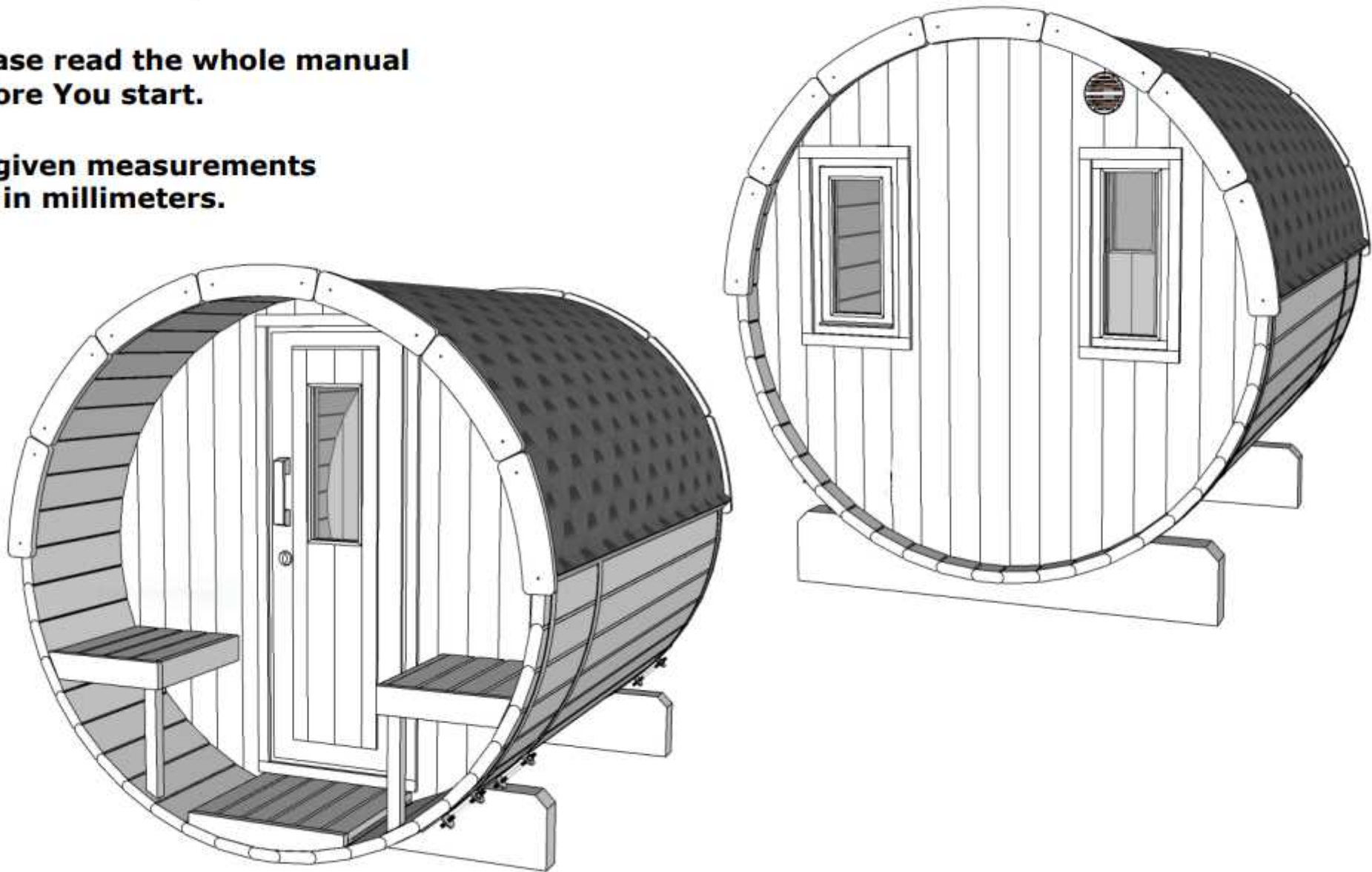


Sauna 250, D205 (spruce)

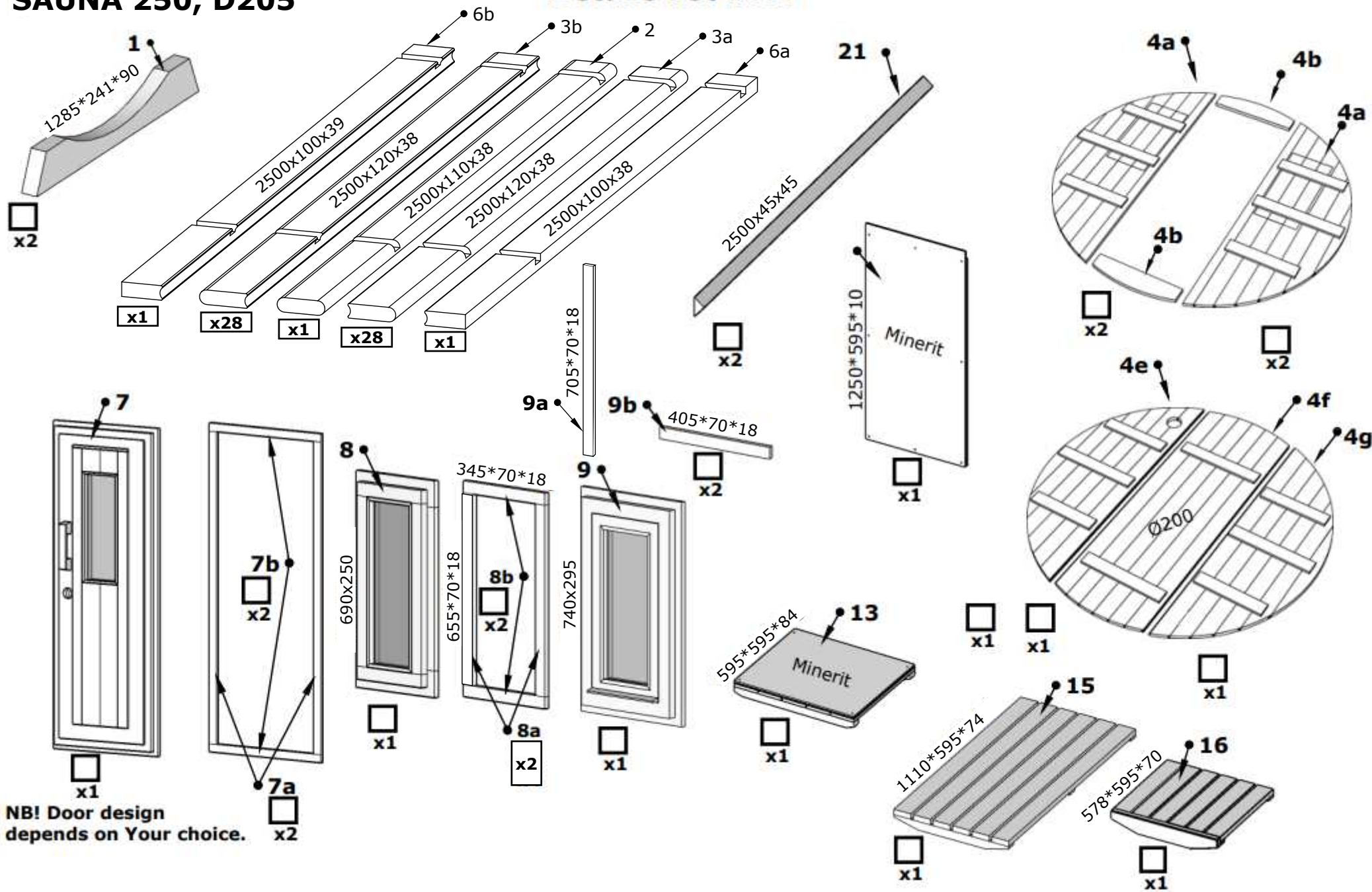
**Please read the whole manual
before You start.**

