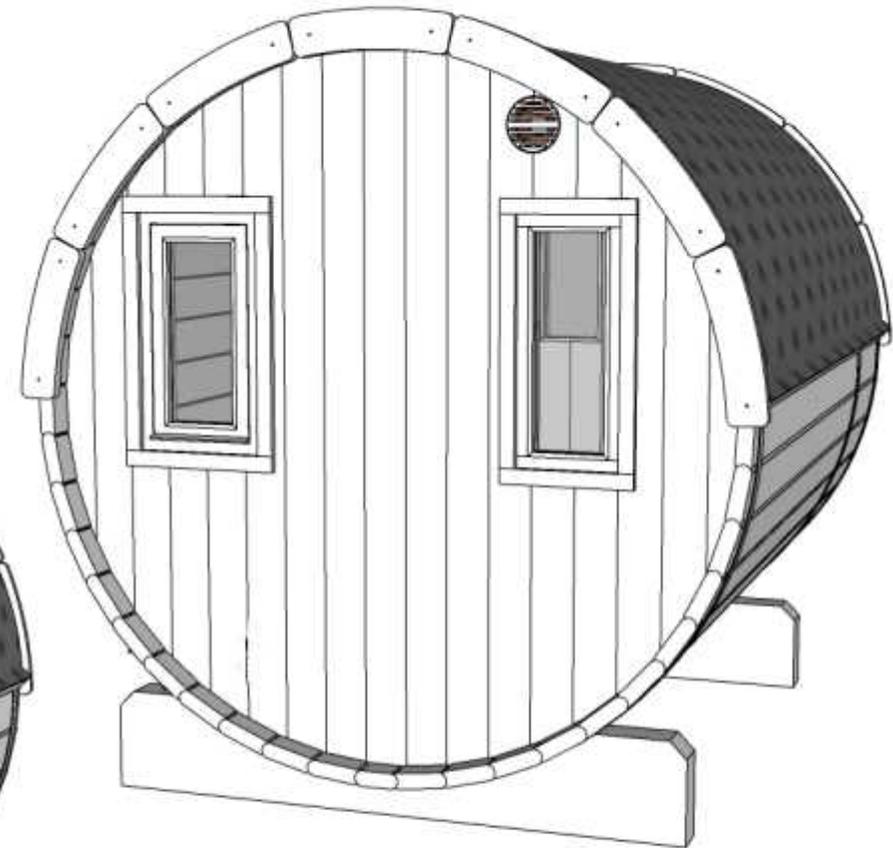


# Sauna 300, D205

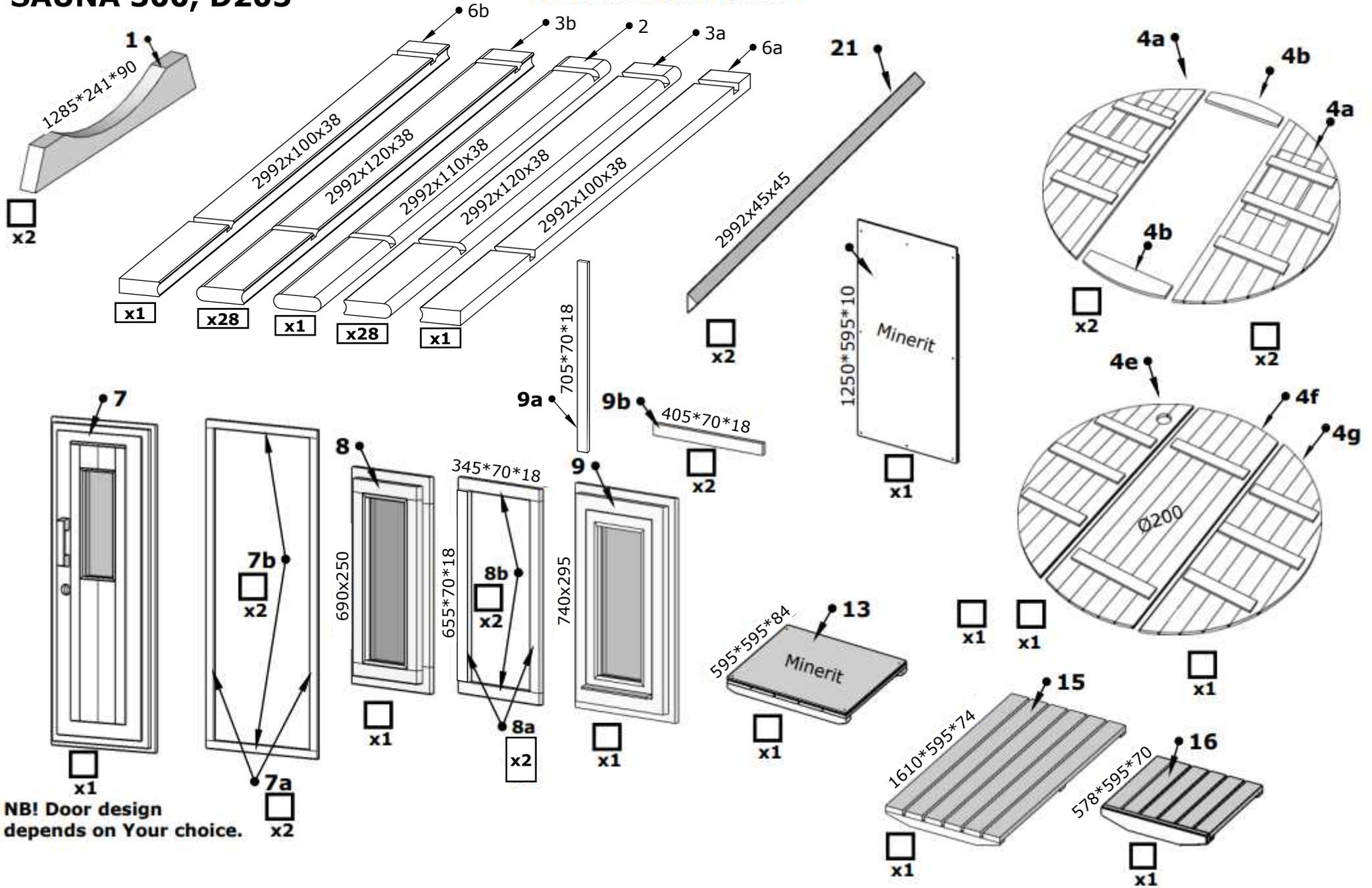
**Please read the whole manual  
before You start.**

**All given measurements  
are in millimeters.**



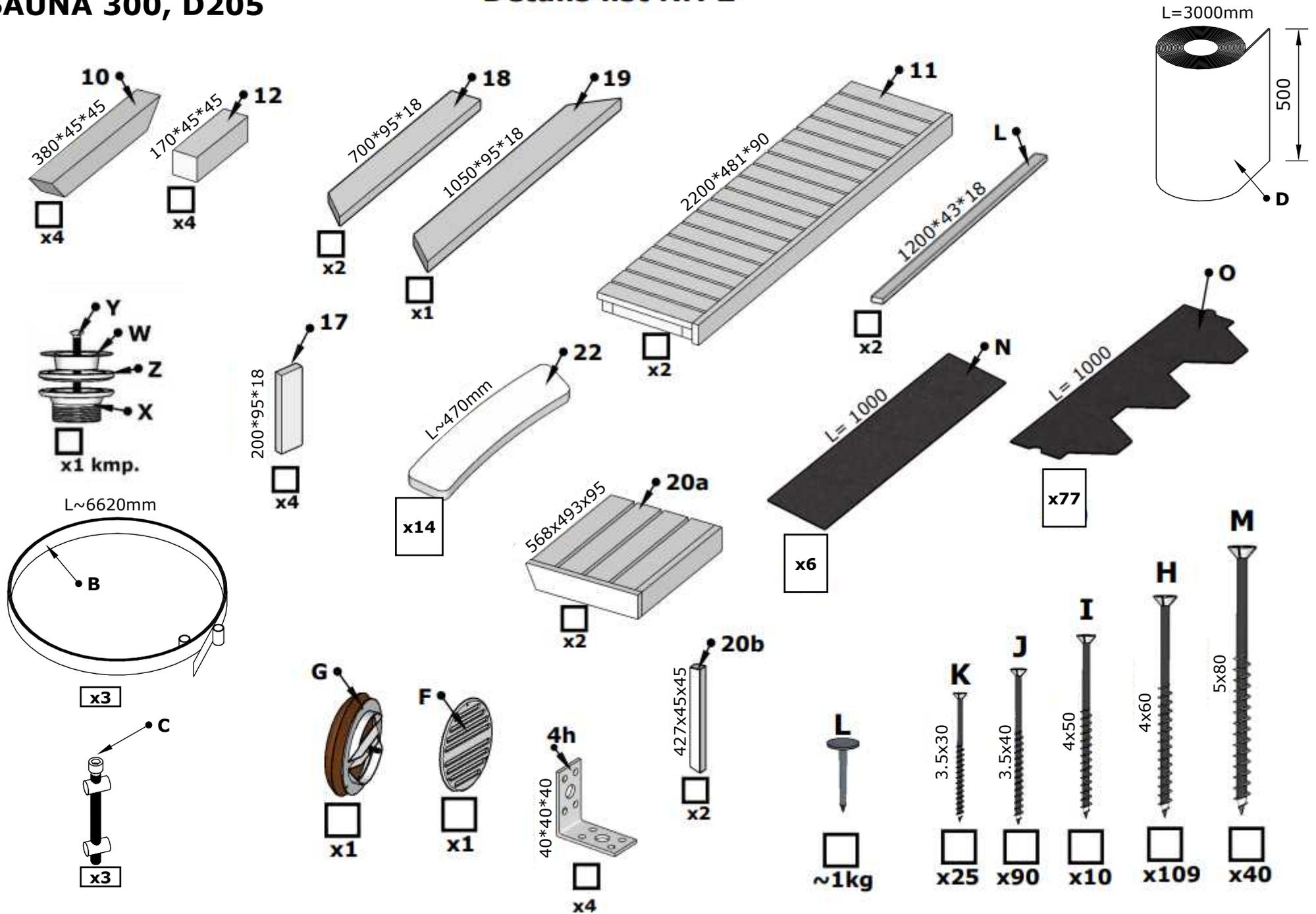
# SAUNA 300, D205

## Details list Nr. 1

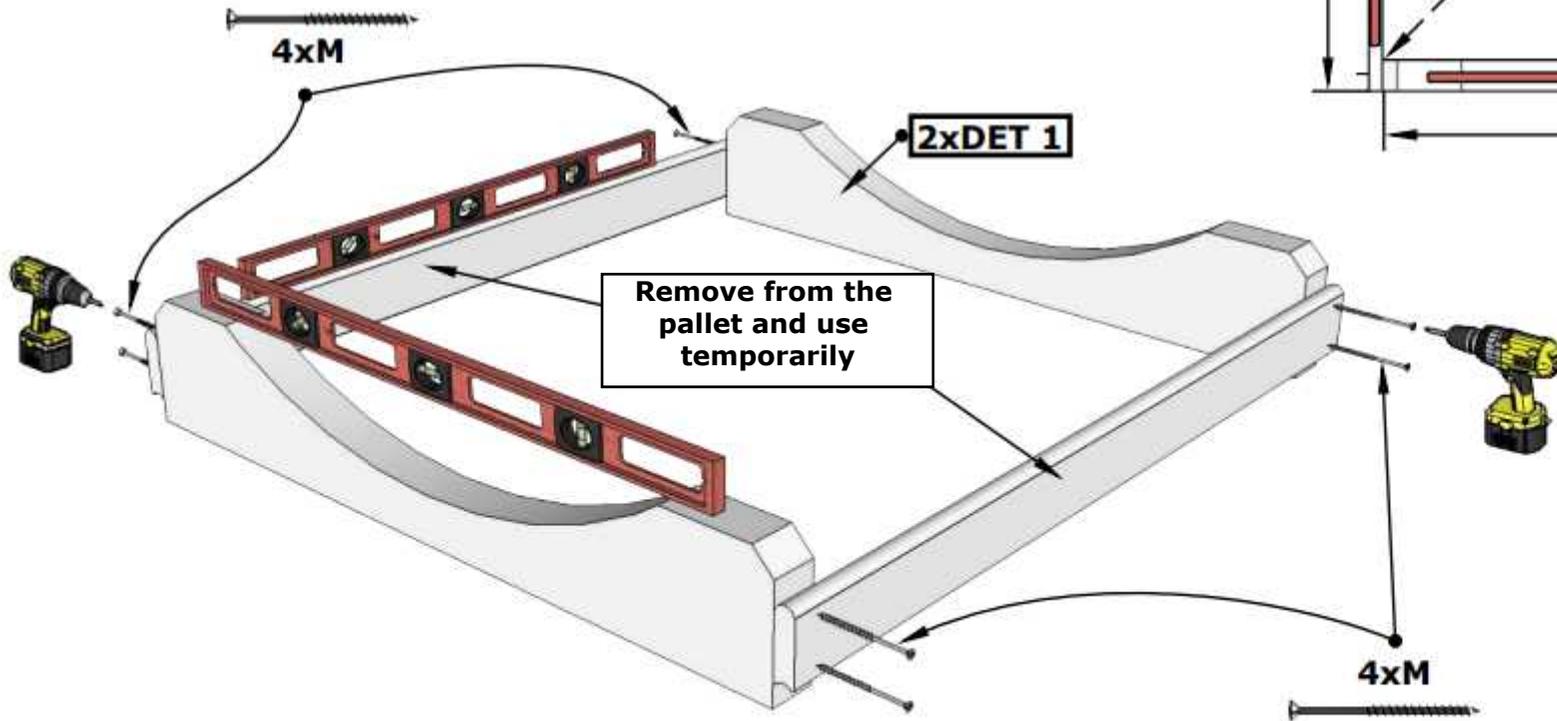
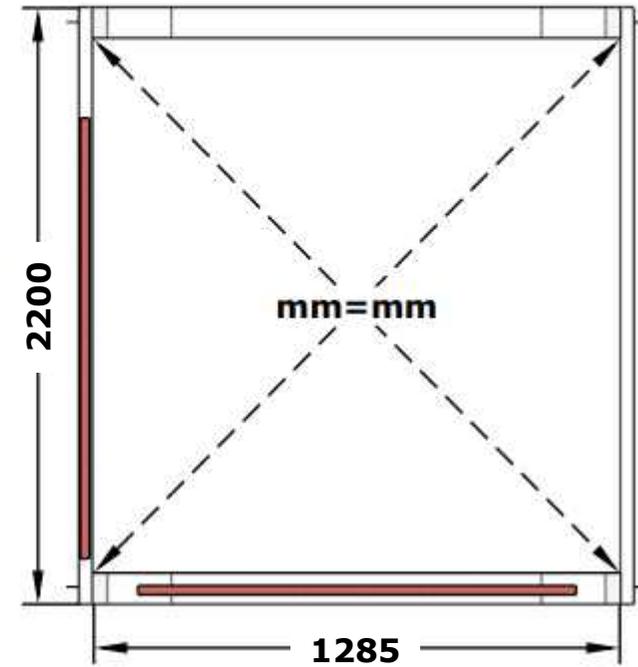


