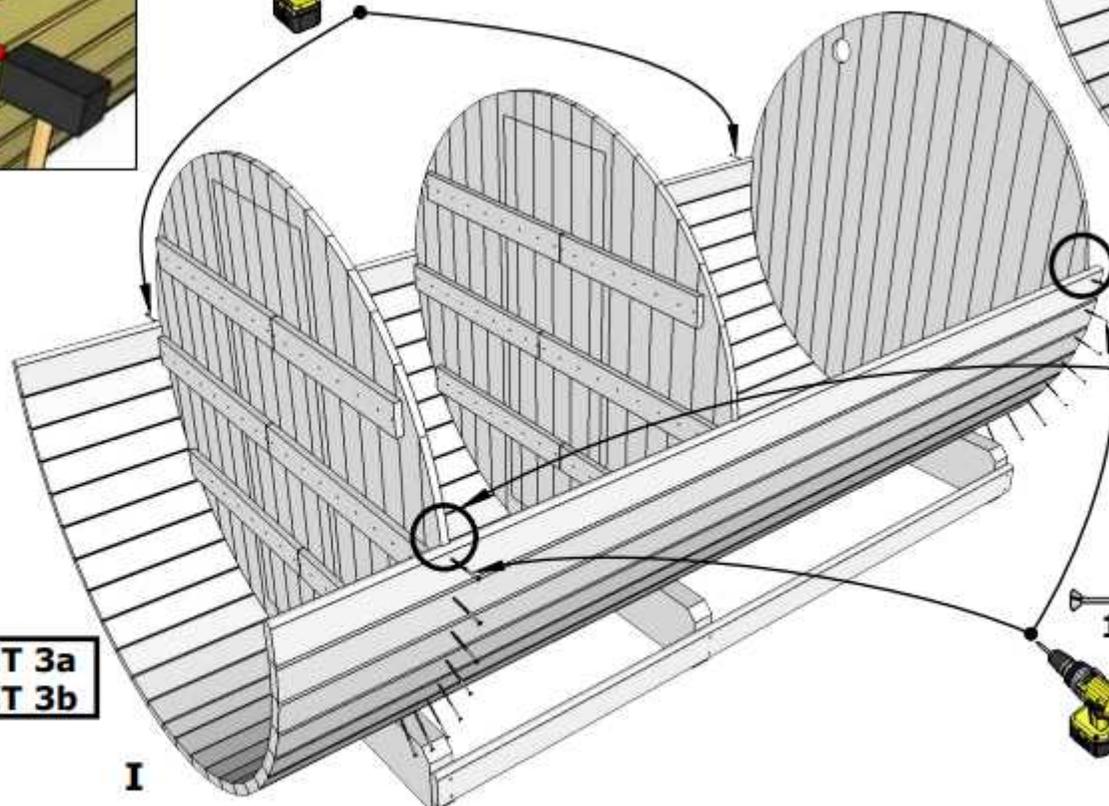


18xH



16xH

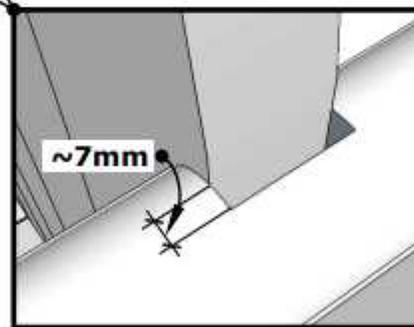
II



9x DET 3a  
9x DET 3b

18xH

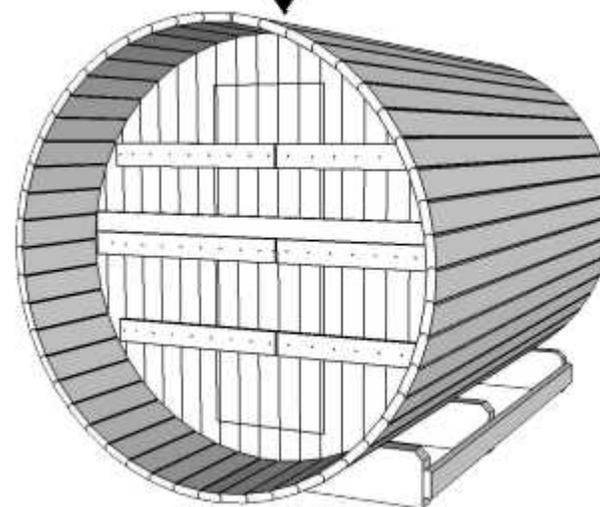
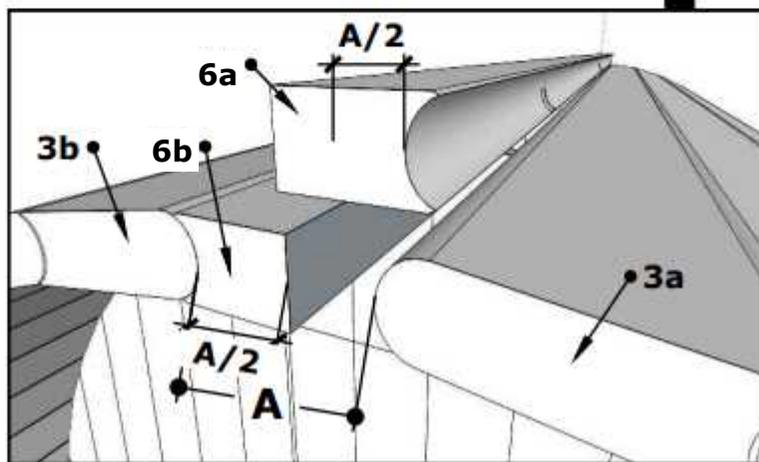
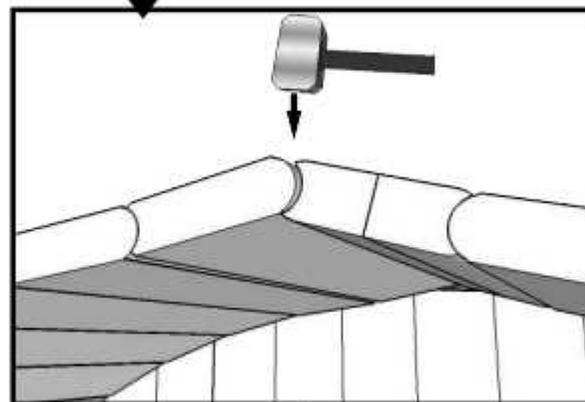
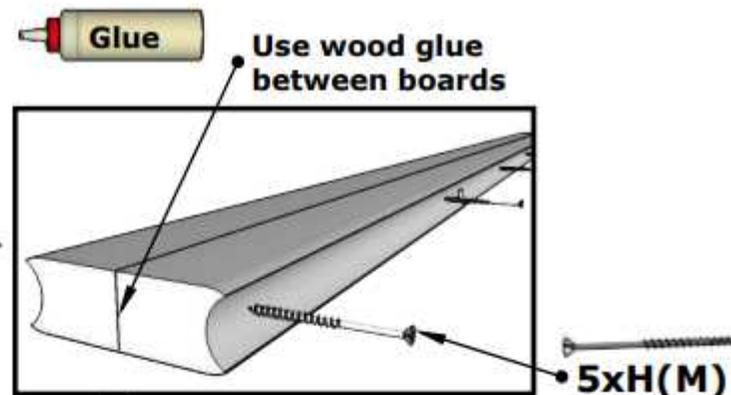
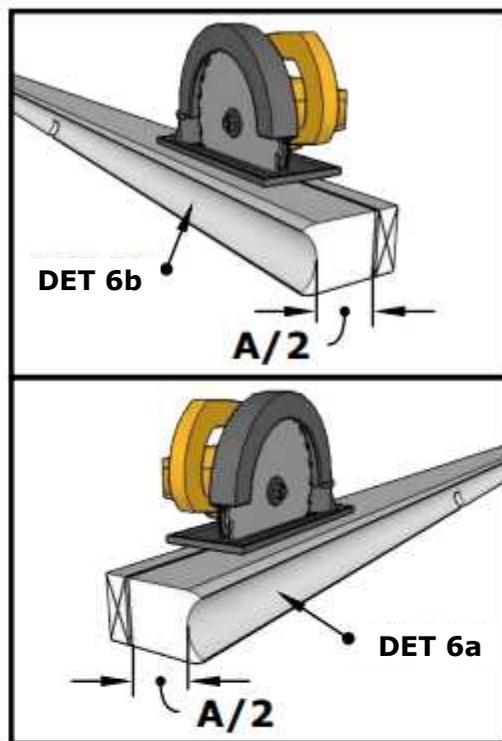
I