**All given measurements
are in millimeters.**



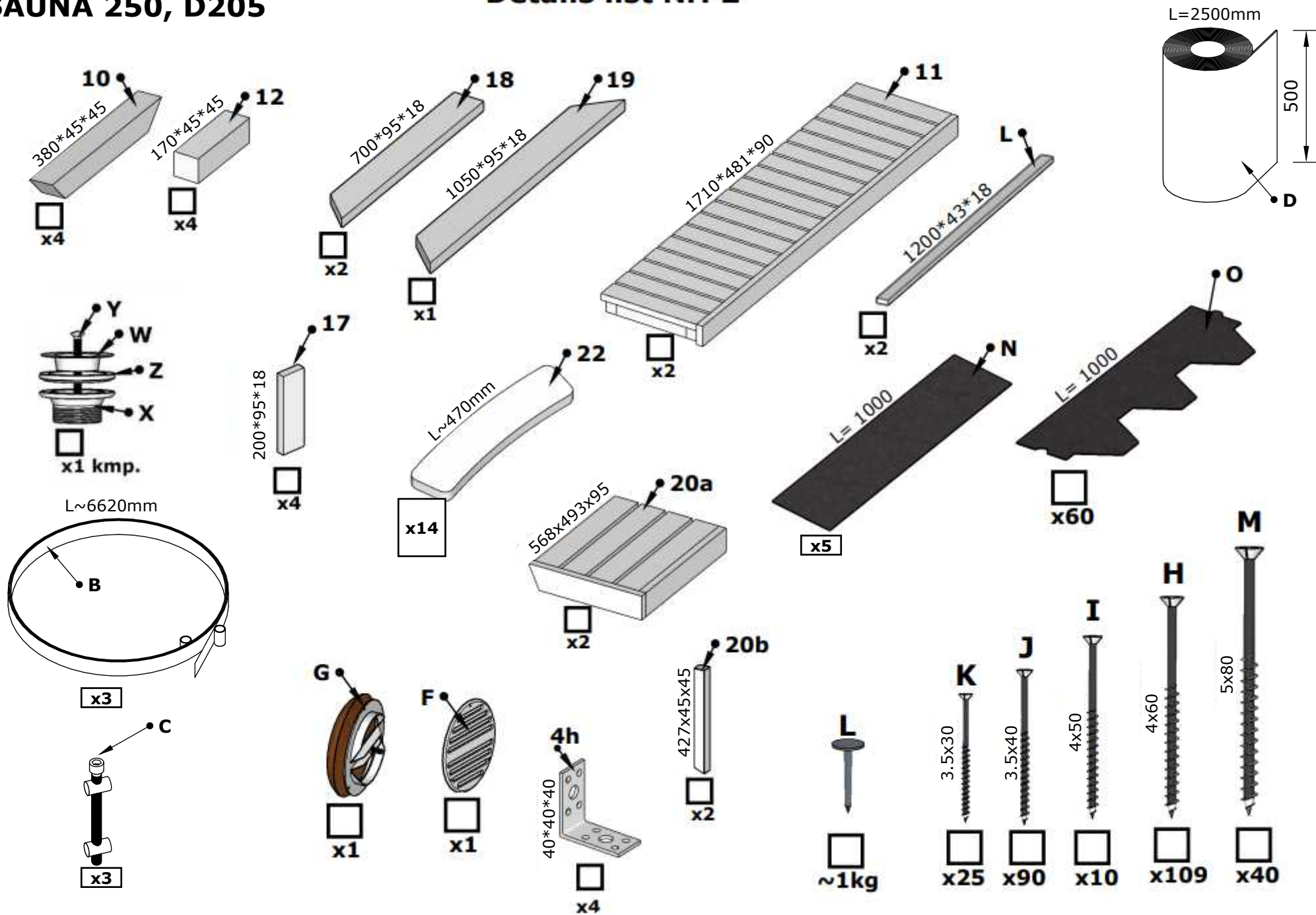
SAUNA 250, D205

Details list Nr. 1

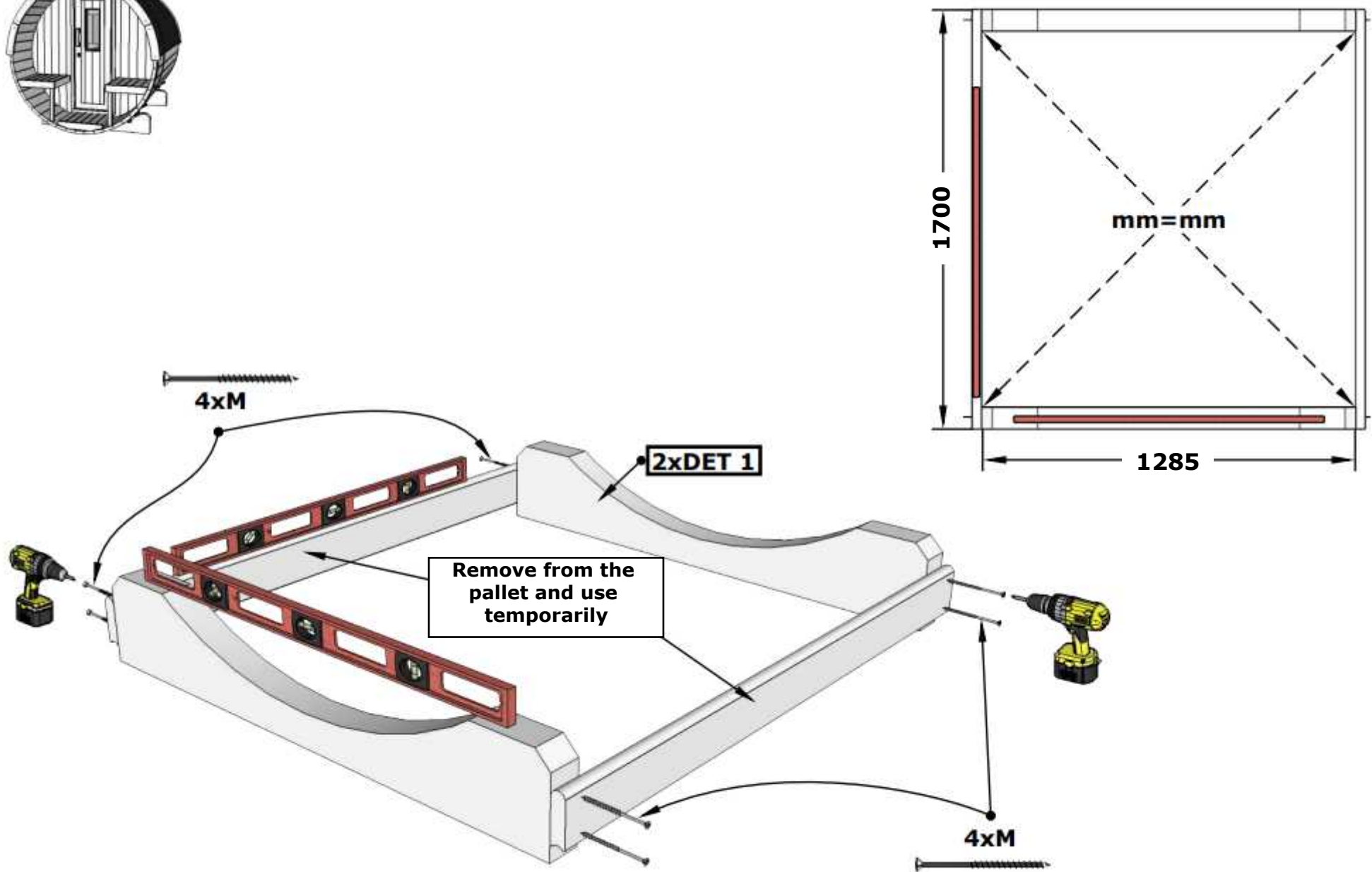


SAUNA 250, D205

Details list Nr. 2

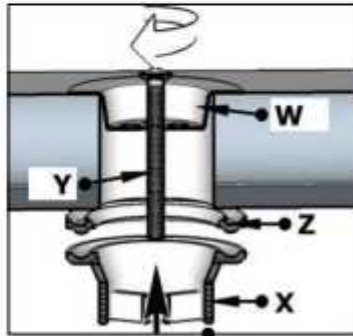
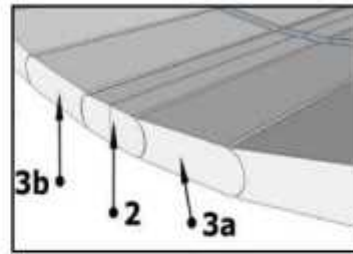
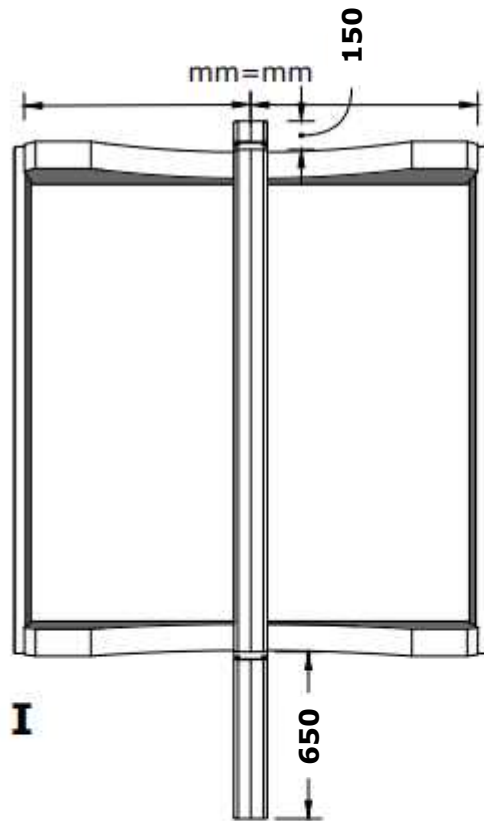


SAUNA 250, D205

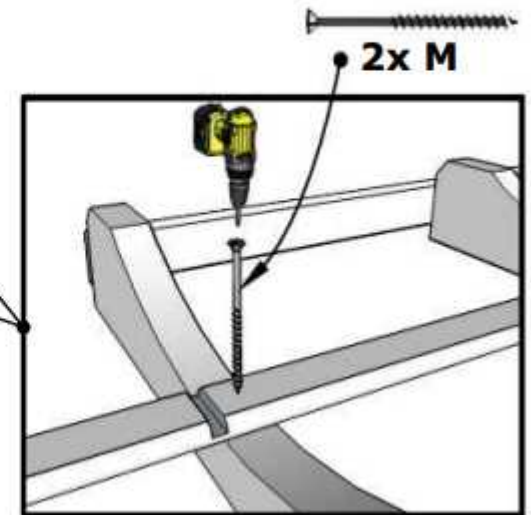
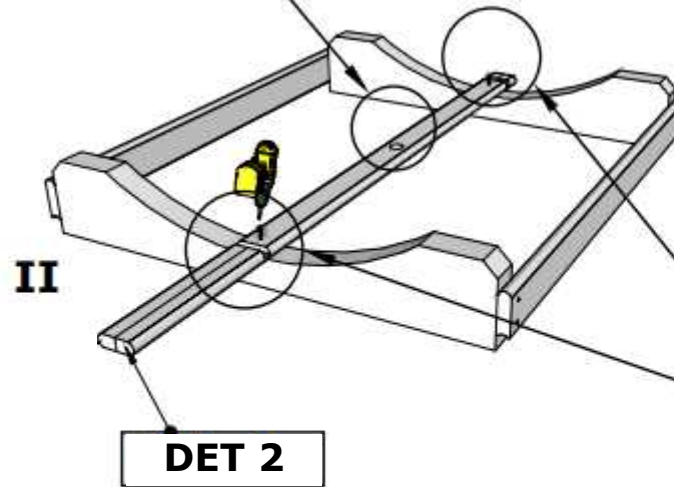
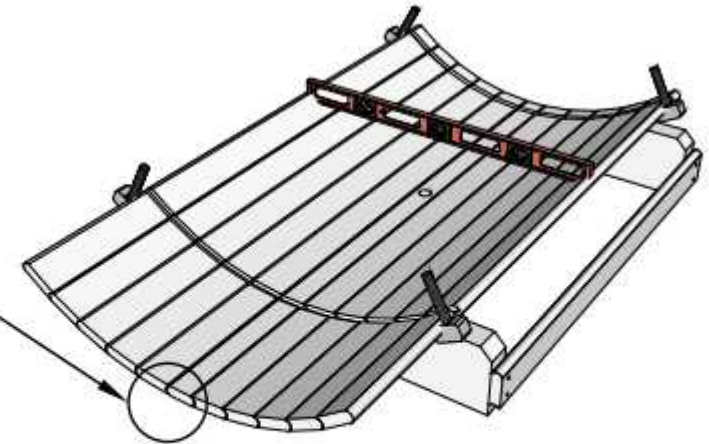


1.

SAUNA 250, D205



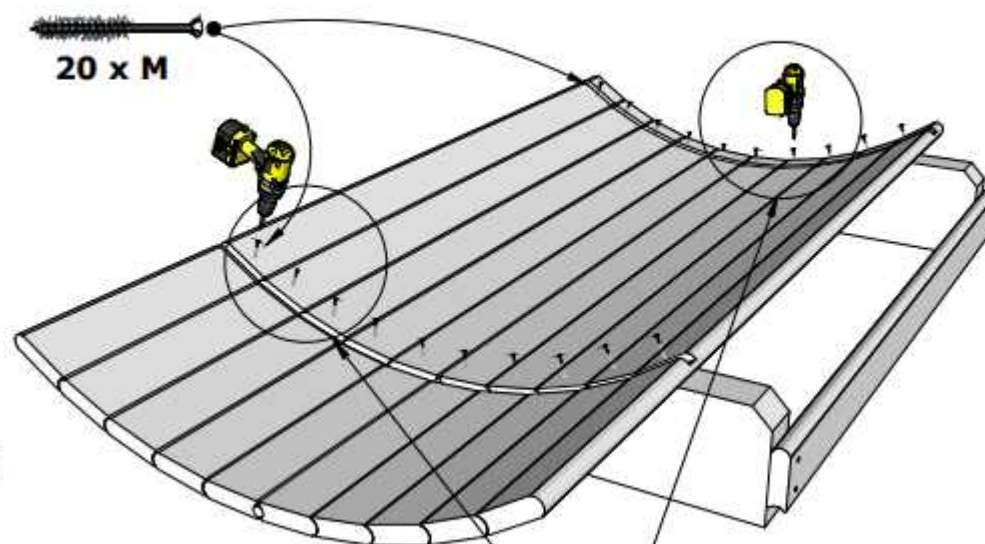
III



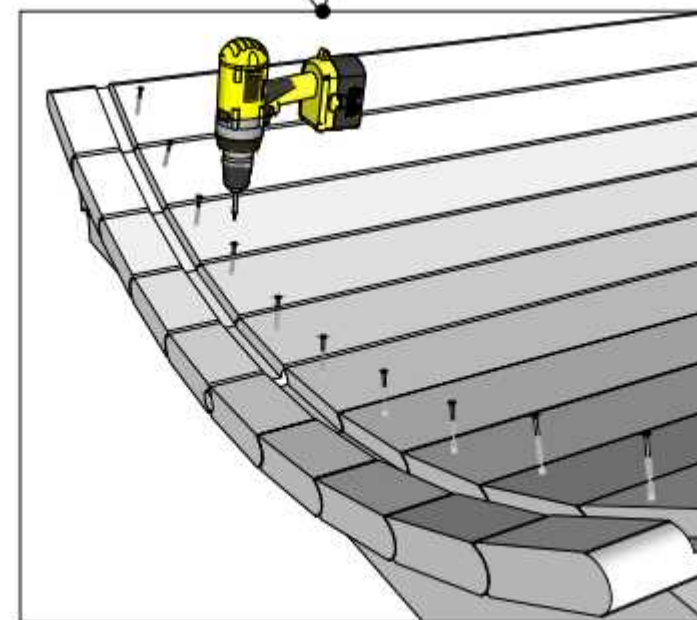
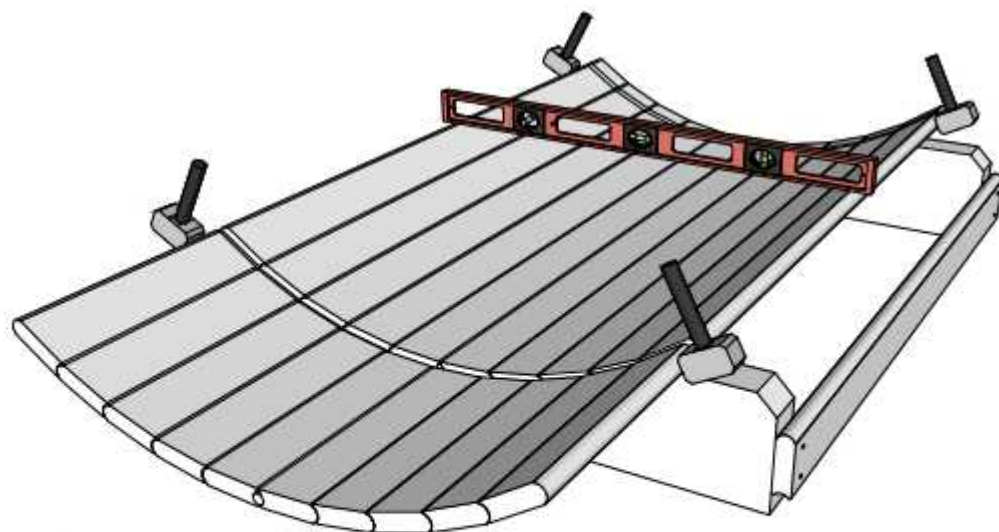
SAUNA 250, D205