# SAUNA 300, D205

## Details list Nr. 2

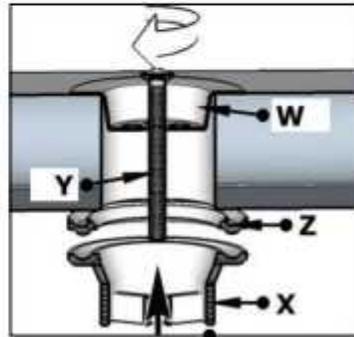
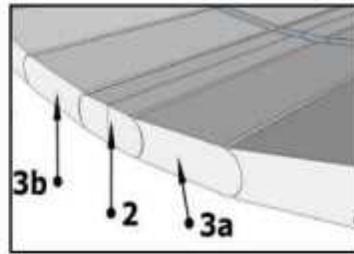
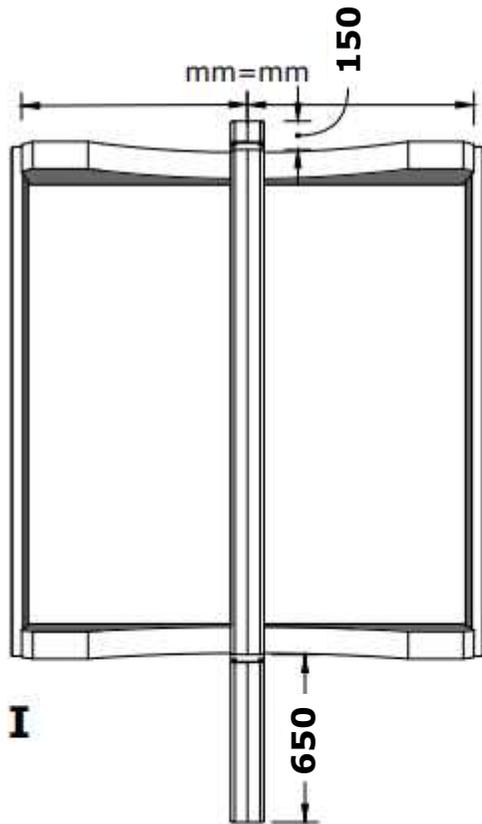


# SAUNA 300, D205

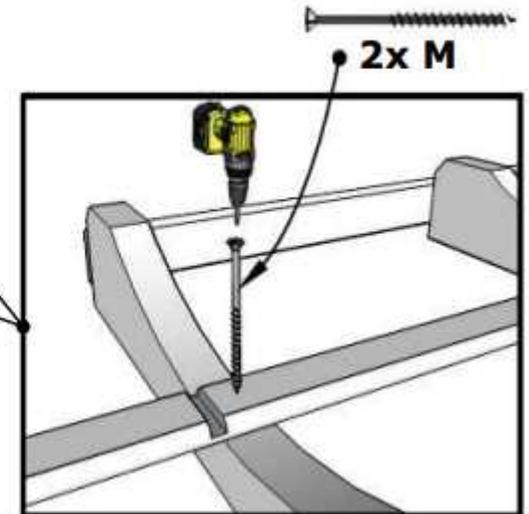
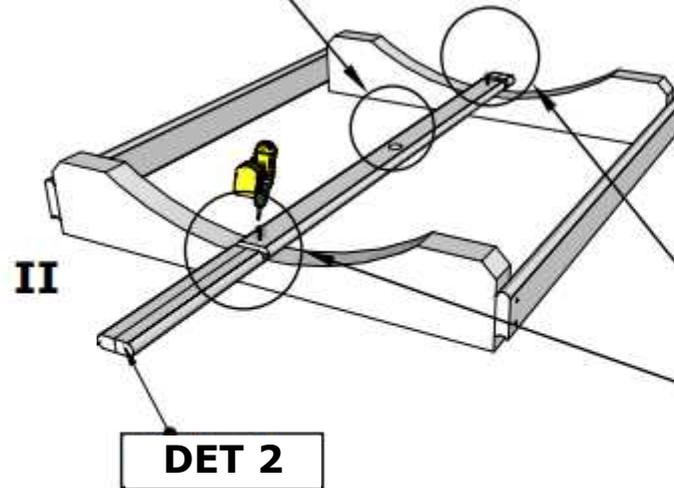