~7mm

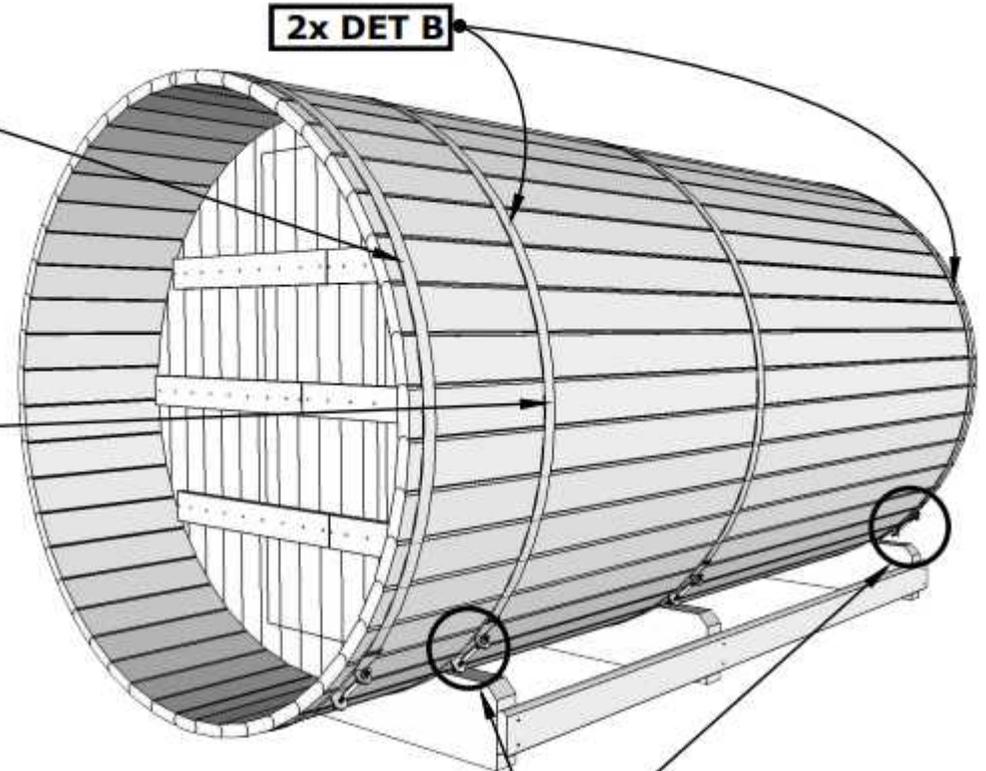
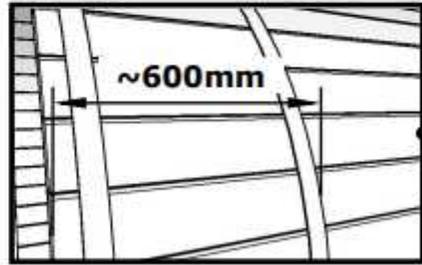
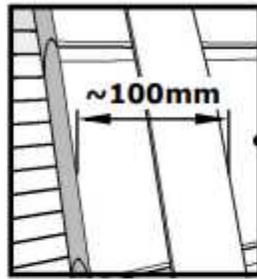
6.

# Sauna 400, D205

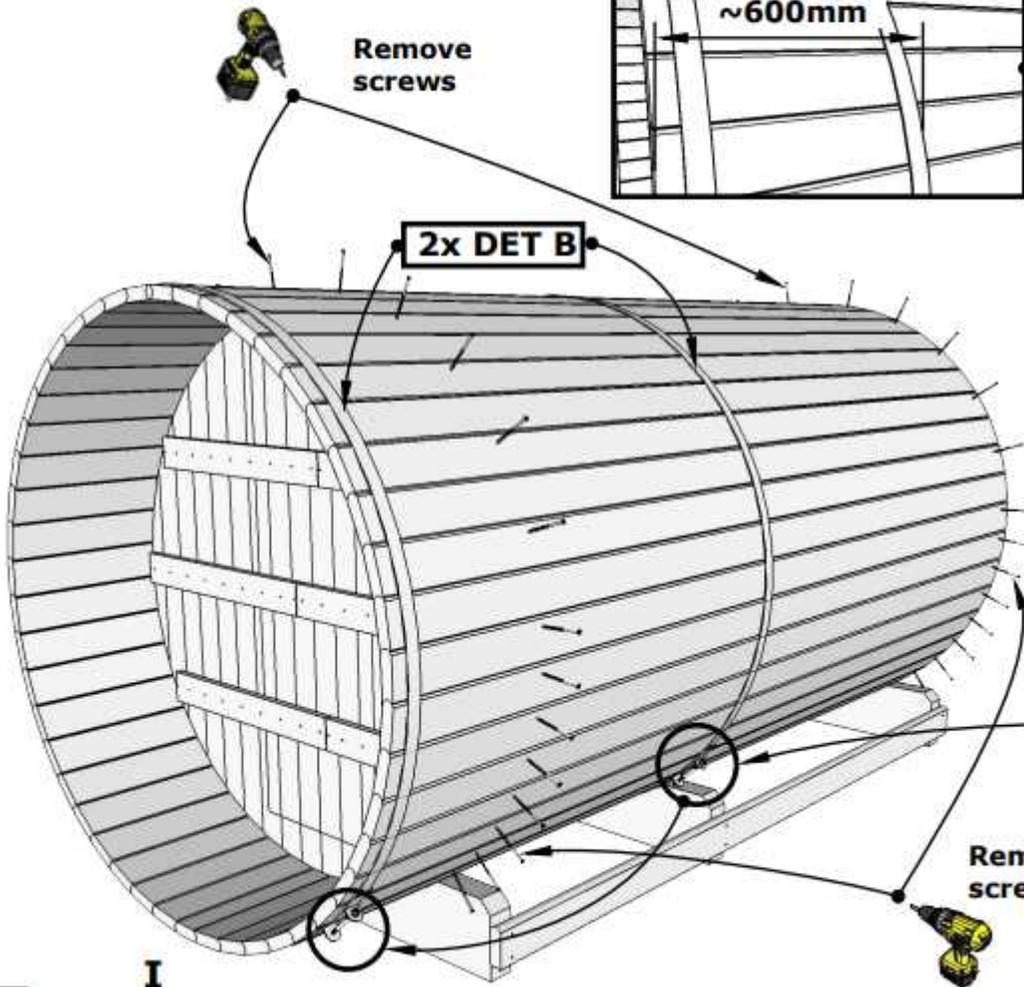


**6A.**

# Sauna 400, D205



II



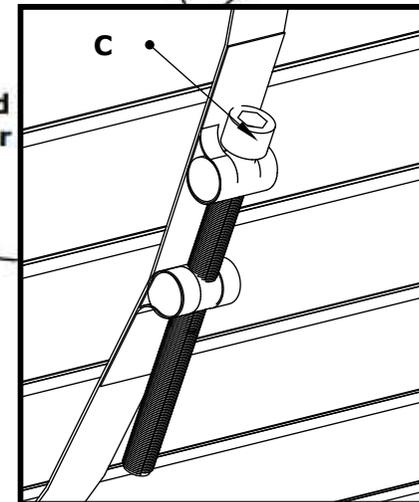
Remove screws

2x DET B

Remove screws

I

Remove screws and use them on further sauna installation.



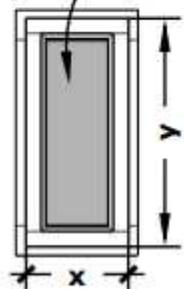
During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

7.

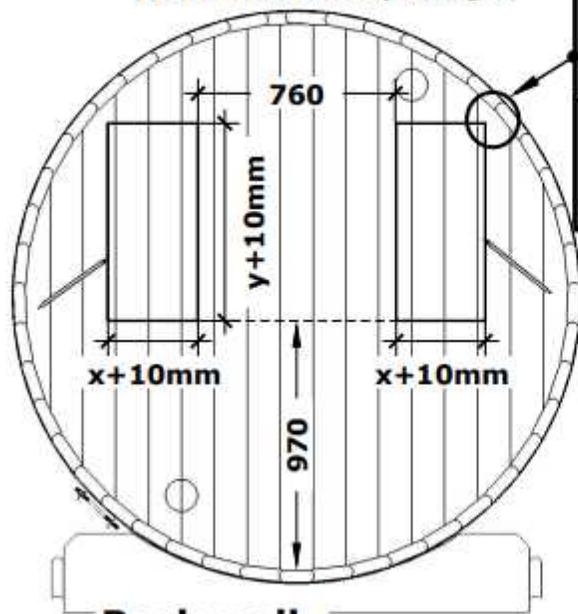
Sauna 400, D205



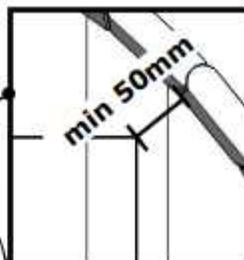
DET 8



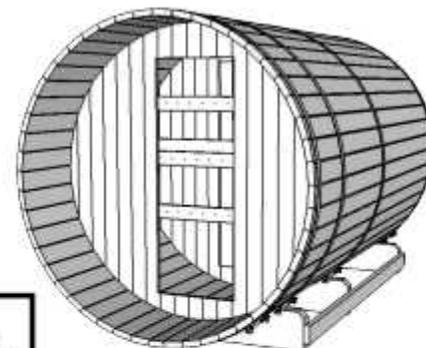
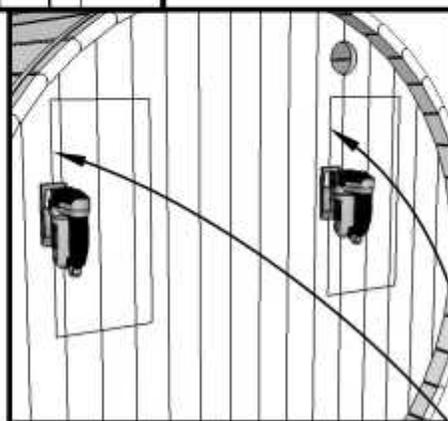
Mark windows openings.