II



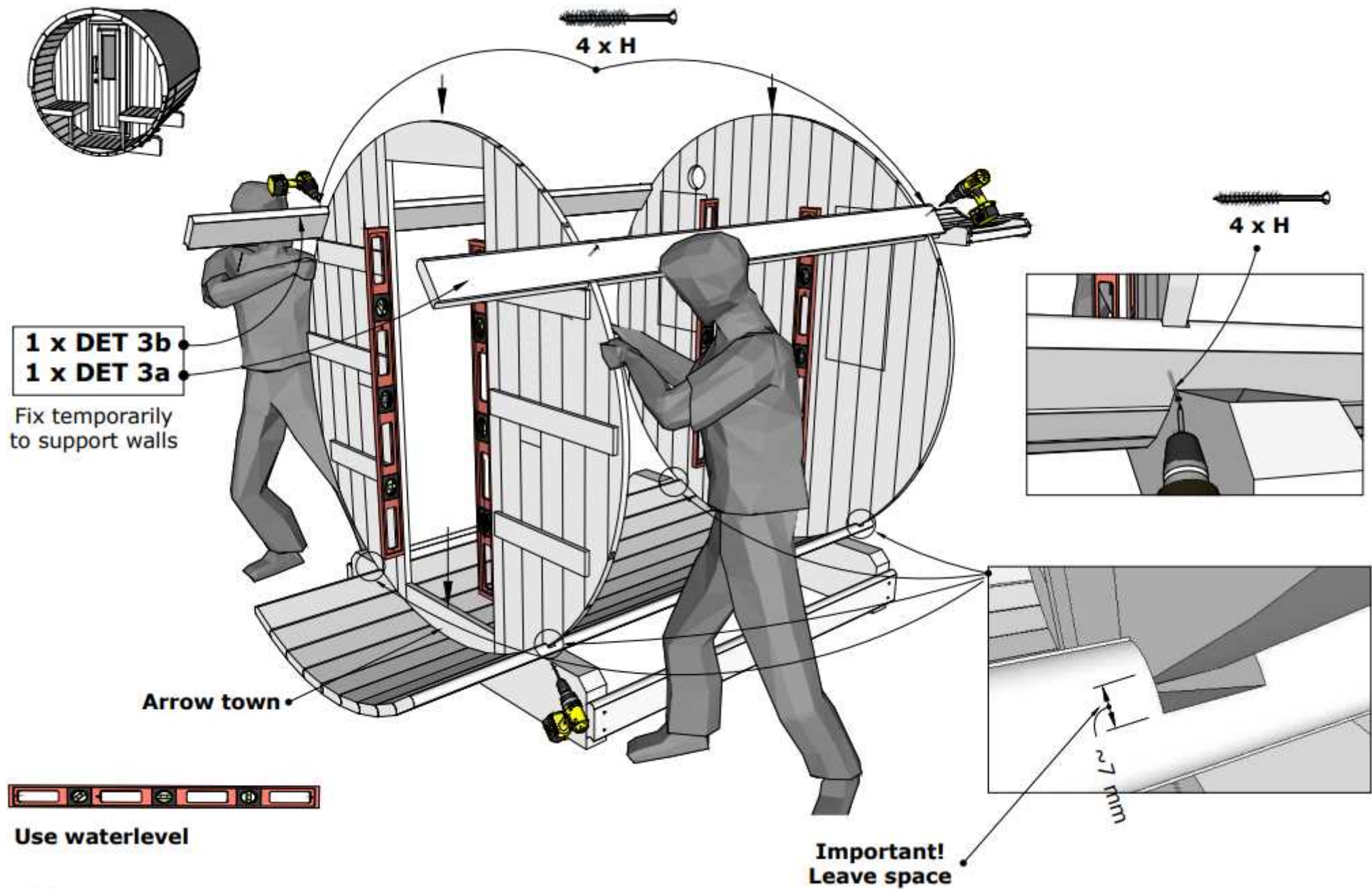
I



3.



SAUNA 250, D205



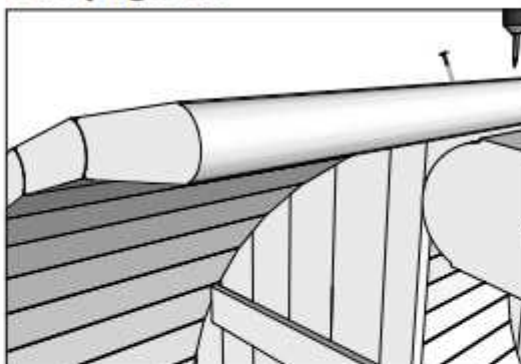
5.

SAUNA 250, D205

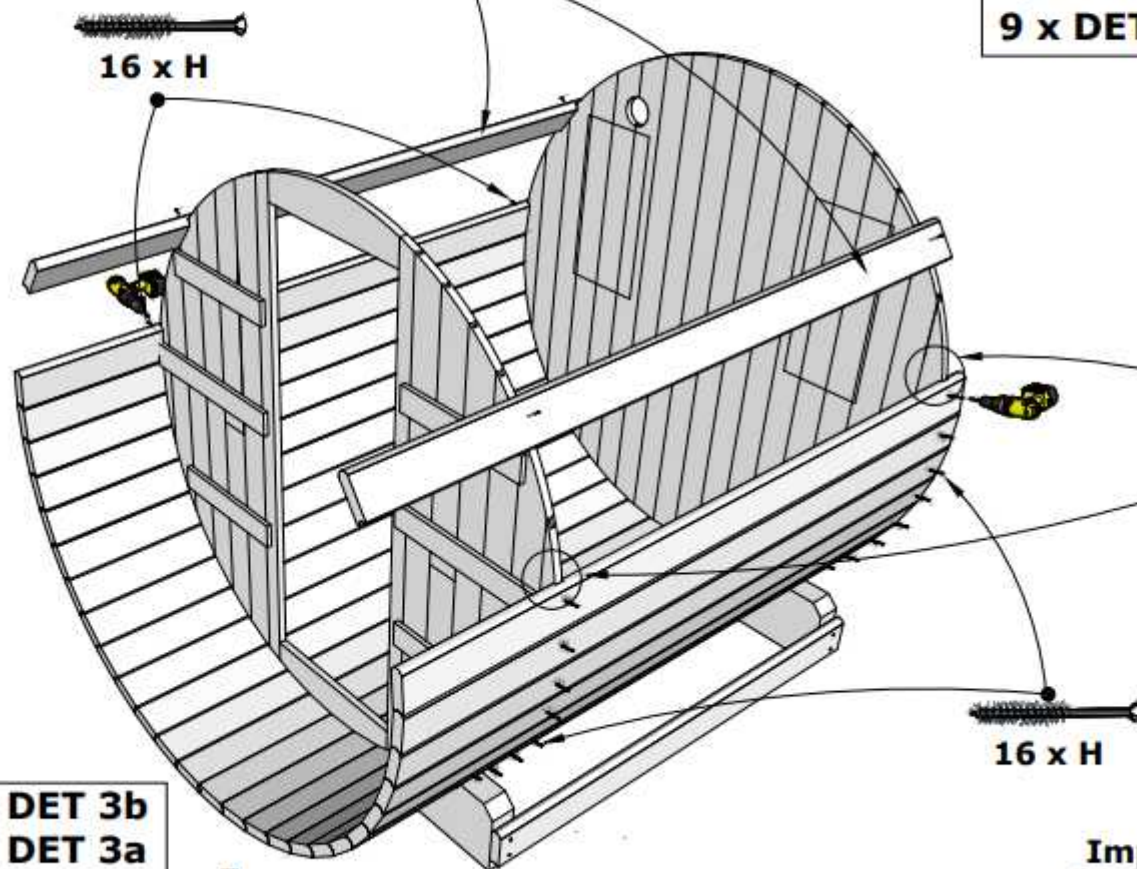
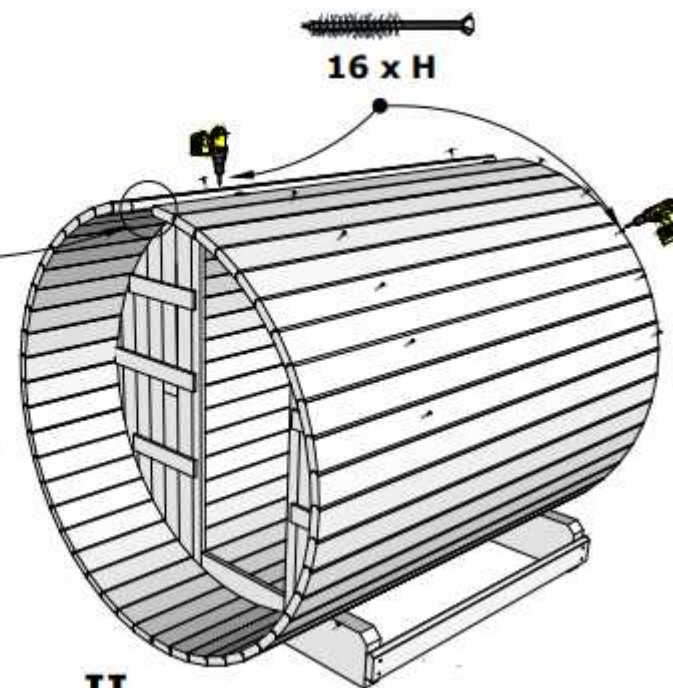


Remove

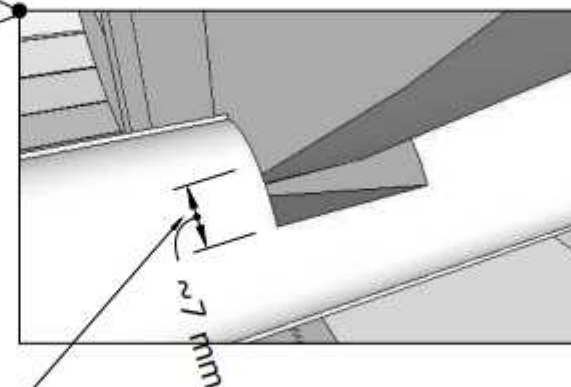
See page 6A



10 x DET 3b
9 x DET 3a



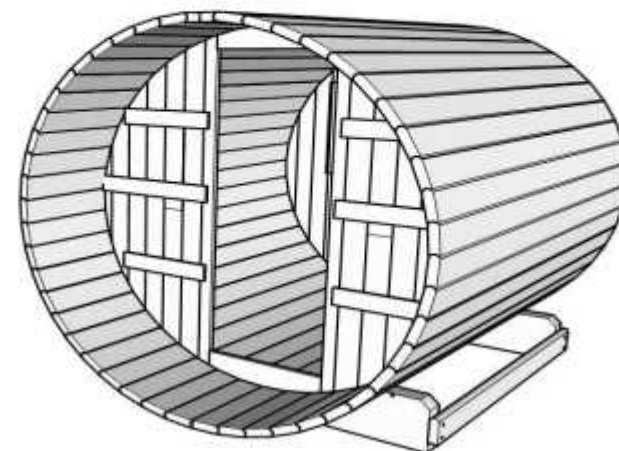
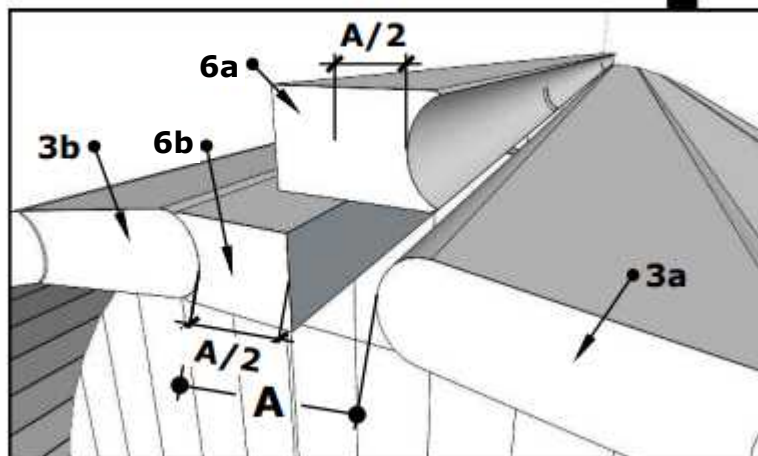
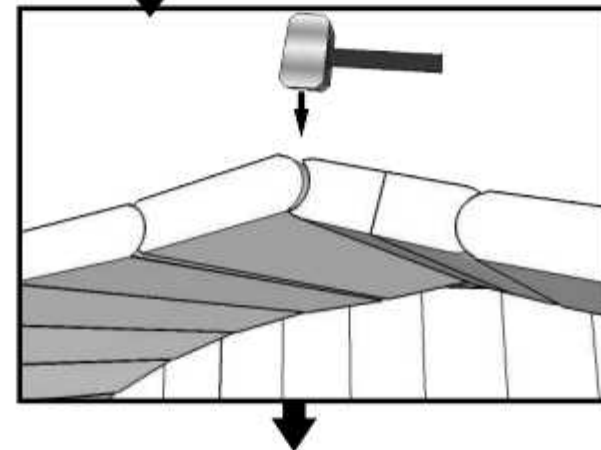
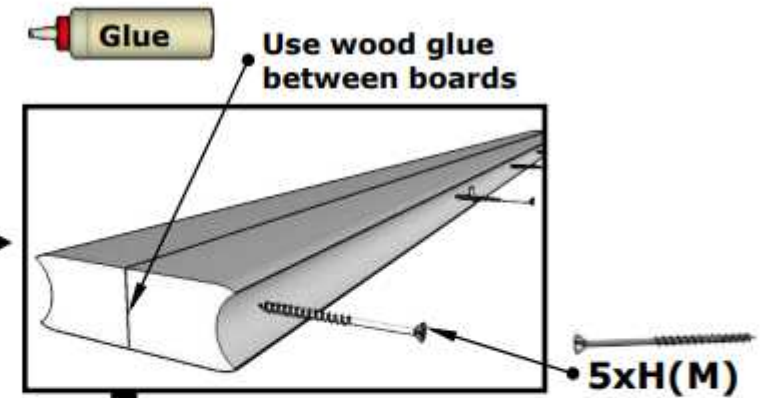
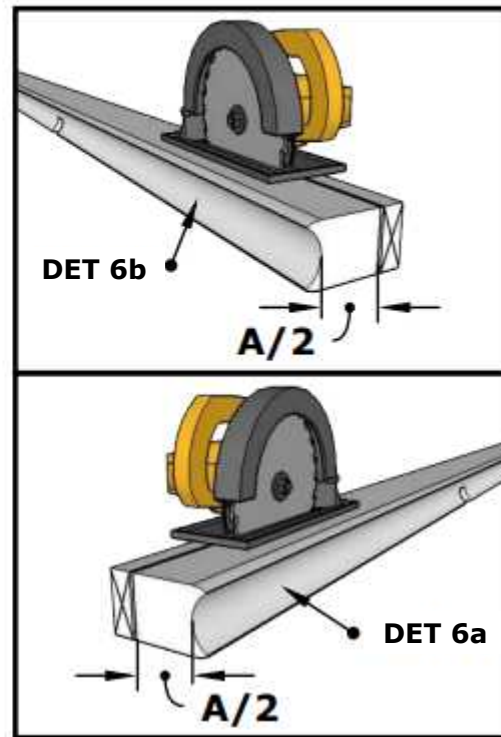
8 x DET 3b
8 x DET 3a