**1.**

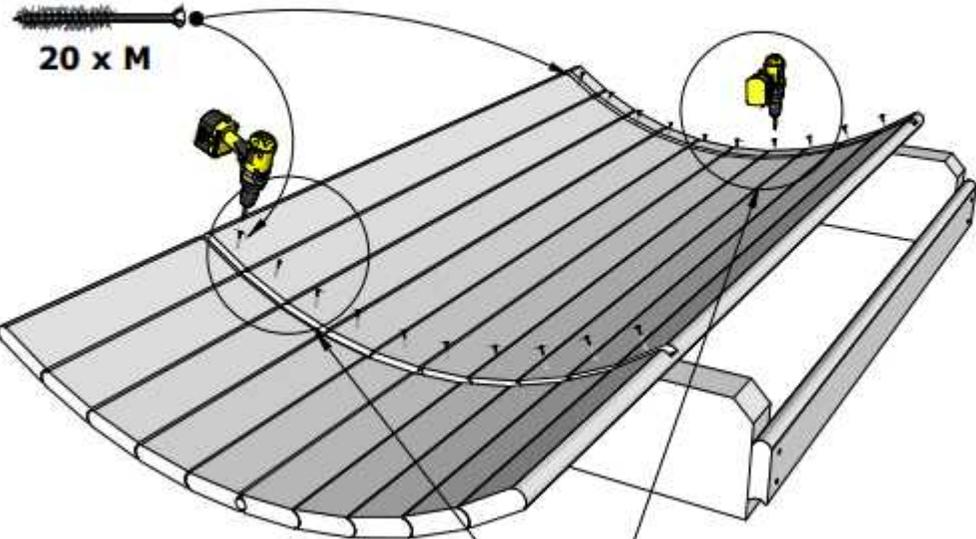
# SAUNA 300, D205



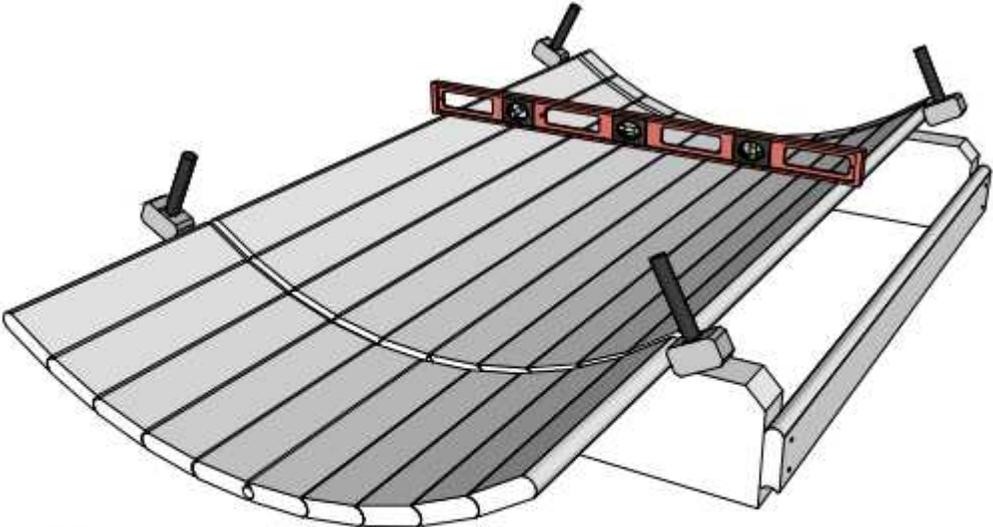
**III**



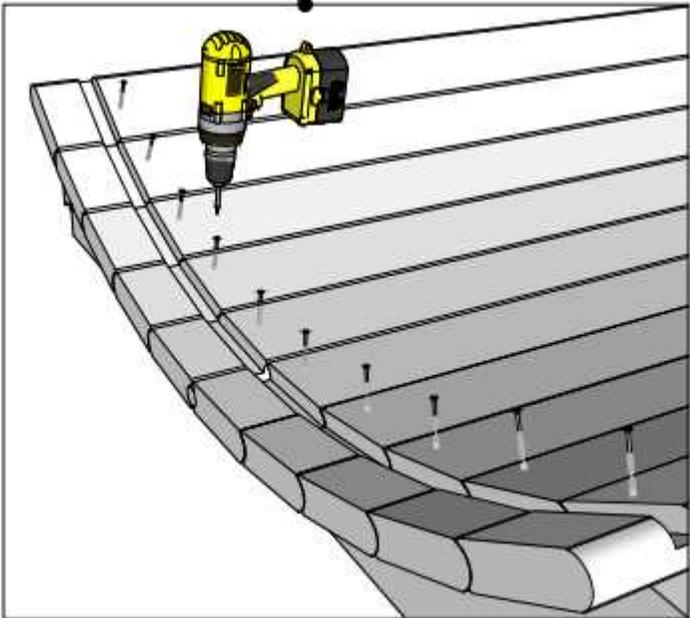
# SAUNA 300, D205



II

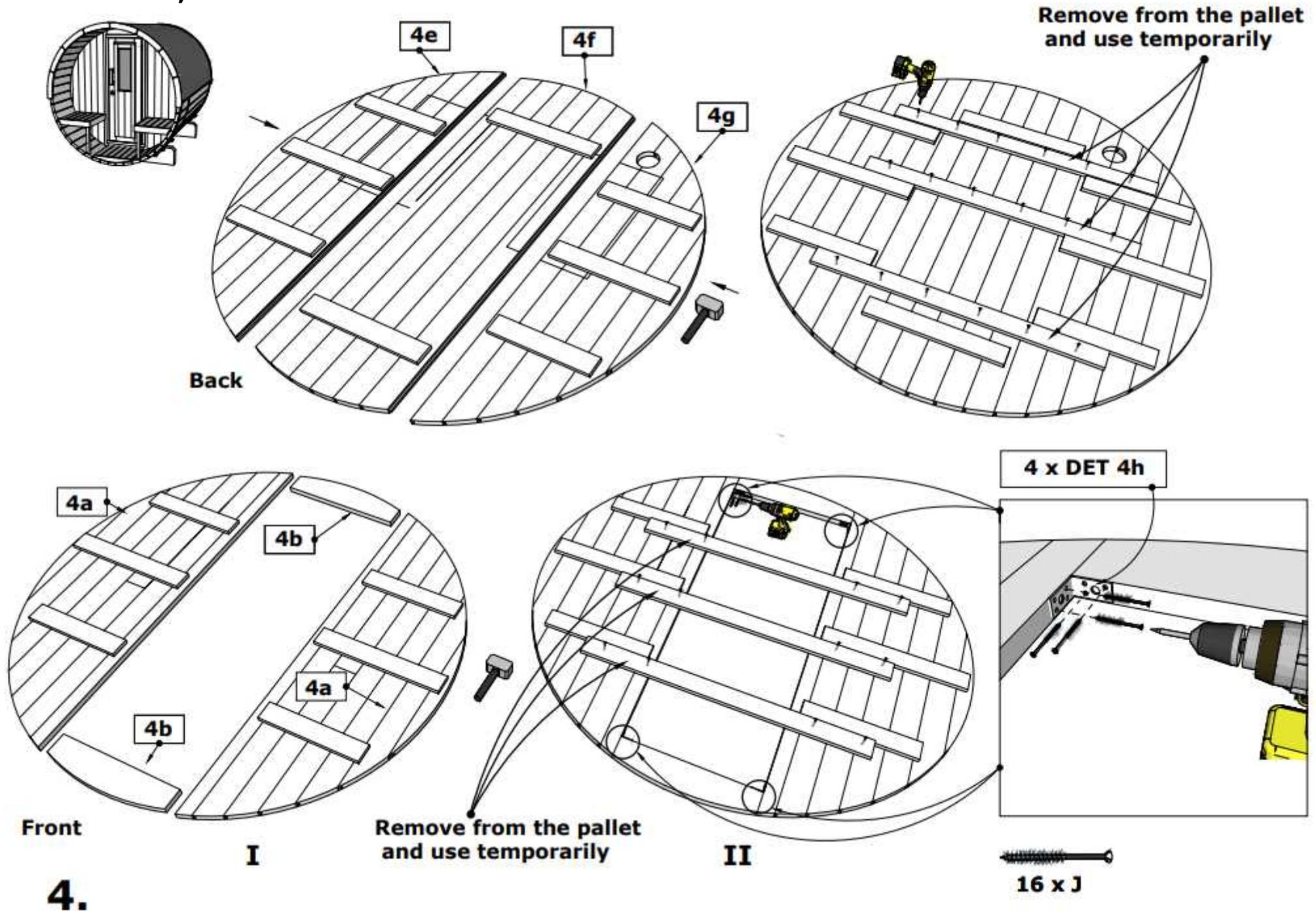


I

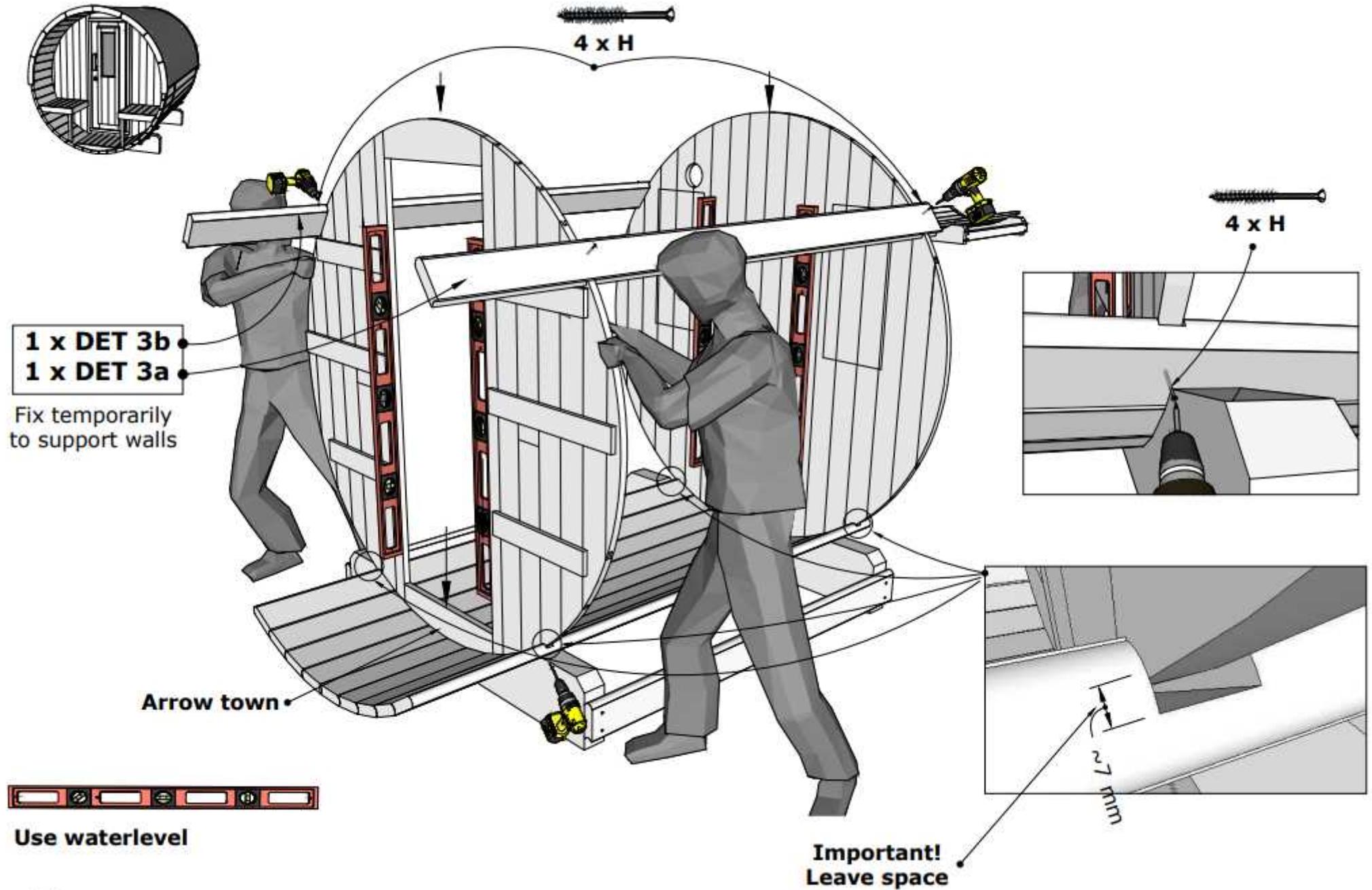


3.