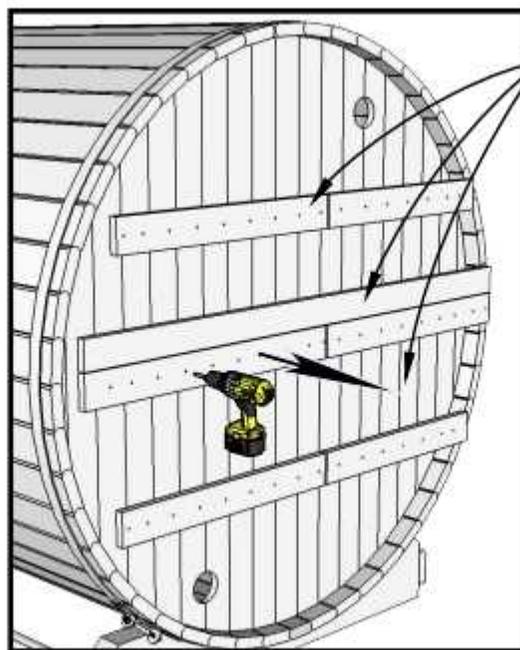
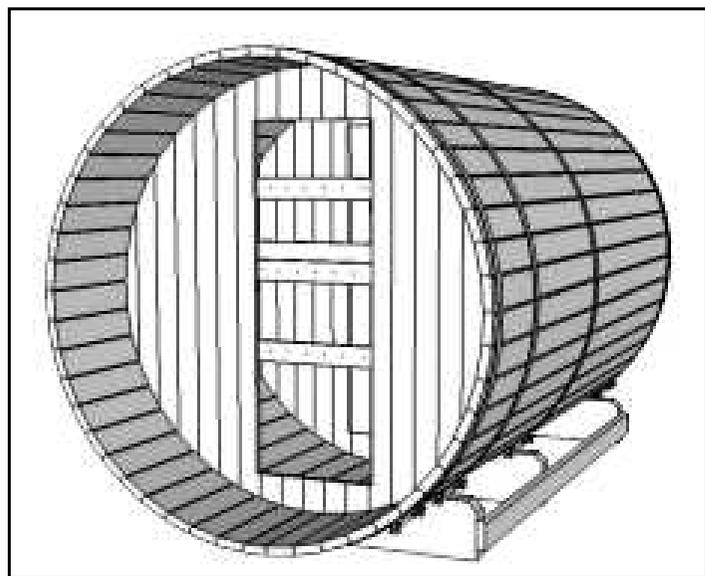
III Back wall



IV



V



Remove all brackets

Cut out, follow the guidelines

8.<sup>I</sup>

# Sauna 400, D205

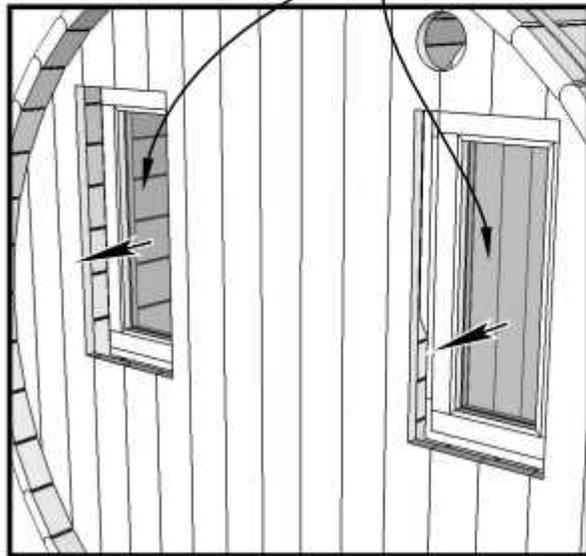


Use waterlevel for windows installation

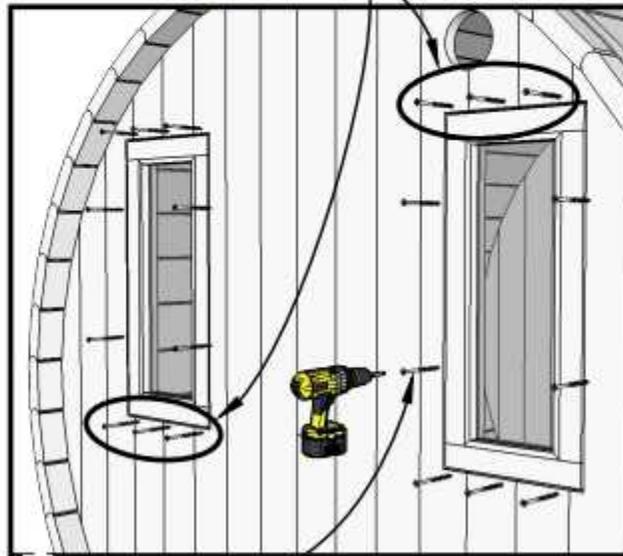
NB! Place windows from inside.

I

2x DET 8

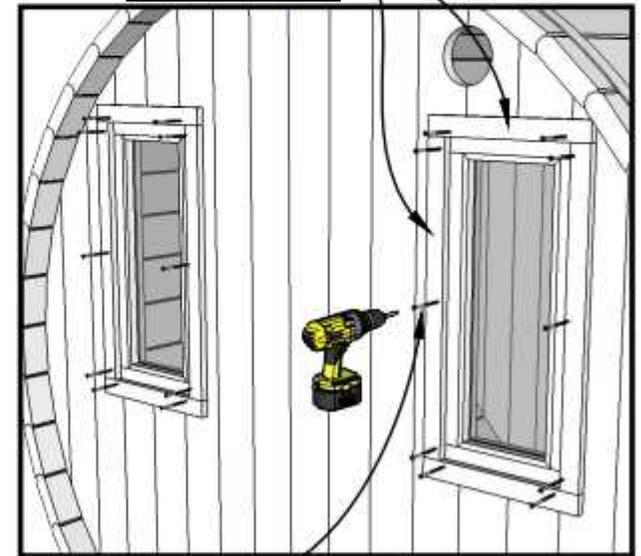


Horizontally fix screws in every board.