Important!
Leave space

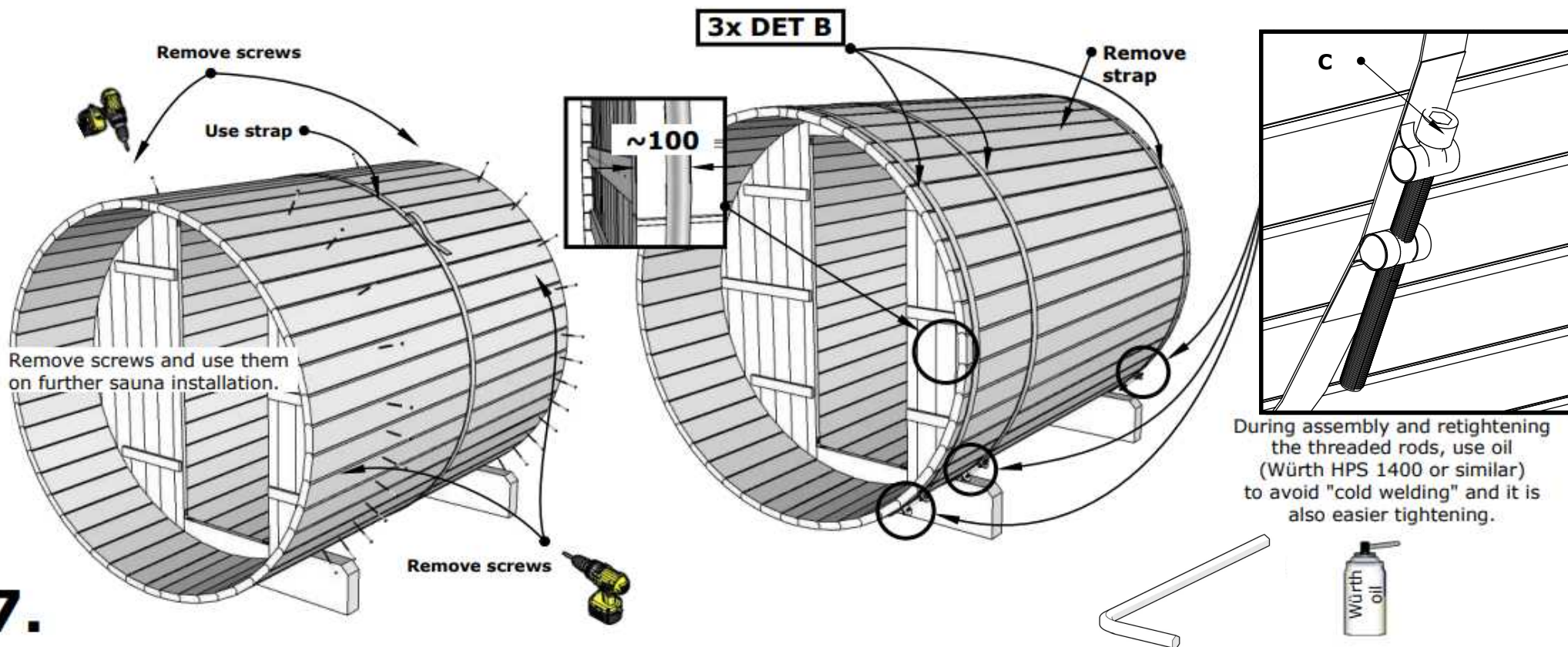
6.

SAUNA 250, D205

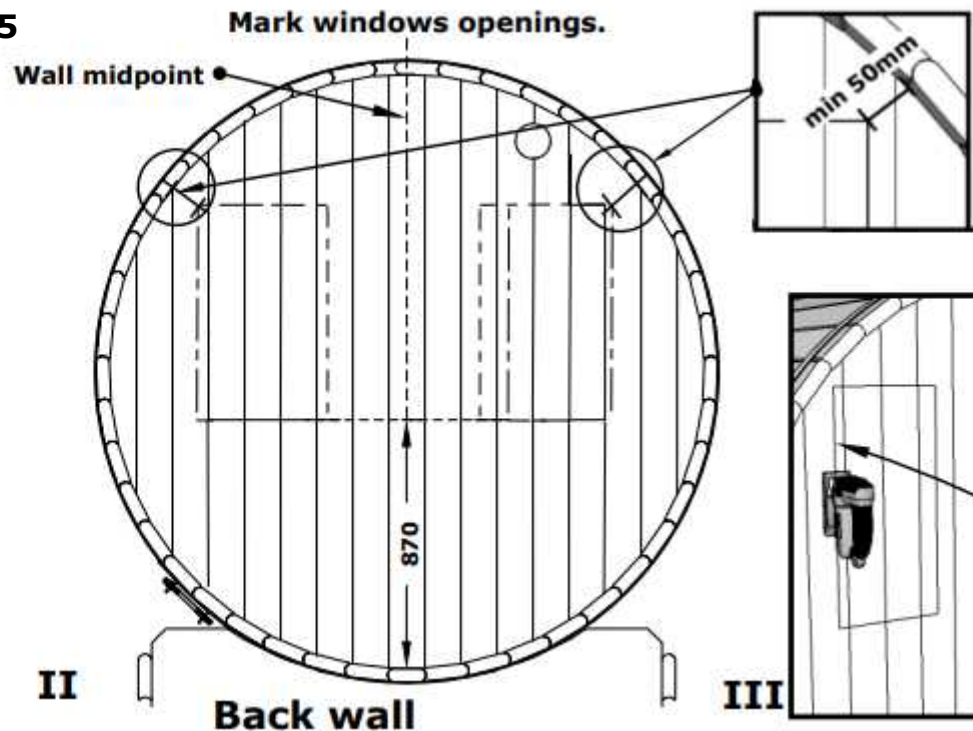


6A.

SAUNA 250, D205

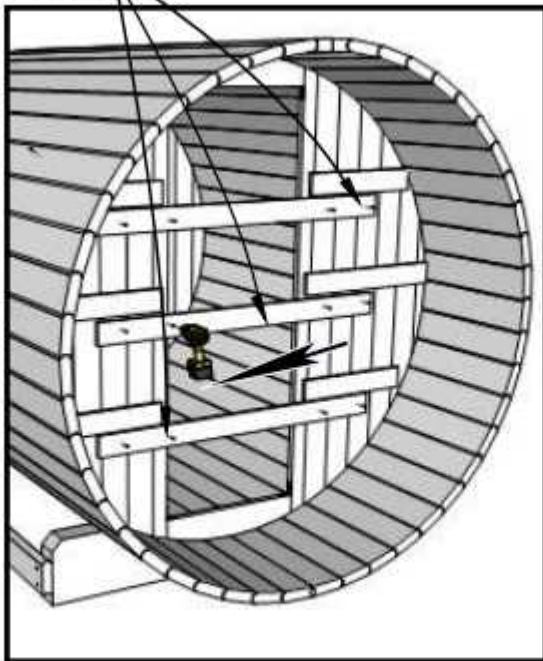


SAUNA 250, D205

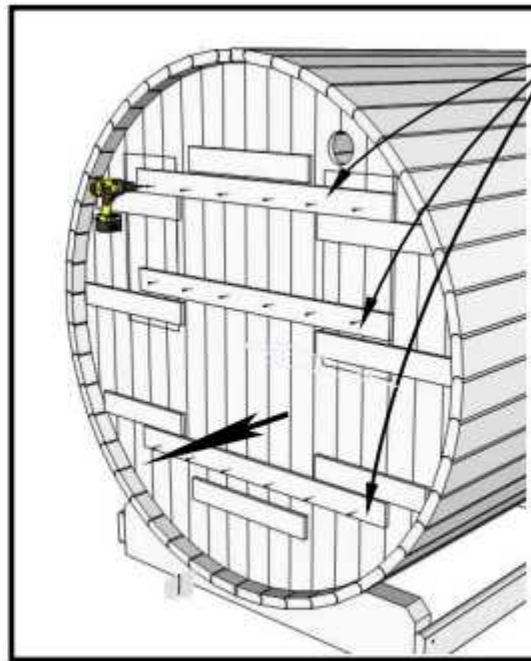


Before cutting, check windows opening and measure the windows! Add 10 mm to each side of the window and cut.

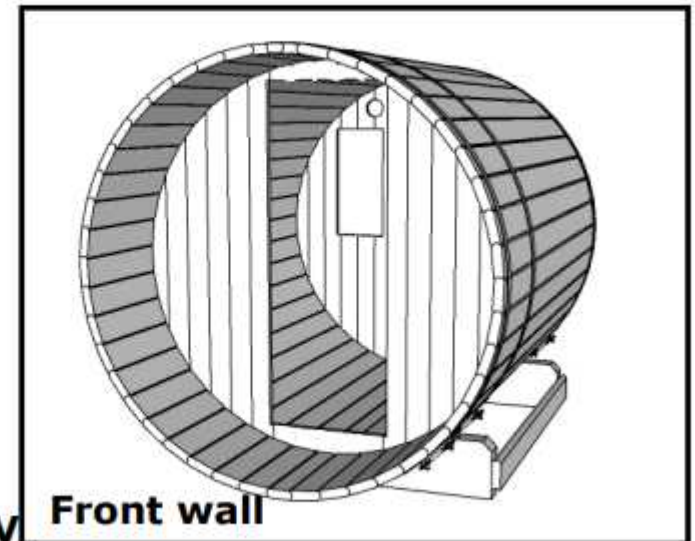
Remove all brackets



Remove all brackets



Cut out, follow the guidelines.



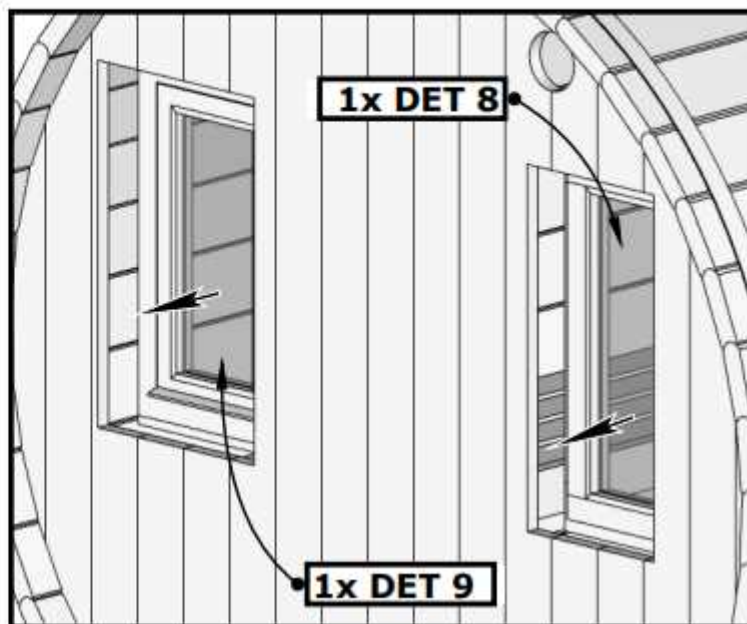
SAUNA 250, D205



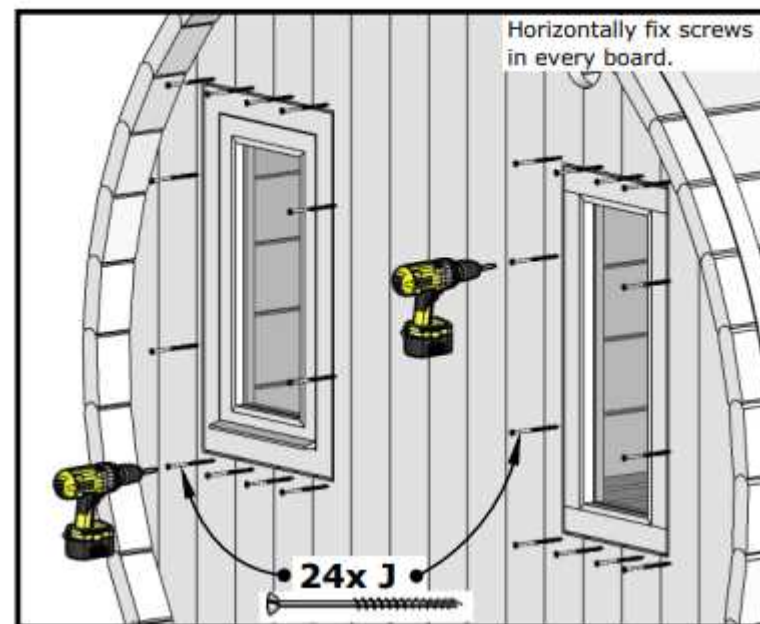
Use waterlevel for windows installation

NB! Place windows from inside.