# SAUNA 300, D205



# SAUNA 300, D205

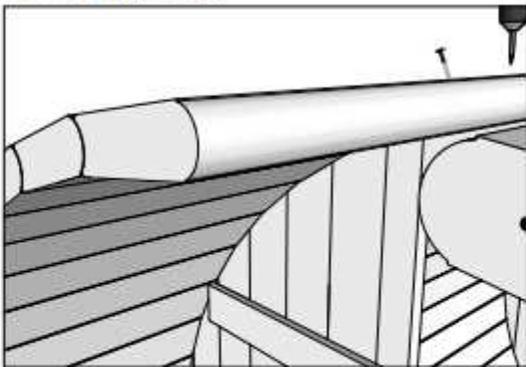


# SAUNA 300, D205

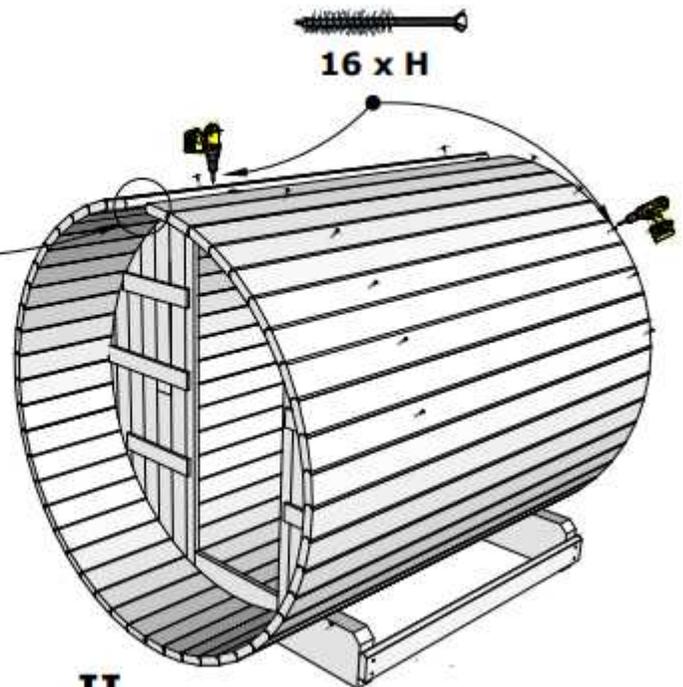


Remove

See page 6A

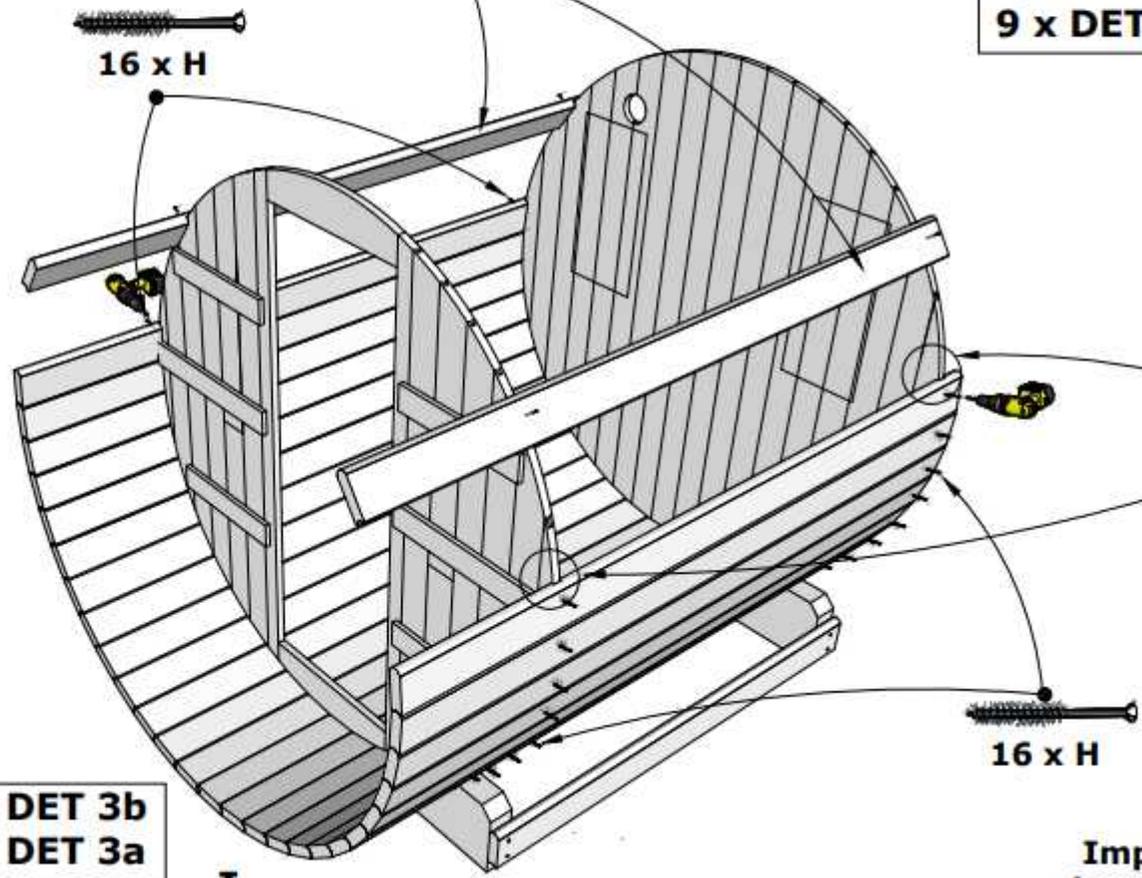


10 x DET 3b  
9 x DET 3a



16 x H

II

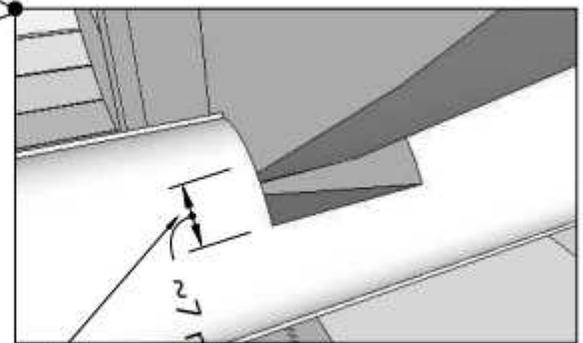


16 x H

16 x H

8 x DET 3b  
8 x DET 3a

I

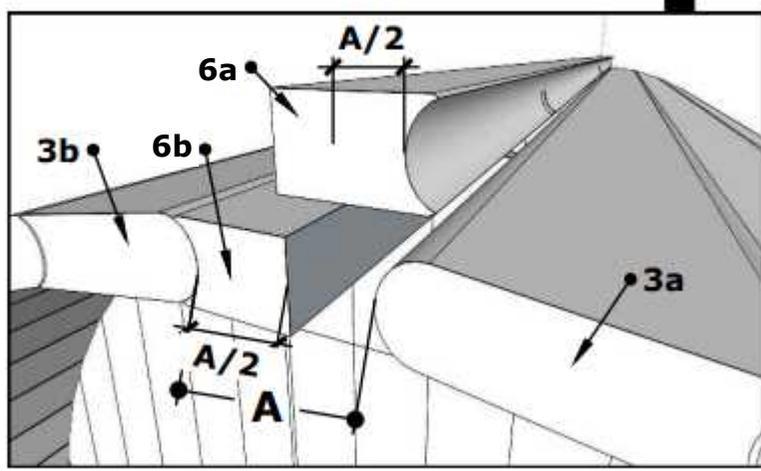
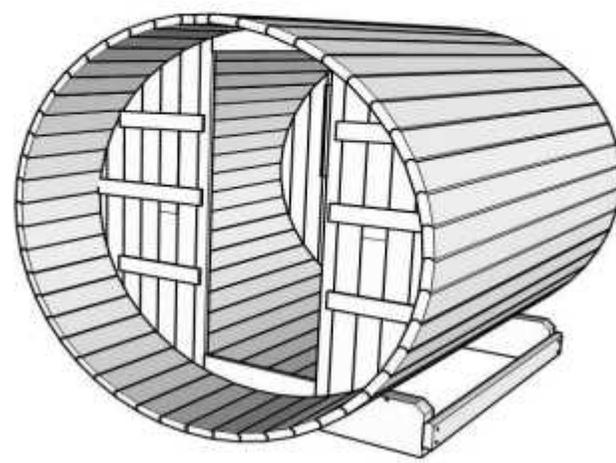
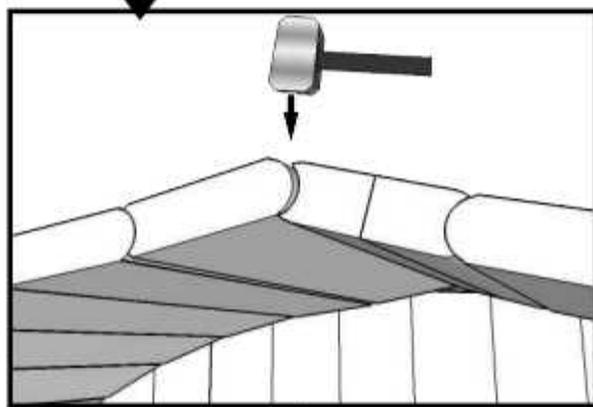
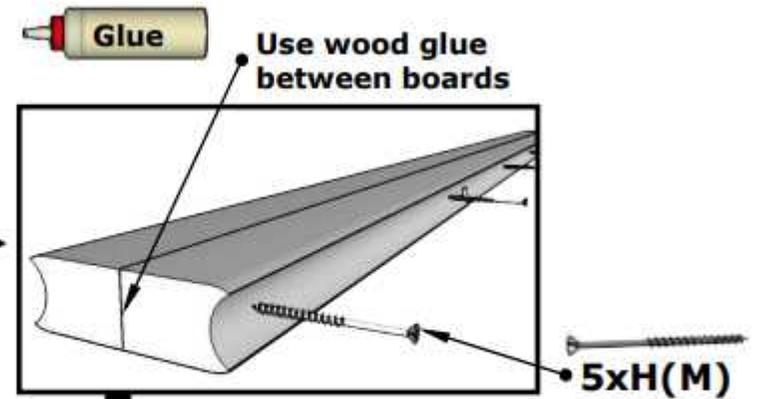
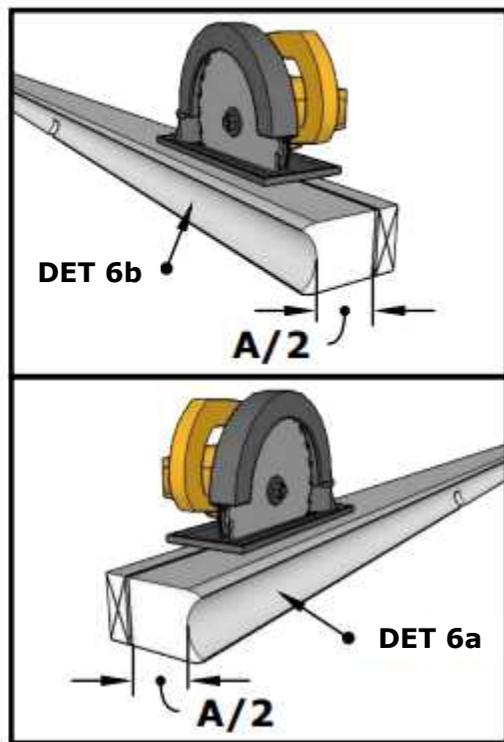


~7 mm

Important!  
Leave space

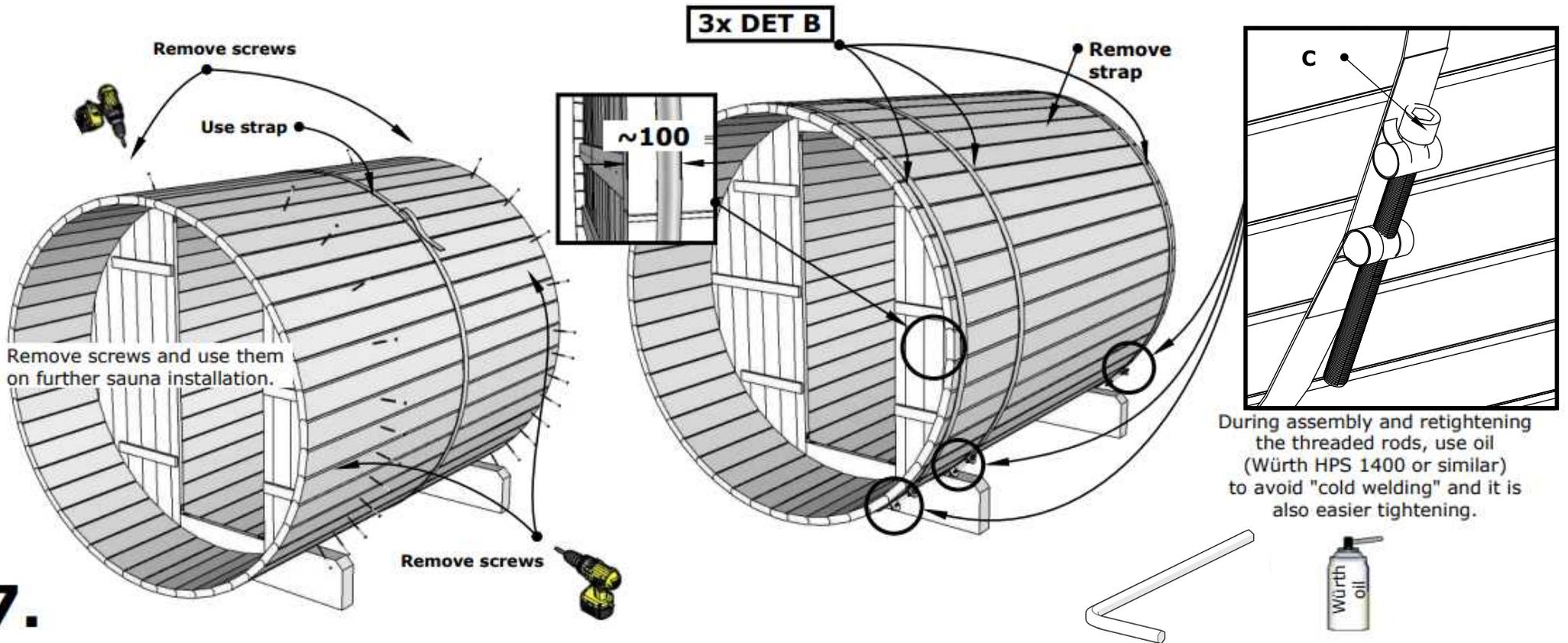
6.

# SAUNA 300, D205



**6A.**

# SAUNA 300, D205

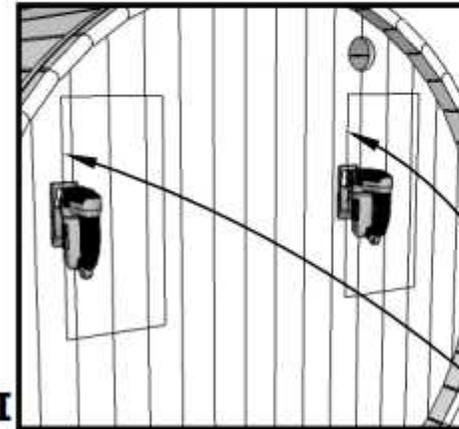
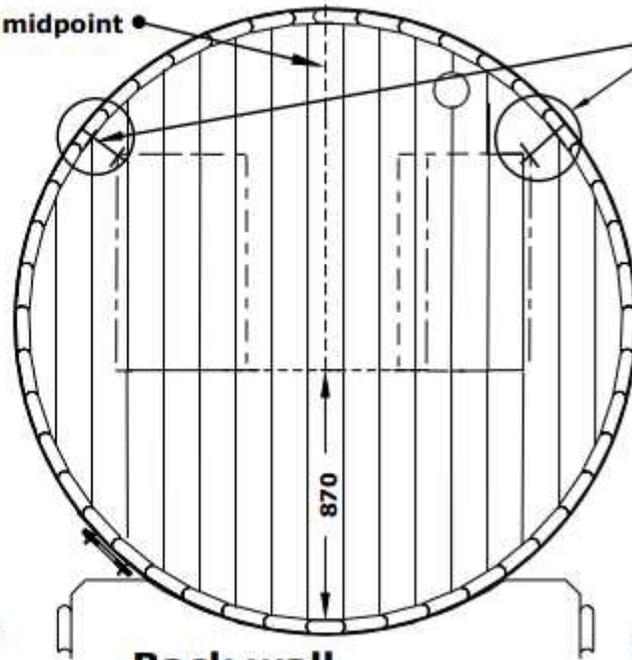
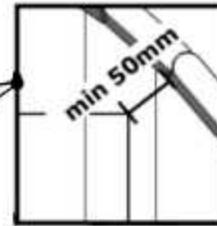


# SAUNA 300, D205



Mark windows openings.

Wall midpoint



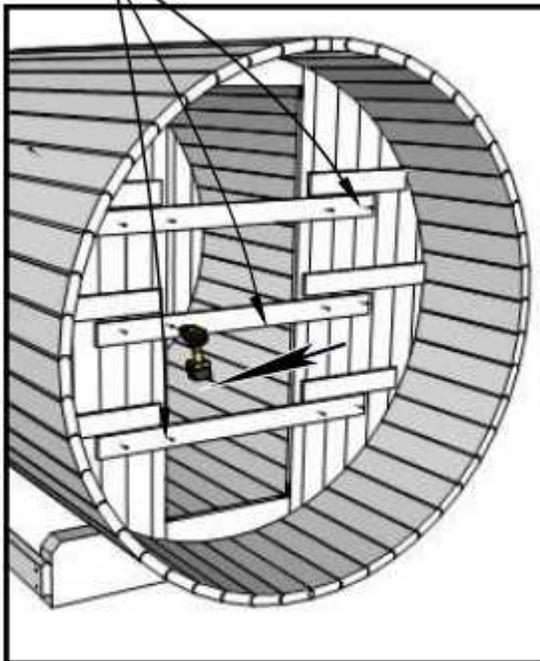
Before cutting, check windows opening and measure the windows! Add 10 mm to each side of the window and cut.

II

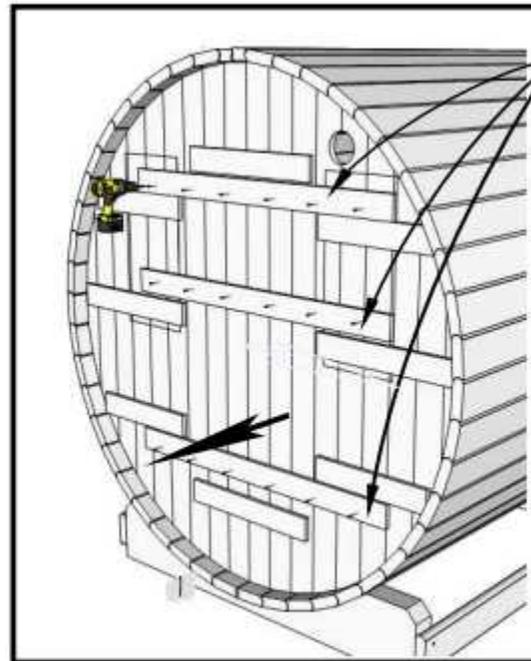
Back wall

III

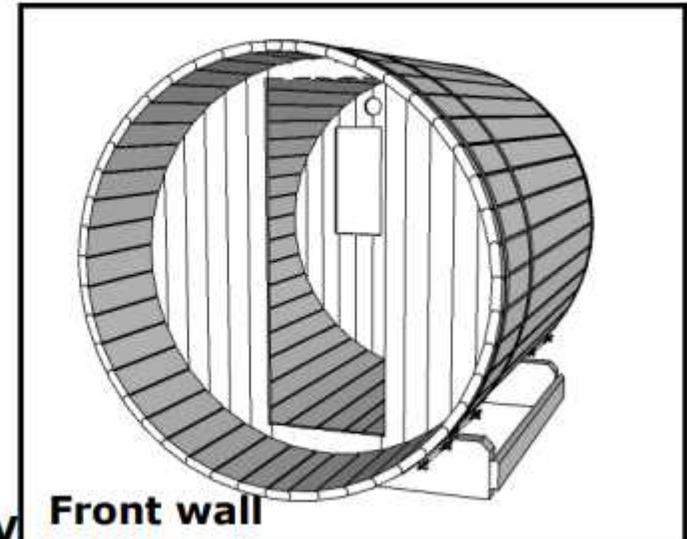
Remove all brackets



Remove all brackets



Cut out, follow the guidelines.