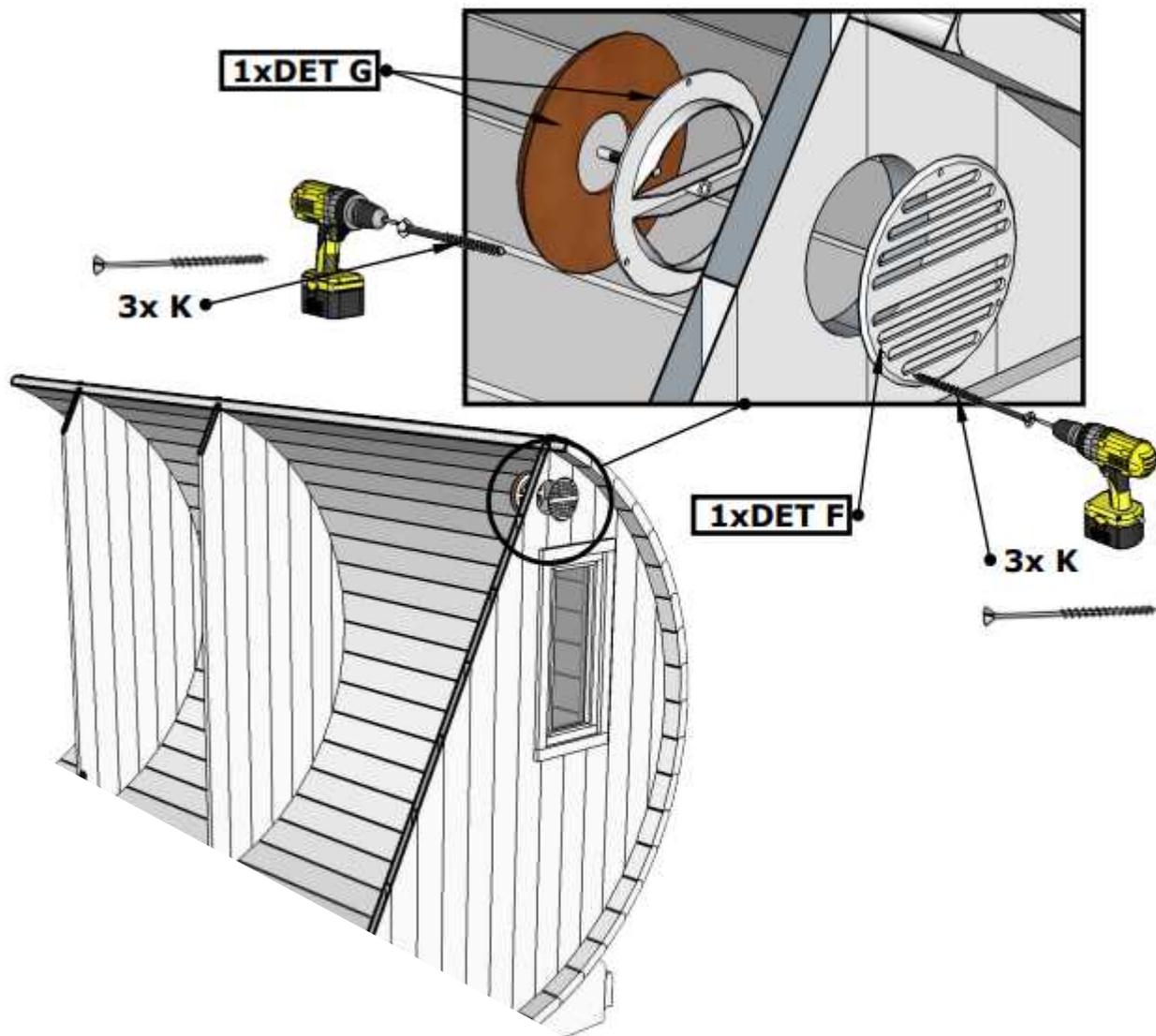
20x J

4x DET 8a  
4x DET 8b

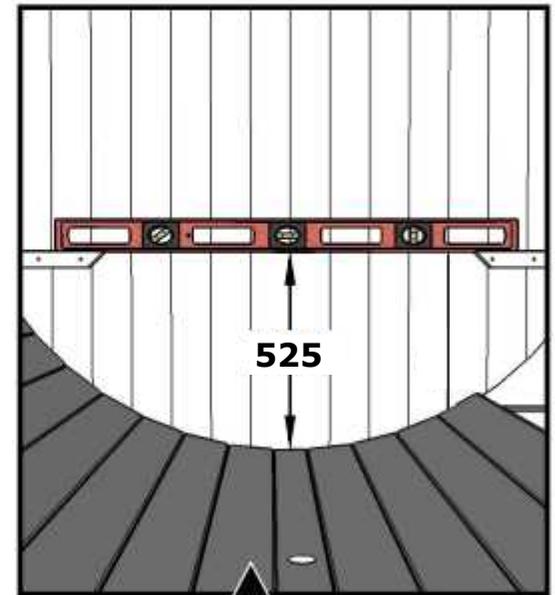
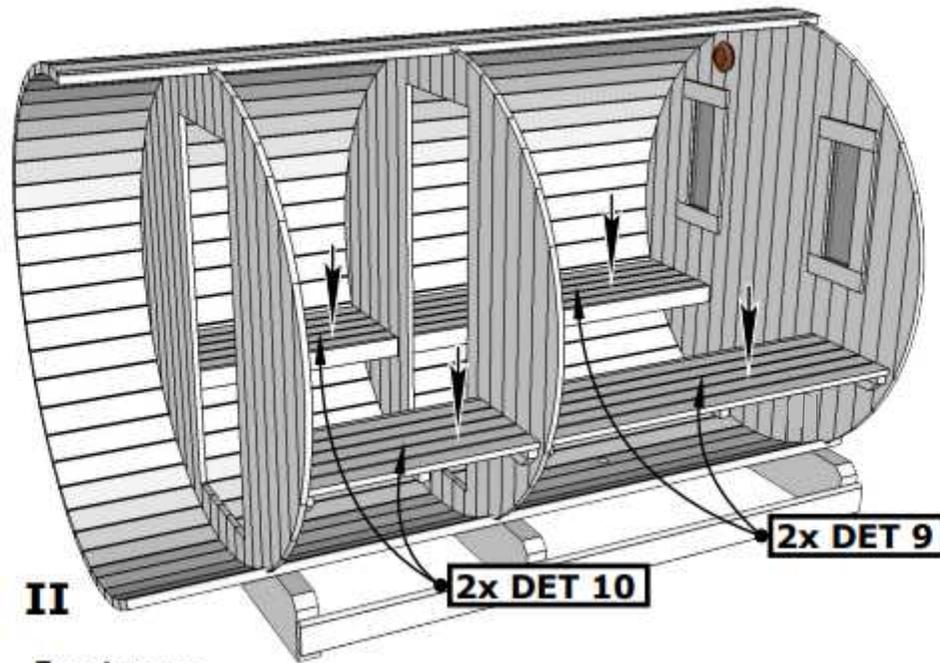