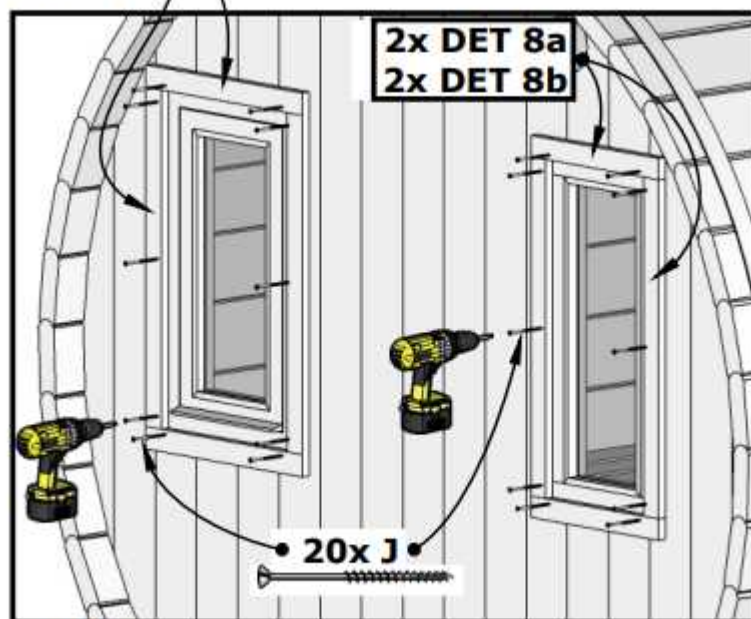
2x DET 9a
2x DET 9b



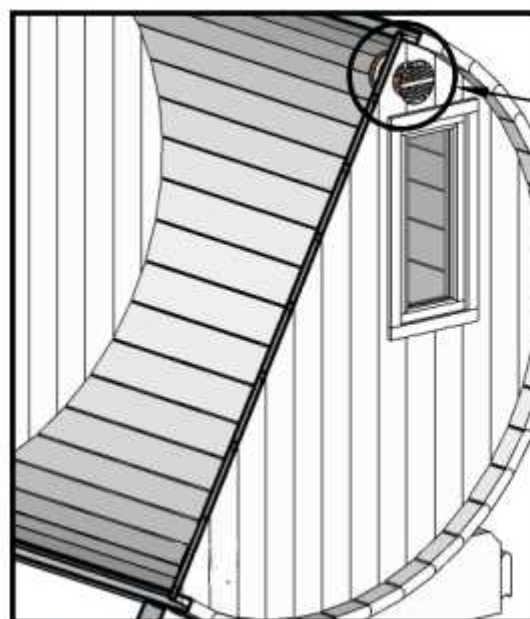
I



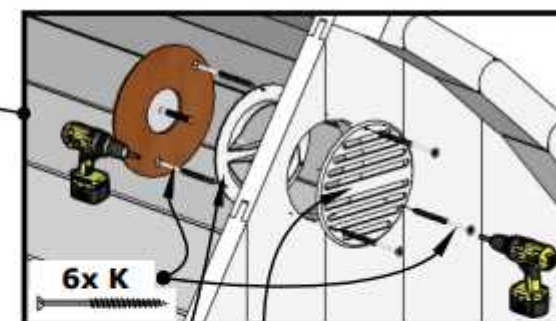
II



III



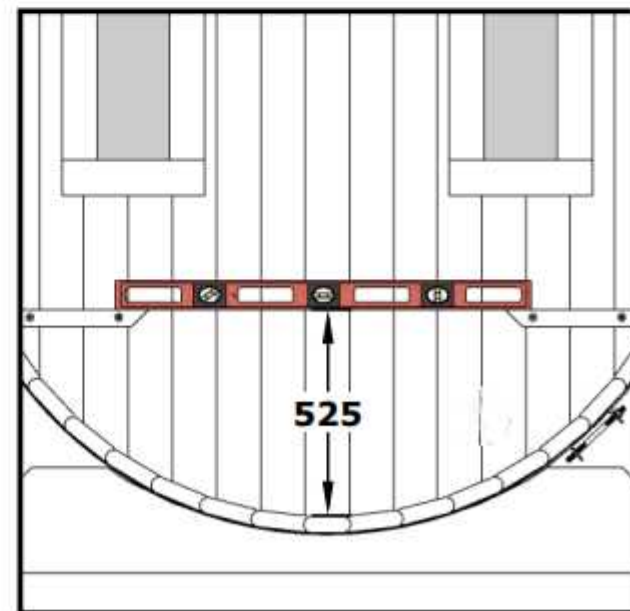
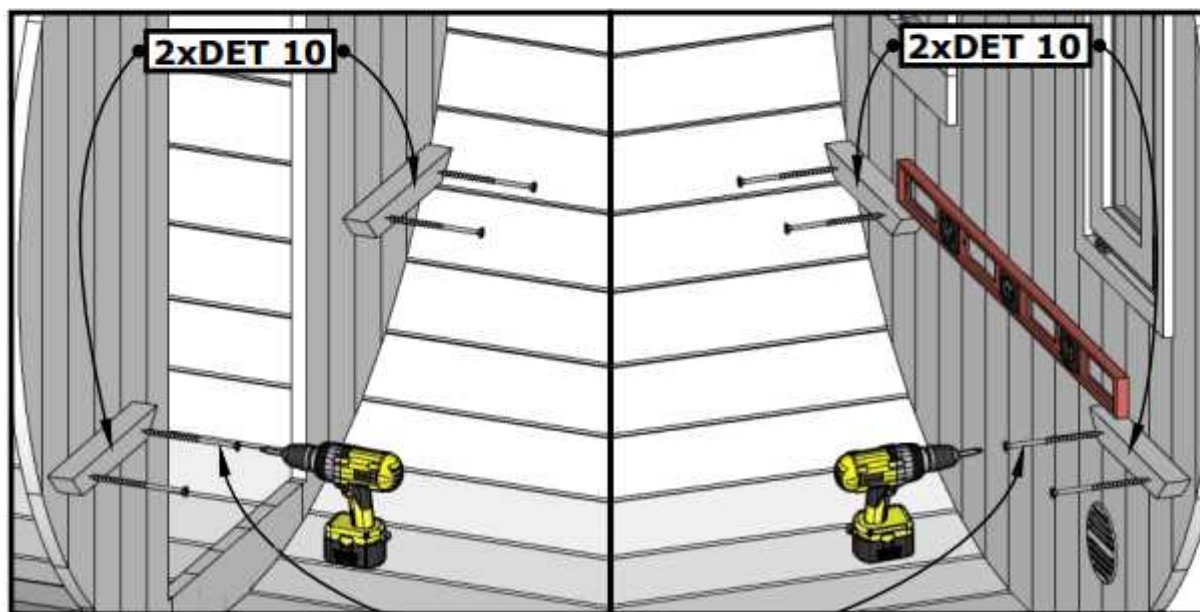
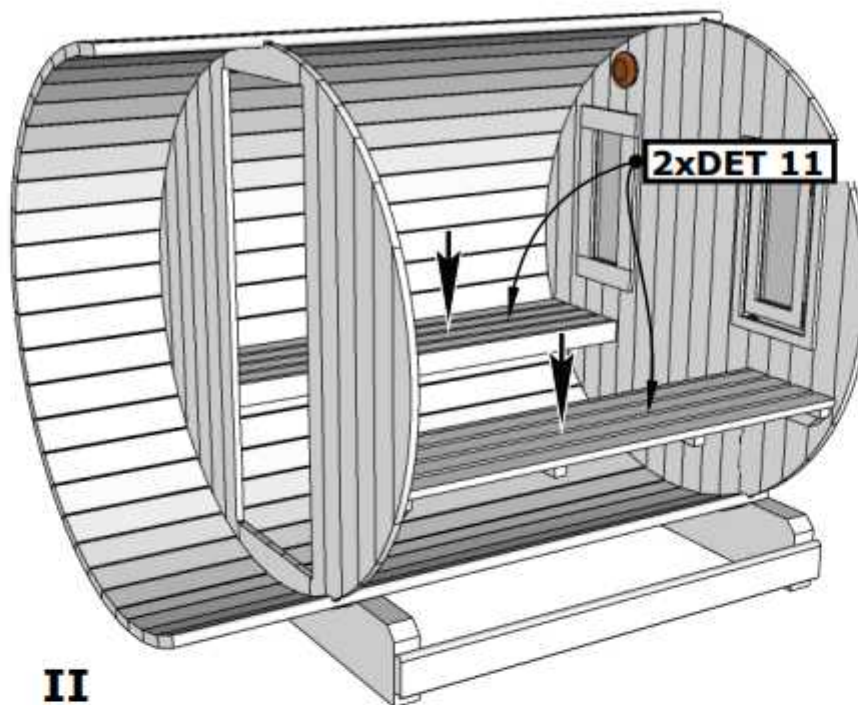
IV



1x DET G

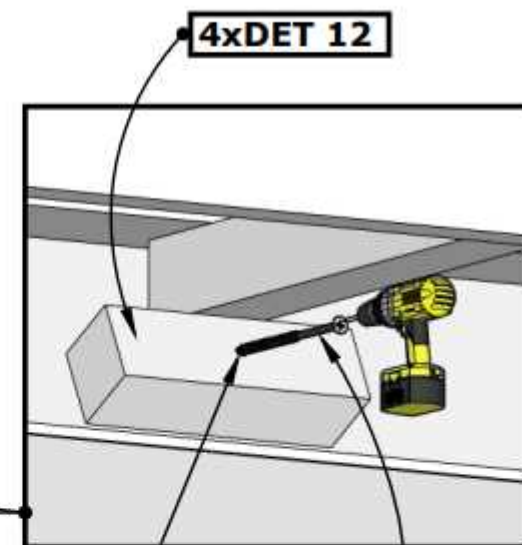
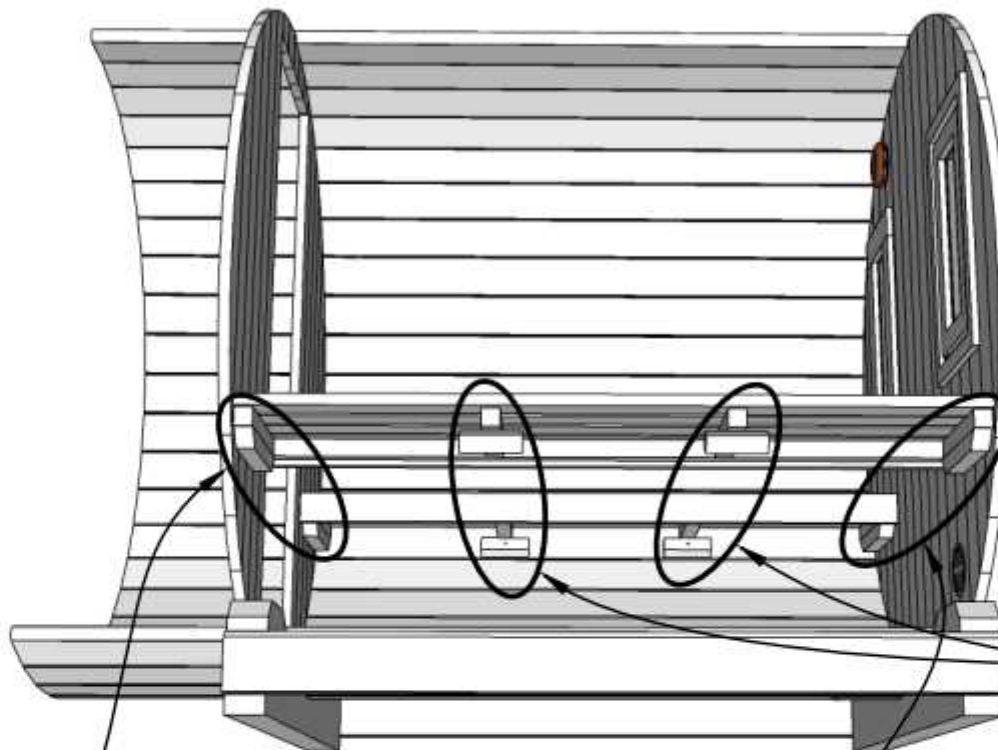
1x DET F

SAUNA 250, D205



10.

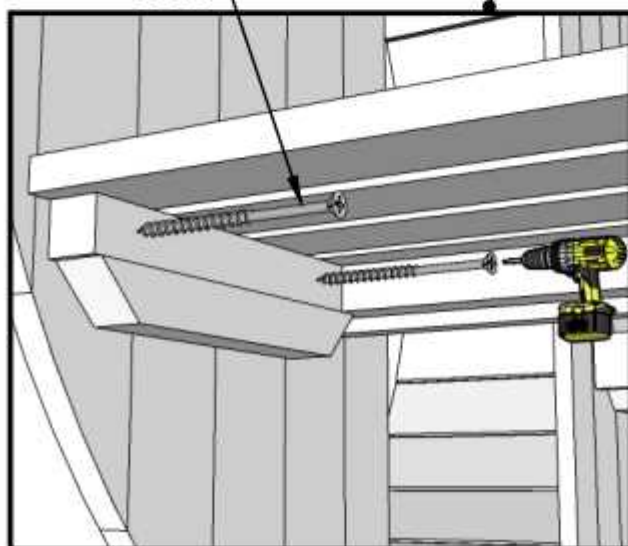
SAUNA 250, D205



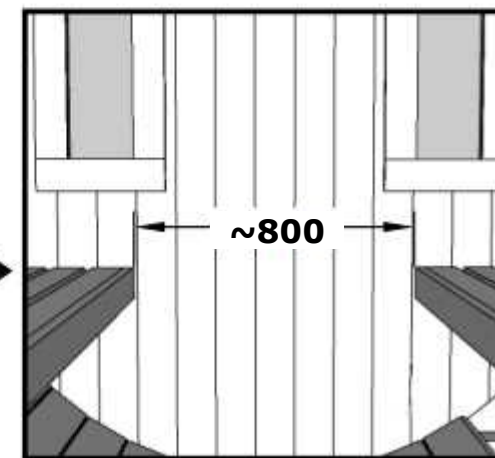
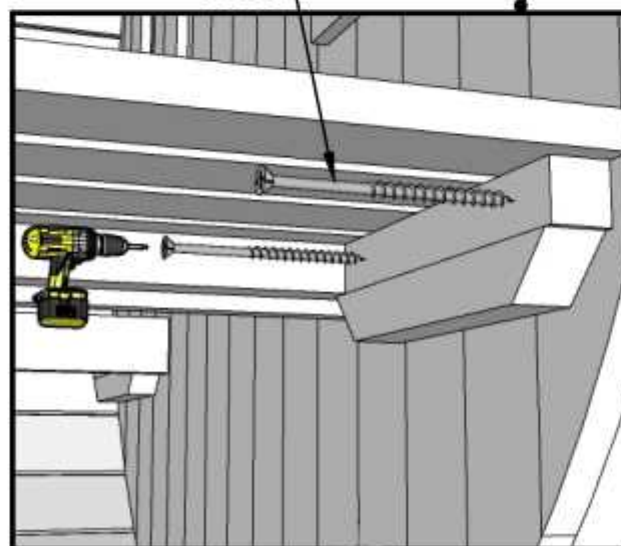
Drill holes $\varnothing 4\text{mm}$ before screws