Front wall

8. I

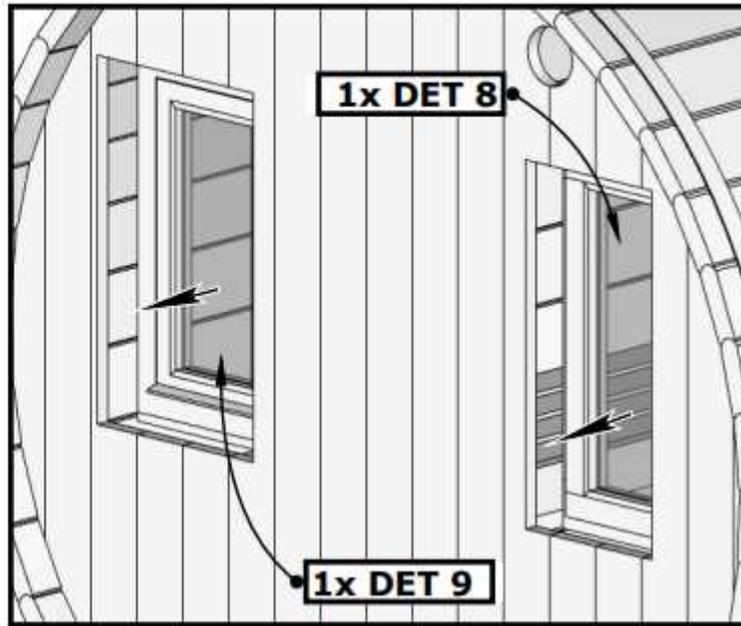
# SAUNA 300, D205



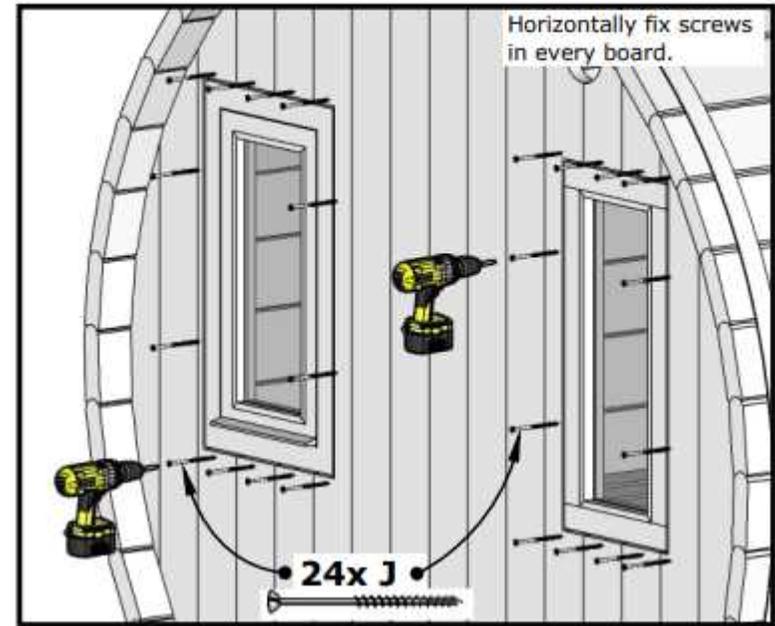
Use waterlevel for windows installation

NB! Place windows from inside.

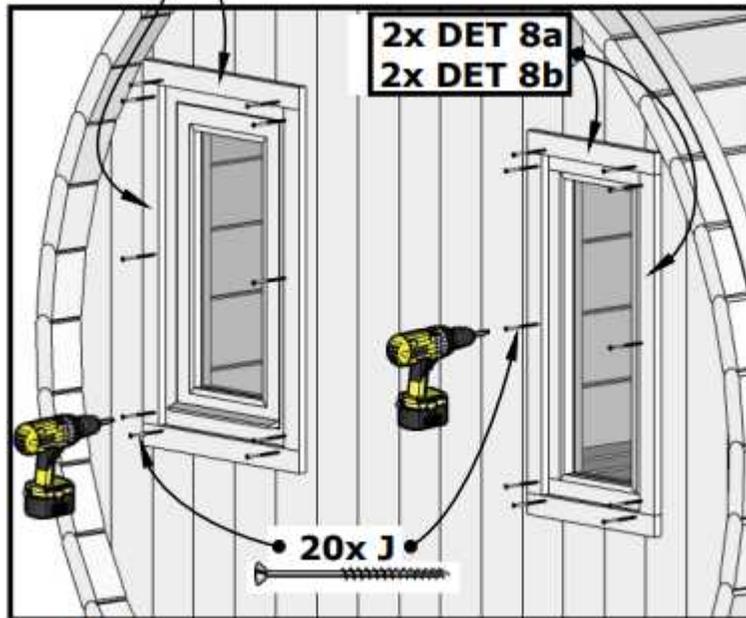
2x DET 9a  
2x DET 9b



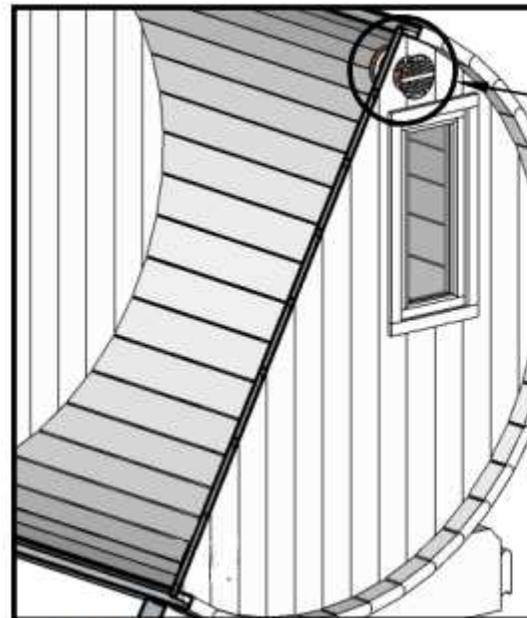
I



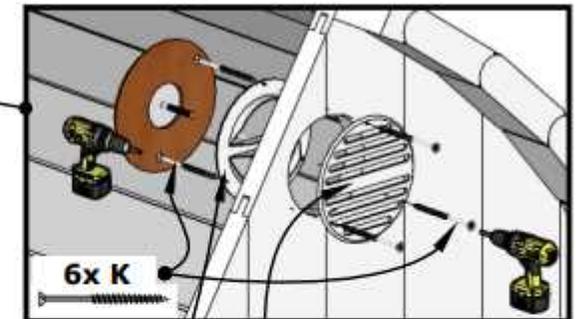
II



III



IV

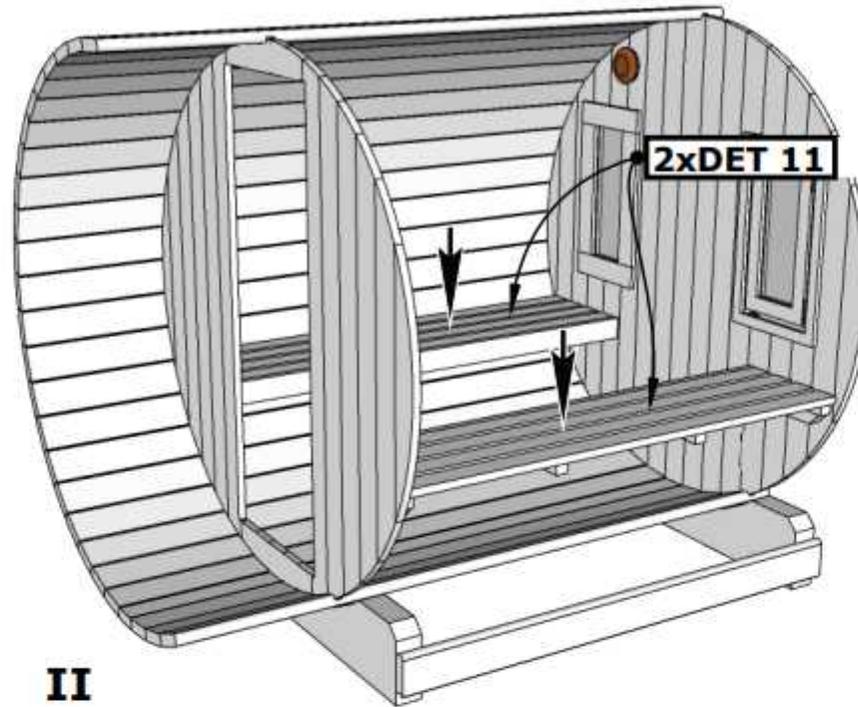


1x DET G

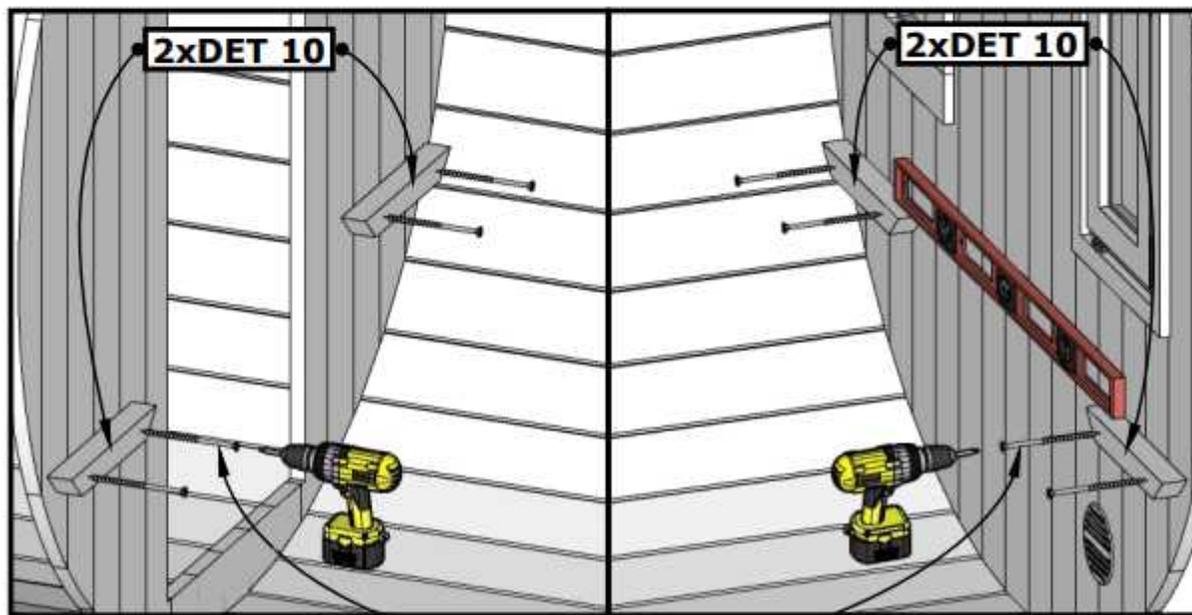
1x DET F

9.

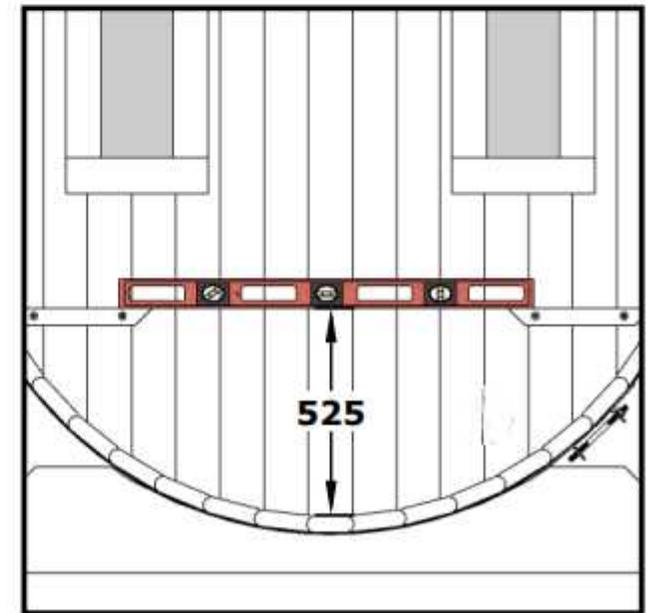
# SAUNA 300, D205



II

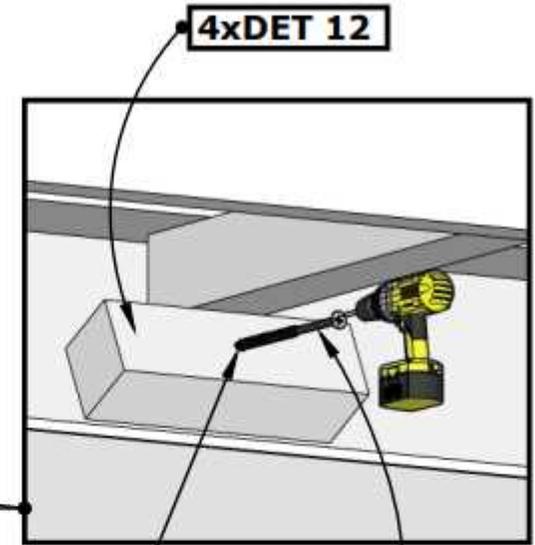
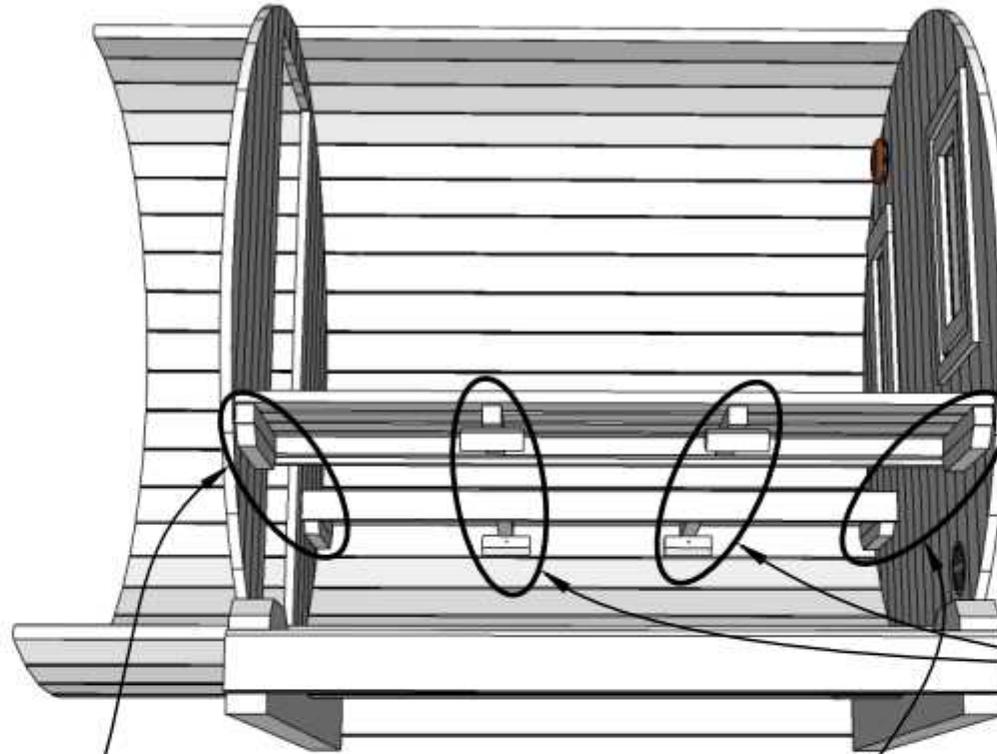