20x J

Sauna 400, D205



# Sauna 400, D205



Front room

Saunaroom

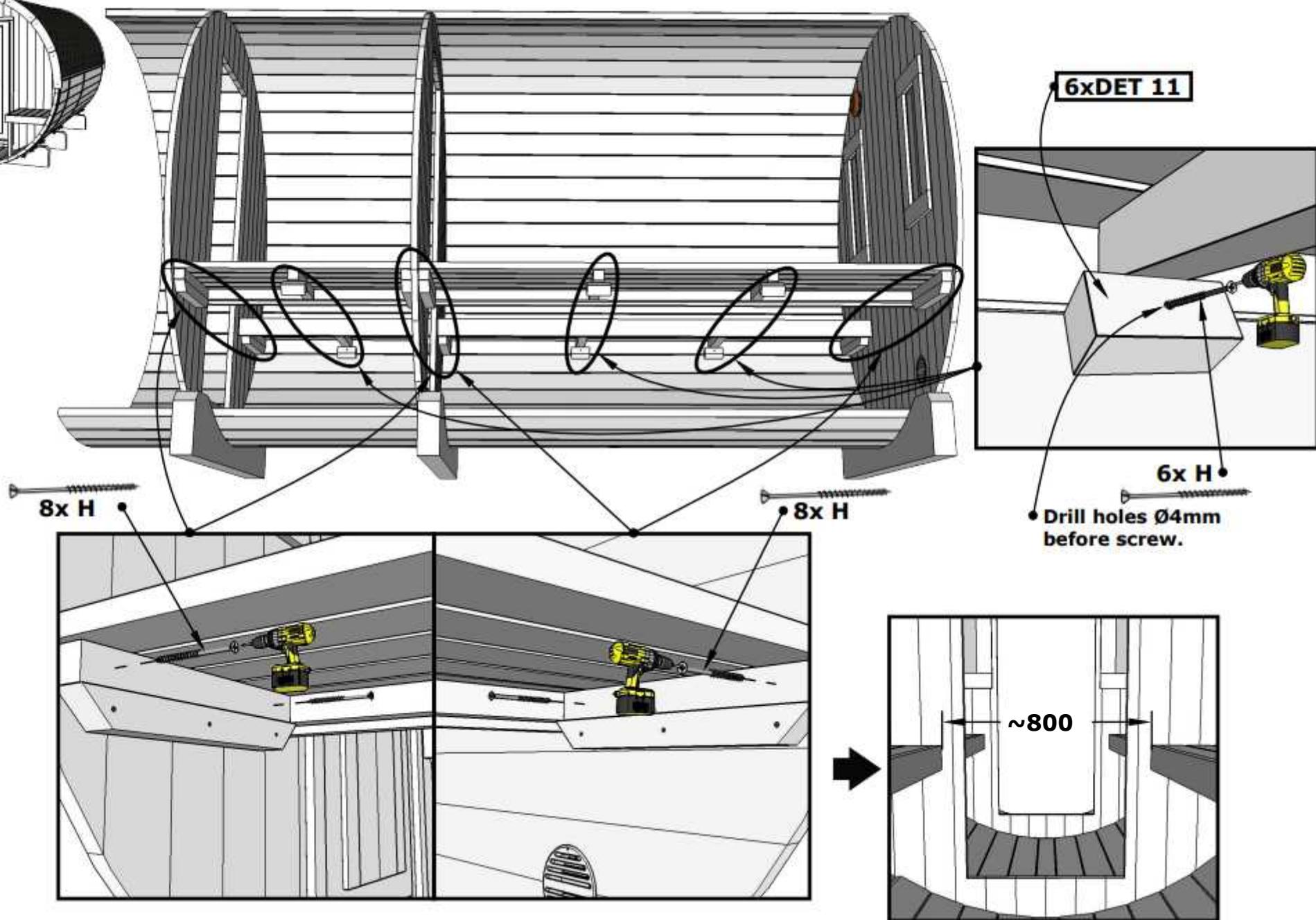


**11.** I

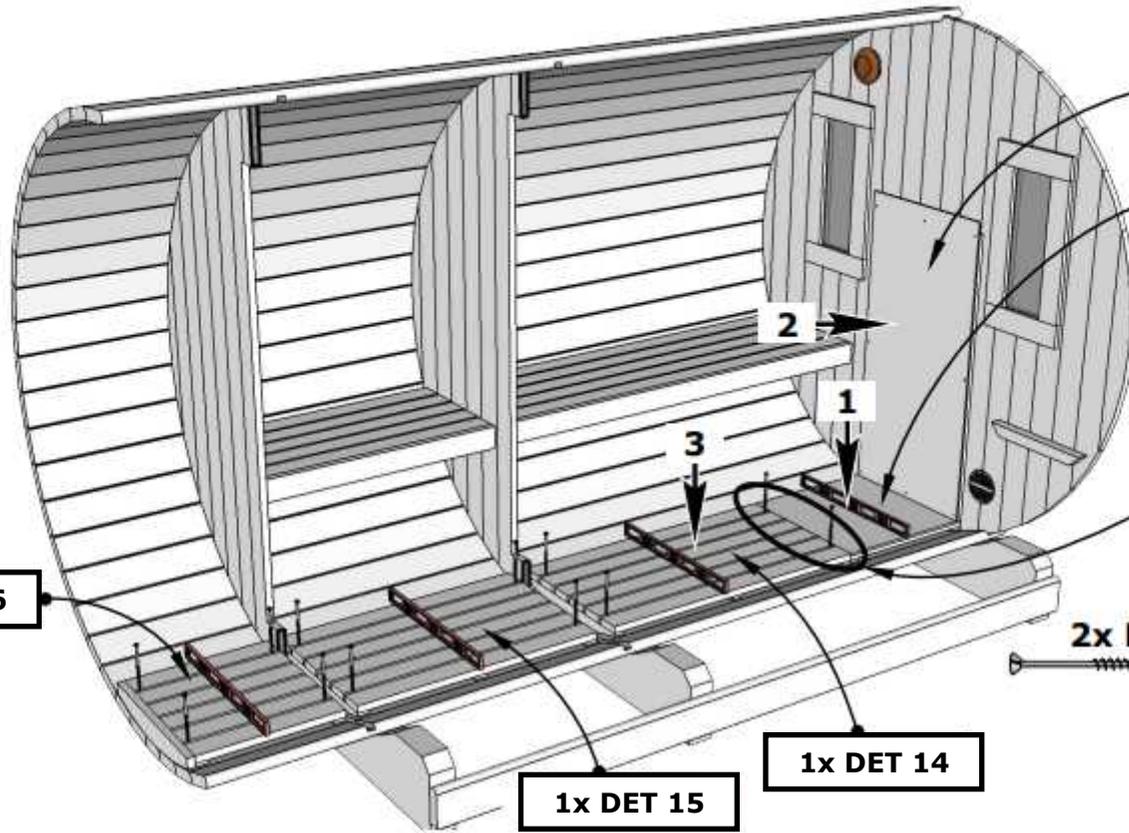


SS205400

# Sauna 400, D205

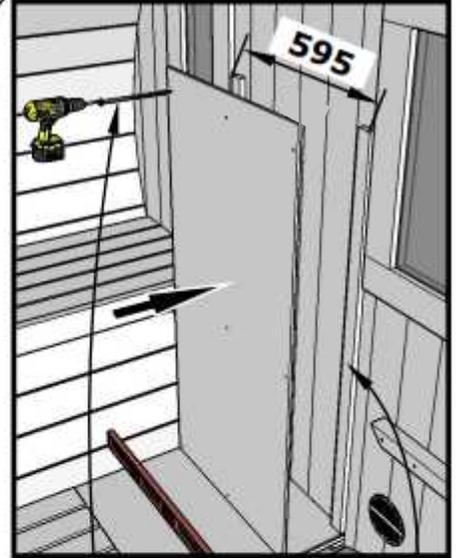
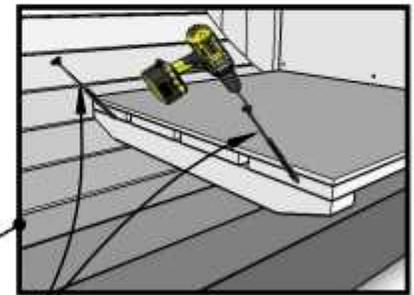


Sauna 400, D205



1x DET 13a  
(Minerit LW)

1x DET 13  
(Minerit LW)



1x DET 16

2x H

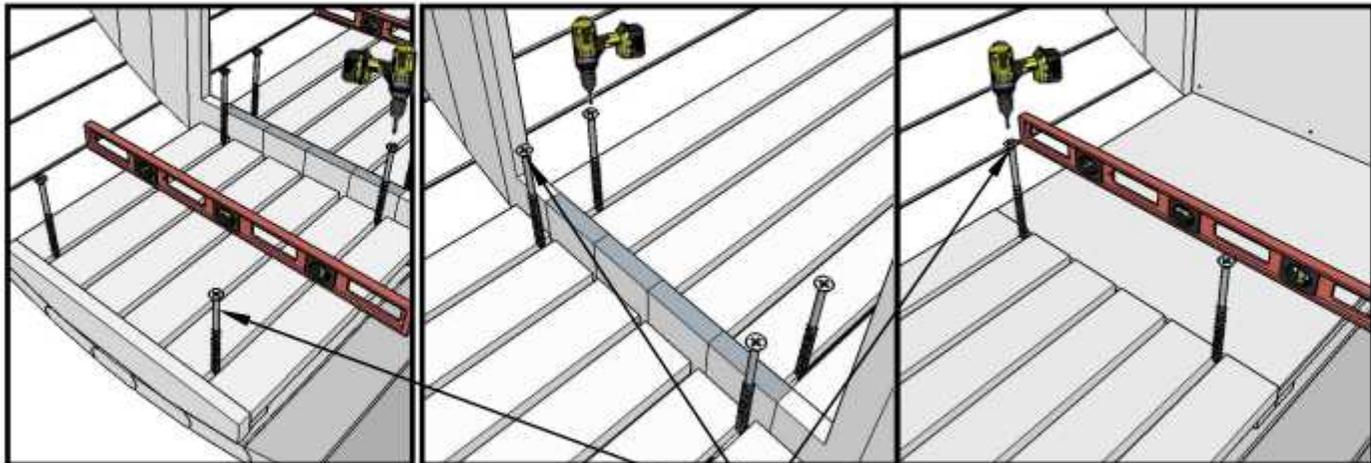
1x DET 14

1x DET 15

2x DET L

9x I(K)

NB! If Your Sauna equipped with electrical heater, then fix DET 13 directly to the wall without DET L. Then use screws K.