4x H

4x H

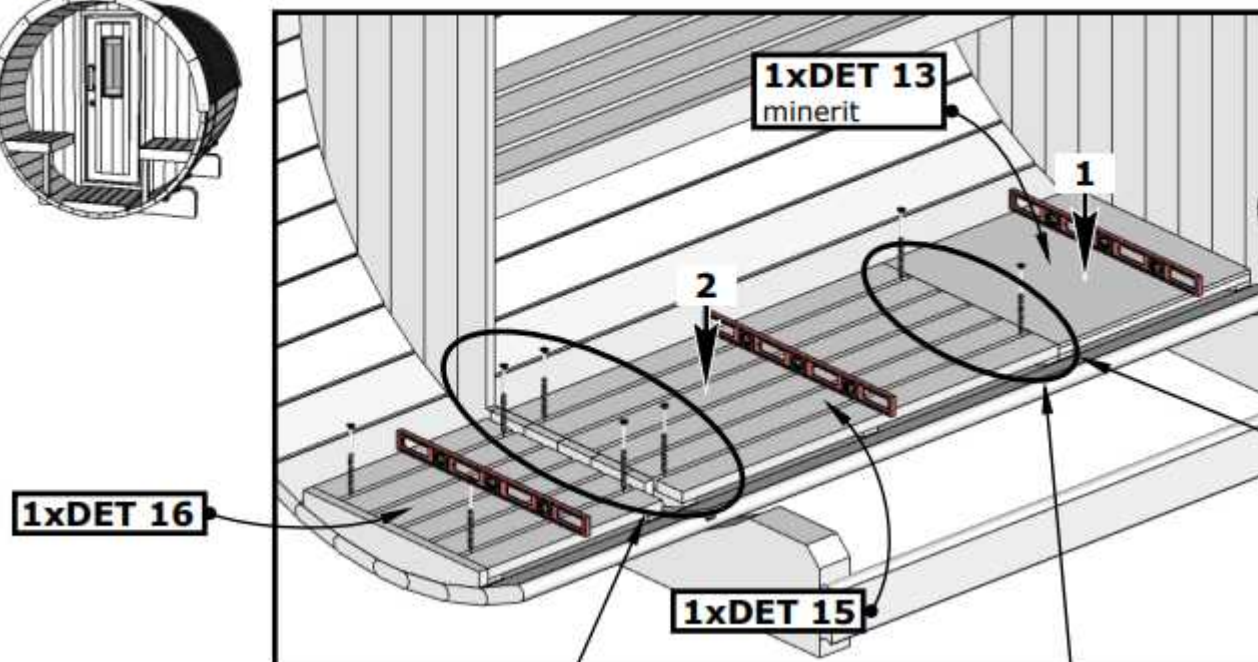


4x H

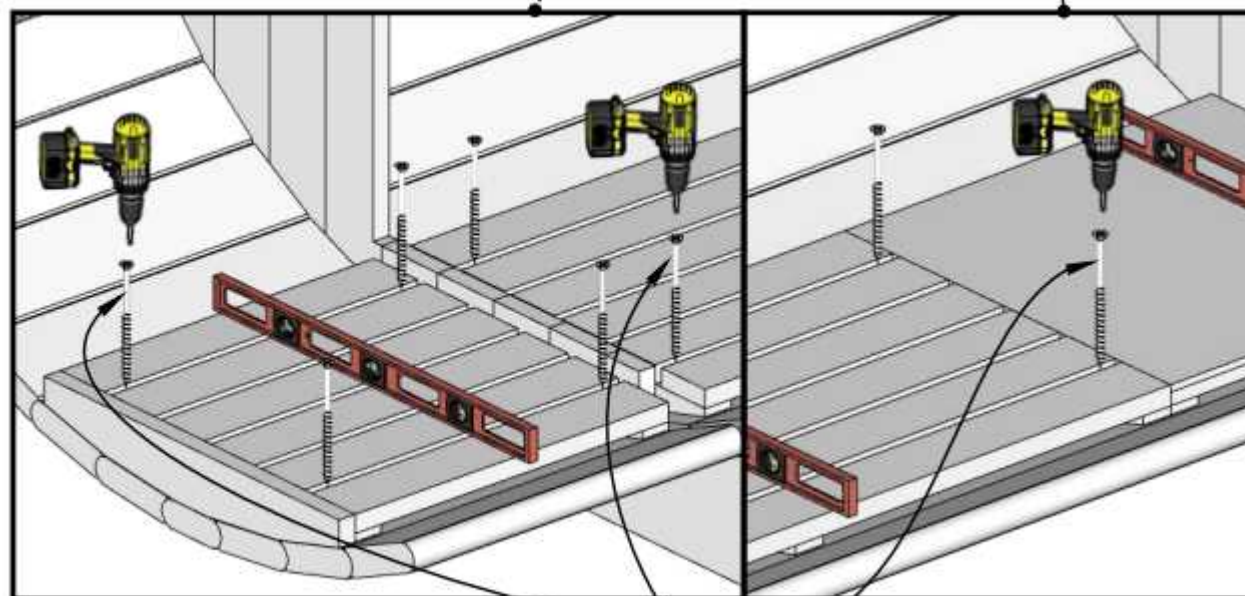
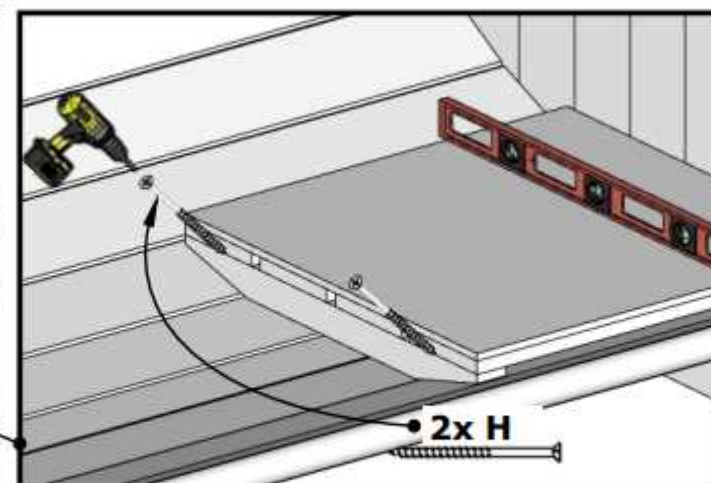


~800

SAUNA 250, D205

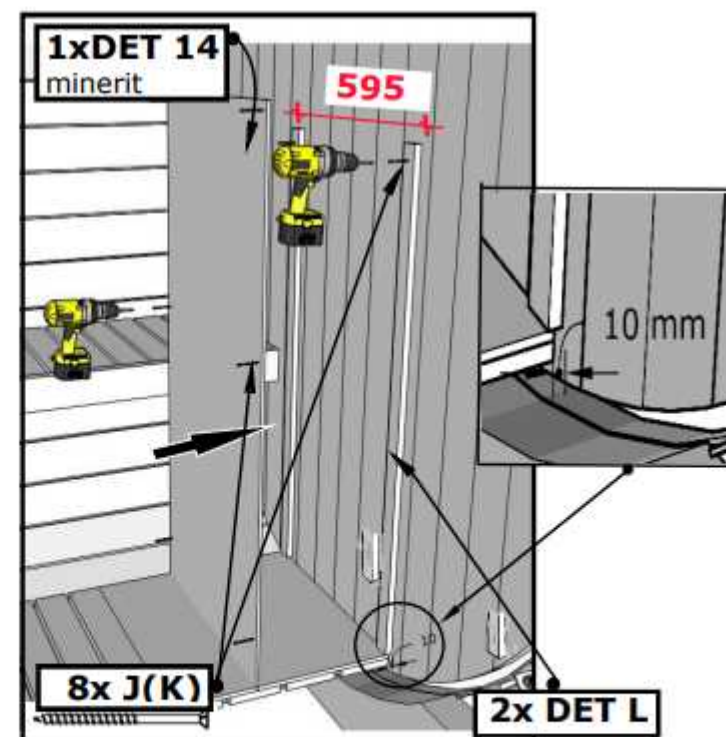


I



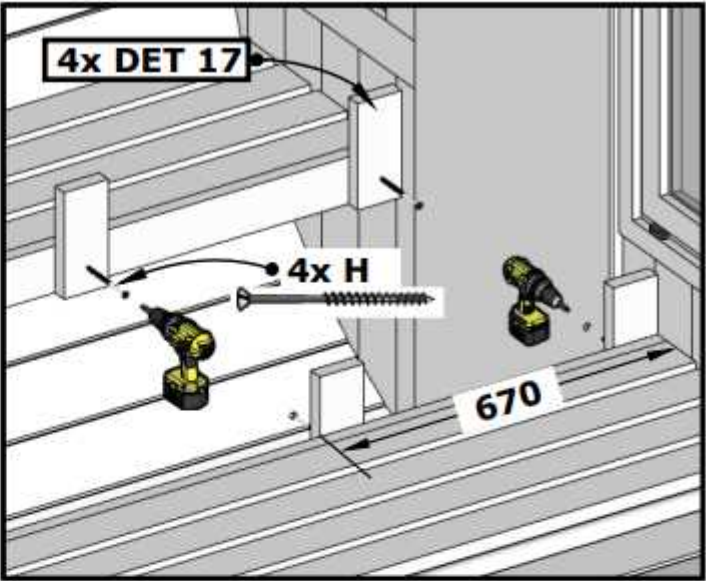
II

12.

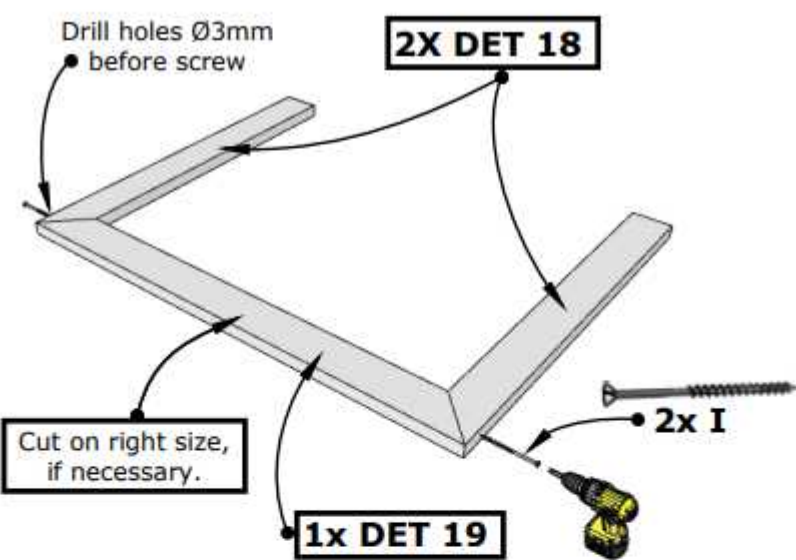


NB! If Your Sauna equipped with electrical heater, then fix DET 14 directly to the wall without DET L. Then use screws K.