I

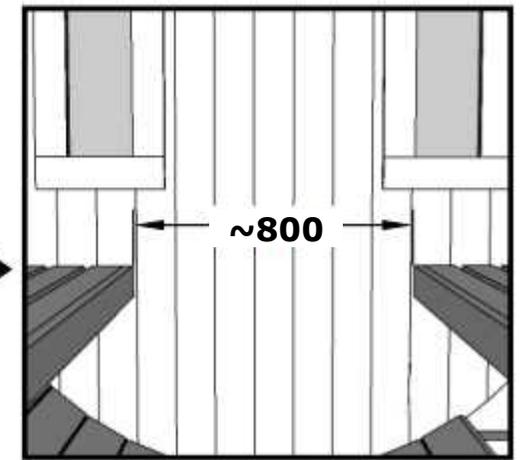
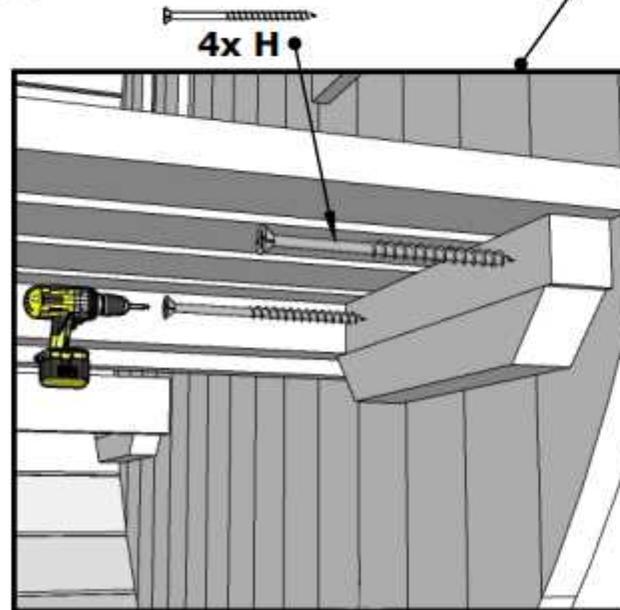
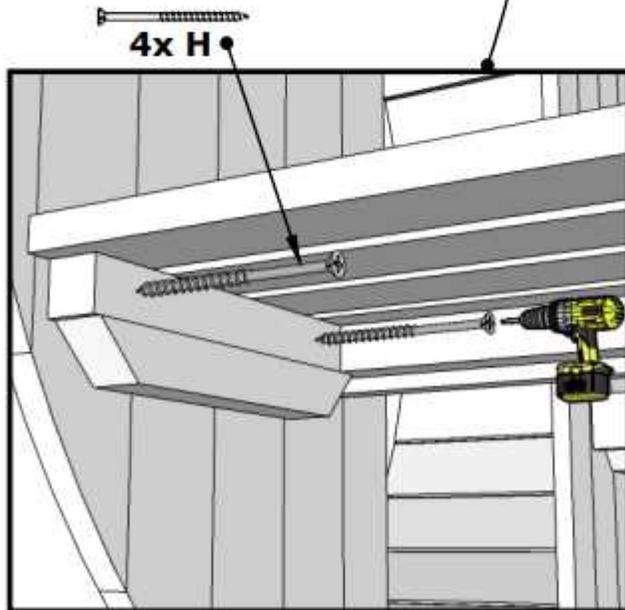


10.

# SAUNA 300, D205

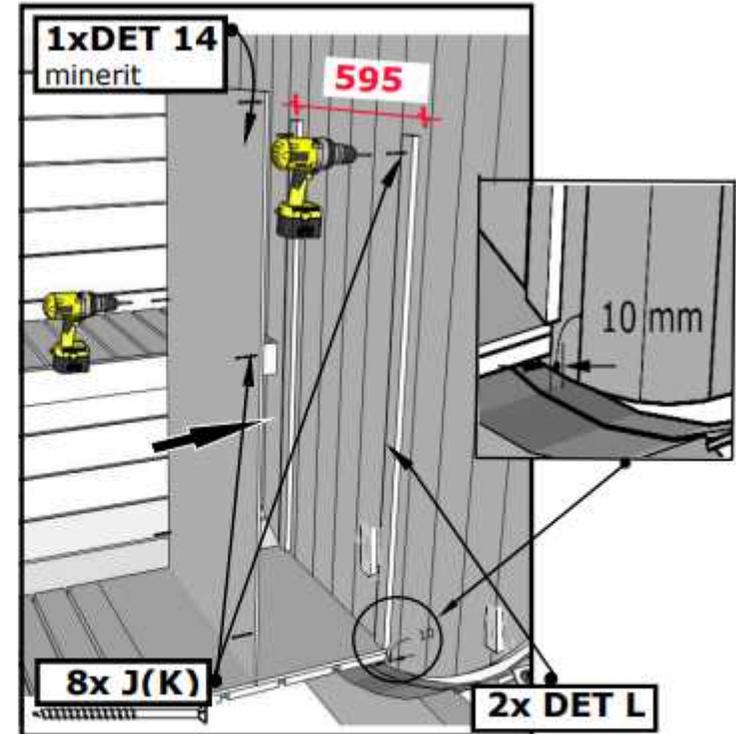
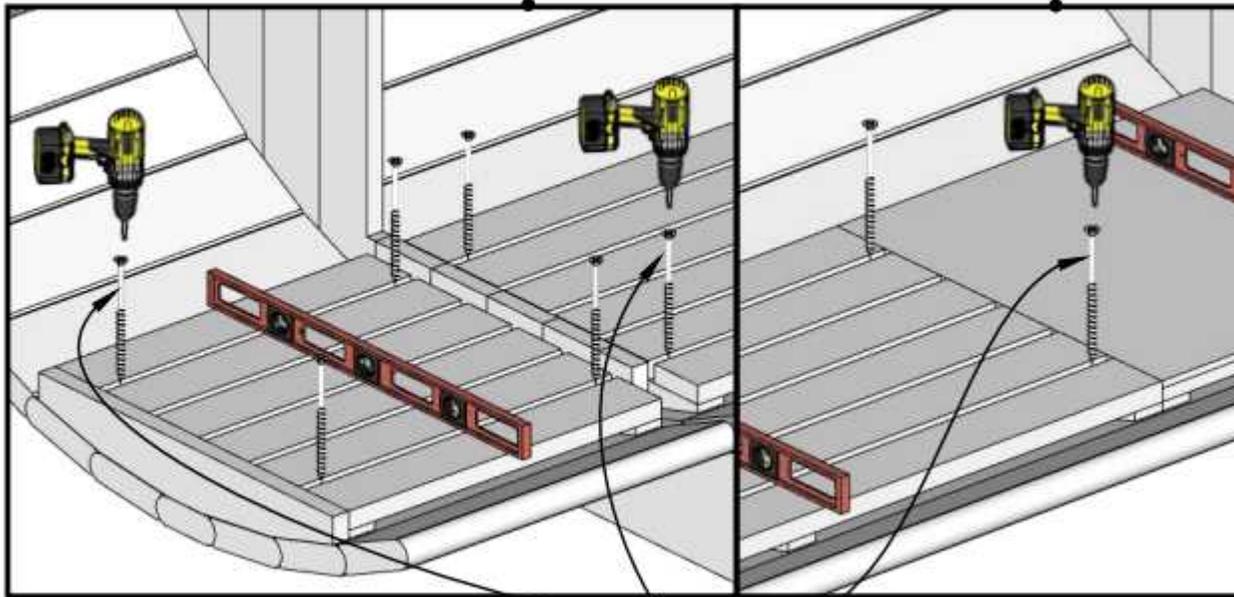
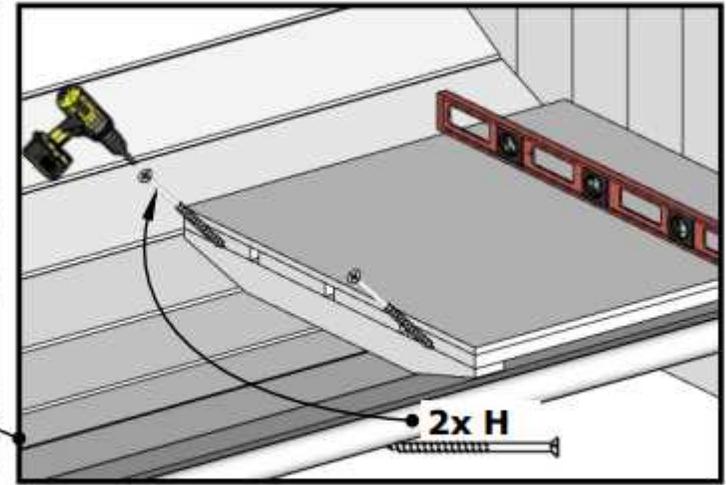
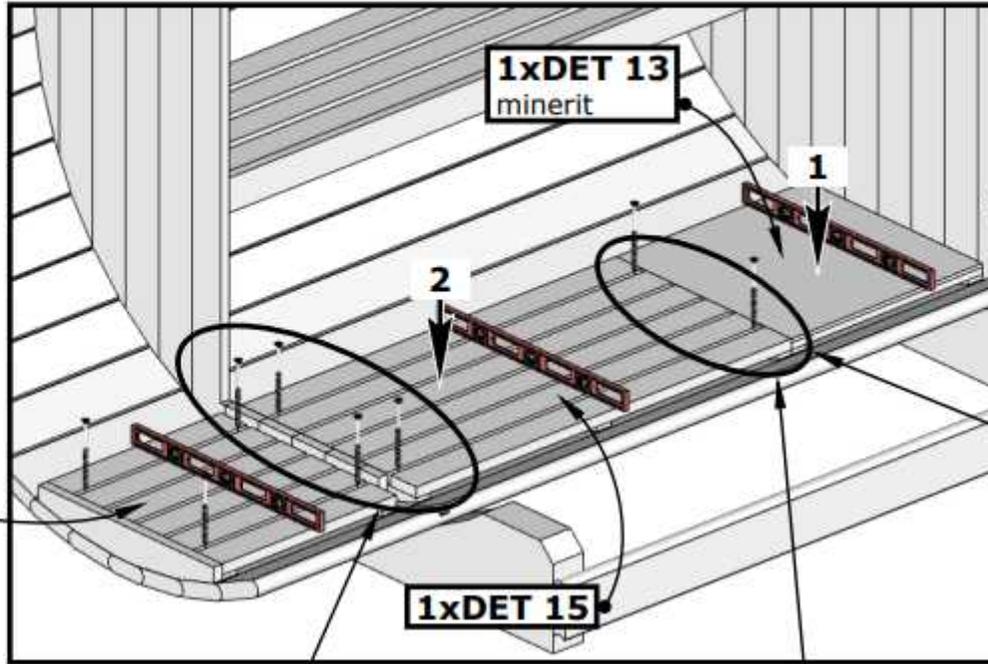


Drill holes  $\text{\O}4\text{mm}$  before screws **4x H**



**11.**

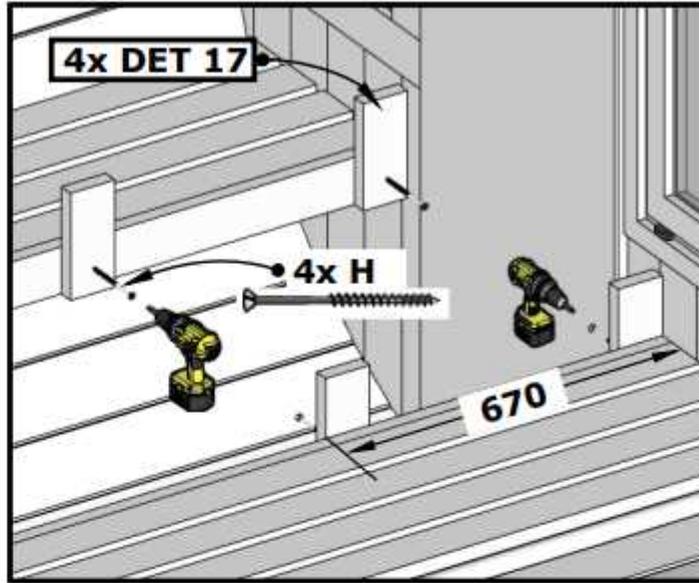
# SAUNA 300, D205



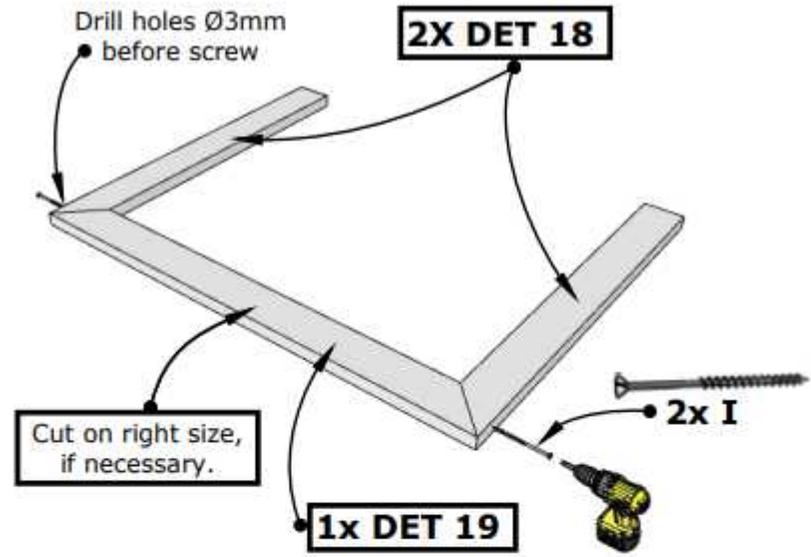
**NB!** If Your Sauna equipped with electrical heater, then fix DET 14 directly to the wall without DET L. Then use screws K.