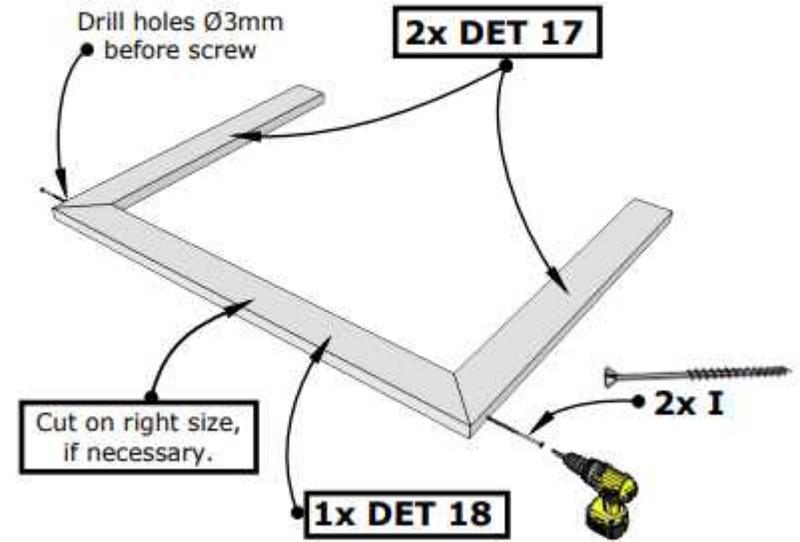


12x H

# Sauna 400, D205



I



II

**NB: Place sauna heater first**

Drill holes Ø4mm before screws

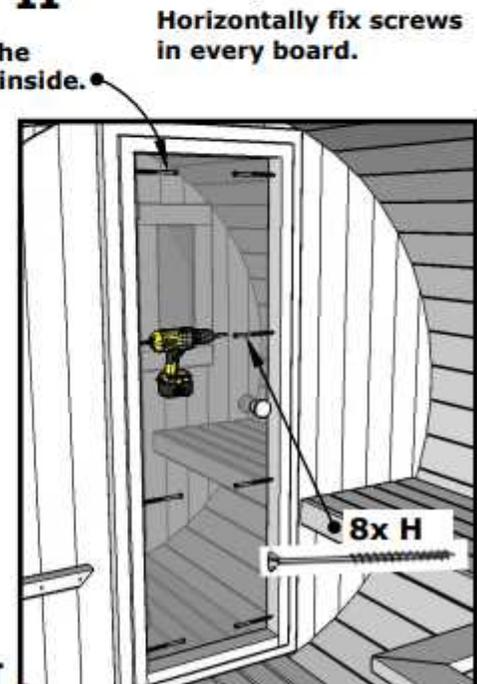
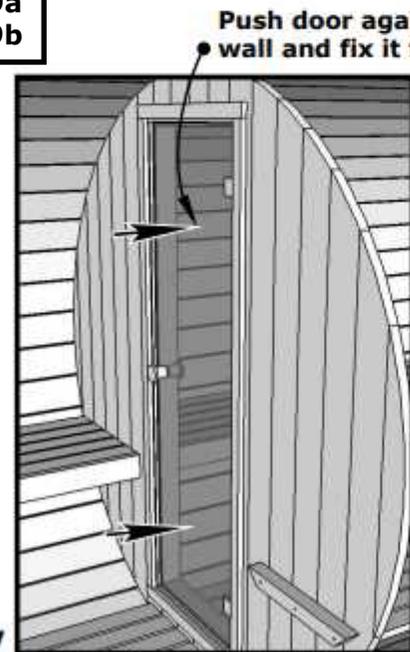
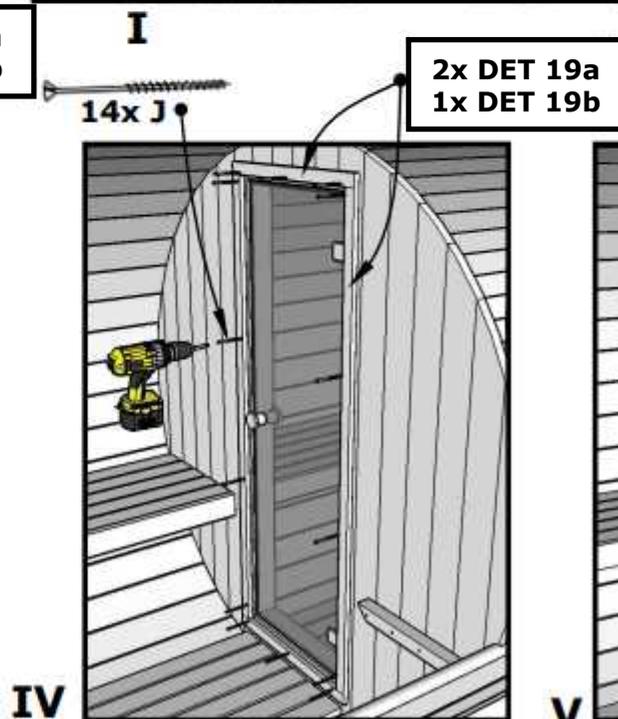
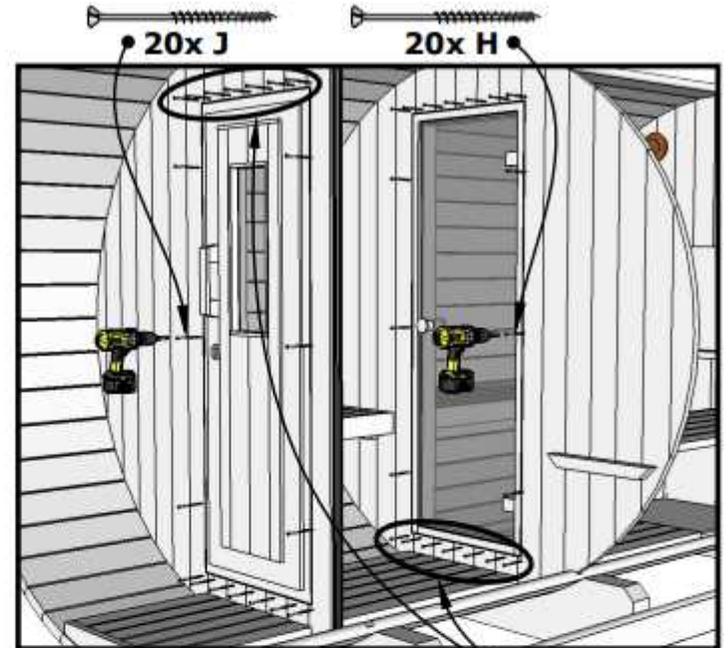
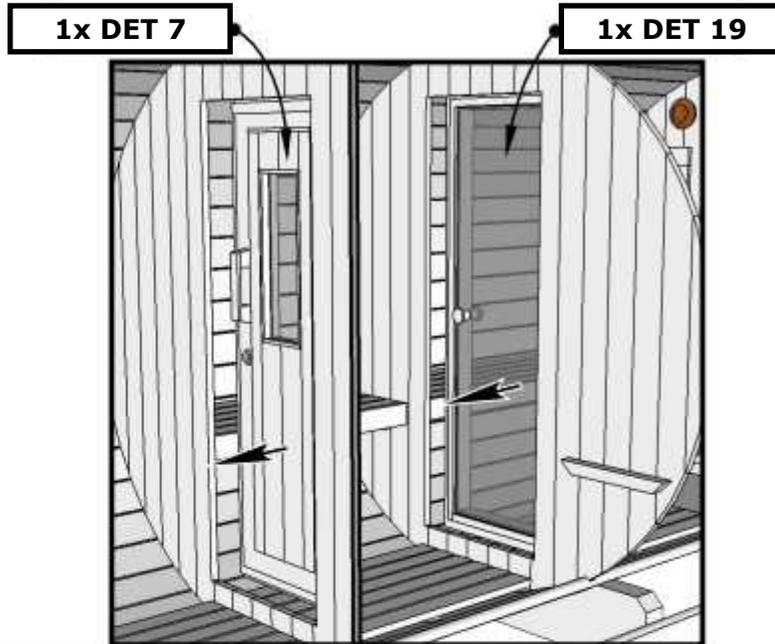


14. III

Sauna 400, D205



Use waterlevel!  
NB! Place doors  
from inside!