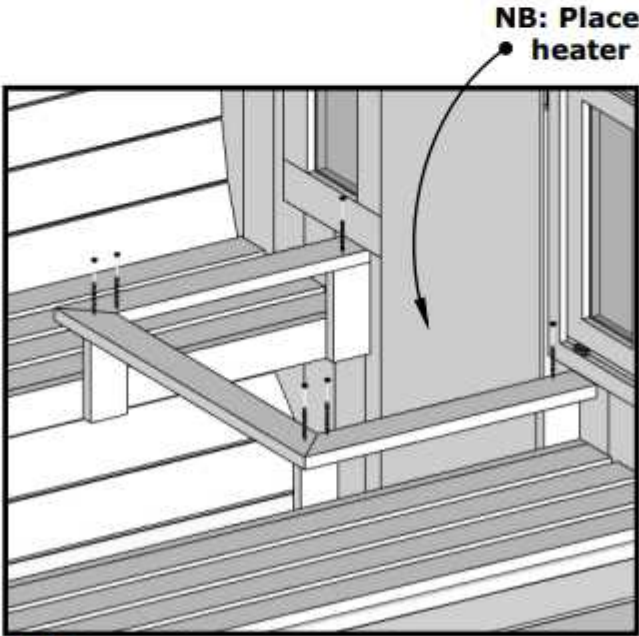
III



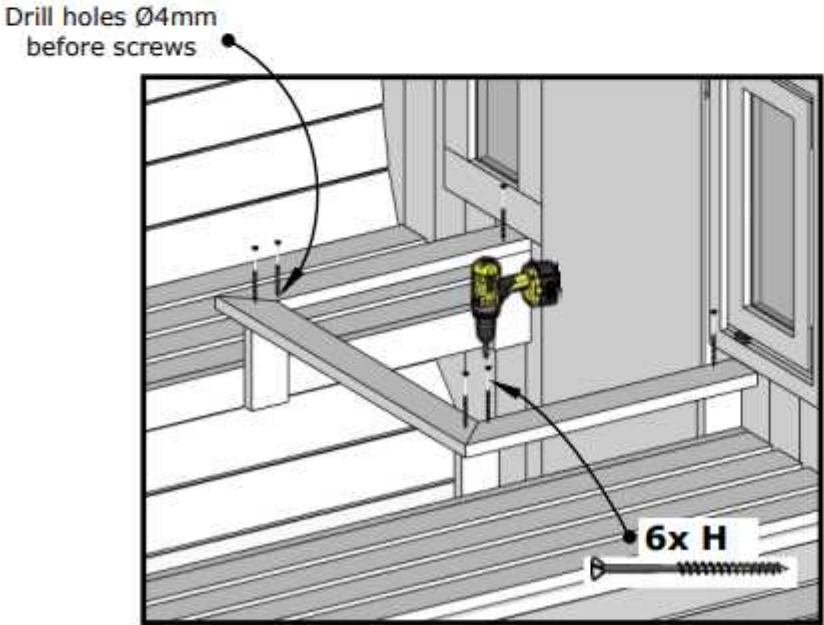
I



II



III



IV

SAUNA 250, D205

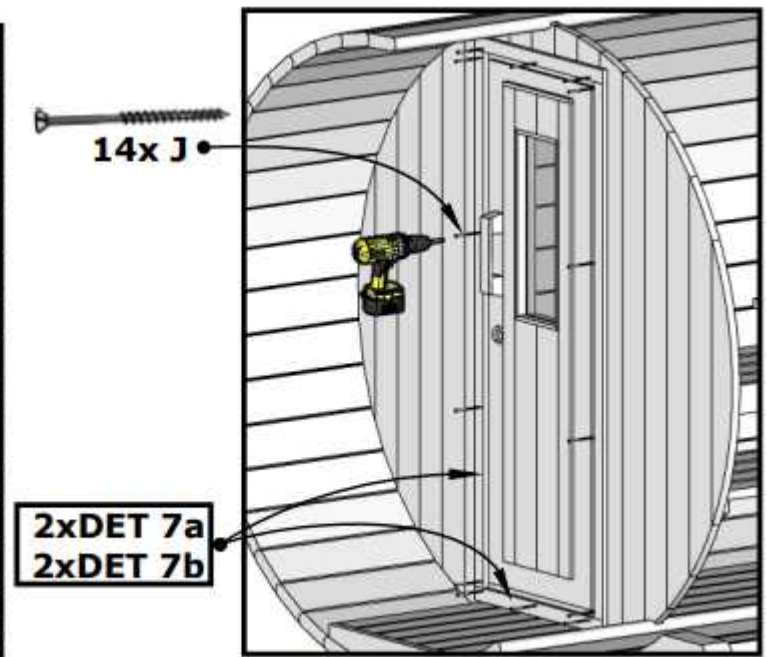
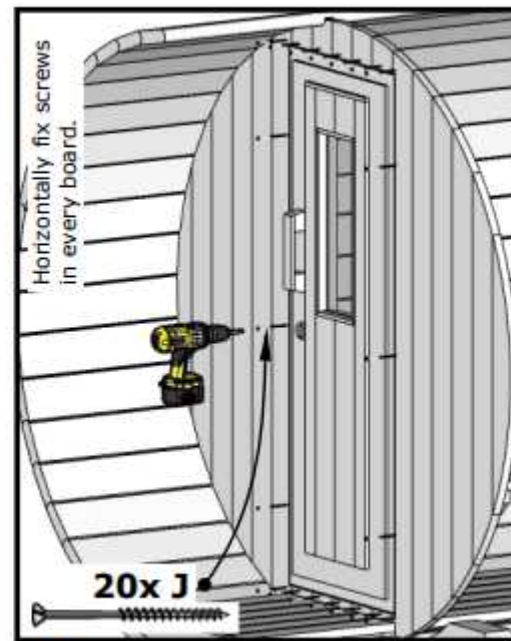
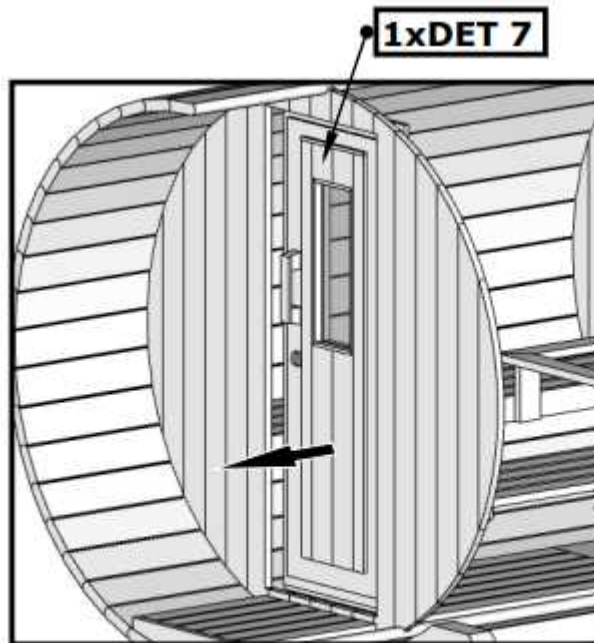
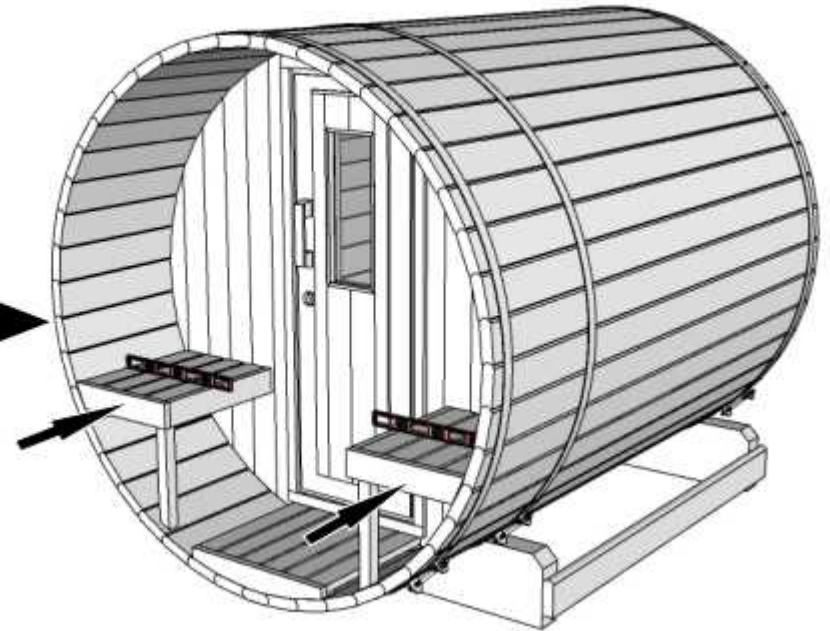
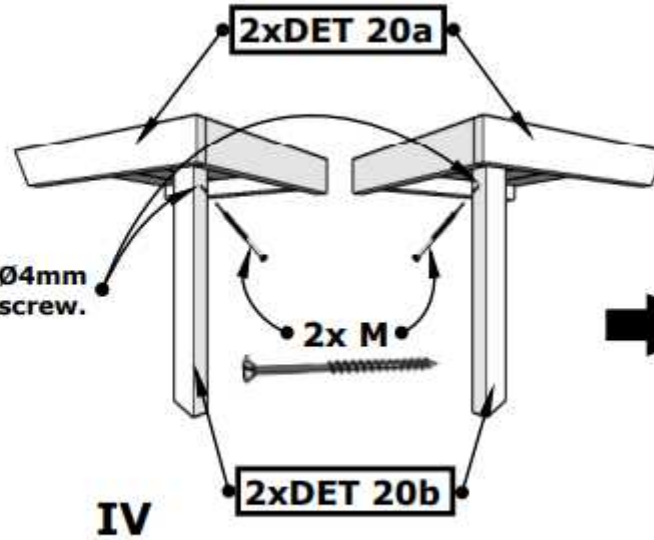


Drill holes Ø4mm
before screw.

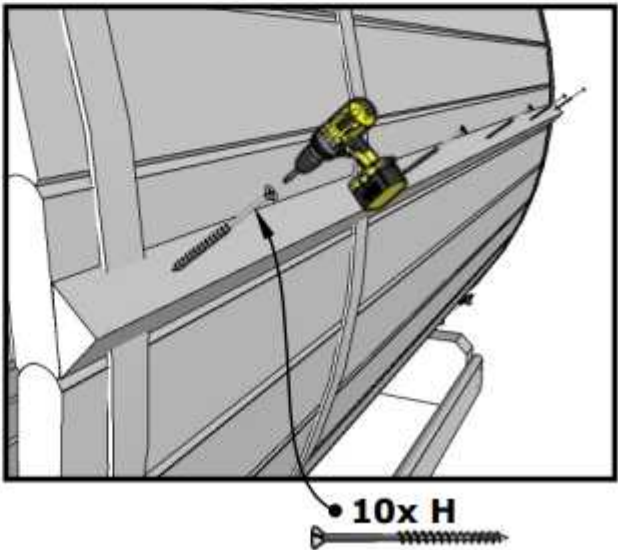
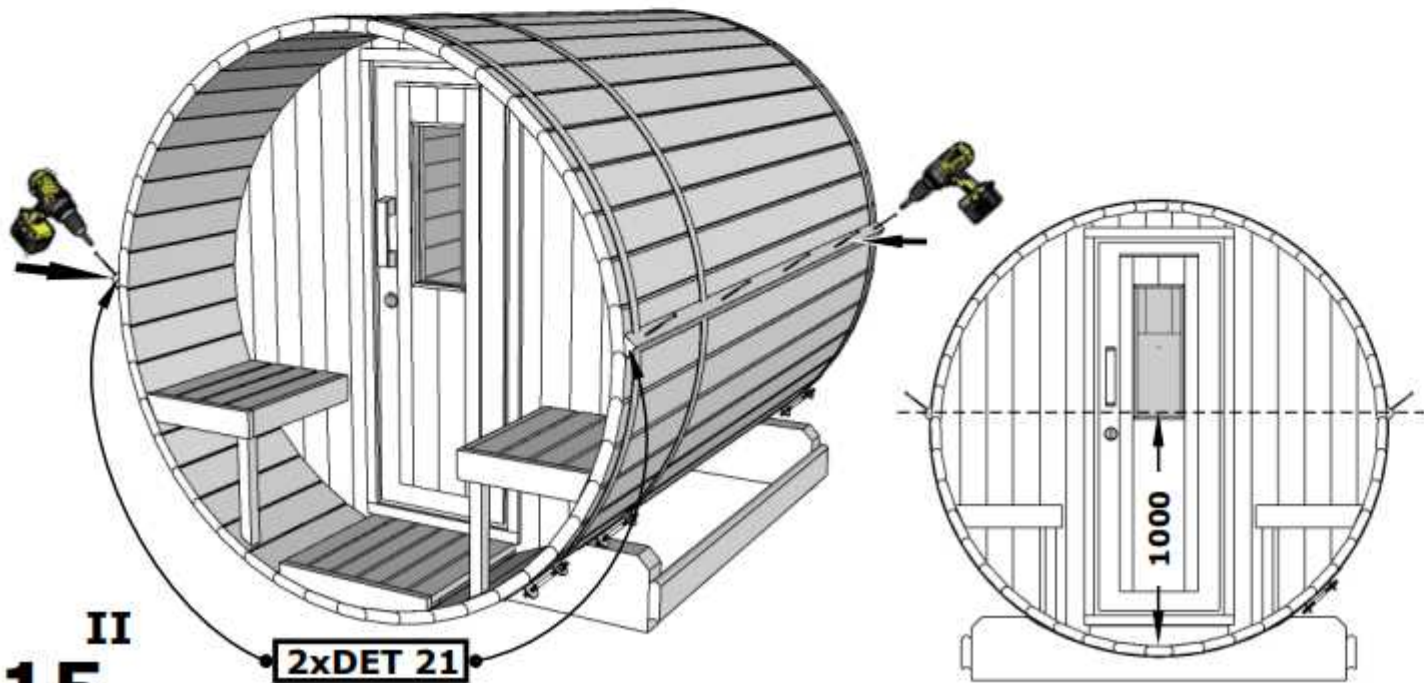
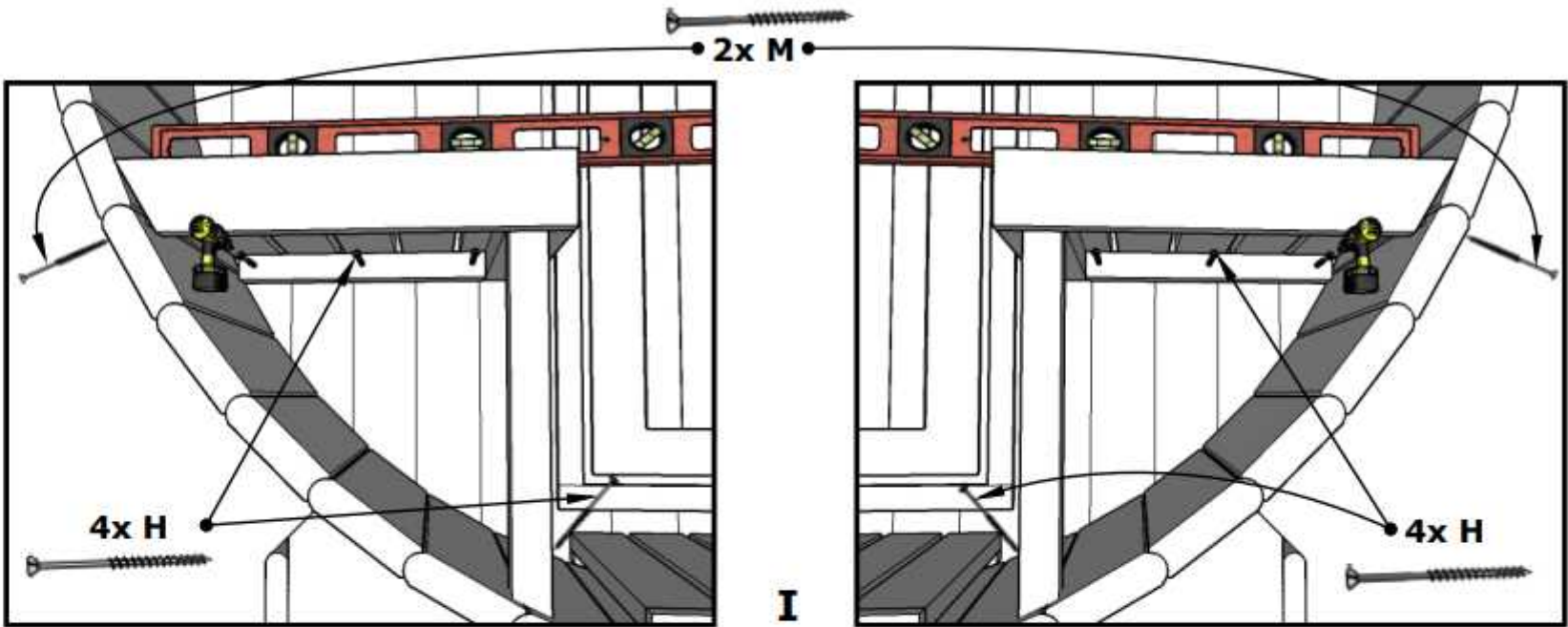