**12. II**

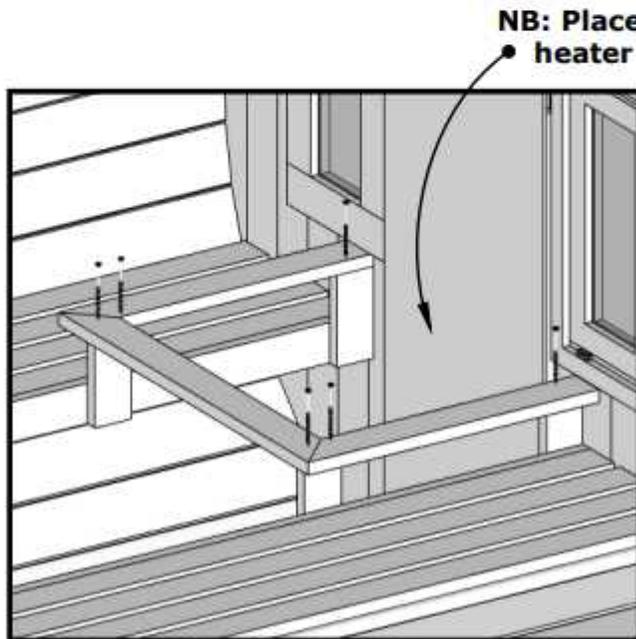
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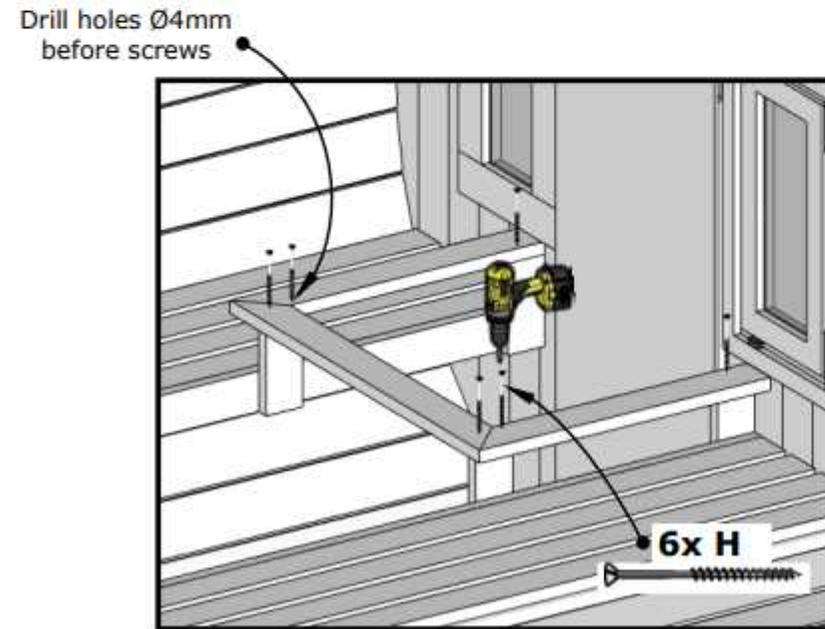
I



II



III



IV

# SAUNA 300, D205

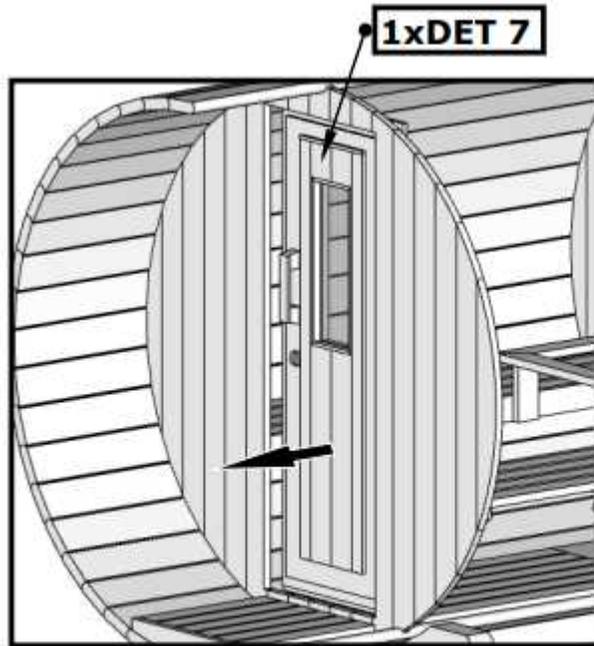
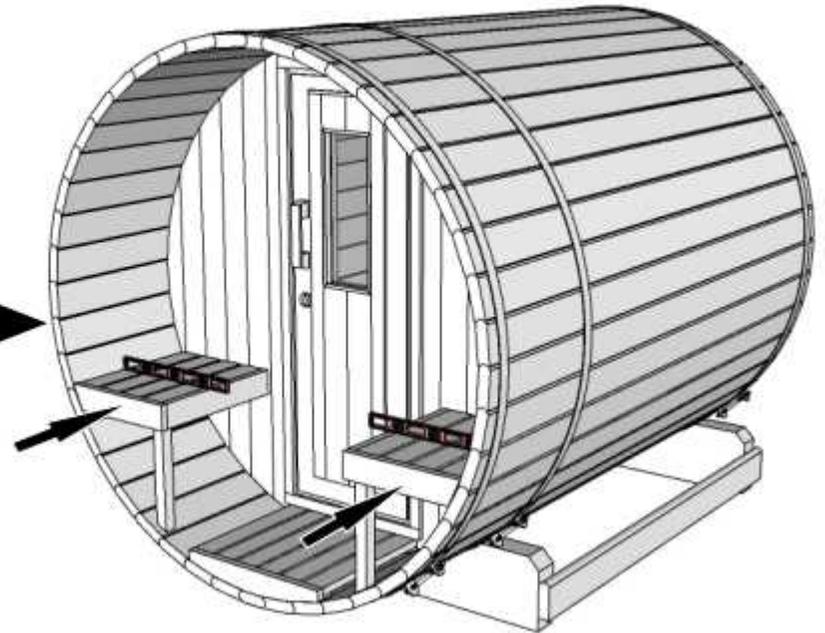
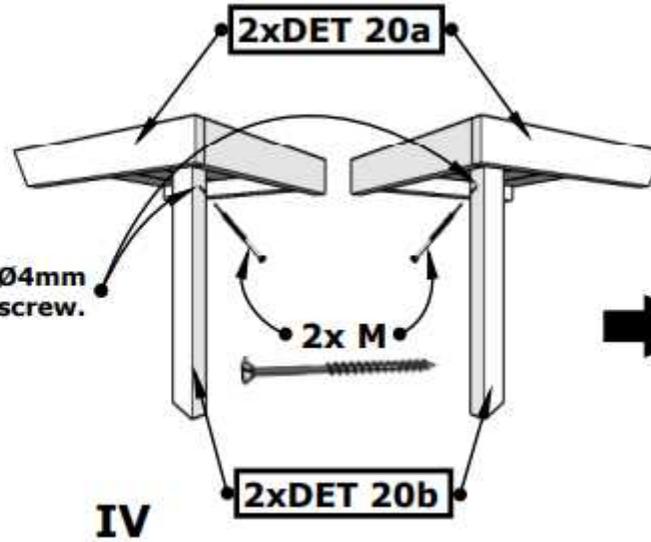


Drill holes Ø4mm before screw.

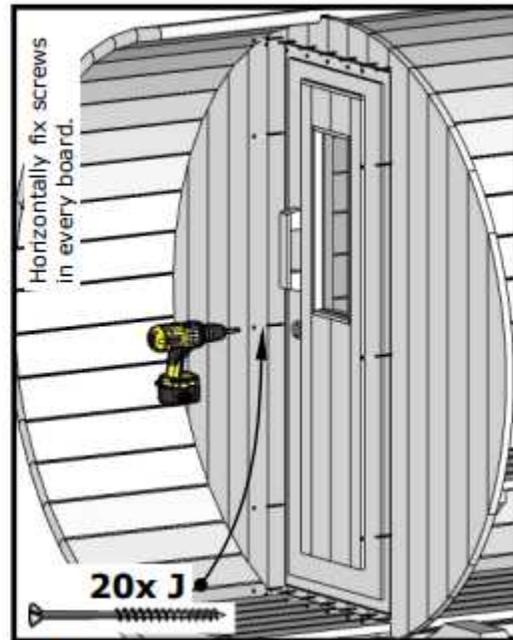


Use waterlevel for door installation.

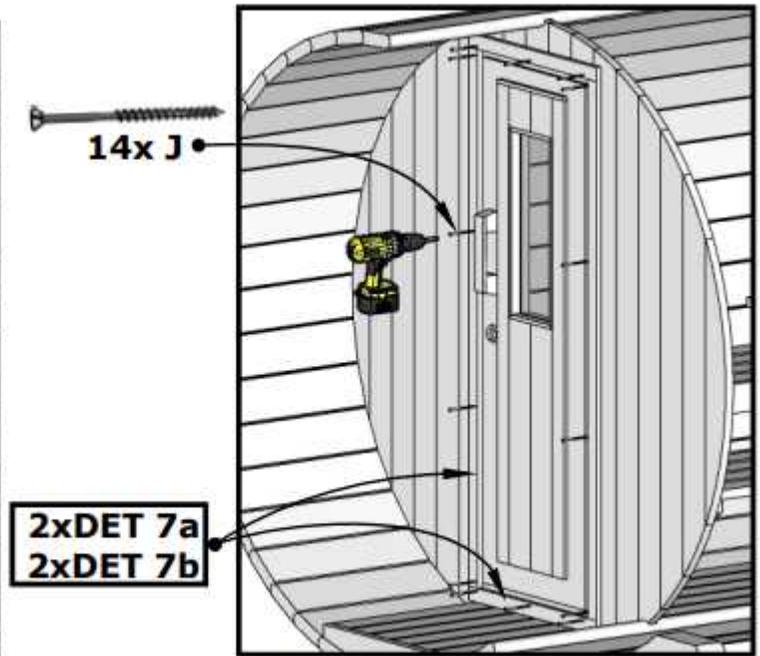
NB! Place door from inside.