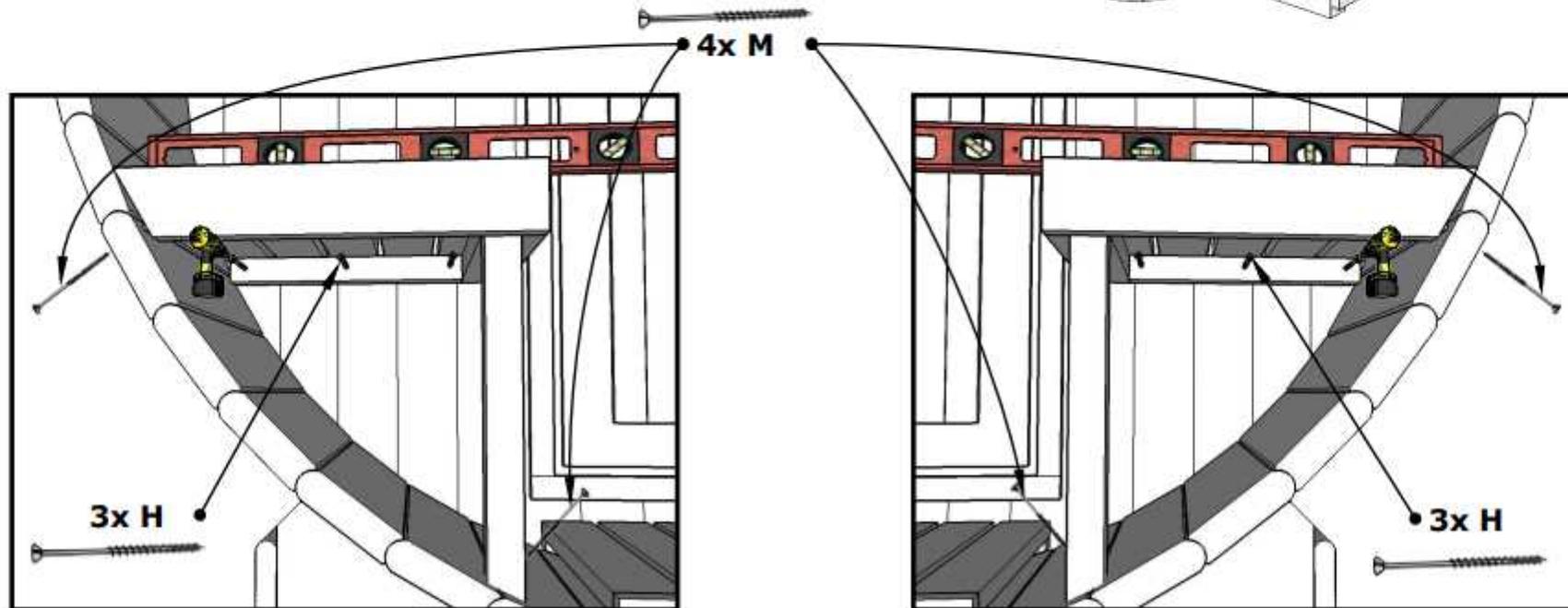
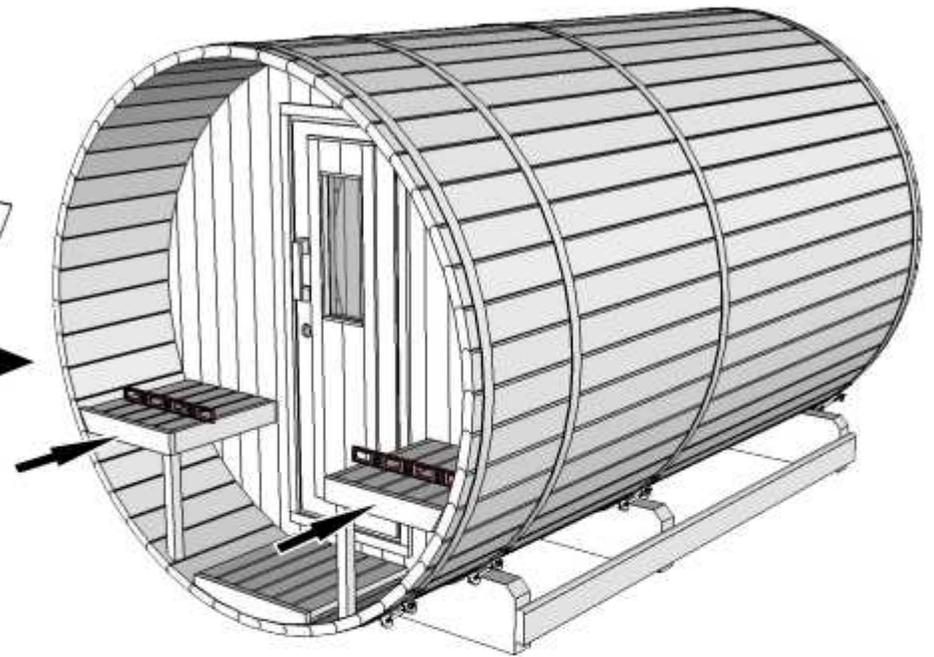
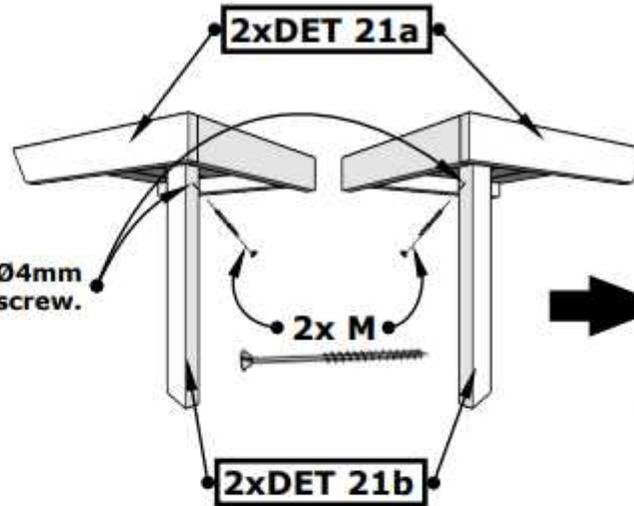


15. III

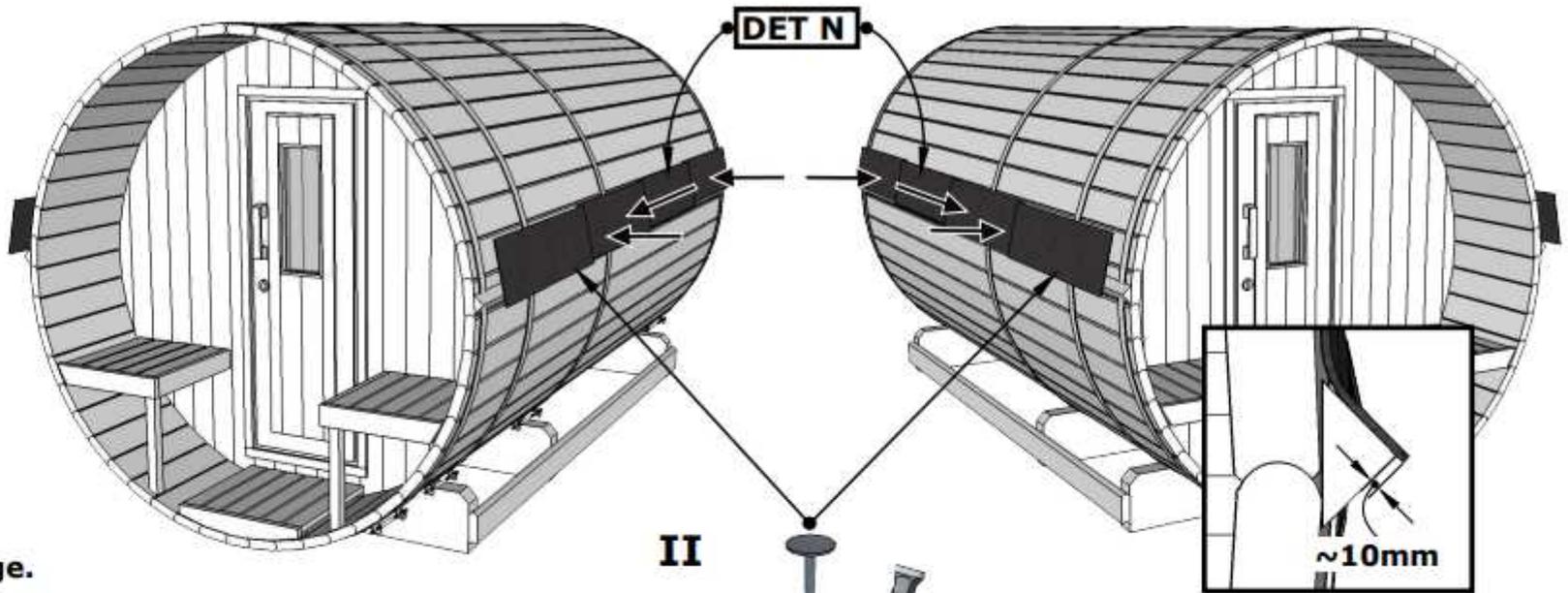
# Sauna 400, D205



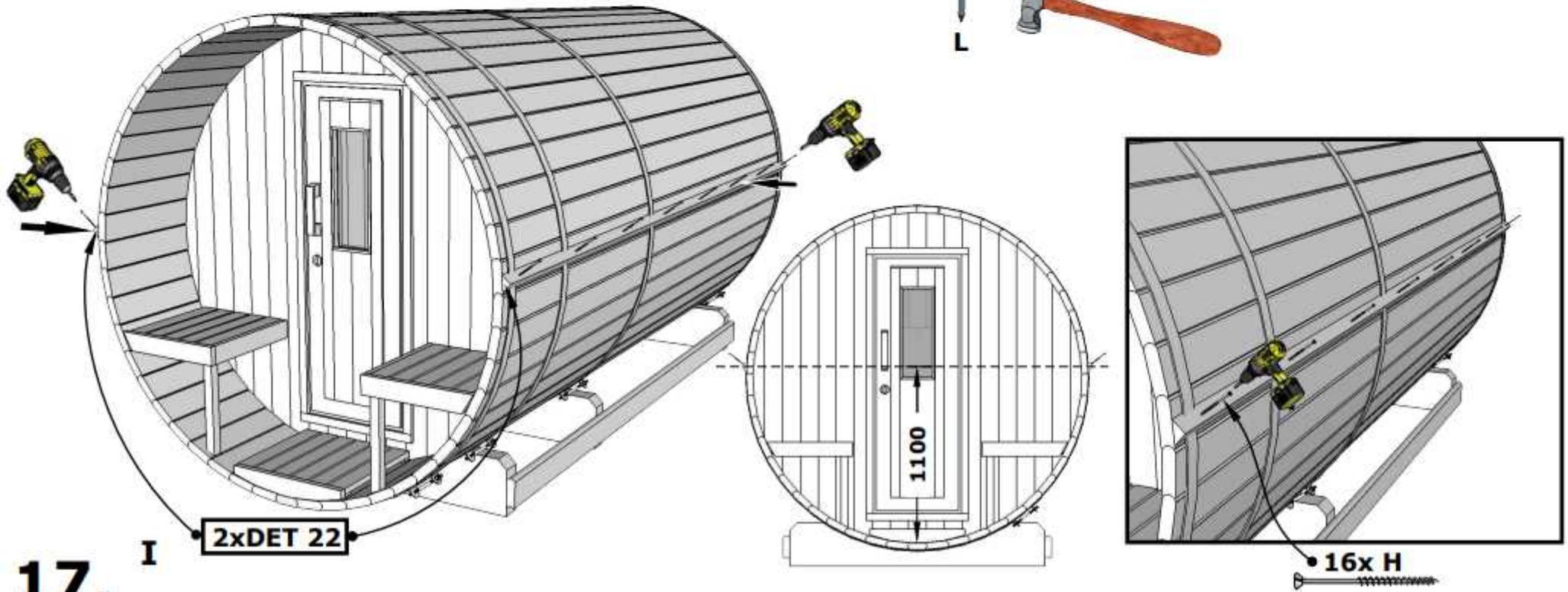
Drill holes Ø4mm before screw.