Use waterlevel for
door installation.

NB! Place door
from inside.



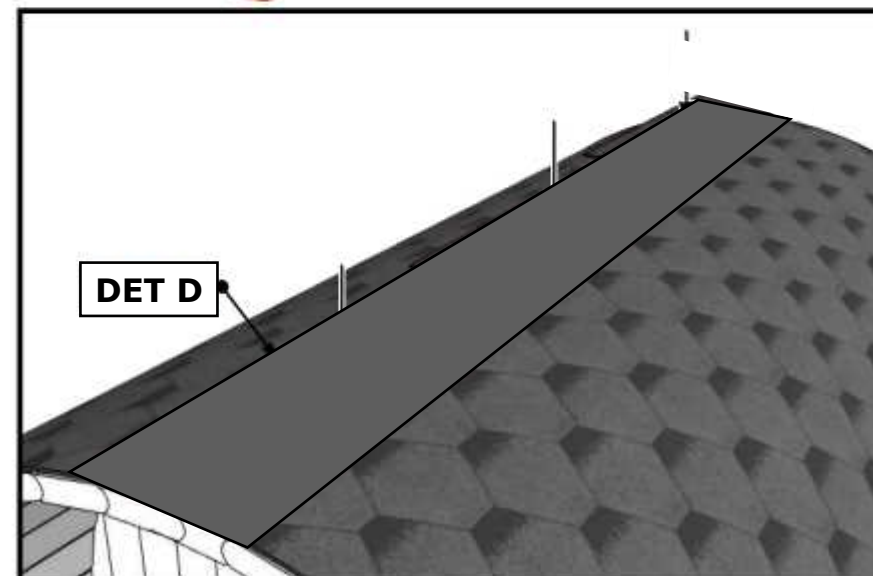
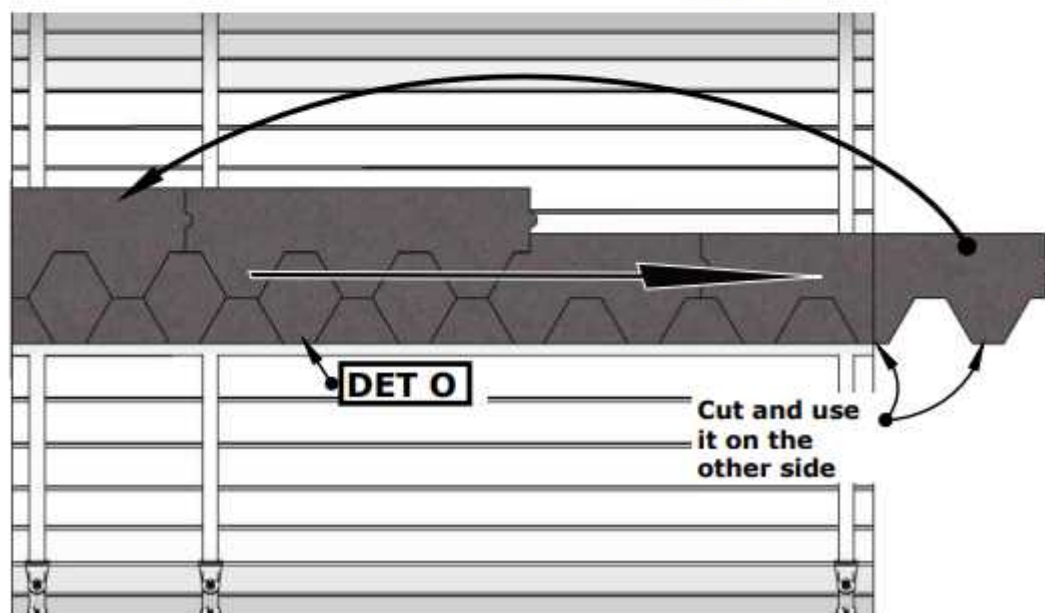
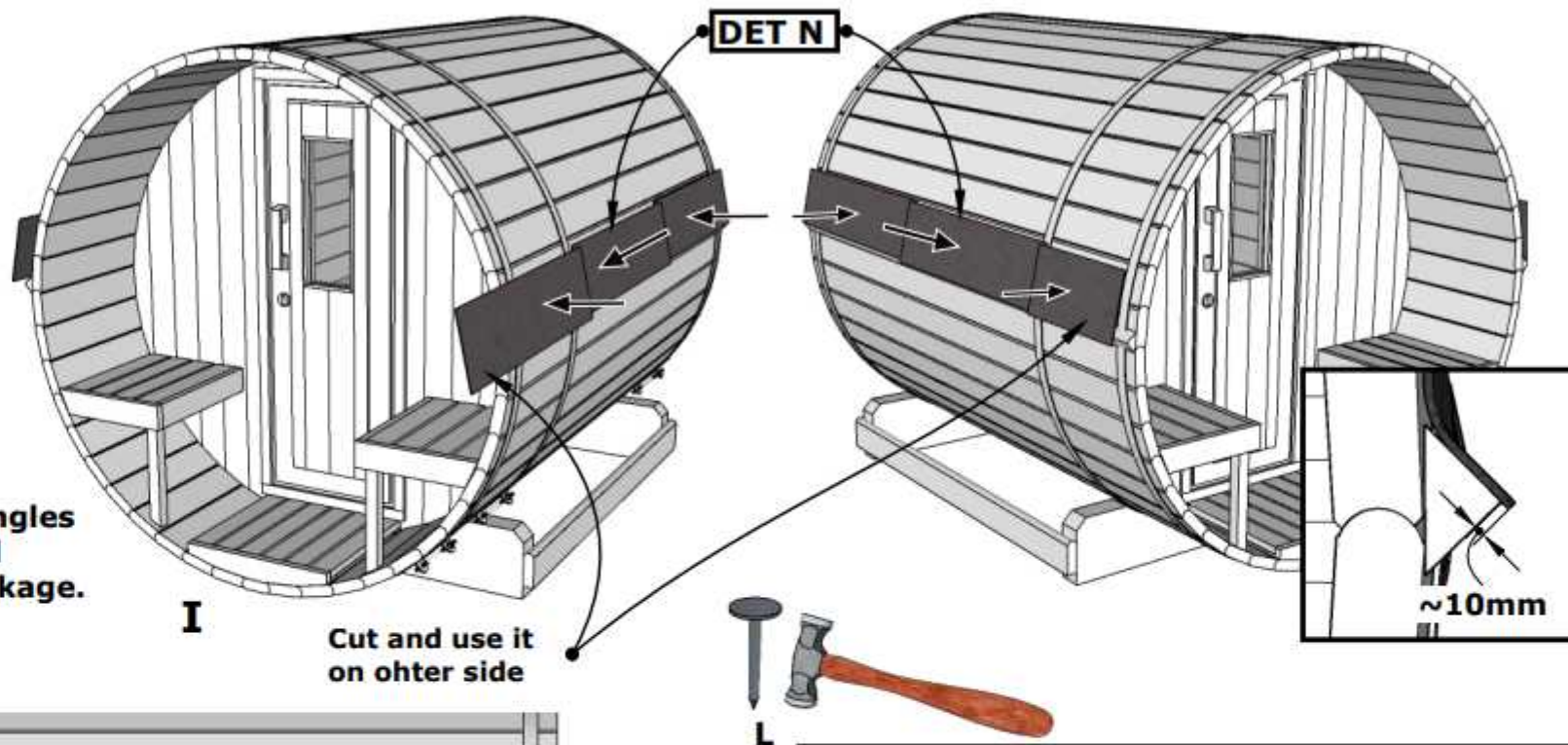
SAUNA 250, D205



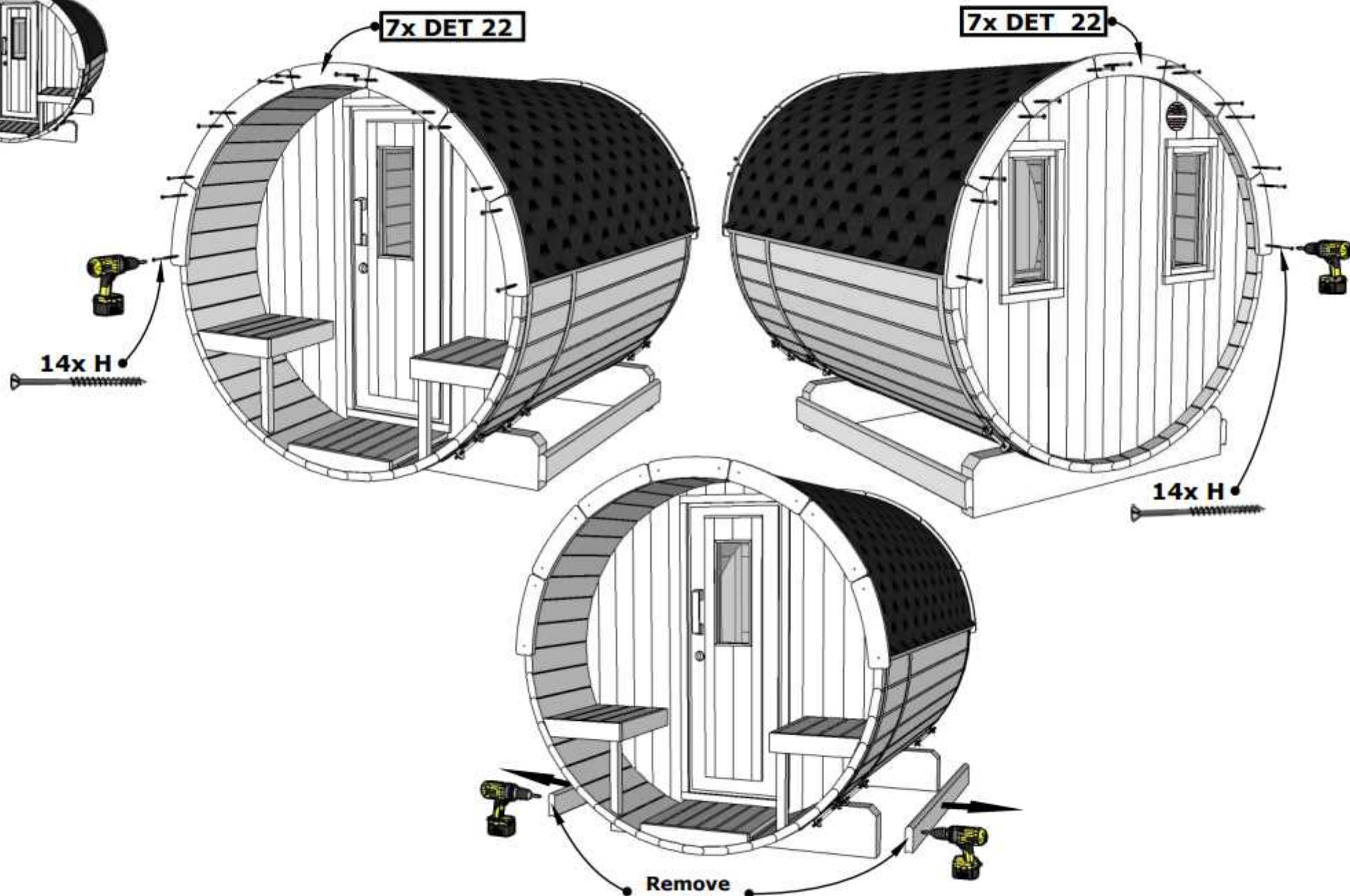
SAUNA 250, D205



NB! Check also shingles installation manual inside shingles package.



SAUNA 250, D205



17.