I



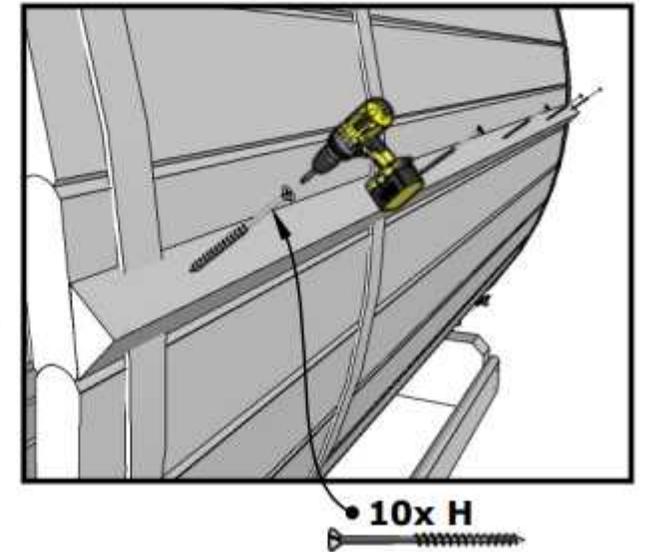
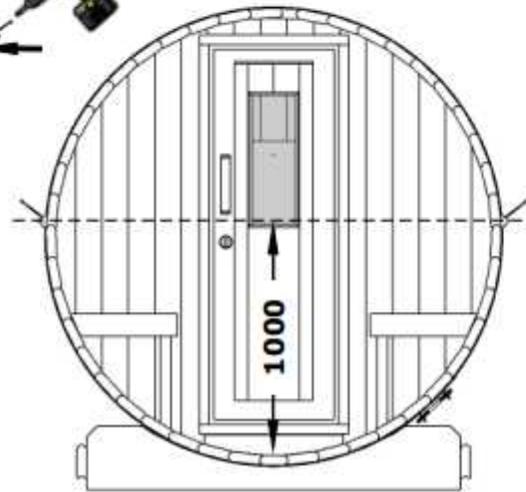
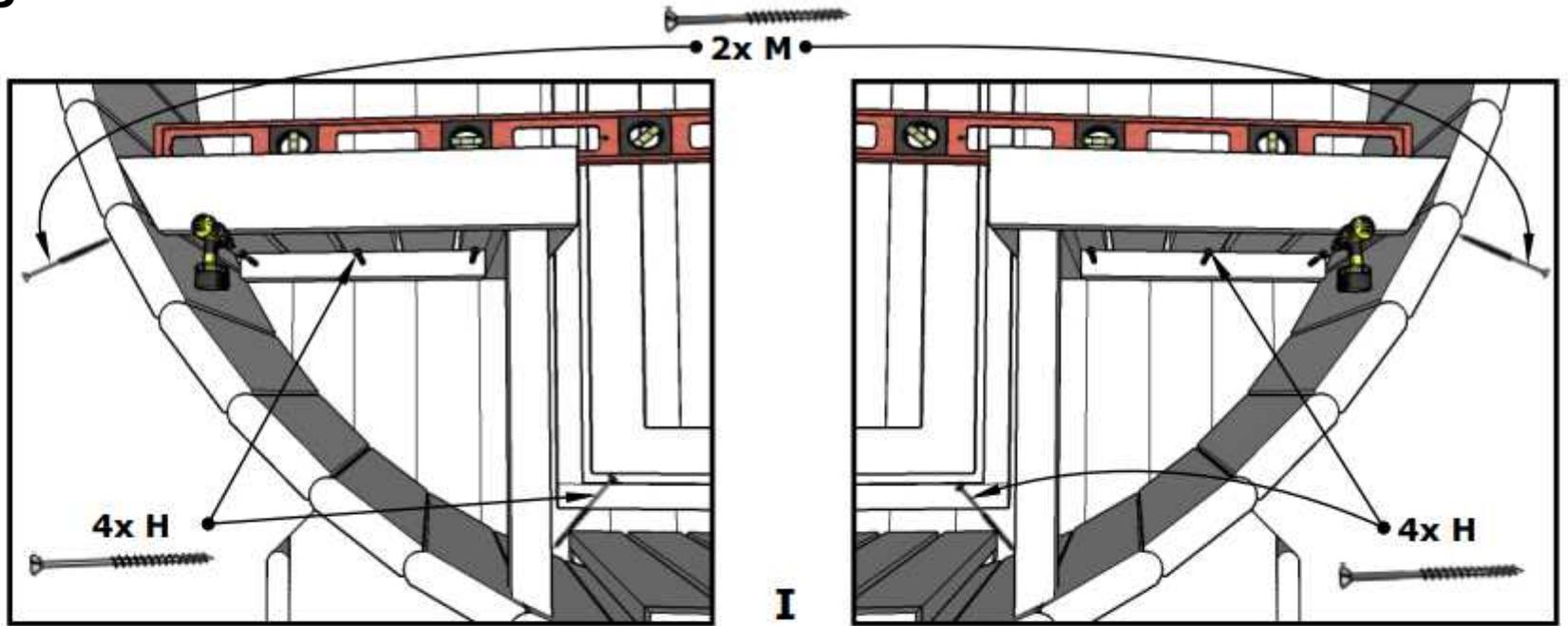
II



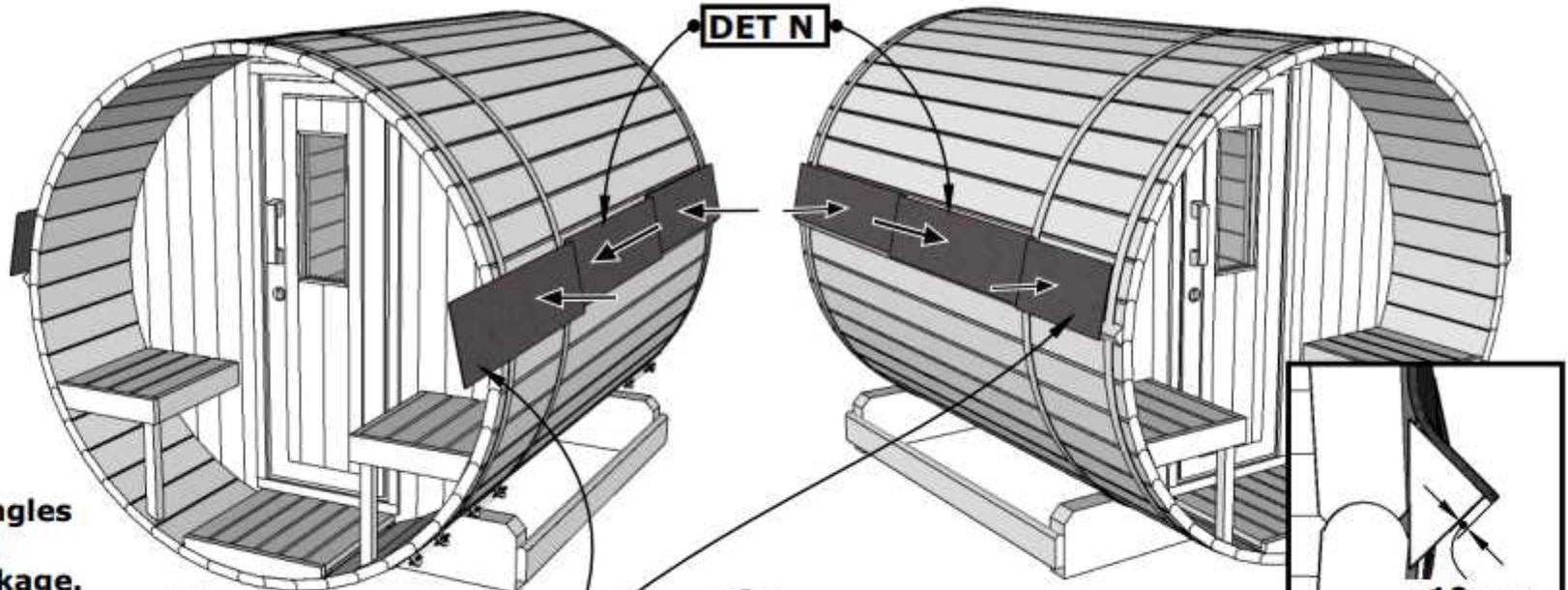
III

14.

# SAUNA 300, D205

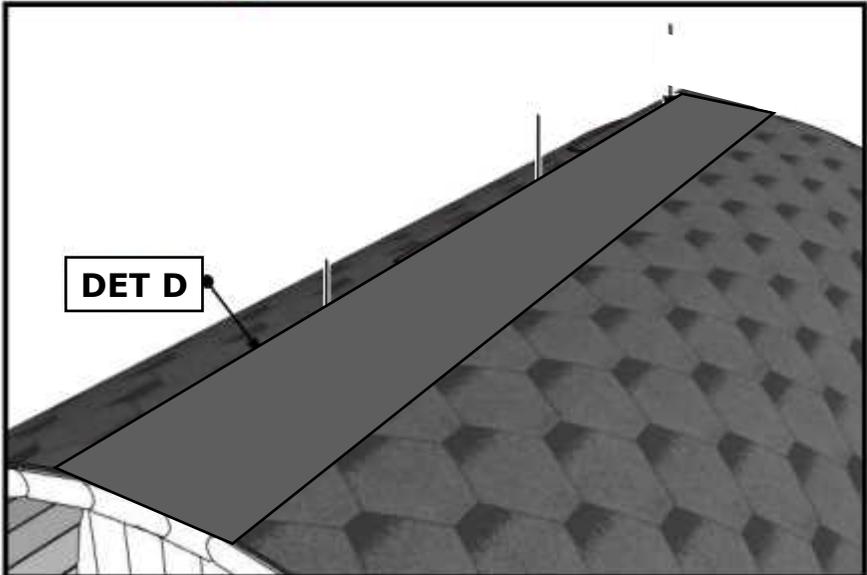
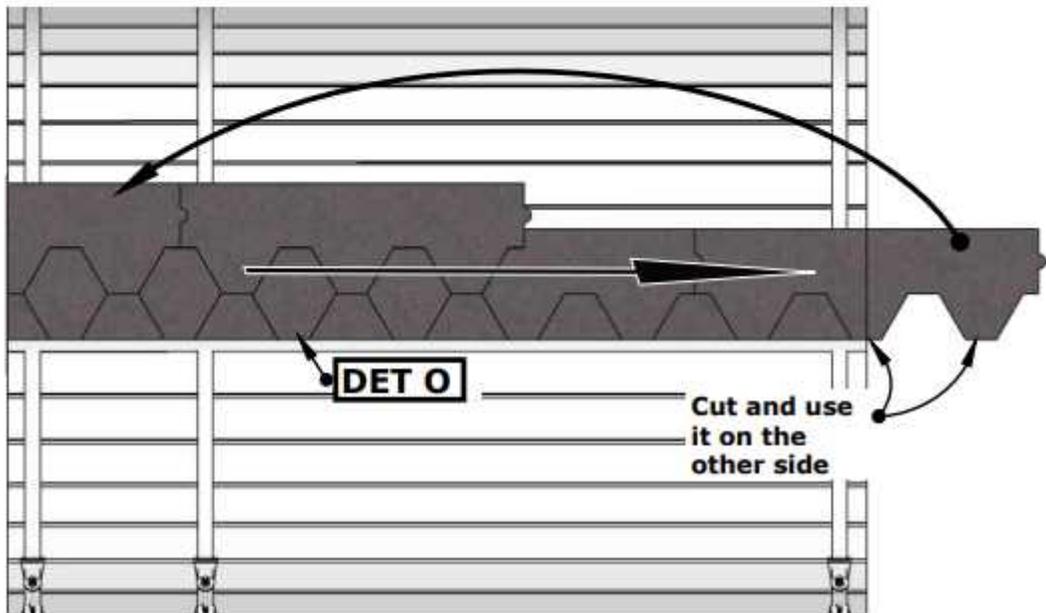


# SAUNA 300, D205



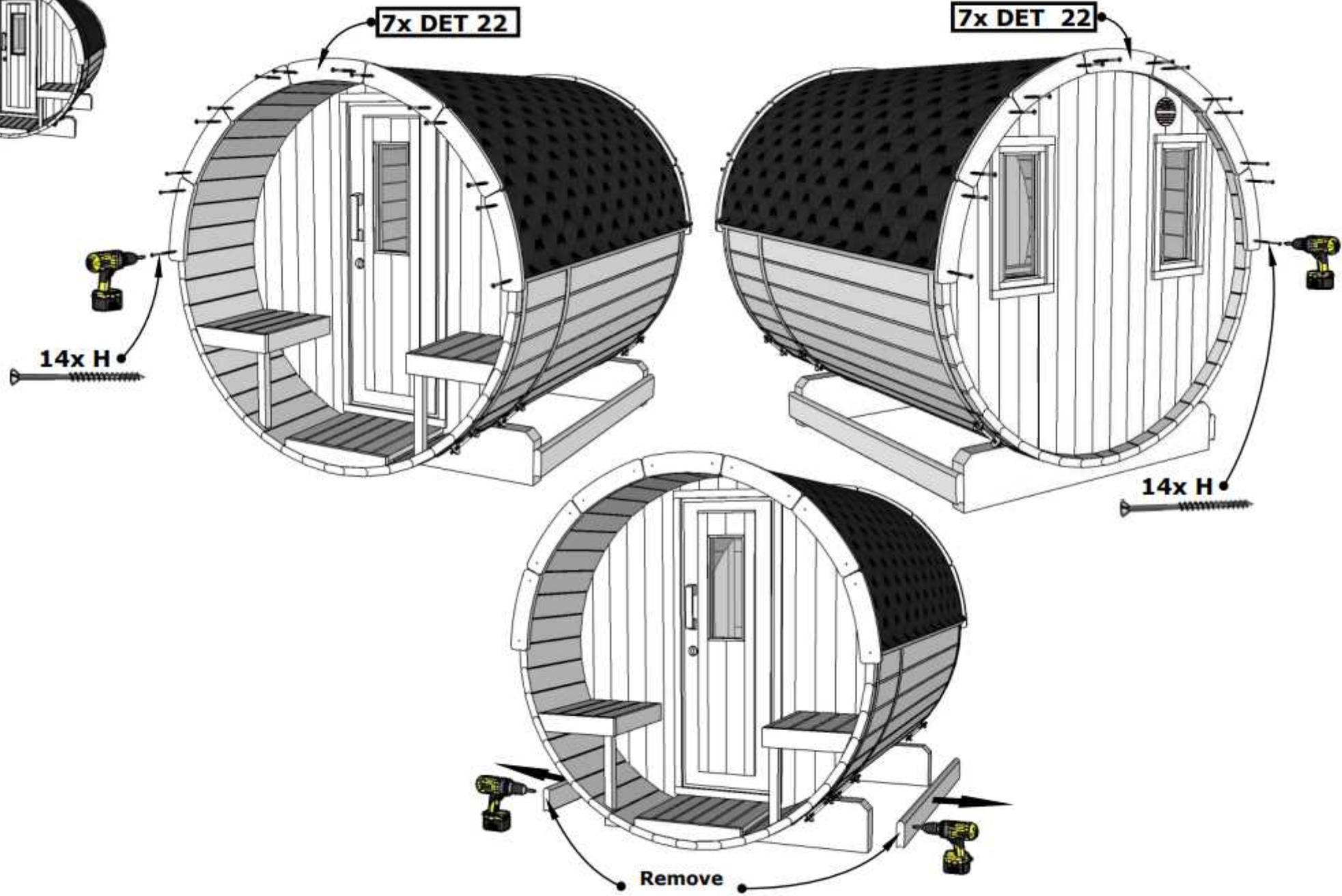
**NB! Check also shingles installation manual inside shingles package.**

**I**  
Cut and use it on other side



**16. II**

# SAUNA 300, D205



17.