# Sauna 400, D205



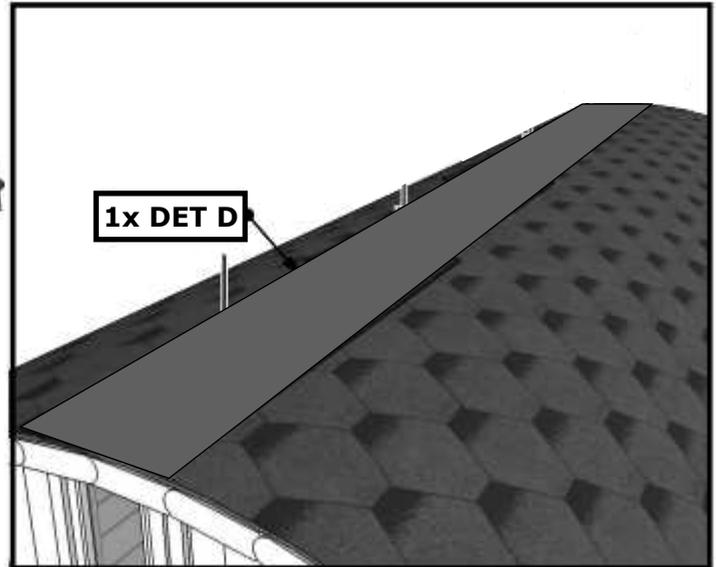
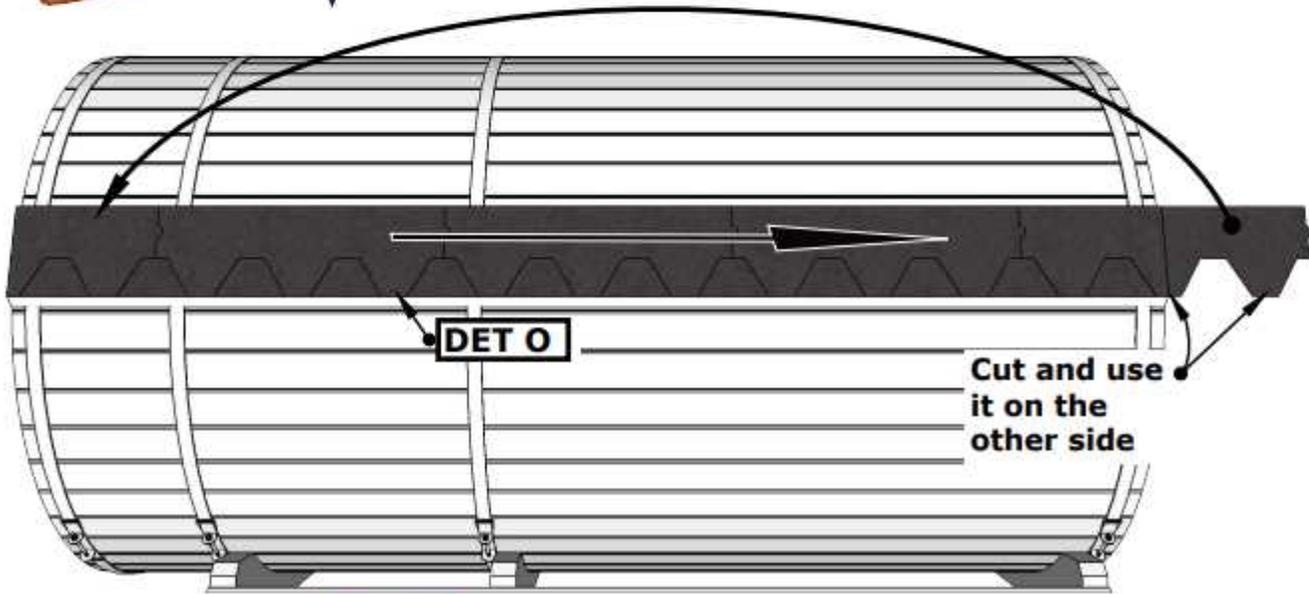
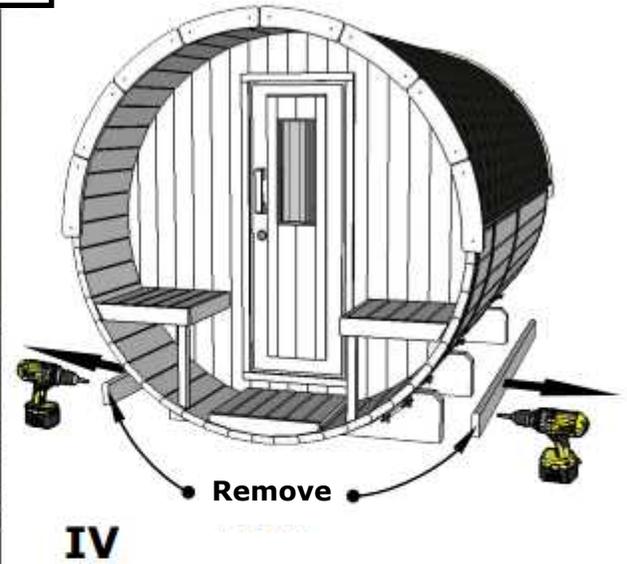
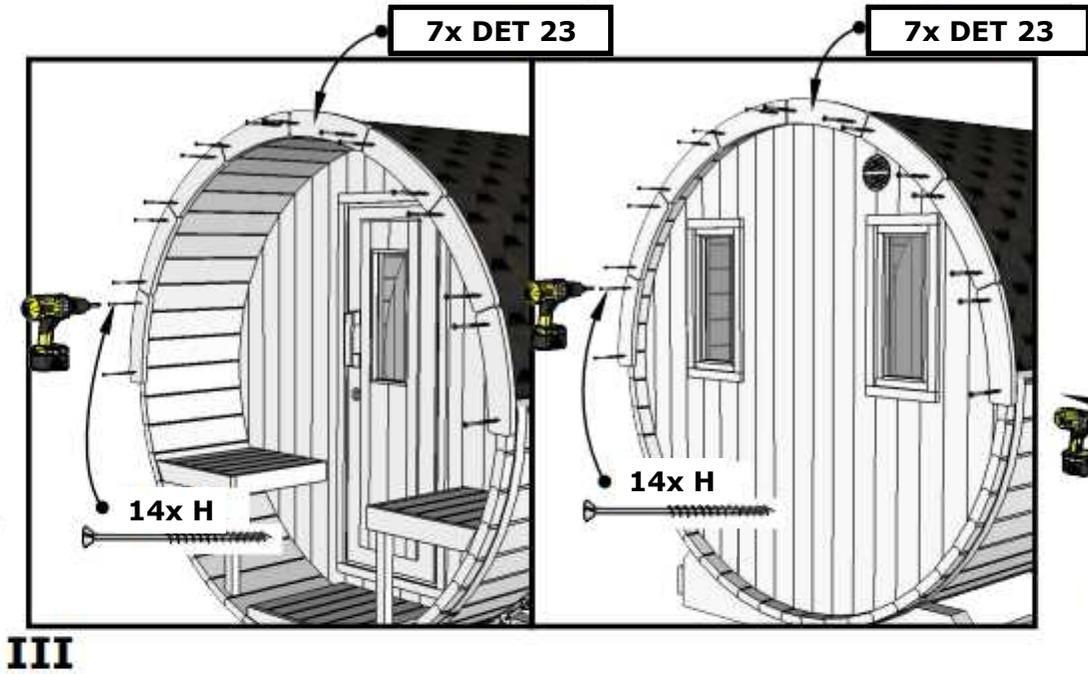
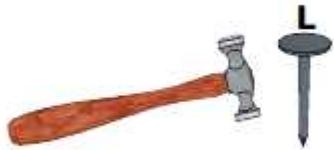
**NB! See also shingles installation manual inside shingles package.**



Sauna 400, D205



NB! See also shingles installation manual inside shingles package.



18. I

II